

Aluminum electrolytic capacitors

Capacitors with screw terminals

Series/Type: B43455, B43457 Date: December 2010

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Capacitors with screw terminals

Long useful life 85 °C

Long-life grade capacitors

Applications

- Frequency converters
- Uninterruptible power supplies
- Professional power supplies

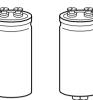
Features

- Long useful life
- All-welded construction ensures reliable electrical contact
- PAPR terminals available (Protection Against Polarity Reversal)
- Version with optimized construction for base cooling (heat sink mounting) available
- Version with low-inductance design available
- Self-extinguishing electrolyte
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud and d £ 76.9 mm are not insulated, types with d = 91 mm have fully insulated bases

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Specifications and characteristics in brief

	1				
Rated voltage V _R	350 450 V DC				
Surge voltage Vs	1.10 V _R				
Rated capacitance C _R	1000 15000 µF				
Capacitance tolerance	±20% M				
Leakage current I _{leak} (20 °C, 5 min)	$I_{leak} \le 0.020 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.85} + 4 \mu A$				
Self-inductance ESL	d = 51.6 mm: appro	d = 51.6 mm: approx. 15 nH			
	d ³ 64.3 mm: appro	x. 20 nH			
	Capacitors with low	-inductar	nce design:		
	d ³ 64.3 mm: appro	x. 13 nH	-		
Useful life		Requirer	nents:		
85 °C; V _R ; I _{AC,R}	> 10000 h	DC/C	£ ±30% of ini	tial value	
40 °C; V _R ; 1.5 I _{AC.R}	> 200000 h	ESR	£ 3 times initi	ial specifie	ed limit
		I _{leak}	£ initial speci	fied limit	
Voltage endurance test		Post test	requirements	:	
85 °C; V _R	2000 h	DC/C	£ ±10% of ini	tial value	
		ESR	£ 1.3 times ir	nitial speci	fied limit
		I _{leak}	£ initial speci	fied limit	
Vibration resistance test	To IEC 60068-2-6,				
	Frequency range 10	0 55 H	z, displaceme	nt amplitue	de 0.75 mm,
	acceleration max. 1				
	Capacitor mounted surface.	by its bo	dy which is rig	idly clamp	ed to the work
Characteristics at low	Sundoo.				
temperature	Max. impedance rat at 100 Hz	tio V _R		£ 400 V	450 V
		Z .25	_{°C} / Z _{20°C}	4	3
		Z ₋₄₀	_{°C} / Z _{20°C}	16	12
IEC climatic category	To IEC 60068-1:				
		/+85 °C/5	6 davs damp	heat test)	
	25/085/56 ($25 °C/+85 °C/56$ days damp heat test) The capacitors can be operated in the temperature range of			ange of	
	40 °C to +85 °C b	•		•	0
	consideration.				
Detail specification	Similar to CECC 30	301-803,	CECC 30301	-807	
Sectional specification	IEC 60384-4				
	1				



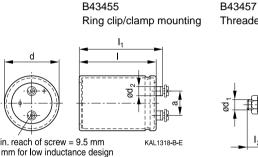


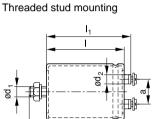
Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	51.6 mm	64.3 mm	76.9 mm	91 mm
I _{AC,max}	34 A	45 A	57 A	80 A

Dimensional drawings





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M5: Min. reach of screw = 9.5 mm 9 mm for low inductance design M6: Min, reach of screw = 12 mm

9.5 mm for low inductance design

Positive pole marking: +

The base of types with threaded stud and d = 91 mm is fully insulated (the lengths I and I₁ are increased by 0.5 mm in these cases). For types with threaded stud and d £ 76 mm the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals Accessories".

Ter-	Dimensions (mm) with insulating sleeve								Approx.
minal	d		l ±1	l₁ ±1	l ₂ +0/ 1	d ₁	d_2 max.	a +0.2/ 0.4	weight (g)
M5	51.6 +0/ 0.	.8	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0/ 0.	.8	105.7	112.2	17	M12	10.2	22.2	280
M5	64.3 +0/ 0.	.8	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0/ 0.	.8	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0/ 0.	.8	143.2	149.7	17	M12	13.2	28.5	630
M6	76.9 +0/ 0.	.7	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0/ 0.	.7	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0/ 0.	.7	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0/ 0.	.7	220.7	226.5	17	M12	17.7	31.7	1300
M6	91.0 +0/ 2		144.5	149.8	17	M12	17.7	31.7	1200
M6	91.0 +0/ 2		221.0	226.3	17	M12	17.7	31.7	1900

Dimensions and weights

Dimensions are also valid for low-inductance design.

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		85 °C	Long useful life	
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Packing

Capacitor diameter d (mm)	length I (mm)	Packing units (pcs.)
51.6	all	36
64.3	all	25

Capacitor	length l (mm)	Packing units
diameter d (mm)	(mm)	(pcs.)
76.9	105.7 - 168.7	16
	220.7	12
91.0	all	9



For ecological reasons the packing is pure cardboard.

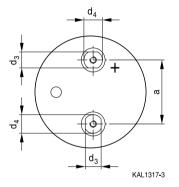


Special designs

- Low-inductance design
- PAPR terminal style

With our PAPR terminal style (Protection Against Polarity Reversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity. The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration



Dimensions for PAPR terminal style (mm)

Can diameter d	Terminal	d ₃ ±0.1	d ₄ ±0.1	a +0.2/ 0.4	Min. reach of s	screw
					Standard design #050	For heat sink mounting #057
51.6	M5	10	13	22.2	9.5	
64.3	M5	13	15	28.5	9.5	7.3
76.9	M6	13	15	31.7	12.0	9.7
91.0	M6	13	15	31.7	12.0	9.7

All other dimensions of the capacitor such as diameter d, case length I and overall length I_1 are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) and "Dimensions and weights for heat sink mounting" (special designs).

For heat sink mounting

Design for optimal connection of capacitors to the heat sink when using base cooling with the following features (refer to chapter "General technical information, 5.2 Cooling"):

Electrical insulation of the capacitors base with 2 overlapping thermal pads for optimal heat flow (minimal thermal resistance at the capacitor base)

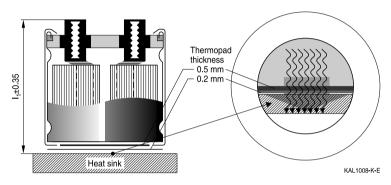




Minimal overall length tolerance (±0.35 mm) for mounting between heat sink and bus bar Case with extra groove near the base for clamp mounting (recommended ring clamp B44030A0165B ... A0190B)

This version is available only for capacitors without threaded stud and for diameters $^{\rm 3}$ 64.3 mm.

Regarding ripple current and useful life, please refer to column $I_{AC,R}(B)$ in the table "Technical data and ordering codes" and in the useful life curves.



Ter-	Dimensions (mr	n) with insu	ulating sleev	/e		Min. reach	Approx.
minal	d	l ±1	l ₁ ±0.35	d ₂ max.	a +0.2/ 0.4	of screw	weight
						mm	g
M5	64.3 +0/ 0.8	80.7	86.3	13.2	28.5	7.3	370
M5	64.3 +0/ 0.8	105.7	111.3	13.2	28.5	7.3	440
M6	76.9 +0/ 0.7	105.7	110.6	17.7	31.7	9.7	620
M6	76.9 +0/ 0.7	143.2	148.1	17.7	31.7	9.7	840
M6	91.0 +0/ 2	97.0	101.4	17.7	31.7	9.7	1000
M6	91.0 +0/ 2	144.5	148.9	17.7	31.7	9.7	1200

Dimensions and weights for heat sink mounting:

Dimensions for other sizes are available upon request.

Ordering codes:

Design	Identification in third block of ordering code	Remark
Low inductance (13 nH)	M003	For capacitors with diameter d ³ 64.3 mm
For heat sink mounting	M007	For capacitors with diameter d ³ 64.3 mm and without threaded stud
PAPR terminal style	M050	For capacitors with diameter d ³ 51.6 mm
PAPR terminal style and heat sink mounting	M057	For capacitors with diameter d ³ 64.3 mm and without threaded stud





Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed	Screws/nuts	Maximum
		washers		torque
For terminals	M5	A 5.1 DIN 6797	Cylinder-head screw M5 2 8 DIN 84-4.8	2 Nm
	M6	A 6.4 DIN 6797	Cylinder-head screw M6 2 12 DIN 85-4.8	2.5 Nm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ³ 64.3 mm	B44030
Insulating parts	B44020



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Overview of available types

V _R (V DC)	350	400	450				
-	Case dimensions d ´ I (mm)						
C _R (mF)							
1000			51.6 ´ 80.7				
1500	51.6 ′ 80.7	51.6 ´ 80.7	51.6 ′ 105.7 64.3 ′ 80.7				
2200	51.6 ´ 105.7	51.6 ´ 105.7 64.3 ´ 80.7	64.3 ´ 105.7				
3300	64.3 ´ 105.7	64.3 ´ 105.7	64.3 ´ 143.2 76.9 ´ 105.7				
4700	64.3 ′ 143.2 76.9 ′ 105.7	76.9 ´ 105.7	76.9 ´ 143.2				
5600	76.9 ´ 105.7	76.9 ´ 143.2	76.9 ´ 168.7				
6800	76.9 ´ 143.2	76.9 ´ 143.2	76.9 ´ 220.7				
8200	76.9 ′ 168.7	91.0 ′ 144.5	76.9 ´ 220.7				
10000	76.9 ´ 220.7	76.9 ´ 220.7	91.0 ´ 221.0				
12000	76.9 ´ 220.7	91.0 ´ 221.0					
15000	91.0 ´ 221.0						

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.



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Technical data and ordering codes	
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C _R	Case	ESR _{typ}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,R}	I _{AC,R} (B)	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	-max 10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d´l	20 °C	20 °C	20 °C	40 °C	85 °C	85 °C	below)
mF	mm	mW	mW	mW	40 0 A	A	A	DCIOW)
$V_{R} = 350$								
1500	51.6 ′ 80.7	80	120	96	14	4.9	9.4	B4345*C4158M0##
2200	51.6 [′] 105.7	48	72	58	20	7.1	12.7	B4345*D4228M0##
3300	64.3 ′ 105.7	32	48	38	22	8.1	14.2	B4345*C4338M0##
4700	64.3 ′ 143.2	25	38	30	27	9.9	15.1	B4345*C4478M0##
4700	76.9 [′] 105.7	25	38	30	28	10.2	19.7	B4345*B4478M0##
5600	76.9 ′ 105.7	21	32	25	31	11.3	22.4	B4345*A4568M0##
6800	76.9 ′143.2	18	27	22	35	12.8	21.4	B4345*A4688M0##
8200	76.9 ′168.7	15	23	18	42	15.4	23.7	B4345*B4828M0##
10000	76.9 [′] 220.7	10	15	12	55	19.8	27.5	B4345*C4109M0##
12000	76.9 [′] 220.7	9	14	11	57	22.5	31.7	B4345*B4129M0##
15000	91.0 ´ 221.0	7	11	8	73	26.5	39.2	B4345*A4159M0##
$V_{R} = 400$	V DC							
1500	51.6 ′ 80.7	69	104	83	15	5.4	10.9	B4345*D9158M0##
2200	51.6 ′ 105.7	59	89	71	18	6.5	11.6	B4345*B9228M0##
2200	64.3 ′ 80.7	59	89	71	18	6.4	12.3	B4345*C9228M0##
3300	64.3 ′ 105.7	36	54	43	25	9.0	15.9	B4345*A9338M0##
4700	76.9 ′ 105.7	27	41	32	27	9.9	19.3	B4345*A9478M0##
5600	76.9 ´ 143.2	22	33	26	31	11.4	18.8	B4345*A9568M0##
6800	76.9 ′143.2	20	30	24	35	12.6	21.9	B4345*A9688M0##
8200	91.0 ´ 144.5	17	26	20	40	14.5	24.6	B4345*A9828M0##
10000	76.9 ´ 220.7	15	23	18	47	17.1	23.8	B4345*A9109M0##
12000	91.0 ´ 221.0	12	18	14	54	19.6	28.5	B4345*A9129M0##

Composition of ordering code

- * = Mounting style
 - 5 = for capacitors with ring clip/clamp mounting
 - 7 = for capacitors with threaded stud

= Design

- 00 = for capacitors with standard inductance
- 03 = for capacitors with low inductance (13 nH) (only capacitors with diameter d ³ 64.3 mm)
- 07 = for heat sink mounting (only capacitors with diameter d ³ 64.3 mm and without threaded stud)
- 50 = for terminals with PAPR style (not for low-inductance)
- 57 = for terminals with PAPR style and heat sink mounting (only d ³ 64.3 mm and only without threaded stud; not for low inductance)



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Technical data and ordering codes

C _R	Case	ESR _{typ}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC.R}	$I_{AC,R}(B)$	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d´l	20 °C	20 °C	20 °C	40 °C	85 °C	85 °C	below)
	u .							Delow)
mF	mm	mW	mW	mW	А	А	A	
$V_{R} = 450$	V DC							
1000	51.6 ′ 80.7	99	149	119	12	4.5	8.6	B4345*D5108M0##
1500	51.6 ′ 105.7	63	95	76	17	6.2	10.7	B4345*C5158M0##
1500	64.3 ′ 80.7	63	95	76	17	6.1	11.4	B4345*D5158M0##
2200	64.3 ′ 105.7	50	75	60	21	7.5	12.8	B4345*C5228M0##
3300	64.3 ´ 143.2	30	45	36	26	9.4	14.3	B4345*B5338M0##
3300	76.9 ´ 105.7	30	45	36	26	9.4	17.7	B4345*C5338M0##
4700	76.9 ´ 143.2	23	35	28	32	11.7	19.6	B4345*B5478M0##
5600	76.9 ′168.7	20	30	24	36	13.2	20.0	B4345*A5568M0##
6800	76.9 [′] 220.7	16	24	19	43	15.7	21.0	B4345*A5688M0##
8200	76.9 ´ 220.7	13	20	16	51	18.5	25.6	B4345*B5828M0##
10000	91.0 ´ 221.0	11	17	13	57	20.7	29.9	B4345*A5109M0##

Composition of ordering code

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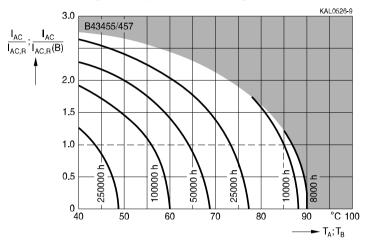
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- 07 = for heat sink mounting (only capacitors with diameter d ³ 64.3 mm and without threaded stud)
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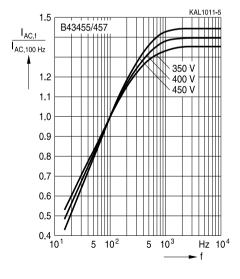
Useful life

depending on ambient temperature T_A (for natural cooling) and versus temperature of case base T_B (for base cooling) under ripple current operating conditions^{1) 2)}



Frequency factor of permissible ripple current I

AC versus frequency f



1) The ripple current refers to $I_{AC,R}$ for natural cooling or $I_{AC,R}(B)$ for base cooling, respectively.

2) Refer to chapter "General technical information, 5.3 Calculation of useful life" on how to interpret the useful life graphs.



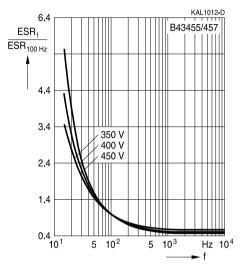


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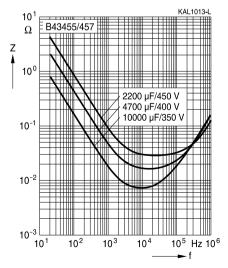
85 °C

Long useful life

Frequency characteristics of ESR Typical behavior



Impedance Z versus frequency f Typical behavior at 20 °C





Cautions and warnings

Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Polarity Make sure that polar capacitors are connected with the right polarity.	
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw- terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"





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Topic Safety information Reference chapter "General technical information" Soldering. Do not allow halogenated hydrocarbons to come 11.6 cleaning agents into contact with aluminum electrolytic capacitors. "Cleaning agents" Passive Avoid external energy, such as fire or electricity. 8.1 "Passive flammability" flammability Avoid overload of the capacitors. Active 8.2 flammability "Active flammability" Reference chapter "Capacitors with screw terminals" Breakdown strength Do not damage the insulating sleeve, especially "Screw terminals when ring clips are used for mounting. of insulating accessories" sleeves



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Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C _R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{\text{S},\text{T}}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C _f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d _{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_{f}	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_{T}	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
I _{AC,rms}	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I _{AC,f}	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
I _{AC,R} (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R _{ins}	Insulation resistance	Isolationswiderstand
R _{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
DT	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
T _c	Case temperature	Gehäusetemperatur
T _B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Dt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



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Symbol	English	German		
V	Voltage	Spannung		
V _F	Forming voltage	Formierspannung		
V _{op}	Operating voltage	Betriebsspannung		
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung		
Vs	Surge voltage	Spitzenspannung		
X _c	Capacitive reactance	Kapazitiver Blindwiderstand		
XL	Inductive reactance	Induktiver Blindwiderstand		
Z	Impedance	Scheinwiderstand		
Ζ _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T		
tan d	Dissipation factor	Verlustfaktor		
1	Failure rate	Ausfallrate		
e ₀	Absolute permittivity	Elektrische Feldkonstante		
e _r	Relative permittivity	Dielektrizitätszahl		
w	Angular velocity; 2 p f	Kreisfrequenz; 2 p f		

Note

All dimensions are given in mm.



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