

Description: piezo audio indicator

Date: 9/19/2006

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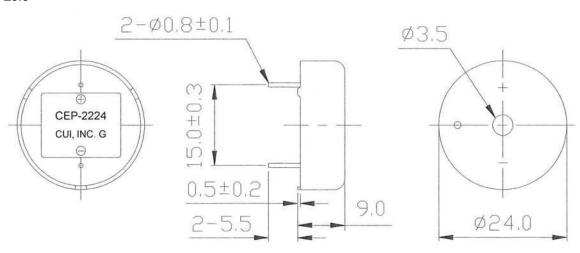


Specifications

Resonant frequency	3.4 ± 0.5 KHz	
Operating voltage	3.0 ~ 20.0 V dc	
Current consumption	15 mA max.	at 12 V dc
Sound pressure level	78 db min.	at 30 cm / 12 V dc
Rated Voltage	12 V dc	
Tone	Continuous	
Operating tempurature	-30 ~ +85°C	
Storage tempurature	-40 ~ +95°C	
Dimensions	ø24.0 x H9.0 mm	See attached drawing
Weight	1.2 g max.	
Material	ABS PA-777D (Black)	
Terminal	Pin type (Sn Plating)	See attached drawing
RoHS	yes	

Appearance Drawing

Tolerance: ±0.5



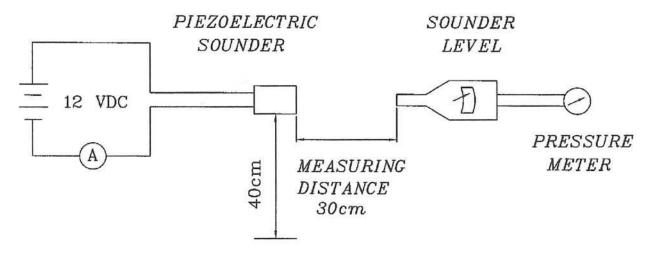


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Measurement Method



S.P.L. Measuring Circuit

Mic: RION S.P.L. meter UC 30 or equivalent

Mechanical Characteristics

Item	Test Condition	Evaluation Standard
Solderability ¹	Lead terminals are immersed in rosin for	90% min. of the lead terminals
	5 seconds and then immersed in solder bath	will be wet with solder. (Except
	of +270 ±5°C for 3 ±1 seconds.	the edge of the terminal)
Soldering Heat Resistance	Lead terminals are immersed up to 1.5mm from	-
-	buzzer's body in solder bath of +300±5°C for	No interference in operation.
	3±0.5 seconds or 260±5°C for 10±1 seconds.	·
Terminal Mechanical Strength	For 10 seconds, the force of 9.8N (1.0kg) is	No damage or cutting off.
_	applied to each terminal in axial direction.	
Vibration	The buzzer will be measured after applying	The value of oscillation
	a vibration amplitude of 1.5 mm with 10 to	frequency/current consumption
	55 Hz band of vibration frequency to each of	should be ±10% of the initial
	the 3 perpendicular directions for 2 hours.	measurements. The SPL should
Drop Test	The part will be dropped from a height of 75 cm	be within ±10dB compared with
·	onto a 40 mm thick wooden board 3 times in	the initial measurement.
	3 axis (X, Y, Z) for a total of 9 drops.	

Notes: 1. Not recommended for wave soldering



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Environment Test

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at +95℃ for 240 hours.	
Low temp. test	After being placed in a chamber at -40℃ for 240 hours.	The buzzer will be measured after being placed at +25℃ for 4 hours. The value of the oscillation frequency/current consumption should be within ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.
Humidity test	After being placed in a chamber at +40℃ and 90±5% relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of: +95°C -40°C 0.5hr 0.5hr	

Reliability Test

Item	Test Condition	Evaluation Standard
Operating (Life Test)	Continuous life test:	The buzzer will be measured after
, , ,	The part will be subjected to 48 hours of	being placed at +25℃ for 4
	continuous operation at +70℃ with rated	hours. The value of the
	voltage applied.	oscillation frequency/current
		consumption should be ±10%
	2. Intermittent life test:	compared to the initial
	A duty cycle of 1 minute on, 1 minutes off, a	measurements. The SPL should
	minimum of 5,000 times at room temp	be ±10dB compared to the initial
	(+25±2℃) with rated voltage applied.	measurements.

Test Conditions

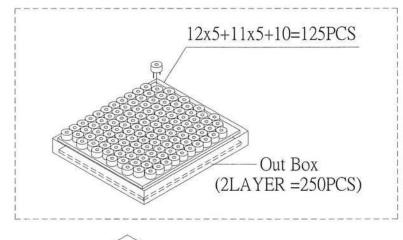
Standard Test Condition	a) Tempurature: +5 ~ +35℃	b) Humidity: 45 - 85%	c) Pressure: 860 - 1060 mbar
Judgement Test Condition	a) Tempurature: +25 ±2℃	b) Humidity: 60 - 70%	c) Pressure: 860 - 1060 mbar

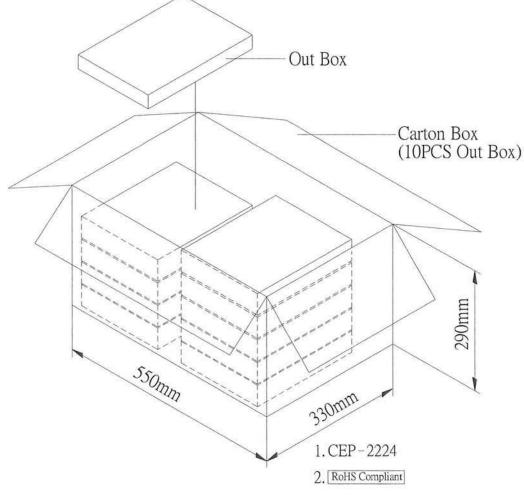
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Packaging





Out Box	310mmx248mmx49mm	2x125PCS=250PCS
Carton Box	550mmx330mmx290mm	250PCSx10=2,500PCS