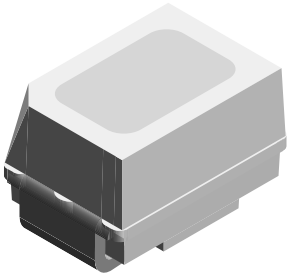
# Power Mini SMD LED



19226

## FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- IR reflow soldering
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- AEC-Q101 qualified
- Compliant to RoHS Directive 2002/95/EC and in accordance to WEEE 2002/96/EC

## DESCRIPTION

The new MiniLED series has been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliability in an arduous environment. This is often the case in automotive and industrial application.

## PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: power
- Angle of half intensity: ± 60°

## APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches and symbols

**PARTS TABLE**

| PART | COLOR, LUMINOUS INTENSITY | TECHNOLOGY |
|---|---|---|
| VLMK23P2R1-GS08 | Red, $I_V$ = (56 to 140) mcd | AlInGaP on GaAs |
| VLMK23Q2S1-GS08 | Red, $I_V$ = (90 to 224) mcd | AlInGaP on GaAs |
| VLMK23P2S1-GS08 | Red, $I_V$ = (56 to 224) mcd | AlInGaP on GaAs |
| VLMK23R1S1-GS08 | Red, $I_V$ = (112 to 224) mcd | AlInGaP on GaAs |
| VLMF23Q2S1-GS08 | Soft-orange, $I_V$ = (90 to 224) mcd | AlInGaP on GaAs |
| VLMF23R2T1-GS08 | Soft-orange, $I_V$ = (140 to 355) mcd | AlInGaP on GaAs |
| VLMF23Q2T1-GS08 | Soft-orange, $I_V$ = (90 to 355) mcd | AlInGaP on GaAs |
| VLME23Q2S1-GS08 | Yellow, $I_V$ = (90 to 224) mcd | AlInGaP on GaAs |
| VLME23R2T1-GS08 | Yellow, $I_V$ = (140 to 355) mcd | AlInGaP on GaAs |
| VLME23Q2T1-GS08 | Yellow, $I_V$ = (90 to 355) mcd | AlInGaP on GaAs |

** Please see document “Vishay Material Category Policy”: www.vishay.com/doc?99902

| **ABSOLUTE MAXIMUM RATINGS** ($T_{amb}$ = 25 °C, unless otherwise specified) **VLMK23.. ,VLMF23..** | | | | |
|---|---|---|---|---|
| **PARAMETER** | **TEST CONDITION** | **SYMBOL** | **VALUE** | **UNIT** |
| Reverse voltage [1] | | $V_R$ | 5 | V |
| DC Forward current | $T_{amb} \leq 80$ °C | $I_F$ | 30 | mA |
| Surge forward current | $t_p \leq 10$ µs | $I_{FSM}$ | 0.1 | A |
| Power dissipation | | $P_V$ | 80 | mW |
| Junction temperature | | $T_j$ | 125 | °C |
| Operating temperature range | | $T_{amb}$ | - 40 to + 100 | °C |
| Storage temperature range | | $T_{stg}$ | - 40 to + 100 | °C |
| Thermal resistance junction/ ambient | mounted on PC board (pad size > 5 $mm^2$) | $R_{thJA}$ | 580 | K/W |

Note:
[1] Driving the LED in reverse direction is suitable for a short term application

| **OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb}$ = 25 °C, unless otherwise specified) **VLMK23.., RED** | | | | | | | |
|---|---|---|---|---|---|---|---|
| **PARAMETER** | **TEST CONDITION** | **PART** | **SYMBOL** | **MIN.** | **TYP.** | **MAX.** | **UNIT** |
| Luminous intensity [1] | $I_F$ = 20 mA | VLMK23P2R1 | $I_V$ | 56 | | 140 | mcd |
| | | VLMK23Q2S1 | $I_V$ | 90 | | 224 | mcd |
| | | VLMK23P2S1 | $I_V$ | 56 | | 224 | mcd |
| | | VLMK23R1S1 | $I_V$ | 112 | | 224 | mcd |
| Dominant wavelength | $I_F$ = 20 mA | | $\lambda_d$ | | 630 | | nm |
| Peak wavelength | $I_F$ = 20 mA | | $\lambda_p$ | | 643 | | nm |
| Angle of half intensity | $I_F$ = 20 mA | | $\varphi$ | | ± 60 | | deg |
| Forward voltage | $I_F$ = 20 mA | | $V_F$ | | 1.9 | 2.6 | V |
| Reverse voltage | $I_R$ = 10 µA | | $V_R$ | 5 | | | V |
| Junction capacitance | $V_R$ = 0, f = 1 MHz | | $C_j$ | | 15 | | pF |

Note:
[1] In one packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$

| **OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb}$ = 25 °C, unless otherwise specified) **VLMF23.., SOFT-ORANGE** | | | | | | | |
|---|---|---|---|---|---|---|---|
| **PARAMETER** | **TEST CONDITION** | **PART** | **SYMBOL** | **MIN.** | **TYP.** | **MAX.** | **UNIT** |
| Luminous intensity [1] | $I_F$ = 20 mA | VLMF23Q2S1 | $I_V$ | 90 | | 224 | mcd |
| | | VLMF23R2T1 | $I_V$ | 140 | | 355 | mcd |
| | | VLMF23Q2T1 | $I_V$ | 90 | | 355 | mcd |
| Dominant wavelength | $I_F$ = 20 mA | | $\lambda_d$ | 598 | 605 | 611 | nm |
| Peak wavelength | $I_F$ = 20 mA | | $\lambda_p$ | | 610 | | nm |
| Angle of half intensity | $I_F$ = 20 mA | | $\varphi$ | | ± 60 | | deg |
| Forward voltage | $I_F$ = 20 mA | | $V_F$ | | 2 | 2.6 | V |
| Reverse voltage | $I_R$ = 10 µA | | $V_R$ | 5 | | | V |
| Junction capacitance | $V_R$ = 0, f = 1 MHz | | $C_j$ | | 15 | | pF |

Note:
[1] In one packing unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$

## OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb}$ = 25 °C, unless otherwise specified)
### VLME23.., YELLOW

| PARAMETER | TEST CONDITION | PART | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|---|---|---|---|---|---|---|---|
| Luminous intensity [1] | $I_F$ = 20 mA | VLME23Q2S1 | $I_V$ | 90 | | 224 | mcd |
| | | VLME23R2T1 | $I_V$ | 140 | | 355 | mcd |
| | | VLME23Q2T1 | $I_V$ | 90 | | 355 | mcd |
| Dominant wavelength | $I_F$ = 20 mA | | $\lambda_d$ | 581 | 588 | 594 | nm |
| Peak wavelength | $I_F$ = 20 mA | | $\lambda_p$ | | 590 | | nm |
| Angle of half intensity | $I_F$ = 20 mA | | $\varphi$ | | ± 60 | | deg |
| Forward voltage | $I_F$ = 20 mA | | $V_F$ | | 2 | 2.6 | V |
| Reverse voltage | $I_R$ = 10 µA | | $V_R$ | 5 | | | V |
| Junction capacitance | $V_R$ = 0, f = 1 MHz | | $C_j$ | | 15 | | pF |

Note:
[1] In one packing unit $I_{Vmax.}/I_{Vmin.} \leq 2.0$

## LUMINOUS INTENSITY CLASSIFICATION

| GROUP | LIGHT INTENSITY (mcd) | | |
|---|---|---|---|
| STANDARD | OPTIONAL | MIN. | MAX. |
| P | 2 | 56 | 71 |
| Q | 1 | 71 | 90 |
| | 2 | 90 | 112 |
| R | 1 | 112 | 140 |
| | 2 | 140 | 180 |
| S | 1 | 180 | 224 |
| | 2 | 224 | 280 |
| T | 1 | 280 | 355 |

Note:
Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).
In order to ensure availability, single brightness groups will not be orderable.
In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
In order to ensure availability, single wavelength groups will not be orderable.

## COLOR CLASSIFICATION

| GROUP | DOMINANT WAVELENGTH (nm) | | | |
|---|---|---|---|---|
| | SOFT ORANGE | | YELLOW | |
| | MIN. | MAX. | MIN. | MAX. |
| 1 | 598 | 601 | 581 | 584 |
| 2 | 600 | 603 | 583 | 586 |
| 3 | 602 | 605 | 585 | 588 |
| 4 | 604 | 607 | 587 | 590 |
| 5 | 606 | 609 | 589 | 592 |
| 6 | 608 | 611 | 591 | 594 |

Note:
Wavelengths are tested at a current pulse duration of 25 ms.

## CROSSING TABLE

| VISHAY | OSRAM |
|---|---|
| VLME23Q2S1 | LYM676Q2S1 |
| VLME23R2T1 | LYM676R2T1 |
| VLME23Q2T1 | LYM676Q2T1 |
| VLMF23Q2S1 | LOM676Q2S1 |
| VLMF23R2T1 | LOM676R2T1 |
| VLMF23Q2T1 | LOM676Q2T1 |
| VLMK23P2R1 | LSM676P2R1 |
| VLMK23Q2S1 | LSM676Q2S1 |
| VLMK23P2S1 | LSM676P2S1 |

## TYPICAL CHARACTERISTICS ($T_{amb}$ = 25 °C, unless otherwise specified)

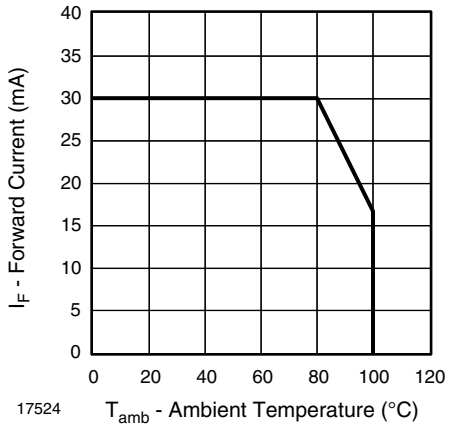



Figure 1. Forward Current vs. Ambient Temperature

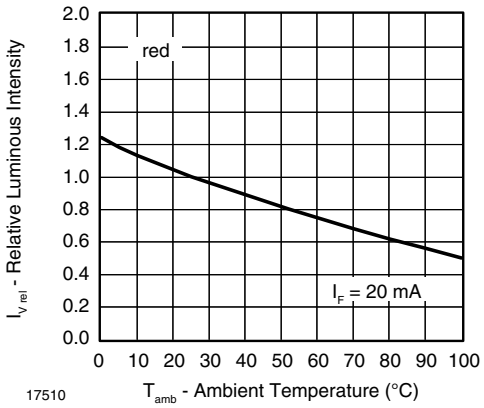



Figure 4. Rel. Luminous Intensity vs. Ambient Temperature

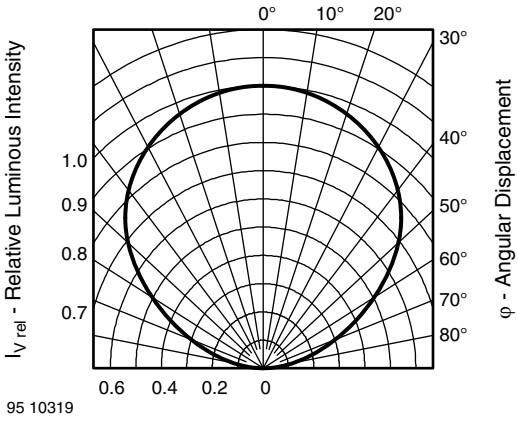



Figure 2. Rel. Luminous Intensity vs. Angular Displacement

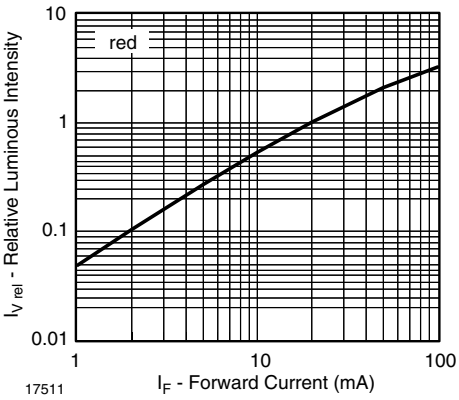



Figure 5. Relative Luminous Intensity vs. Forward Current

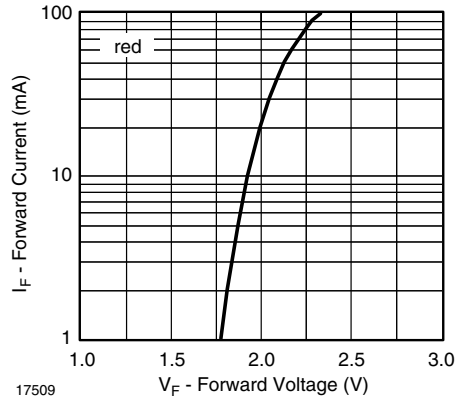



Figure 3. Forward Current vs. Forward Voltage

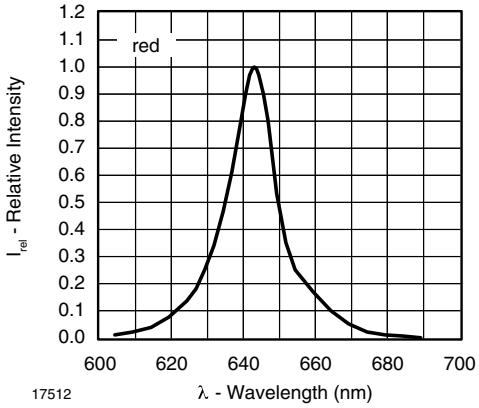



Figure 6. Relative Intensity vs. Wavelength

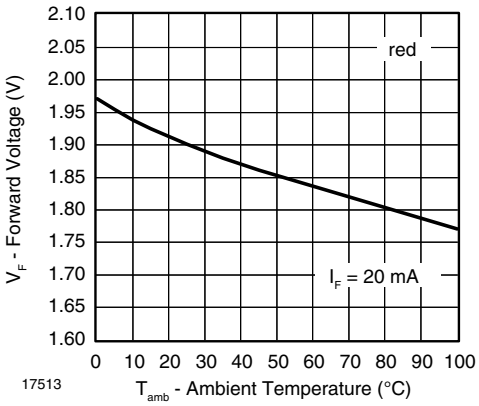



Figure 7. Forward Voltage vs. Ambient Temperature

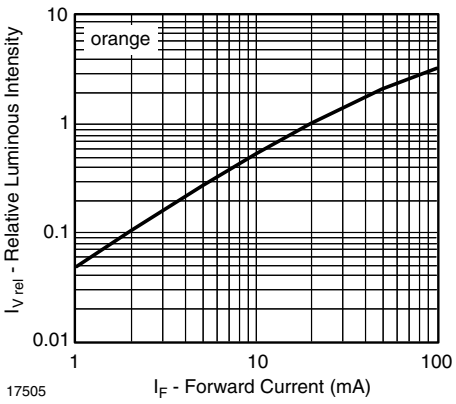



Figure 10. Relative Luminous Intensity vs. Forward Current

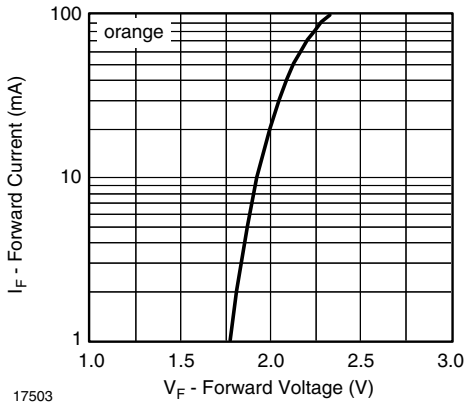



Figure 8. Forward Current vs. Forward Voltage

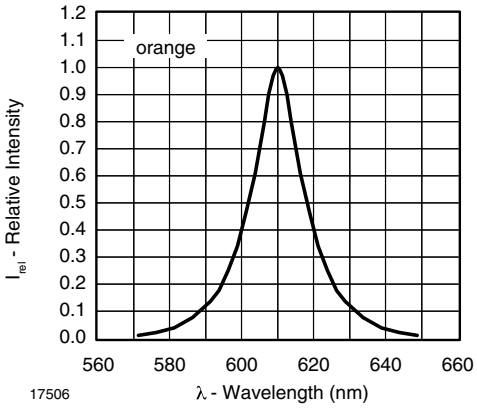



Figure 11. Relative Intensity vs. Wavelength

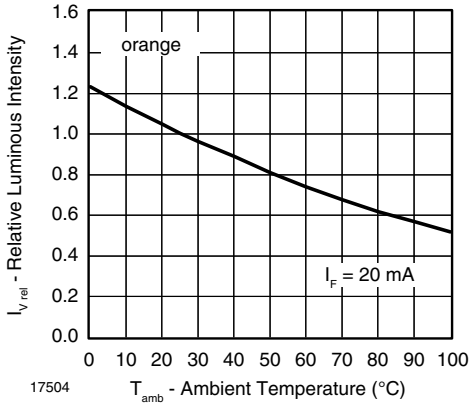



Figure 9. Rel. Luminous Intensity vs. Ambient Temperature

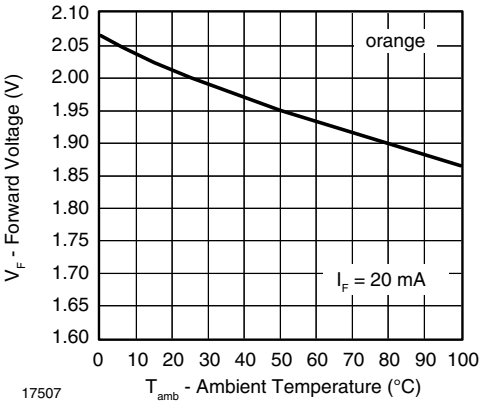



Figure 12. Forward Voltage vs. Ambient Temperature

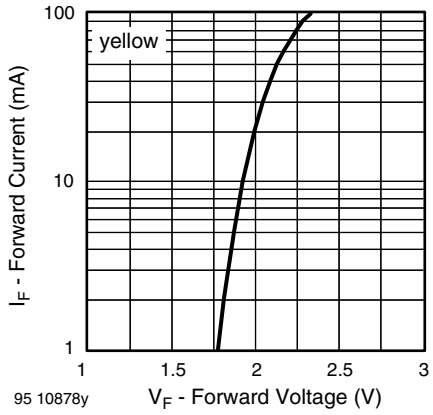



Figure 13. Forward Current vs. Forward Voltage

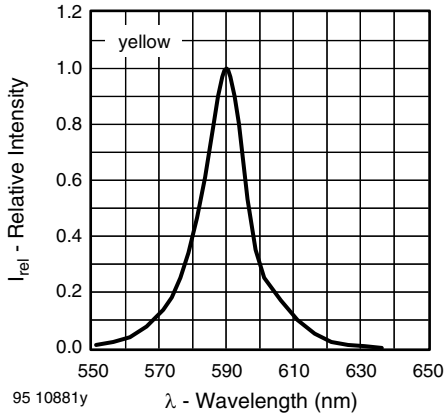



Figure 16. Relative Intensity vs. Wavelength

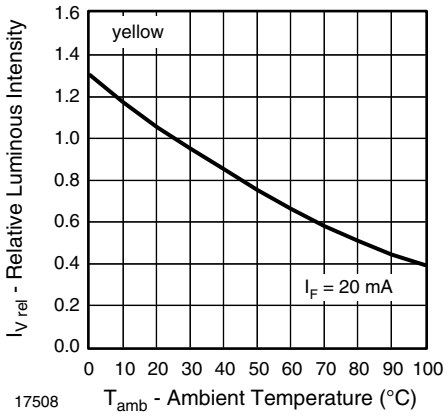



Figure 14. Rel. Luminous Intensity vs. Ambient Temperature

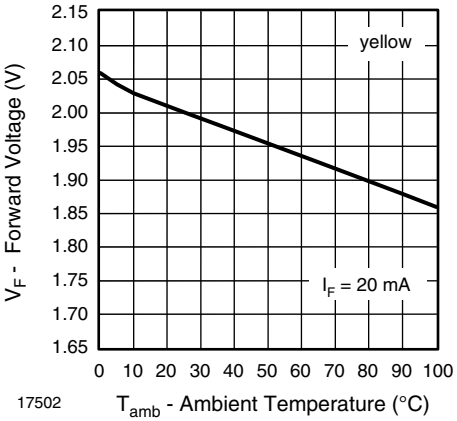



Figure 17. Forward Voltage vs. Ambient Temperature

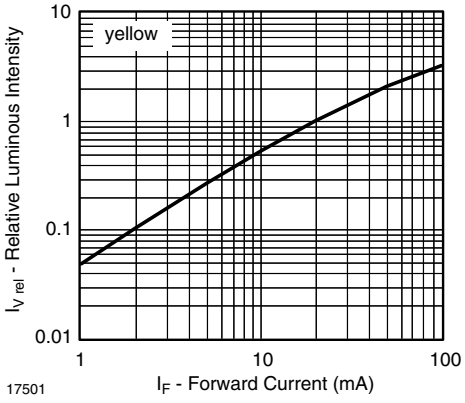
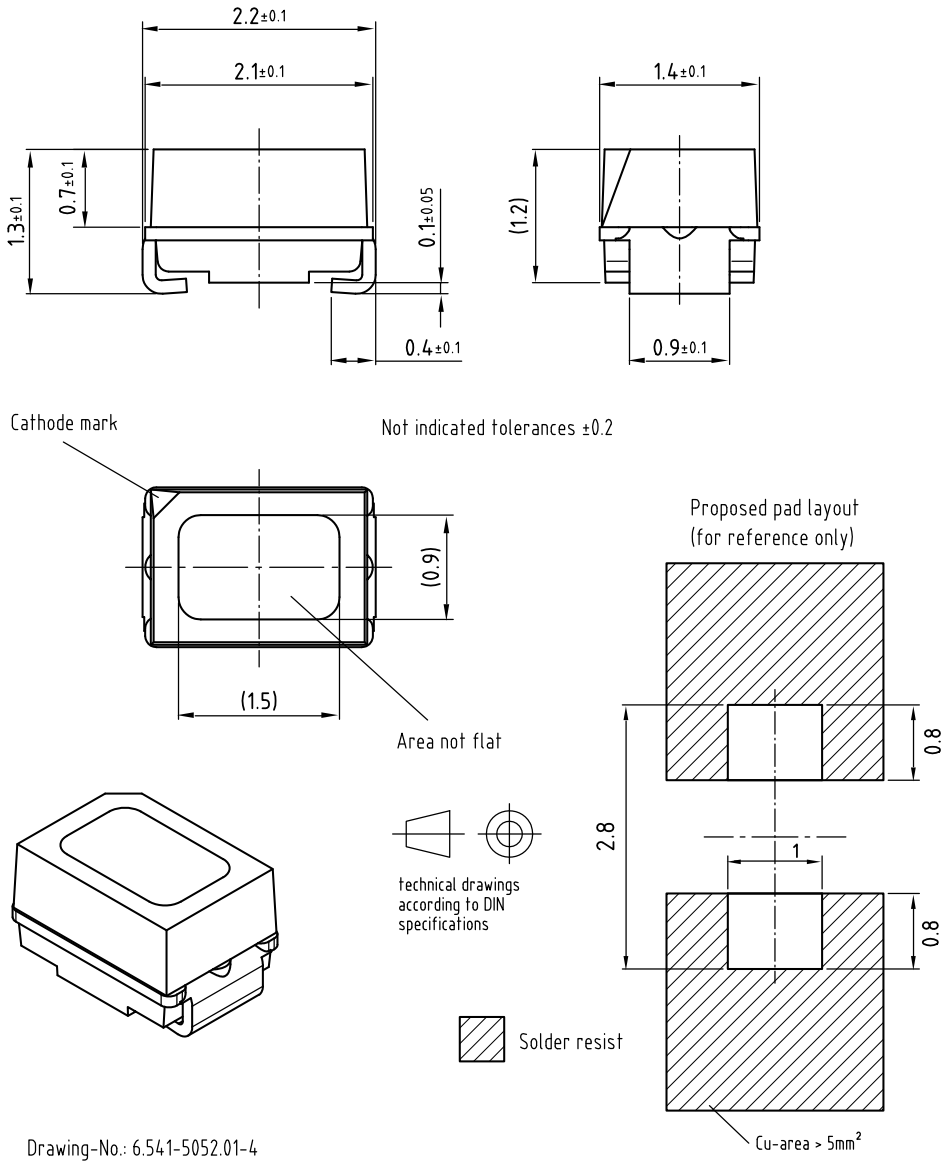
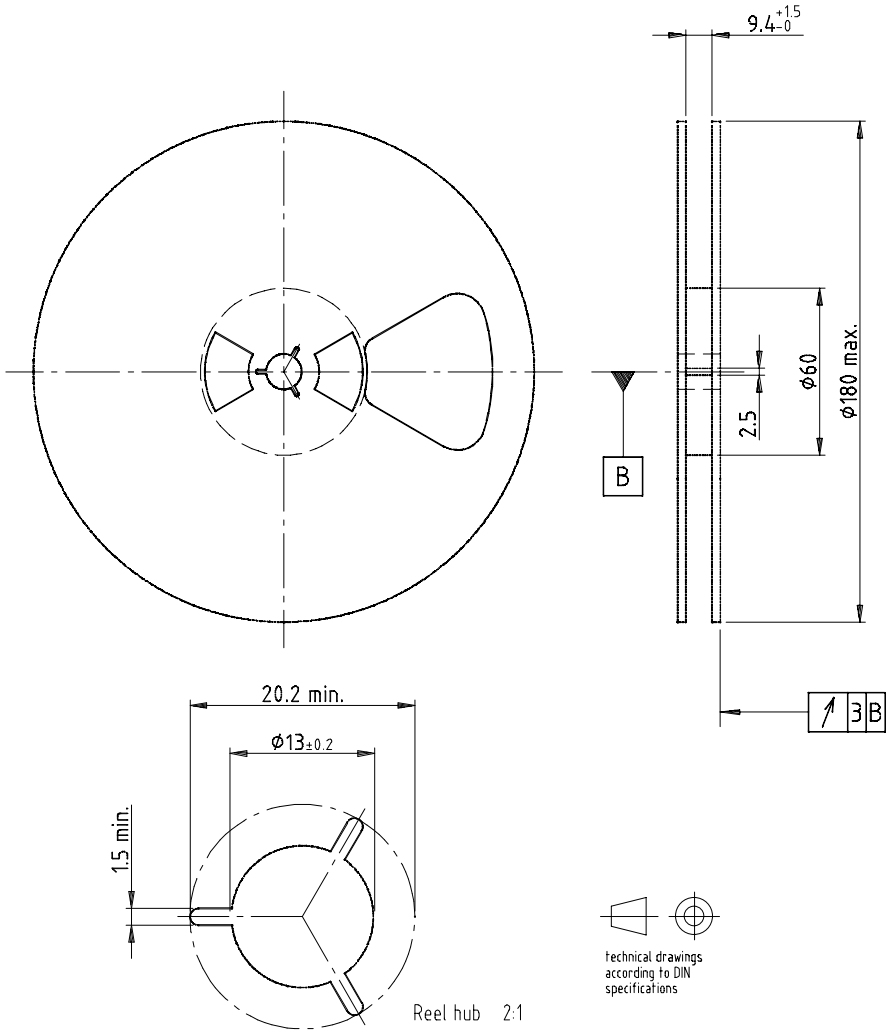



Figure 15. Relative Luminous Intensity vs. Forward Current

**PACKAGE DIMENSIONS** in millimeters



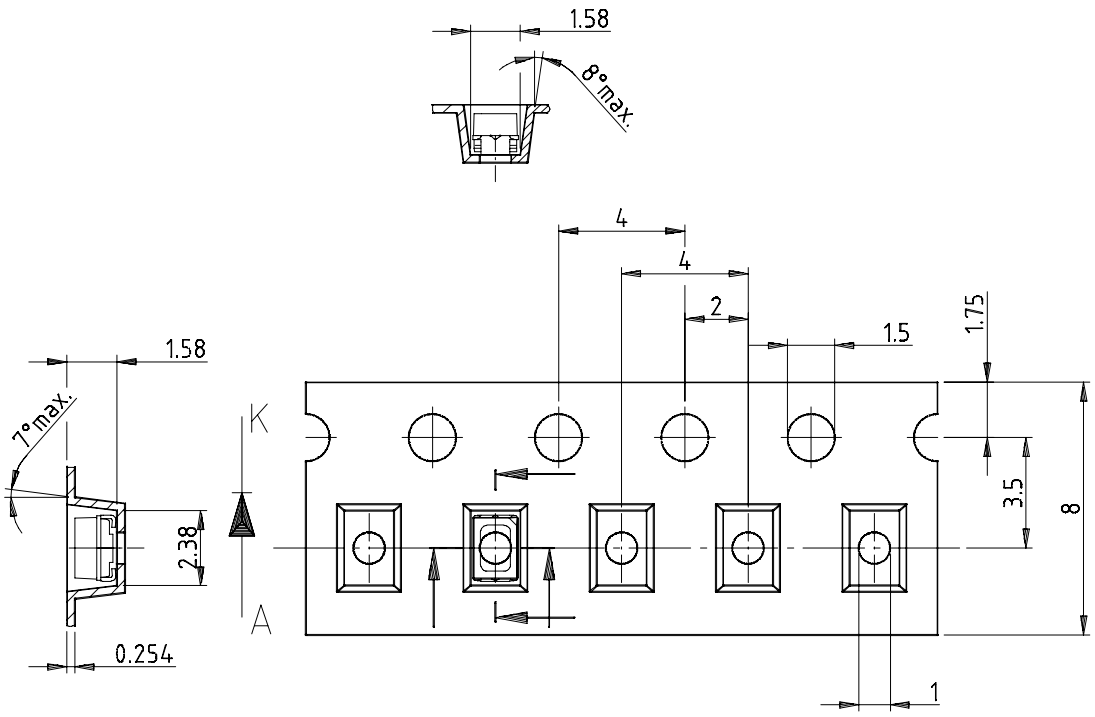
**REEL DIMENSIONS** in millimeters




Drawing-No.: 9.800-5051.V5-4
Issue: 1; 25.07.02

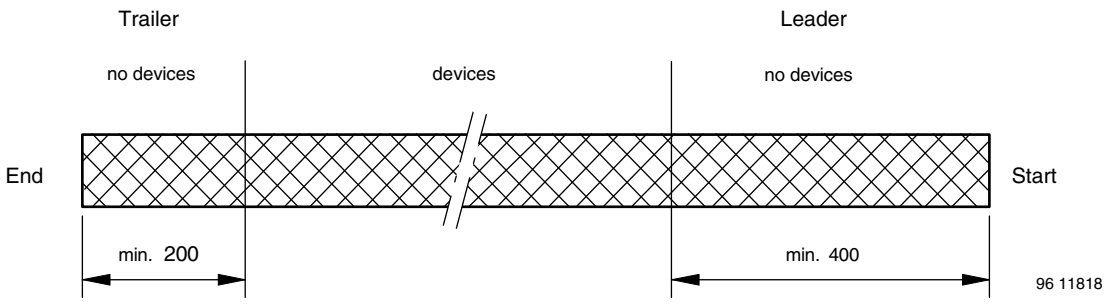
16938

## **TAPE DIMENSIONS** in millimeters




Drawing-No.: 9.700-5266.01-4
Issue: 1; 05.06.02
16939

## **LEADER AND TRAILER DIMENSIONS** in millimeters




GS08 = 3000 pcs

## COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3
0.1 N to 1.3 N
300 mm/min ± 10 mm/min
165° to 180° peel angle

## LABEL

**Standard bar code labels for finished goods**

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

| **VISHAY SEMICONDUCTOR GmbH STANDARD BAR CODE PRODUCT LABEL** (finished goods) | | |
|---|---|---|
| **PLAIN WRITING** | **ABBREVIATION** | **LENGTH** |
| Item-description | - | 18 |
| Item-number | INO | 8 |
| Selection-code | SEL | 3 |
| LOT-/serial-number | BATCH | 10 |
| Data-code | COD | 3 (YWW) |
| Plant-code | PTC | 2 |
| Quantity | QTY | 8 |
| Accepted by: | ACC | - |
| Packed by: | PCK | - |
| Mixed code indicator | MIXED CODE | - |
| Origin | xxxxxxx+ | Company logo |
| **LONG BAR CODE TOP** | **TYPE** | **LENGTH** |
| Item-number | N | 8 |
| Plant-code | N | 2 |
| Sequence-number | X | 3 |
| Quantity | N | 8 |
| Total length | - | 21 |
| **SHORT BAR CODE BOTTOM** | **TYPE** | **LENGTH** |
| Selection-code | X | 3 |
| Data-code | N | 3 |
| Batch-number | X | 10 |
| Filter | - | 1 |
| Total length | - | 17 |

## SOLDERING PROFILE

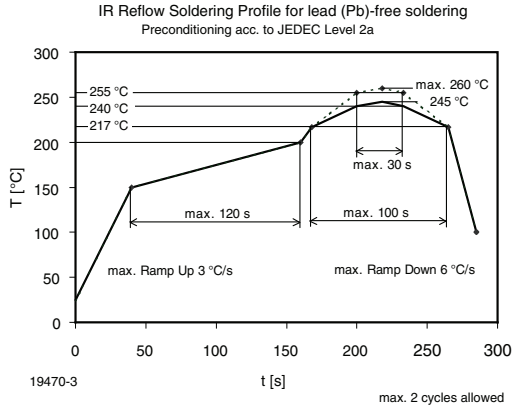
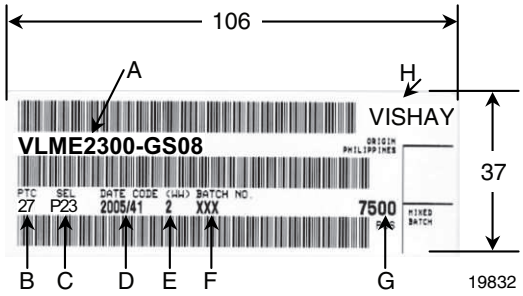



Figure 18. Vishay Lead (Pb)-free Reflow Soldering Profile
(acc. to J-STD-020)

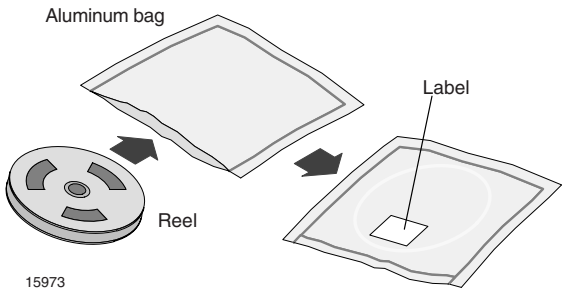
## BARCODE PRODUCT LABEL EXAMPLE:




A) Type of component
B) Manufacturing plant
C) SEL - selection code (bin):
e.g.: P2 = code for luminous intensity group
3 = code for color group
D) Date code year/week
E) Day code (e.g. 2: Tuesday)
F) Batch no.
G) Total quantity
H) Company code

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.




## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

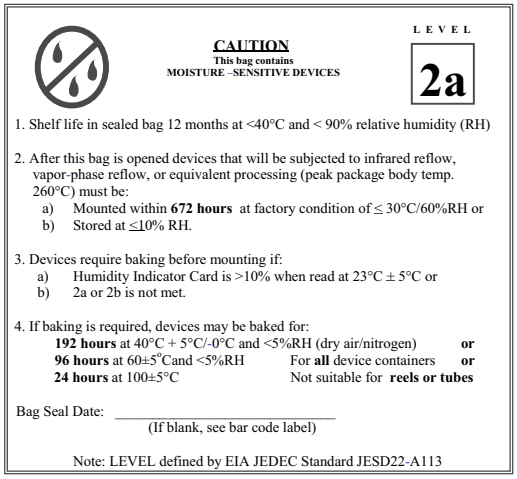
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.




Example of JESD22-A112 level 2a label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

# Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

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# Material Category Policy

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