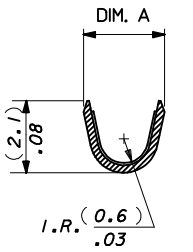
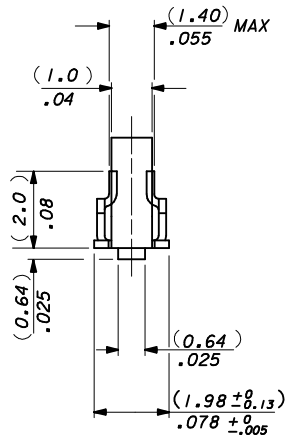
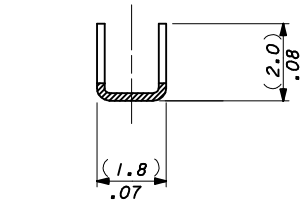


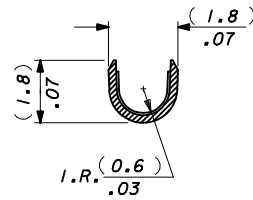
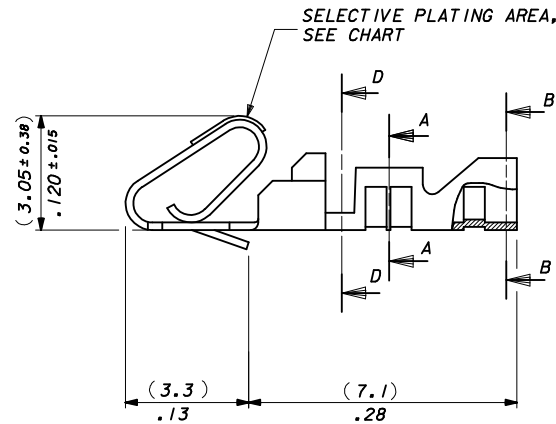
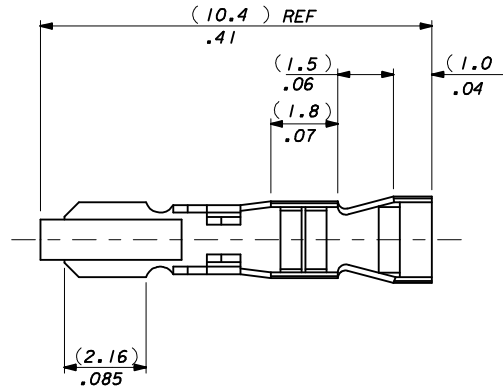
NOTES:

1. MATERIAL: (0.21)/.008 THICK BRASS.
2. FINISH: SEE SHEET 2.
3. THIS PART CONFORMS TO PRODUCT SPEC. 99020-0088.
4. TERMINAL MUST MEET BEND SPEC. SDES-219.
5. SUITABLE FOR 22-30 GA. WIRE, (1.57)/.062 MAX. INSULATION.
6. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

SECTION D-D
(4809-1T ONLY)

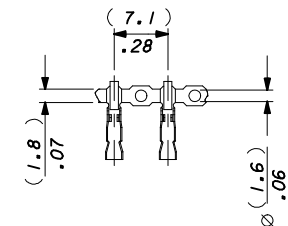


SECTION B-B



SECTION A-A

4809-(*)**
 PLATING CODE
 BLANK : DIM. A = (2.1) / 1.083 REF.
 M: DIM A = (2.2) / .087 REF.
 BLANK=CHAIN FORM TOP
 FEEDING REEL
 L=LOOSE FORM



CARRIER STRIP DETAIL
SCALE 2:1

SELECT GOLD AREA EC NO: UCP2013-5411 DRWN:KIPPER CHKD:JBELL APPR:FSMITH AN	2013/06/14 2013/06/17 2013/06/28	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 10:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
					mm	INCH	DRAWN BY MCC	DATE 1986/07/30	TITLE ANTI-FISH HOOKING TERMINAL KK.(2.50)/.100			
				4 PLACES	± ---	± ---	CHECKED BY DMORIARTY	DATE 2004/10/18				
				3 PLACES	± ---	± .010	APPROVED BY JDENNEY	DATE 2004/10/19				
				2 PLACES	± 0.25	± .014	MATERIAL NO. SEE CHART		DOCUMENT NO. SD-4809-*		SHEET NO. 1 OF 2	
				1 PLACE	± 0.35	± ---						
				0 PLACE	±	±	SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				ANGULAR ± ---°								
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								

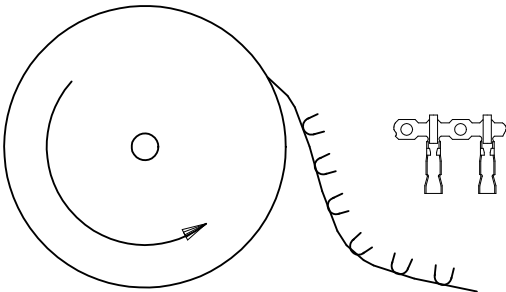
FINISH NOTES*

(550) GOLD PLATE (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL

IN CONTACT AREA WITH (0.00005)/(0.00002 MIN. GOLD FLASH OVERALL.

(555) SELECTIVE GOLD (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL IN CONTACT AREA ONLY.

(P918) HOT TIN DIP (0.00102-0.00305)/(0.00040-.000120



TERMINALS FEEDING FROM THE TOP OF THE REEL ARE STANDARD WOUND

08-55-0110	4809-(555)	CHAIN	(555)	(2.45 - 1.75)/ .096 - .069
08-55-0111	↑ -(555)L	LOOSE		
08-56-0120	↓ -(550)	CHAIN	(550)	(2.45 - 1.75)/ .096 - .069
08-56-0115	↓ -(550)L	LOOSE		
08-50-0135	↓ -(P918)	CHAIN	(P918)	(2.45 - 1.75)/ .096 - .069
08-50-0136	4809 - (P918) L	LOOSE		
PART No	ENG No	FORM	FINISH	DIM . A
TOP FEEDING REELS ONLY				

CORRECT PLATING EC NO: UCP2011-2131 DRWNC:STEWART 2011/01/18 CHKD:HKIPPER 2011/01/26 APPR:FSMITH 2011/02/04 AM	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM/IN		SCALE NTS	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
		 = 0  = 0  = 0		mm	INCH	DRAWN BY MCC	DATE 1986/07/30	TITLE ANTI-FISH HOOKING TERMINAL KK,(2.50)/.100				
			4 PLACES	± ---	± ---							
			3 PLACES	± ---	± .010							
			2 PLACES	± 0.25	± .014	CHECKED BY DMORIART	DATE 2004/10/18					
			1 PLACE	± 0.35	± ---	APPROVED BY JDENNEHY	DATE 2004/10/19					
				ANGULAR ± ---°			MATERIAL NO.		 MOLEX INCORPORATED	DOCUMENT NO.	SHEET NO.	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHART		SD-4809-*			2 OF 2		
		REV		SIZE 	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							