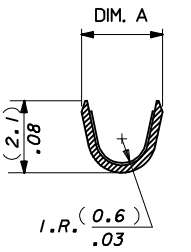
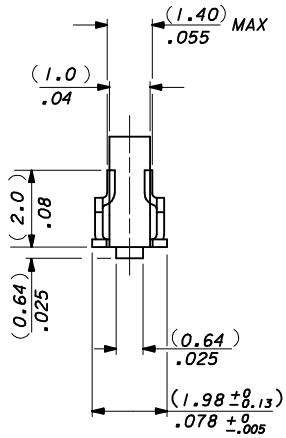
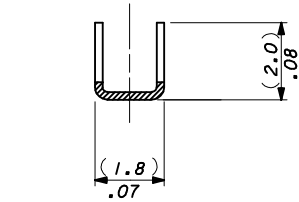


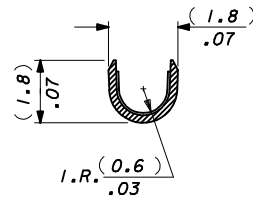
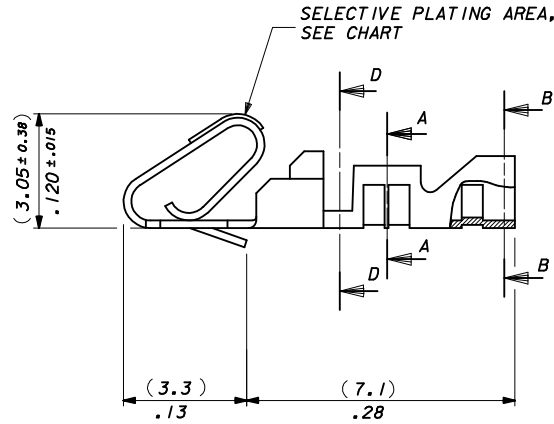
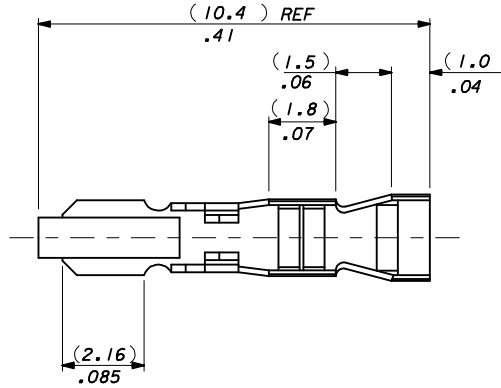
NOTES:

1. MATERIAL: (0.21)/.008 THICK BRASS.
2. FINISH: SEE SHEET 2.
3. THIS PART CONFORMS TO PRODUCT SPEC. 99020-0088.
4. TERMINAL MUST MEET BEND SPEC. SDES-219.
5. SUITABLE FOR 22-30 GA. WIRE, (1.57)/.062 MAX. INSULATION.
6. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

SECTION D-D
(4809-1T ONLY)



SECTION B-B

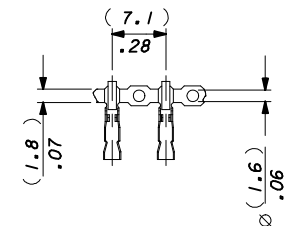


SECTION A-A

4809-(*) * *

PLATING CODE

BLANK : DIM. A = (2.1) / 1.083 REF.
M: DIM A = (2.2) / .087 REF.
BLANK=CHAIN FORM TOP
FEEDING REEL
L=LOOSE FORM



CARRIER STRIP DETAIL
SCALE 2:1

SELECT GOLD AREA EC NO: UCP2013-5411 DRWN:KIPPER CHKD:JBELL APPR:FSMITH AN	2013/06/14 2013/06/17 2013/06/28	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM/IN		SCALE 10:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION ANTI-FISH HOOKING TERMINAL KK,(2.50)/.100 molex SD-4809-*
							DRAWN BY DATE MCC 1986/07/30		TITLE		
				4 PLACES ± --- ± ---			CHECKED BY DATE DMORIARTY 2004/10/18				
				3 PLACES ± --- ± .010			APPROVED BY DATE JDENNEY 2004/10/19				
				2 PLACES ± 0.25 ± .014			MATERIAL NO.		DOCUMENT NO.		
				1 PLACE ± 0.35 ± ---			SIZE C		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
				0 PLACE ±			SEE CHART				
				ANGULAR ± ---°							
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS							

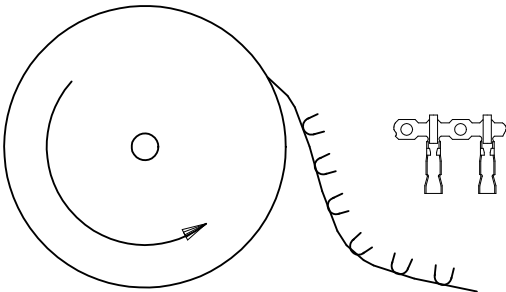
FINISH NOTES*

(550) GOLD PLATE (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL

IN CONTACT AREA WITH (0.00005)/(0.00002 MIN. GOLD FLASH OVERALL.

(555) SELECTIVE GOLD (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL IN CONTACT AREA ONLY.

(P918) HOT TIN DIP (0.00102-0.00305)/(0.00040-.000120



TERMINALS FEEDING FROM THE TOP OF THE REEL ARE STANDARD WOUND

08-55-0110	4809-(555)	CHAIN	(555)	(2.45 - 1.75)/ .096 - .069
08-55-0111	↑ -(555)L	LOOSE		
08-56-0120	↓ -(550)	CHAIN	(550)	(2.45 - 1.75)/ .096 - .069
08-56-0115	↓ -(550)L	LOOSE		
08-50-0135	↓ -(P918)	CHAIN	(P918)	(2.45 - 1.75)/ .096 - .069
08-50-0136	4809 - (P918) L	LOOSE		
PART No	ENG No	FORM	FINISH	DIM . A
TOP FEEDING REELS ONLY				

CORRECT PLATING EC NO: UCP2011-2131 DRWNC:STEWART 2011/01/18 CHKD:HKIPER 2011/01/26 APPR:FSMITH 2011/02/04 AM	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM/IN		SCALE NTS	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
				mm	INCH	DRAWN BY MCC	DATE 1986/07/30	TITLE ANTI-FISH HOOKING TERMINAL KK,(2.50)/.100				
		 =0	4 PLACES	± ---	± ---	CHECKED BY DMORIART	DATE 2004/10/18	MOLEX INCORPORATED				
		 =0	3 PLACES	± ---	± .010	APPROVED BY JDENNEHY	DATE 2004/10/19					
		 =0	2 PLACES	± 0.25	± .014			DOCUMENT NO. SD-4809-*				
			1 PLACE	± 0.35	± ---							
			ANGULAR ± ---°			MATERIAL NO.		SHEET NO. 2 OF 2				
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHART						
		REV			SIZE C			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				