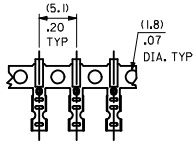
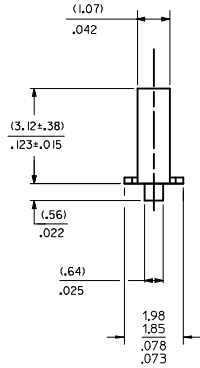
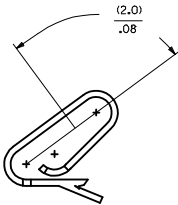


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

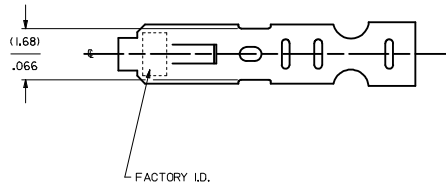
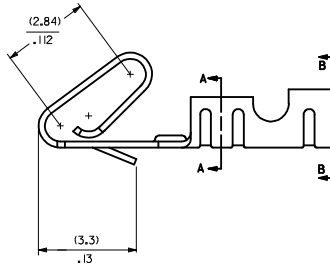
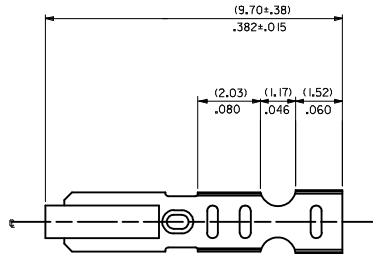
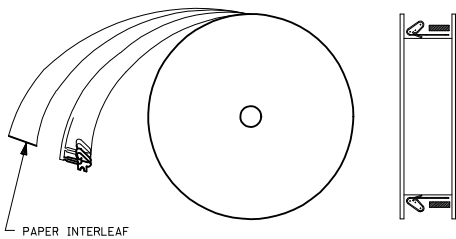
CARRIER VIEW



SELECT GOLD LOCATION

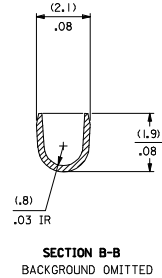
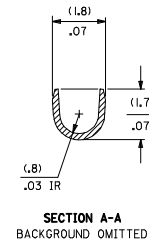


WINDING DETAIL A



NOTES:

1. MATERIAL:
(0.20)/.008 THICK PHOS BRONZE
2. FINISH:
222 - OVERALL MATTE TIN: (0.00254)/.000100 MIN. TIN OVER (0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
231 - SELECT GOLD: (0.00127)/.000050 MIN.
SELECT MATTE TIN: (0.00254)/.000100 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
550 - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
561- SELECT GOLD (0.00076)/.000030 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050
3. PRODUCT SPEC: PS-10-07
4. PACKAGING SPECIFICATION: LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: PER PK-6459-001
5. CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
6. INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
7. TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM)/ 1 INCH PER MINUTE.
8. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002



6459-(****)*
FORM
L=LOOSE
A=CHAIN PER DETAIL A
PLATING
SEE NOTE 2

ADD PK-6459-001 EC NO: UCP2014-051 DRAWN BY: CHYKORANDERSON CHECKED BY: APPR:FSM TH DATE: 2013/07/18 DATE: 2013/07/18 DATE: 2013/07/24	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .014 1 PLACE ± 0.36 ± --- 0 PLACE ± --- ± --- ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE MM/IN DRAWN BY: SAMIEC CHECKED BY: PATEL APPROVED BY: FSMITH DATE: 01/21/92 DATE: 01/21/92 DATE: 2012/03/20	SCALE DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE KK (2.54)/.100 CRIMP TERMINAL, 22-30 GA WIRE SAME AS 2759 EXCEPT MATL molex	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-6459	SHEET NO. 1 OF 2

	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1			
M	6459-(***)*																					M	
	PART NO.			ENG. NO.																			
L		08-52-0101			6459-(P909)																		L
		08-52-0123			6459-(P909)L																		
K		08-65-0801			6459-(561)																		K
					6459-(561)L																		
J		08-52-0118			6459-(222)																		J
					6459-(222)L																		
		08-65-0811			6459-(558)																		
I		08-65-0812			6459-(558)L																		I
		08-65-0815			6459-(555)																		
H		08-65-0816			6459-(555)L																		H
		08-65-0813			6459-(550)																		
		08-65-0814			6459-(550)L																		
G		08-65-0817			6459-(231)																		G
		08-65-0818			6459-(231)L																		
F																							F
E																							E
D																							D
C																						C	
B																						B	
A																						A	
Id: frame_D_P_AM.T Rev. G 2012/01/11																							

SEE SHEET 1 EC NO: JUCP2014-0051 DRAWN BY PER 2013/07/18 CHKD ANDERSON 2013/07/18 APPROV SMITH 2013/07/24 H1	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		4 PLACES 3 PLACES 2 PLACES 1 PLACE 0 PLACE	+ --- + --- ± 0.25 ± 0.36 ± ---	+ --- ± .010 ± .014 ± --- ± ---	DRAWN BY	DATE	TITLE KK (2.54)/.100 CRIMP TERMINAL, 22-30 GA WIRE SAME AS 2759 EXCEPT MATL molex			
					SAMIEC	01/21/92				
					CHECKED BY	DATE				
					PATEL	01/21/92				
					APPROVED BY	DATE				
		FSMITH	2012/03/20							
		ANGULAR ±1/2°					MATERIAL NO.	DOCUMENT NO.	SHEET NO.	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					SEE CHART		SD-6459	
							THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		2 OF 2	