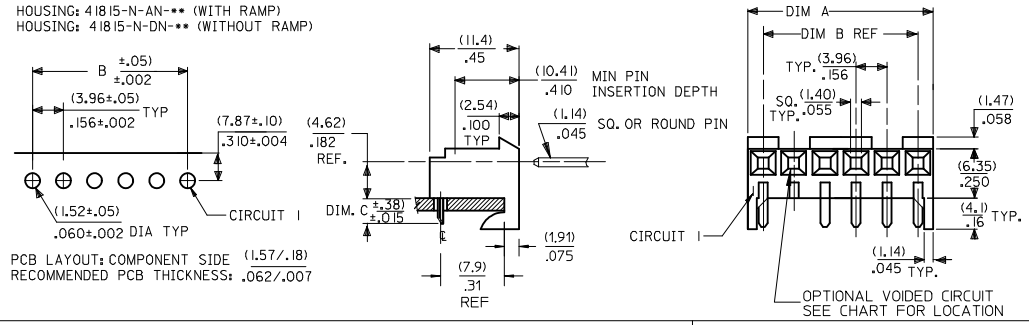
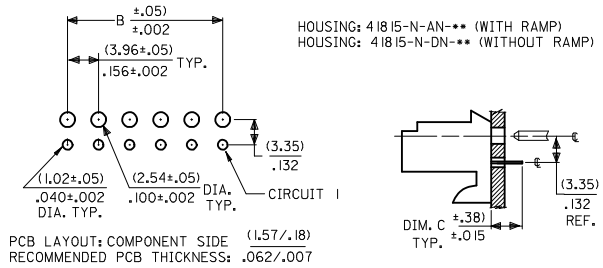
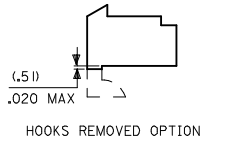
RIGHT ANGLE



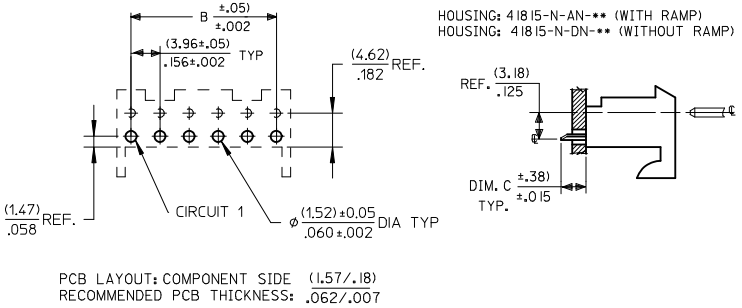
DIM. B	DIM. A	NO. OF CKTS
(3.96) .156	(7.82±.25) .308±.010	2
(7.92) .312	(11.79±.25) .464±.010	3
(11.89) .468	(15.75±.25) .620±.010	4
(15.85) .624	(19.7±.25) .776±.010	5
(19.81) .780	(23.67±.25) .932±.010	6
(23.77) .936	(27.64±.30) 1.088±.012	7
(27.74) 1.092	(31.60±.25) 1.244±.012	8
(31.70) 1.248	(35.56±.30) 1.400±.012	9
(35.66) 1.404	(39.52±.30) 1.556±.012	10
(39.62) 1.560	(43.48±.30) 1.712±.012	11
(43.59) 1.716	(47.45±.30) 1.868±.012	12
(47.55) 1.872	(51.41±.30) 2.024±.012	13
(51.51) 2.028	(55.37±.36) 2.180±.014	14
(55.47) 2.184	(59.33±.36) 2.336±.014	15

BOTTOM ENTRY





TOP ENTRY



NOTES:
1. MATERIAL: HOUSING: POLYESTER, RATED UL 94V-0, COLOR: NATURAL (WHITE)
2. FINISH:
   (197) = OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN OVER 0.00127/.000050 MIN NICKEL.
   (208) = SELECT GOLD: 0.00038/.000015 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
   (228) = SELECT GOLD: 0.00076/.000030 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
   (909) = OVERALL TIN: 0.00254/.000100 MIN.
3. PRODUCT SPECIFICATION: PS-08-50
4. PACKAGING: SEE CHARTS
5. FOR TOP ENTRY AND RIGHT ANGLE ASSEMBLIES WITH LOWER INSERTION FORCE USE SINGLE BEAM CONTACT. (TERMINAL NO. 4244)
6. SOLDERABILITY: WHEN PARTS ARE SOLDERED AT A TEMPERATURE OF 230°C (446°F) FOR 5 SECONDS EACH SOLDERED SURFACE SHALL BE A MINIMUM OF 95% COVERED WITH A SMOOTH CONTINUOUS ADHERENT COATING. FOR ADDITIONAL INFORMATION SEE SMES-152.
7. PARTS ARE STACKABLE END TO END ON (3.96)/.156 CENTERLINE.
8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPEC PS-45499-002.

ADD 41815-0687
EC NO: UCP2015-1357
DRWN:MKIPPER 2014/09/30
CH'KD:NNGUYEN 2014/09/30
APPR:FSMITH 2014/10/23
DESCRIPTION
AN3
REV

QUALITY SYMBOLS
F_A=0
F_C=0
F_P=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .015
1 PLACE	± 0.38	± ---
0 PLACE	±	±

ANGULAR ±1/2°
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM/IN
SCALE: --
DESIGN UNITS: INCH
THIRD ANGLE PROJECTION

		DATE
DRAWN BY	SAMIEC	01/28/87
CHECKED BY	SAMIEC	01/28/87
APPROVED BY	LENZ	01/28/87

TITLE: KK 156 HOUSING PCB 41815 SERIES

molex

MATERIAL NO.: SEE CHART
DOCUMENT NO.: SDA-41815
SHEET NO.: 1 OF *
SIZE: B

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