



TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES AND BOM
2	CONFIGURATIONS
3-4	KEY CONFIGURATIONS
5	RECEPTACLE CONNECTOR ASSEMBLY
6	BACKSHELL NOTES
7	BACKSHELL
8	BACKSHELL CONFIGURATIONS
9	2X10 CONNECTOR INTERFACE DEFINITION

NOTES: VALID UNLESS OTHERWISE SPECIFIED

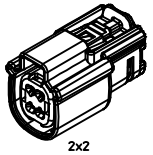
1. GENERAL:
- a. APPLICATION SPECIFICATION SEE: AS-33472-100
    - CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.
    - DESIGNED TO MATE WITH DEVICE OR CONNECTOR AS SPECIFIED IN THE MATING INTERFACE/CONNECTOR DRAWINGS CHART.
    - \*DENOTES DRAWINGS THAT CAN BE ACCESSED AT <http://ewcap.uscarteams.org/>.
    - ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION (SEE PLR PRE-LOCK VIEW SHEET 5).
  - b. PRODUCT SPECIFICATION SEE:
    - STANDARD CONFIGURATION (STD): PS-33472-000
    - TRANSMISSION CONFIGURATION (TRNS):
      - CONTAINS SILICONE: TS-160038-0001
      - SILICONE FREE: TBD
    - UL V0 CONFIGURATION (UL V0): TBD
      - CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), TERMINALS, WIRE DIAMETER RANGE, PRODUCT VALIDATION, AND PRODUCT DEVIATIONS.
  - c. PACKAGING SPECIFICATION PER MOLEX DRAWING; SEE PACKAGING CHART
  - d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: OEH5-699000-301
  - e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

2. DESIGN - MATERIALS:
- a. FOR BILL OF MATERIALS SEE:
    - STANDARD CONFIGURATION SD-33472-0002
    - TRANSMISSION CONFIGURATION
      - CONTAINS SILICONE: SD-160038-0002
      - SILICONE FREE: SD-160092-0002
    - UL V0 CONFIGURATION SD-160074-0002
  - b. TRANSMISSION CONNECTOR COMPONENTS MUST MEET THE MATERIAL REQUIREMENTS SPECIFIED IN TS-160038-0001 & TBD

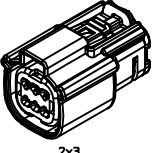
3. DESIGN - GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS, DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
  - b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009
  - c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
  - d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.
  - e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
  - f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
  - g. LASER MARKING:
    - 1. PART NUMBER
    - 2. DAY OF THE YEAR
    - 3. SHIFT
    - 4. YEAR
- FOR ADDITIONAL INFORMATION SEE SECTION 5 UNDER PROCEDURES IN ES-34735-008.

PACKAGING	
DESCRIPTION	DRAWING NO.
2X2	PK-31300-635
2X3	PK-31300-903
2X4	PK-31300-903
2X6	PK-31300-903
2X8	PK-31300-903
2X10	PK-31300-903

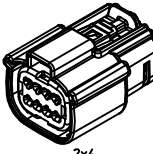
MATING INTERFACE/CONNECTOR DRAWINGS		
DESCRIPTION	INTERFACE DEFINITION	MOLEX INLINE
STANDARD 2X2	*150-S-004-2-Z02	SD-33482-0001
UL V0 2X2	*150-S-004-2-Z02	SD-33482-0001
STANDARD 2X3	*150-S-006-2-Z02	SD-33482-0001
TRANSMISSION 2X3	*150-S-006-2-Z02	N/A
STANDARD 2X4	*150-S-008-2-Z02	SD-33482-0001
UL V0 2X4	*150-S-008-2-Z02	SD-33482-0001
STANDARD 2X6	*150-S-012-2-Z01	SD-33482-0001
STANDARD 2X8	*150-S-016-2-Z01	SD-33482-0001
STANDARD 2X10	SD-33472-0001	SD-33482-0001
UL V0 2X10	SD-33472-0001	SD-33482-0001



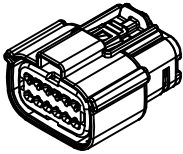
2x2



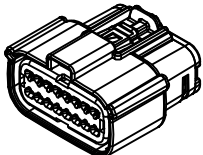
2x3



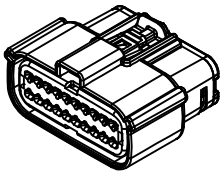
2x4



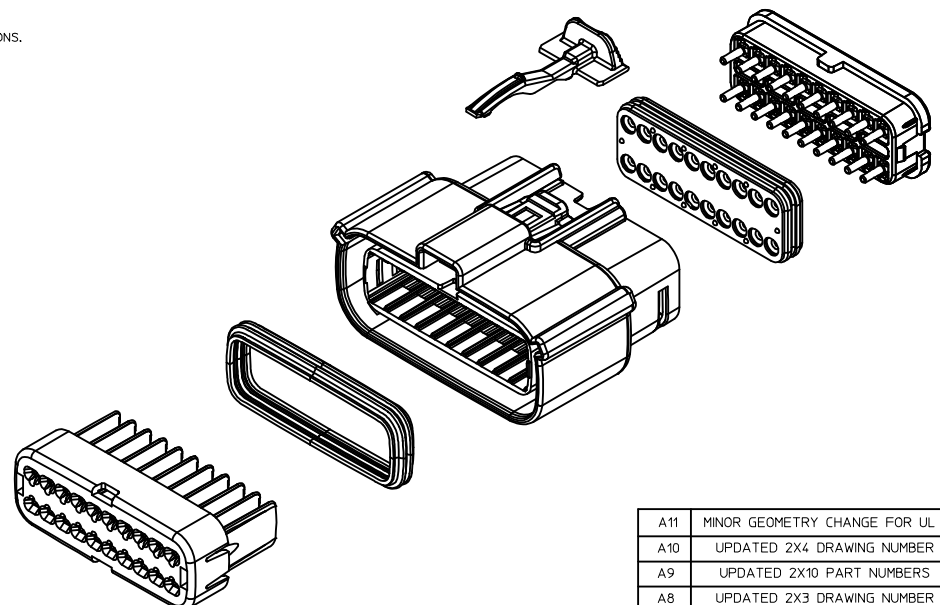
2x6



2x8



2x10



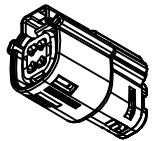
REV	REV DESCRIPTION
A11	MINOR GEOMETRY CHANGE FOR UL V0
A10	UPDATED 2X4 DRAWING NUMBER
A9	UPDATED 2X10 PART NUMBERS
A8	UPDATED 2X3 DRAWING NUMBER
A7	UPDATED 2X10 INTERFACE
A6	ADDED TRANSMISSION REFERENCES
A5	ADD 2X10 INTERFACE SHEETS
A4	ADD UL V0 CONFIGURATIONS
A3	ADDED 2X3 STD AND TRANSMISSION
A2	UPDATED 2X8 BLD DRAWINGS
A1	FIXED TYPO IN NOTE 1a, UPDATED 2X6 MOLEX INLINE BLADE DRAWING
A	INITIAL RELEASE

INSPECTION NUMBER LOG	
LAST NUMBER: 11	
ADDED: 11	
REMOVED:	

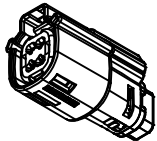
ENTER DESCRIPTION EEC NO: UA/UZ016-1539 DRWN&BTANG 2016/05/03 CHKD: APPR:KDEKOSKI 2016/05/24 REV:	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	TITLE	DOCUMENT NO.	SHEET NO.
	▽=0	4 PLACES ± --- ± ---	MM ONLY	1.5:1	METRIC	☉	MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL	SD-33472-0001	1 OF 9
	▽=0	3 PLACES ± --- ± ---	APPROVED BY DATE						
	▽=0	2 PLACES ± 0.10 ± ---	APPROVED BY DATE						
▽=0	1 PLACE ± 0.2 ± ---	CHECKED BY DATE							
▽=0	0 PLACE ± --- ± ---	APPROVED BY DATE							
		ANGULAR ± 1 °	MATERIAL NO.						
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE NOTE 2a.						
			SIZE 1						

**SHEET DESCRIPTION**

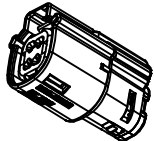
**CONFIGURATIONS**



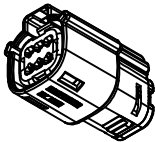
2X2 - STD.  
2X2 - TRNS. - SILICONE FREE †



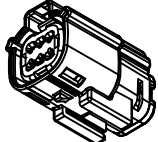
2X2 - STD. - LENGTHENED



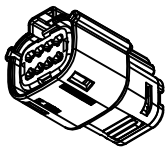
† 2X2 - UL V0



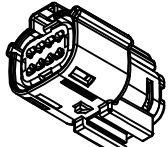
2X3 - STD.  
2X3 - TRNS. - CONTAINS SILICONE †



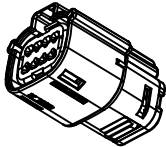
2X3 - STD. - WITH CLIPSLOT \*



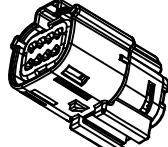
2X4 - STD.



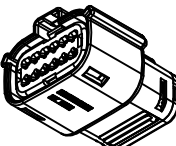
2X4 - STD. - WITH CLIPSLOT \*



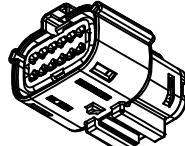
† 2X4 - UL V0



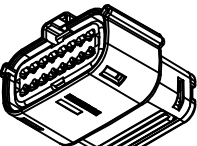
† 2X4 - UL V0-WITH CLIPSLOT\*



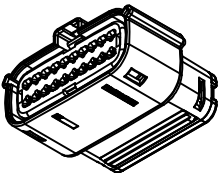
2X6 - STD.



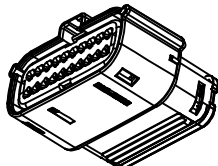
2X6 - STD. - WITH CLIPSLOT \*



2X8 - STD.



2X10 - STD.



† 2X10 - UL V0

\* WITH CLIPSLOT CONFIGURATION DOES NOT MEET THE USCAR PACKAGING FRAME REQUIREMENTS

† MINOR GEOMETRY DIFFERENCE THAN STANDARD CONFIGURATION. SEE NOTES 1a & 2a-b FOR MORE INFORMATION

<b>ENTER DESCRIPTION</b> EEC NO: UAU2016-1539 DRWNBIBANG 2016/05/03 CHKD: APPR:KDEKOSKI 2016/05/24 A11	QUALITY SYMBOLS ▽=0 ▽=0.10 ▽=0.2 ANGLAR ± 1° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>MM ONLY</b>		SCALE <b>1.5:1</b>	DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	2 PLACES ± 0.10 ± ---	1 PLACE ± 0.2 ± ---	0 PLACE ± --- ± ---	DRAWN BY APROFFITT DATE 2014/05/14	CHECKED BY DATE 2014/06/27	TITLE <b>MX150 RCPT                  DUAL ROW SEALED ASSEMBLY                  MAT SEAL</b>
		APPROVED BY VKOSHY DATE 2014/06/27		MATERIAL NO. <b>SEE NOTE 2a.</b>		DOCUMENT NO. <b>SD-33472-0001</b>		SHEET NO. 2 OF 9	
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

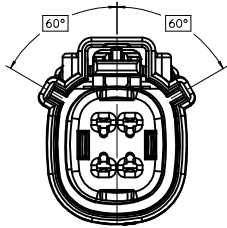
**SHEET DESCRIPTION**

KEY CONFIGURATIONS

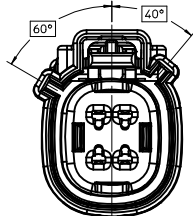
**2X2**

**2X3**

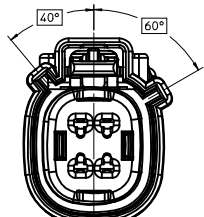
**2X4**



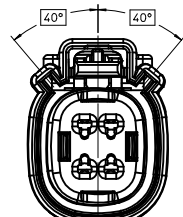
KEY A



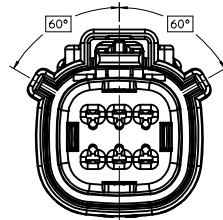
KEY B



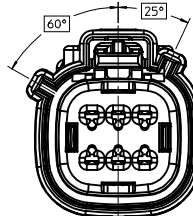
KEY C



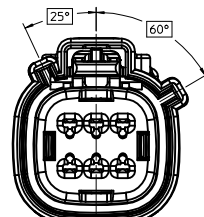
KEY D



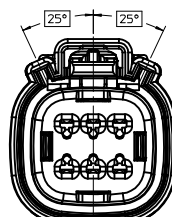
KEY A



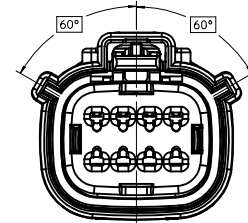
KEY B



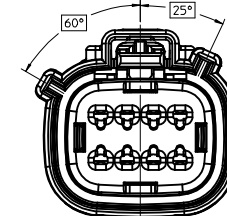
KEY C



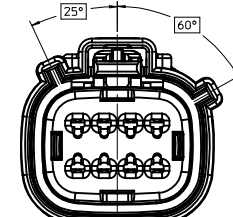
KEY D



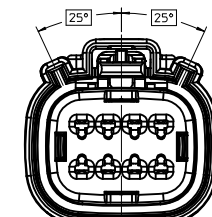
KEY A



KEY B



KEY C



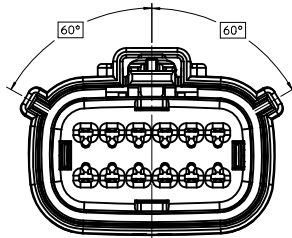
KEY D

<b>ENTER DESCRIPTION</b> EEC NO: UAU2016-1539 DRW/NXB/TANG 2016/05/03 CHKD: APPR:KCE/KOSKJ 2016/05/24	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>MM ONLY</b>		SCALE <b>3:1</b>	DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION
		4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.2 ± --- 0 PLACE ± --- ± ---	mm INCH	DRAWN BY APROFF/ITT CHECKED BY DATE 2014/05/14	DATE 2014/06/27	APPROVED BY VKOSHY	MATERIAL NO. <b>SEE NOTE 2a.</b>	TITLE <b>MX150 RCPT                  DUAL ROW SEALED ASSEMBLY                  MAT SEAL</b>
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		ANGULAR ± 1 °		SIZE 1 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

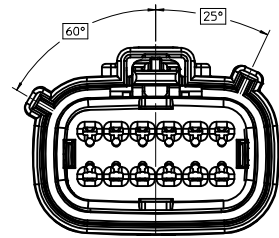
**SHEET DESCRIPTION**

KEY CONFIGURATIONS CONT.

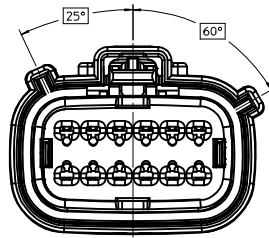
**2X6**



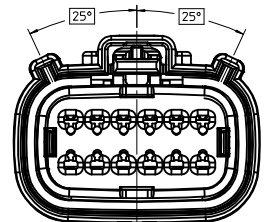
KEY A



KEY B

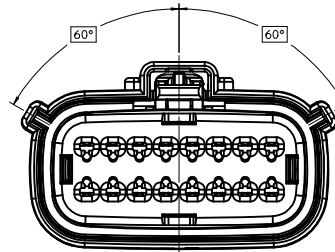


KEY C

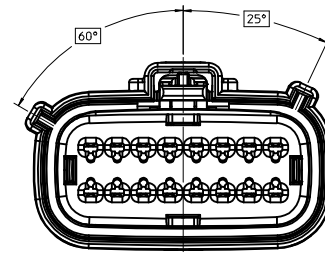


KEY D

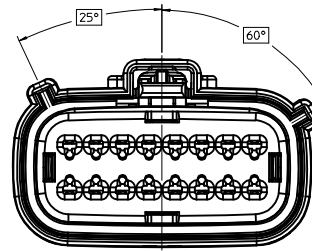
**2X8**



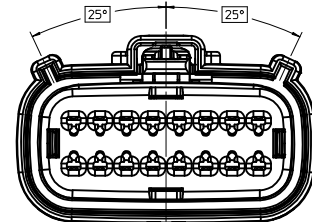
KEY A



KEY B

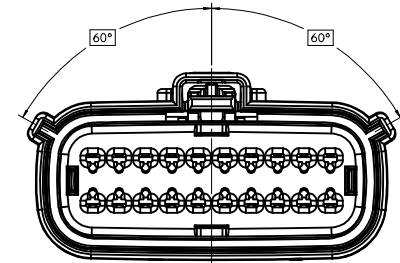


KEY C

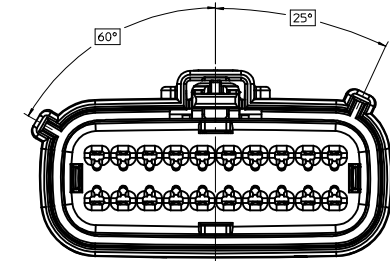


KEY D

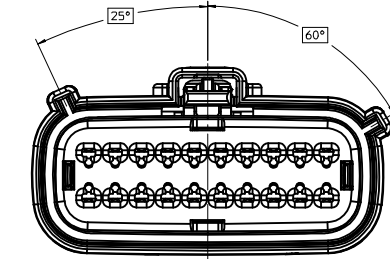
**2X10**



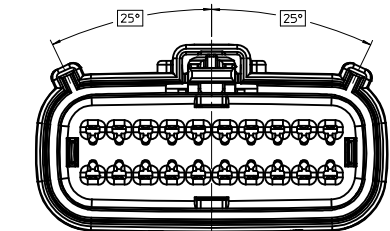
KEY A



KEY B



KEY C



KEY D

**ENTER DESCRIPTION**

EC NO: UAU2016-1539  
 DRAWN BY: DRWINABTANG 2016/05/03  
 CHKD: APPR:KDEKOSKI 2016/05/24

A11

QUALITY SYMBOLS	DESCRIPTION
$\nabla=0$	
$\nabla=0$	
$\nabla=0$	

GENERAL TOLERANCES (UNLESS SPECIFIED)	
	mm
4 PLACES	± 0.15
3 PLACES	± 0.20
2 PLACES	± 0.30
1 PLACE	± 0.40
0 PLACE	± 0.50

ANGULAR ± 1°  
 DRAFT WHERE APPLICABLE  
 MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE	
MM ONLY	
DRAWN BY	DATE
APPROVED BY	DATE
MATERIAL NO.	

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
3:1	METRIC	<input checked="" type="checkbox"/>
TITLE		
MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL		
DOCUMENT NO.		
SD-33472-0001		
SHEET NO.		
4 OF 9		

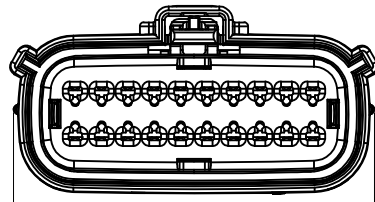
**molex**  
 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX  
 INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

**SHEET DESCRIPTION**

RECEPTACLE CONNECTOR ASSEMBLY

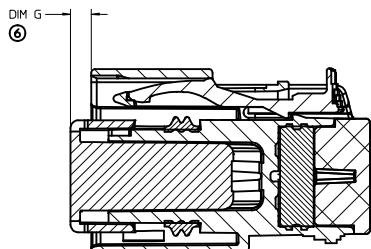
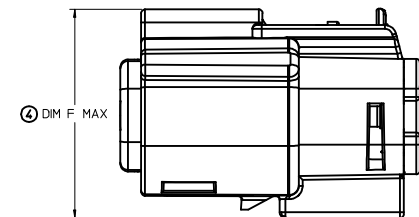
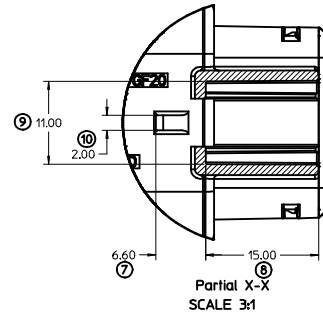
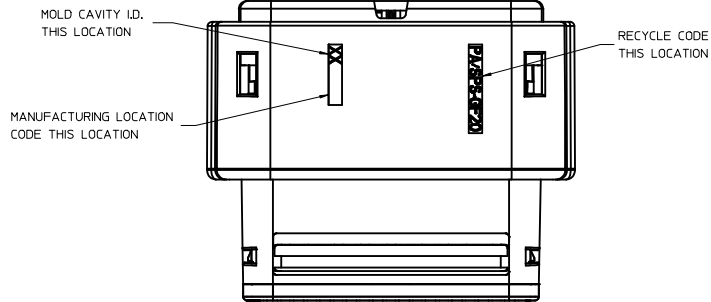
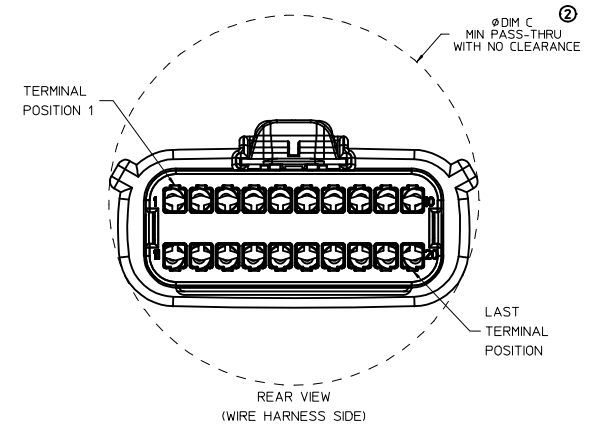
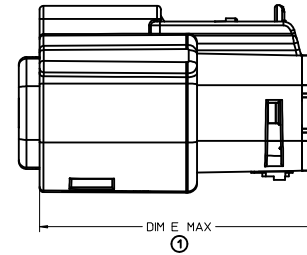
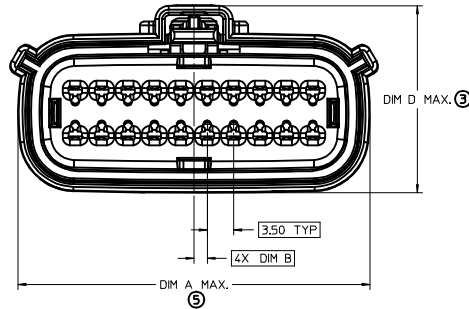
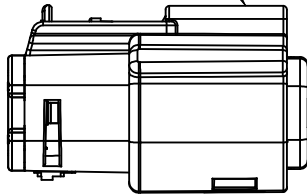
**CHARTED DIMENSIONS**

DESCRIPTION	DIMENSIONS							
	A	B	C	D	E	F	G	J
2X2 STANDARD	18.58	1.75	25.45	24.81	37.65	N/A	2.75±0.50	20.04
2X2 LENGTHENED	18.58	1.75	25.45	24.81	42.25	N/A	2.75±0.50	
2X3 W/ CLIPSLOT	22.25	3.50	30.50	N/A	37.65	27.96	4.0±0.4	
2X3 W/O CLIPSLOT	22.25	3.50	26.24	24.90	37.65	N/A	4.0±0.4	
2X4 W/ CLIPSLOT	25.75	1.75	31.50	N/A	37.65	28.00	2.75±0.50	27.04
2X4 W/O CLIPSLOT	25.75	1.75	29.19	24.81	37.65	N/A	2.75±0.50	27.04
2X6 W/ CLIPSLOT	32.75	1.75	35.58	N/A	37.65	27.76	2.75±0.50	
2X6 W/O CLIPSLOT	32.75	1.75	35.58	24.90	37.65	N/A	2.75±0.40	
2X8 W/O CLIPSLOT	39.80	1.75	42.25	24.90	37.65	N/A	4.0±0.4	
2X10 W/O CLIPSLOT	46.75	1.75	49.05	24.90	37.65	N/A	2.75±0.50	48.04

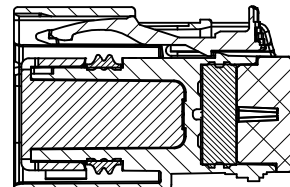


\* DIM J MAX.  
\* APPLIES TO UL-V0 CONFIGURATIONS ONLY

LASER MARKING ON THIS SURFACE  
SEE NOTE 3g.



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN PRE-STAGED POSITION  
SECTION Y-Y



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN FINAL-LOCK POSITION  
SECTION Z-Z

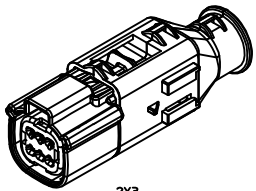
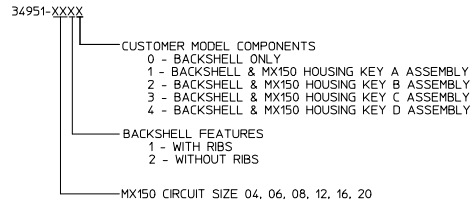
<b>ENTER DESCRIPTION</b> EC NO: UAU2016-6539 DRWNING: BTANG CHKD: CHYK APPR: KEEKOSKI DATE: 2016/05/24 A11	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	m/m INCH	MM ONLY	3:1	METRIC	
	▽=0.10	± --- ± ---	DRAWN BY DATE	TITLE		
	▽=0.2	± --- ± ---	APPROVED BY DATE	MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL		
▽=0	± --- ± ---	APPROVED BY DATE	DOCUMENT NO.			
ANGULAR ± 1°	± --- ± ---	APPROVED BY DATE	SD-33472-0001			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	± --- ± ---	APPROVED BY DATE	SHEET NO.			
	± --- ± ---	APPROVED BY DATE	5 OF 9			
	± --- ± ---	APPROVED BY DATE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

**SHEET DESCRIPTION**  
BACKSHELL NOTES

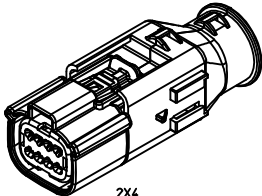
BACKSHELL NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:  
 a. APPLICATION SPECIFICATION SEE: AS-34951-001  
 -DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY SPECIFIED IN MOLEX DRAWING SD-33472-0001.  
 -SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2mm TO 2.69mm.  
 -COMPONENTS ARE OPTIONAL AND MUST BE PURCHASED SEPERATELY.  
 -BACKSHELL DESIGN IS OWNED BY SCHLEMMER.  
 -FOR ADDITIONAL INFORMATION SEE THE BACKSHELL COMPONENT DRAWING SD-34951-0001.

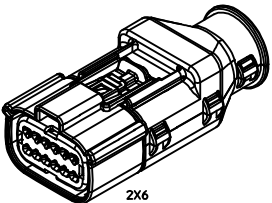
BACKSHELL CUSTOMER MODEL NUMBER LEGEND



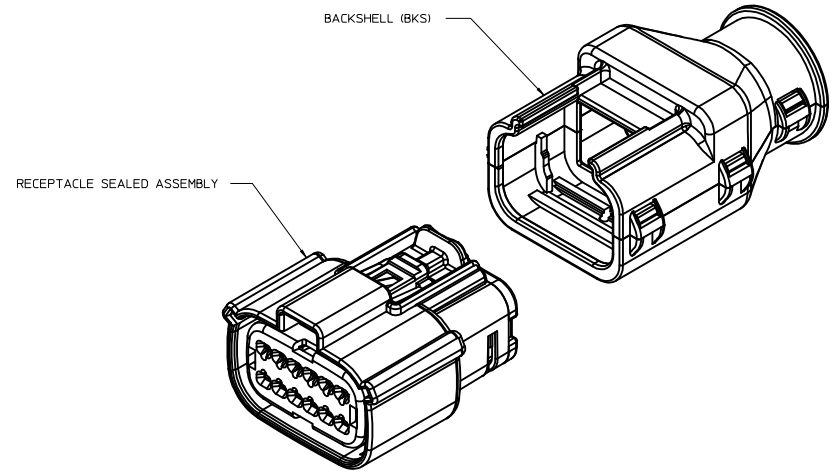
2X3



2X4



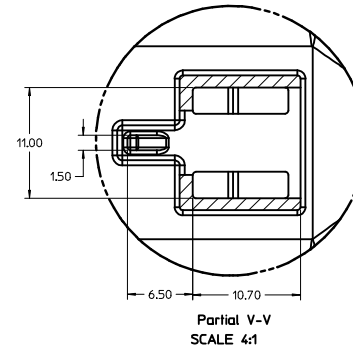
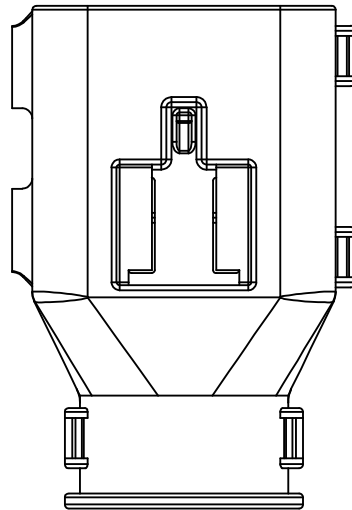
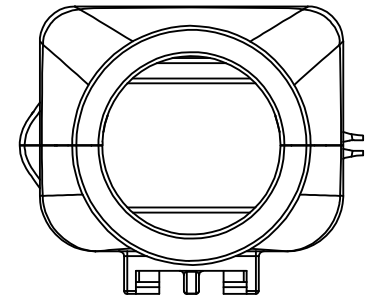
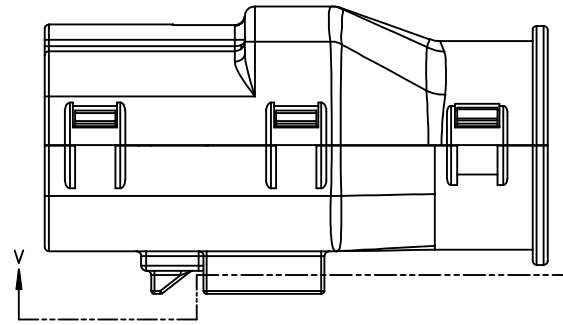
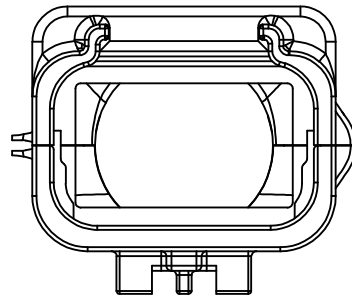
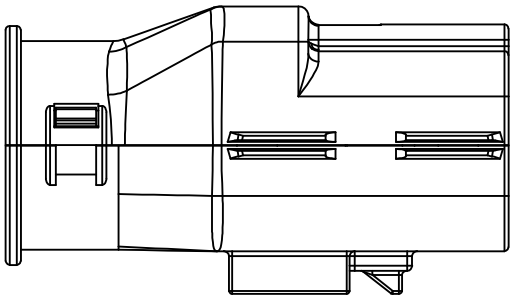
2X6



ENTER DESCRIPTION DEC NO: 04/2016-0539 DRAWN BY: DRW:RBTANG CHKD: APPR:KOEKOSKI DATE: 2016/05/24 REV: A11	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0 ▽=0 ▽=0	mm      INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.10 ± --- 1 PLACE ± 0.2 ± --- 0 PLACE ± --- ± ---	M M ONLY DRAWN BY DATE APPROFF ITT 2014/05/14 CHECKED BY DATE APPROVED BY DATE VKOSHY 2014/06/27	4:1	METRIC	MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL <b>molex</b>
		ANGULAR ± 1 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE NOTE 2a.	DOCUMENT NO. SD-33472-0001	SHEET NO. 6 OF 9	
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

**SHEET DESCRIPTION**

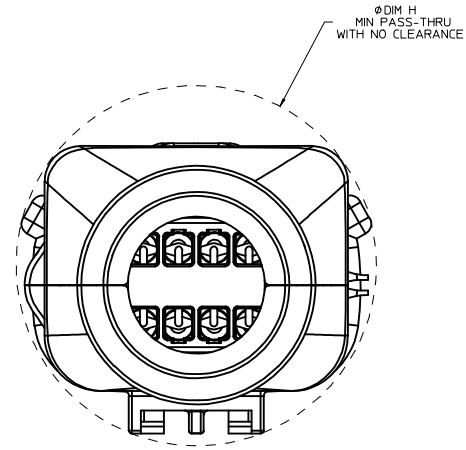
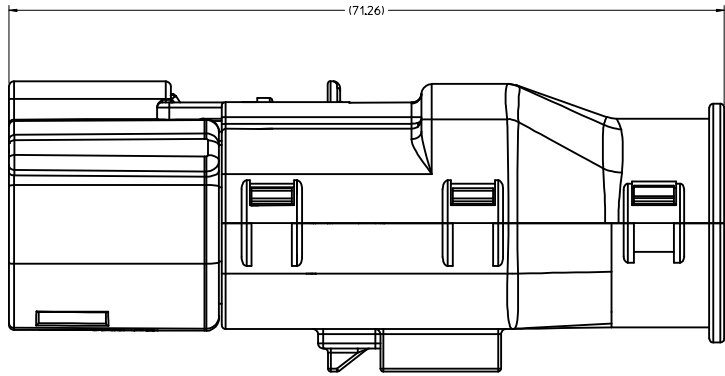
BACKSHELL



<b>ENTER DESCRIPTION</b> EEC NO: UA02016-1539 DRAINABTANG 2016/05/03 CHKD: APPR:KDEKOSKI 2016/05/24	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY	4:1	METRIC	
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE			
	▽=0	3 PLACES ± --- ± ---	APPROVED BY DATE			
▽=0	2 PLACES ± 0.10 ± ---	CHECKED BY DATE				TITLE MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL <b>molex</b>
▽=0	1 PLACE ± 0.2 ± ---	APPROVED BY DATE				
▽=0	0 PLACE ± --- ± ---	ANGULAR ± 1 °	VKOSHY 2014/06/27			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO.	SEE NOTE 2a.	DOCUMENT NO.	SHEET NO.
					SD-33472-0001	7 OF 9
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

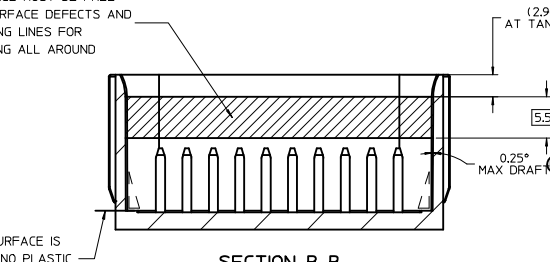
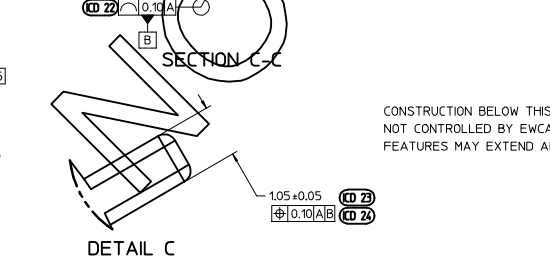
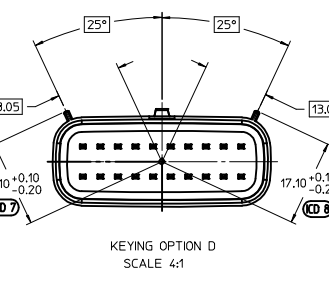
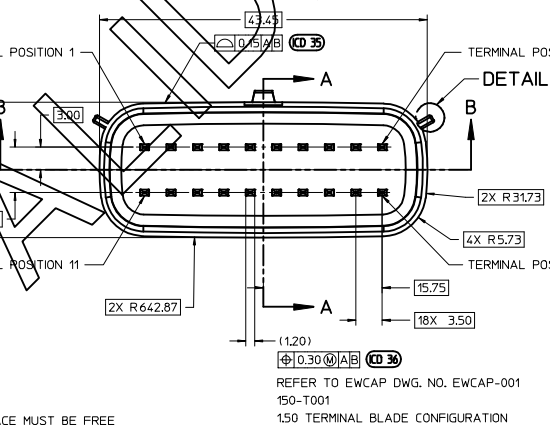
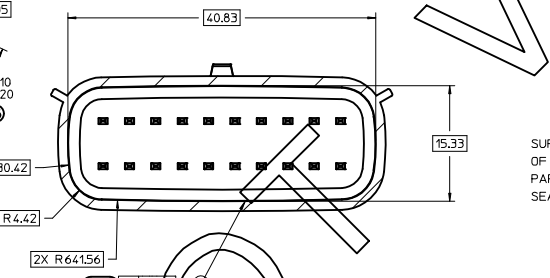
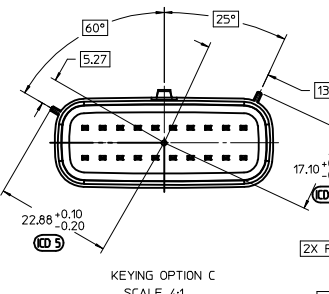
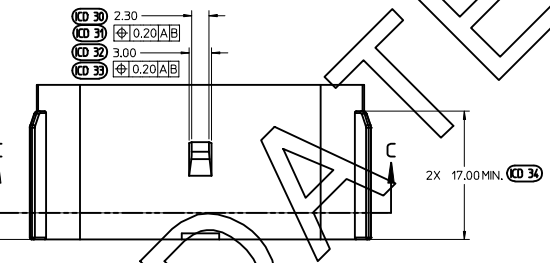
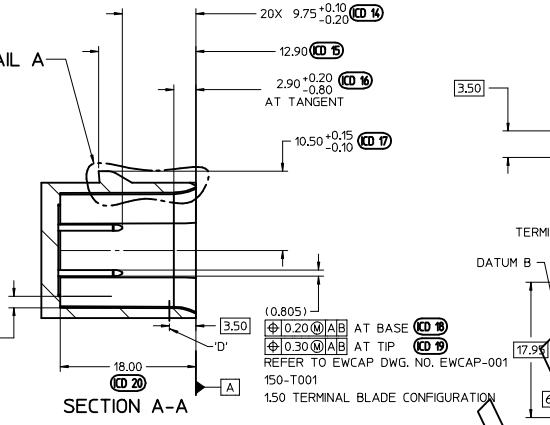
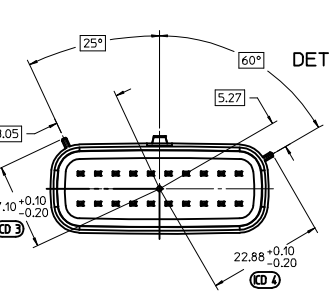
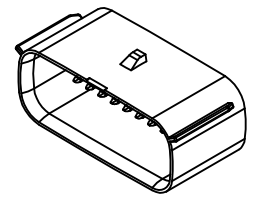
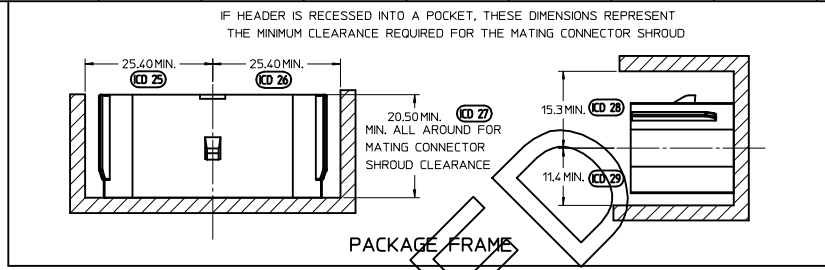
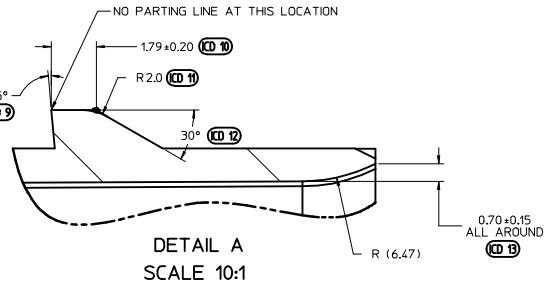
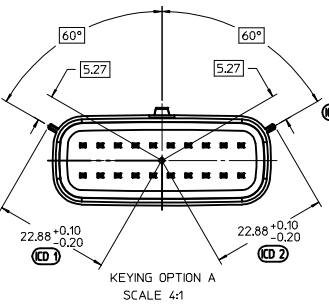
**SHEET DESCRIPTION**  
BACKSHELL CONFIGURATIONS

CHARTED DIMENSIONS	
DESCRIPTION	DIMENSIONS
2X2 STANDARD	H
2X2 LENGTHENED	TBD
2X3 W/ CLIPSLOT	TBD
2X3 W/O CLIPSLOT	28,50
2X4 W/ CLIPSLOT	TBD
2X4 W/O CLIPSLOT	30,75
2X6 W/ CLIPSLOT	TBD
2X6 W/O CLIPSLOT	35,83
2X8 W/O CLIPSLOT	TBD
2X10 W/O CLIPSLOT	TBD



RECEPTACLE SEALED ASSEMBLY WITH RECEPTACLE BACKSHELL

<b>ENTER DESCRIPTION</b> IEC NO: UAU2016-1539 DRAWN BY: BANG 2016/05/03 CHKD: APPR: KDK/SK 2016/05/24 REV: A11	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± 0.10</td> <td>± 0.004</td> </tr> <tr> <td>3 PLACES</td> <td>± 0.15</td> <td>± 0.005</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.20</td> <td>± 0.008</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± 0.010</td> </tr> <tr> <td>0 PLACE</td> <td>± 0.30</td> <td>± 0.012</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± 0.10	± 0.004	3 PLACES	± 0.15	± 0.005	2 PLACES	± 0.20	± 0.008	1 PLACE	± 0.25	± 0.010	0 PLACE	± 0.30	± 0.012	DIMENSION STYLE <b>MM ONLY</b>	SCALE <b>4:1</b>	DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION
		mm	INCH																					
	4 PLACES	± 0.10	± 0.004																					
	3 PLACES	± 0.15	± 0.005																					
2 PLACES	± 0.20	± 0.008																						
1 PLACE	± 0.25	± 0.010																						
0 PLACE	± 0.30	± 0.012																						
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	APPROVED BY: DATE VKOSHY 2014/06/27	MATERIAL NO. <b>SEE NOTE 2a.</b>	TITLE <b>MX150 RCPT DUAL ROW SEALED ASSEMBLY MAT SEAL</b>	DOCUMENT NO. <b>SD-33472-0001</b>	SHEET NO. <b>8 OF 9</b>																			
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																					



1. GENERAL:
- a. DESIGNED TO MATE WITH MOLEX CONNECTOR 33472-2YXX & 16008-0XXX & 160074-0XXX. A FULL SHROUD ON THE MATING CONNECTOR IS REQUIRED TO INSURE THAT THE CONNECTOR-HEADER POLARIZATION FEATURES (OPTIONS A THRU D) WILL FUNCTION. THE FULL SHROUD ALSO PREVENTS SCOOP DAMAGE TO THE HEADER PINS. REFER TO 'SAE/USCAR-12 CONNECTOR DESIGN GUIDE LINES' FOR ADDITIONAL INFORMATION.
  - b. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016
  - c. FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191
    - 1. BURN RATE 100mm/MIN MAXIMUM
    - 2. MATERIAL MUST BE SELF EXTINGUISHING
2. MATERIALS:
- a. MATERIAL: SPS/NYLON GF20, REGRIND 20% MAX BY WEIGHT
  - b. STANDARD COLORS FOR POLARIZATION (SEE KEYING OPTIONS TABLE). DEVIATION REQUIRES APPROVAL OF AUTHORIZED PERSON
  - c. FOR BLADE BASE MATERIAL, PLATING AND PROCESS LUBRICANT:
    - 1. TIN: - BASE MATERIAL: COPPER ALLOY, CONDUCTIVITY >=60% IACS AT 20°C, TENSILE STRENGTH >= 410 N/mm²
    - BARRIER MATERIAL: NICKEL DEPOSIT FROM NICKEL SULFAMATE PLATING SOLUTION W/O ANY ADDITIVES
    - THICKNESS: 125 - 225 MICROMETERS
    - TOP LAYER: 100% ELECTRO-DEPOSITED TIN, MATTE FINISH
    - THICKNESS: 2.5 - 4.0 MICROMETERS
    - 2. SILVER: - BARRIER MATERIAL: ELECTRO-DEPOSITED DUCTILE SULPHAMATE NICKEL
    - THICKNESS: 125 - 225 MICROMETERS
    - TOP LAYER: ELECTRO-DEPOSITED SEMI-BRIGHT PURE SILVER (0.5% MAX IMPURITIES) OVER NICKEL ANTI-TARNISH TREATMENT EVERBRIGHT WS
    - THICKNESS: 19 - 3.3 MICROMETERS
  - 3. BLADES MUST CONFORM TO ES-40000-5007, EXCEPT FOR SPECULAR REFLECTIVITY - SECTION 6.0
  - 4. ANY PROCESS LUBRICANT REMAINING ON THE TERMINAL MUST NOT VARNISH OR DEGRADE IT'S ELECTRICAL PERFORMANCE UP TO A MAXIMUM CLASS AMBIENT TEMPERATURE PER SAE USCAR-2 FOR 1008 HOURS. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
  - 5. INFORMATION FOR BLADE DESIGN WAS DEVELOPED FROM EWCAP DWG: EWCAP-001
3. GEOMETRY:
- a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
  - b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994
  - c. GENERAL TOLERANCES: SEE TITLE BLOCK
  - d. EDGES AND UNDIMENSIONED DETAILS PER ISO19175
4. MANUFACTURING:
- a. DRAFT TO BE WITHIN TOLERANCE. PLUS DRAFT - INDICATES A DIMENSION REPRESENTS THE SMALLEST SIZE OF A FEATURE. DRAFT WILL ADD MATERIAL. MINUS DRAFT - INDICATES A DIMENSION REPRESENTS THE LARGEST SIZE OF A FEATURE. DRAFT WILL REMOVE MATERIAL.
  - b. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.
  - c. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.
  - d. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)
  - e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING
  - f. NO PARTING LINES, NO DRAFT, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN SEALING SURFACE. SEALING SURFACE TOOLING TO BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER) MINIMUM

150-S-020-2-D02	D	STONE GRAY
150-S-020-2-C02	C	DK GRAY
150-S-020-2-B02	B	LT GRAY
150-S-020-2-A02	A	BLACK
P/N	OPTION	MATING CONNECTOR COLOR

DETAIL C SCALE 20:1 APPLIES 2X SEE KEYING OPTION VIEWS FOR POSITIONS

ENTER DESCRIPTION ELEC NO: UAU02016-1539 DRAWN BY: WANG CHKD: APPR: KOSKI DATE: 2016/05/24	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	4 PLACES ± --- ± ---	MM ONLY	3:1	METRIC	☑
	▽=0	3 PLACES ± --- ± ---				
	▽=0	2 PLACES ± 0.10 ± ---				
		1 PLACE ± 0.2 ± ---				
		0 PLACE ± --- ± ---				
		ANGULAR ± 1 °				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				
			DRAWN BY DATE	TITLE		
			APPROFIT 2014/05/14			
			CHECKED BY DATE			
			APPROVED BY DATE			
			VKOSHY 2014/06/27			
			MATERIAL NO.	DOCUMENT NO.		
			SEE NOTE 2a.	SD-33472-0001		
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			