# International Rectifier

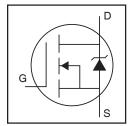
### **AUTOMOTIVE GRADE**

# AUIRFR1018E

**HEXFET® Power MOSFET** 

#### **Features**

- Advanced Process Technology
- Ultra Low On-Resistance
- 175°C Operating Temperature
- Fast Switching
- Repetitive Avalanche Allowed up to Tjmax
- Lead-Free, RoHS Compliant
- Automotive Qualified \*



V <sub>DSS</sub>	60V
R <sub>DS(on)</sub> typ.	$7.1 m\Omega$
max.	8.4m $\Omega$
I <sub>D (Silicon Limited)</sub>	79A ①
I <sub>D (Package Limited)</sub>	56A



G	D	S
Gate	Drain	Source

# **Description**

Specifically designed for Automotive applications, this HEXFET® Power MOSFET utilizes the latest processing techniques to achieve extremely low on-resistance per silicon area. Additional features of this design are a 175°C junction operating temperature, fast switching speed and improved repetitive avalanche rating. These features combine to make this design an extremely efficient and reliable device for use in Automotive applications and a wide variety of other applications.

# **Absolute Maximum Ratings**

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only; and functional operation of the device at these or any other condition beyond those indicated in the specifications is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. The thermal resistance and power dissipation ratings are measured under board mounted and still air conditions. Ambient temperature ( $T_{\Delta}$ ) is 25°C, unless otherwise specified.

Symbol	Parameter	Max.	Units
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)	79①	
I <sub>D</sub> @ T <sub>C</sub> = 100°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)	56①	
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Wire Bond Limited)	56	А
I <sub>DM</sub>	Pulsed Drain Current ②	315	
$P_{D} @ T_{C} = 25^{\circ}C$	Maximum Power Dissipation	110	W
	Linear Derating Factor	0.76	W/°C
V <sub>GS</sub>	Gate-to-Source Voltage	± 20	V
E <sub>AS</sub>	Single Pulse Avalanche Energy (Thermally limited) ③	88	mJ
I <sub>AR</sub>	Avalanche Current ②	47	Α
E <sub>AR</sub>	Repetitive Avalanche Energy ③	11	mJ
dv/dt	Peak Diode Recovery ④	21	V/ns
$T_J$	Operating Junction and	-55 to + 175	°C
T <sub>STG</sub>	Storage Temperature Range		
	Soldering Temperature, for 10 seconds	300	
	(1.6mm from case)		

## **Thermal Resistance**

Symbol	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case ®		1.32	
$R_{\theta JA}$	Junction-to-Ambient (PCB Mount) ®		50	°C/W
$R_{\theta JA}$	Junction-to-Ambient		110	

HEXFET® is a registered trademark of International Rectifier.

<sup>\*</sup>Qualification standards can be found at http://www.irf.com/

# Static Electrical @ T<sub>J</sub> = 25°C (unless otherwise specified)

Symbol	Parameter	Min.	Тур.	Max.	Units	Conditions
$V_{(BR)DSS}$	Drain-to-Source Breakdown Voltage	60			V	$V_{GS} = 0V, I_{D} = 250\mu A$
$\Delta V_{(BR)DSS}/\Delta T_{J}$	Breakdown Voltage Temp. Coefficient		0.073		V/°C	Reference to 25°C, I <sub>D</sub> = 5mA <sup>②</sup>
R <sub>DS(on)</sub>	Static Drain-to-Source On-Resistance		7.1	8.4	mΩ	$V_{GS} = 10V, I_D = 47A$ ⑤
$V_{GS(th)}$	Gate Threshold Voltage	2.0		4.0	V	$V_{DS} = V_{GS}$ , $I_D = 100\mu A$
gfs	Forward Transconductance	110			S	$V_{DS} = 50V, I_{D} = 47A$
R <sub>G(int)</sub>	Internal Gate Resistance		0.73		Ω	
I <sub>DSS</sub>	Drain-to-Source Leakage Current			20	μΑ	$V_{DS} = 60V, V_{GS} = 0V$
				250		$V_{DS} = 48V, V_{GS} = 0V, T_{J} = 125^{\circ}C$
I <sub>GSS</sub>	Gate-to-Source Forward Leakage			100	nA	$V_{GS} = 20V$
	Gate-to-Source Reverse Leakage			-100	Ī	$V_{GS} = -20V$

# Dynamic Electrical @ T<sub>J</sub> = 25°C (unless otherwise specified)

•	• •	•		,		
Symbol	Parameter	Min.	Тур.	Max.	Units	Conditions
$Q_g$	Total Gate Charge		46	69	nC	$I_D = 47A$
$Q_{gs}$	Gate-to-Source Charge		10			$V_{DS} = 30V$
$Q_{gd}$	Gate-to-Drain ("Miller") Charge		12			V <sub>GS</sub> = 10V ③
Q <sub>sync</sub>	Total Gate Charge Sync. (Q <sub>g</sub> - Q <sub>gd</sub> )		34			$I_D = 47A, V_{DS} = 0V, V_{GS} = 10V$
t <sub>d(on)</sub>	Turn-On Delay Time		13		ns	$V_{DD} = 39V$
t <sub>r</sub>	Rise Time		35			$I_D = 47A$
t <sub>d(off)</sub>	Turn-Off Delay Time		55			$R_G = 10\Omega$
t <sub>f</sub>	Fall Time		46			V <sub>GS</sub> = 10V ⑤
C <sub>iss</sub>	Input Capacitance		2290			$V_{GS} = 0V$
C <sub>oss</sub>	Output Capacitance		270			$V_{DS} = 50V$
C <sub>rss</sub>	Reverse Transfer Capacitance		130		рF	f = 1.0MHz
C <sub>oss</sub> eff. (ER)	Effective Output Capacitance (Energy Related)		390			$V_{GS} = 0V$ , $V_{DS} = 0V$ to $60V$ $\bigcirc$
C <sub>oss</sub> eff. (TR)	Effective Output Capacitance (Time Related)®		630			$V_{GS} = 0V$ , $V_{DS} = 0V$ to $60V$ ©

# **Diode Characteristics**

Symbol	Parameter	Min.	Тур.	Max.	Units	Conditions
I <sub>S</sub>	Continuous Source Current			<b>79</b> ①	Α	MOSFET symbol
	(Body Diode)					showing the
I <sub>SM</sub>	Pulsed Source Current			315		integral reverse
	(Body Diode) ②					p-n junction diode.
$V_{SD}$	Diode Forward Voltage			1.3	٧	$T_J = 25^{\circ}C, I_S = 47A, V_{GS} = 0V$ §
t <sub>rr</sub>	Reverse Recovery Time		26	39		$T_{J} = 25^{\circ}C \qquad V_{R} = 51V,$
			31	47		$T_J = 125^{\circ}C$ $I_F = 47A$
Q <sub>rr</sub>	Reverse Recovery Charge		24	36		$T_J = 25^{\circ}C$ di/dt = 100A/ $\mu$ s ©
			35	53		$T_J = 125^{\circ}C$
I <sub>RRM</sub>	Reverse Recovery Current		1.8		Α	$T_J = 25^{\circ}C$
t <sub>on</sub>	Forward Turn-On Time	Intrinsic turn-on time is negligible (turn-on is dominated by LS+LD)				

#### Notes:

- ① Calculated continuous current based on maximum allowable junction temperature. Bond wire current limit is 56A. Note that current limitations arising from heating of the device leads may occur with some lead mounting arrangements.
- ② Repetitive rating; pulse width limited by max. junction temperature.
- ③ Limited by  $T_{Jmax}$ , starting  $T_J$  = 25°C, L = 0.08mH  $R_G$  = 25 $\Omega$ ,  $I_{AS}$  = 47A,  $V_{GS}$  =10V. Part not recommended for use above this value.
- $\textcircled{4} \ I_{SD} \leq 47A, \ di/dt \leq 1668A/\mu s, \ V_{DD} \leq V_{(BR)DSS}, \ T_{J} \leq 175^{\circ}C.$

- $\odot$  C<sub>oss</sub> eff. (ER) is a fixed capacitance that gives the same energy as C<sub>oss</sub> while V<sub>DS</sub> is rising from 0 to 80% V<sub>DSS</sub>.
- When mounted on 1" square PCB (FR-4 or G-10 Material). For recommended footprint and soldering techniques refer to application note #AN-994.

# Qualification Information<sup>†</sup>

		Automotive (per AEC-Q101) <sup>††</sup>			
Qualification	on Level	Comments: This part number(s) passed Automotive qualificat IR's Industrial and Consumer qualification level is granted extension of the higher Automotive level.			
Moisture S	ensitivity Level	D-PAK MSL1			
	Machine Model		Class M4 (+/- 600V) <sup>†††</sup>		
		AEC-Q101-002			
ESD	Human Body Model		Class H1C (+/- 1500V) <sup>†††</sup>		
ESD		AEC-Q101-001			
	Charged Device	Class C4 (+/- 1000V) <sup>†††</sup>			
	Model		AEC-Q101-005		
RoHS Com	pliant	Yes			

<sup>†</sup> Qualification standards can be found at International Rectifier's web site: http://www.irf.com/

<sup>††</sup> Exceptions to AEC-Q101 requirements are noted in the qualification report.

<sup>†††</sup> Highest passing voltage.

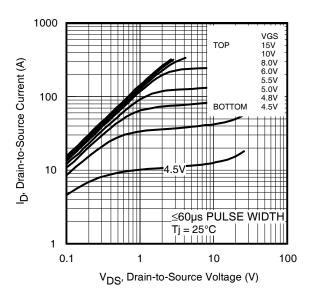


Fig 1. Typical Output Characteristics

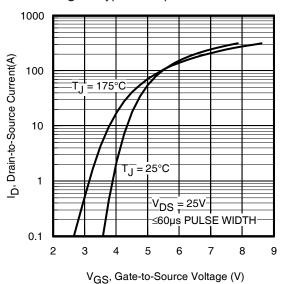


Fig 3. Typical Transfer Characteristics

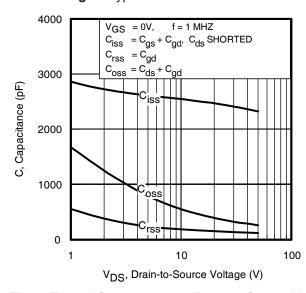


Fig 5. Typical Capacitance vs. Drain-to-Source Voltage

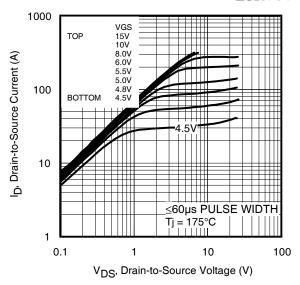


Fig 2. Typical Output Characteristics

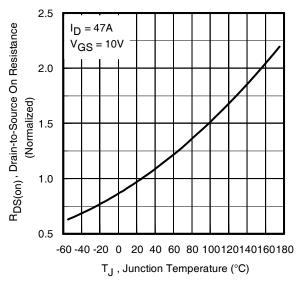
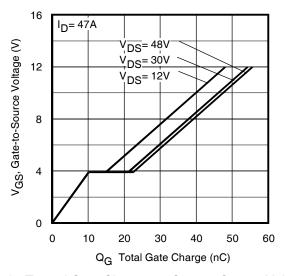


Fig 4. Normalized On-Resistance vs. Temperature



**Fig 6.** Typical Gate Charge vs. Gate-to-Source Voltage www.irf.com

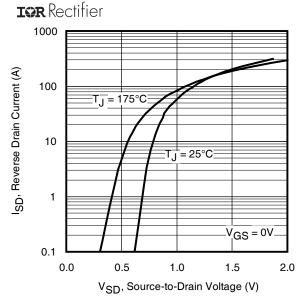


Fig 7. Typical Source-Drain Diode Forward Voltage

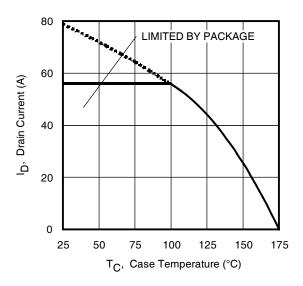


Fig 9. Maximum Drain Current vs. Case Temperature

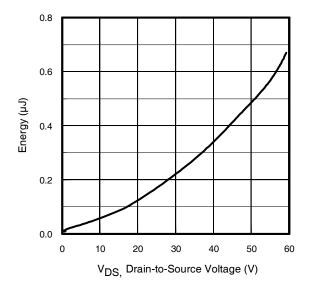


Fig 11. Typical C<sub>OSS</sub> Stored Energy

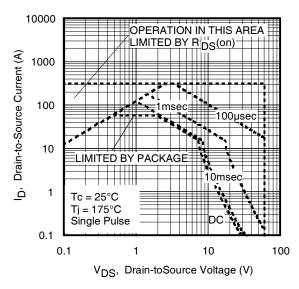


Fig 8. Maximum Safe Operating Area

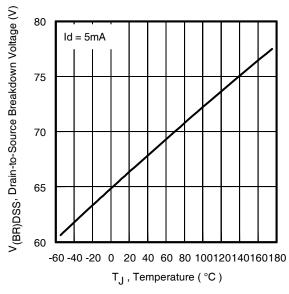


Fig 10. Drain-to-Source Breakdown Voltage

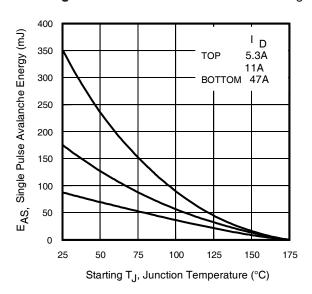


Fig 12. Maximum Avalanche Energy vs. DrainCurrent

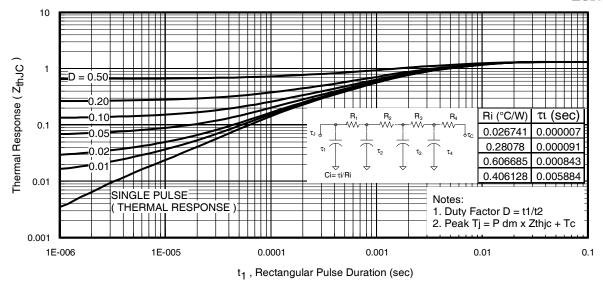


Fig 13. Maximum Effective Transient Thermal Impedance, Junction-to-Case

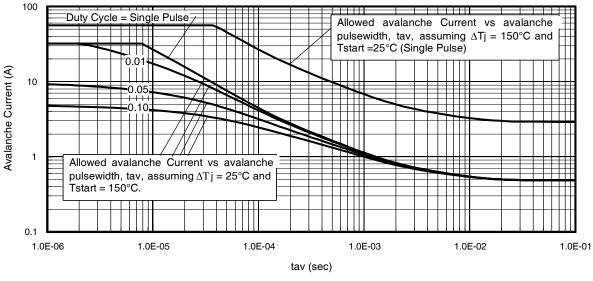


Fig 14. Typical Avalanche Current vs. Pulsewidth

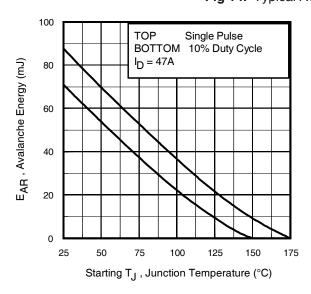


Fig 15. Maximum Avalanche Energy vs. Temperature

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# Notes on Repetitive Avalanche Curves , Figures 14, 15: (For further info, see AN-1005 at www.irf.com)

- 1. Avalanche failures assumption:
  - Purely a thermal phenomenon and failure occurs at a temperature far in excess of  $T_{jmax}$ . This is validated for every part type.
- 2. Safe operation in Avalanche is allowed as long asT<sub>imax</sub> is not exceeded.
- 3. Equation below based on circuit and waveforms shown in Figures 16a, 16b.
- 4.  $P_{D (ave)}$  = Average power dissipation per single avalanche pulse.
- BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I<sub>av</sub> = Allowable avalanche current.
- 7.  $\Delta T$  = Allowable rise in junction temperature, not to exceed  $T_{jmax}$  (assumed as 25°C in Figure 14, 15).
- t<sub>av =</sub> Average time in avalanche.
- D = Duty cycle in avalanche =  $t_{av} \cdot f$

 $Z_{th,JC}(D, t_{av})$  = Transient thermal resistance, see Figures 13)

$$\begin{split} P_{D \text{ (ave)}} &= 1/2 \text{ ( } 1.3 \cdot \text{BV} \cdot \text{I}_{av} \text{)} = \triangle \text{T/Z}_{thJC} \\ I_{av} &= 2\triangle \text{T/ [} 1.3 \cdot \text{BV} \cdot \text{Z}_{th} \text{]} \\ E_{AS \text{ (AR)}} &= P_{D \text{ (ave)}} \cdot t_{av} \end{split}$$

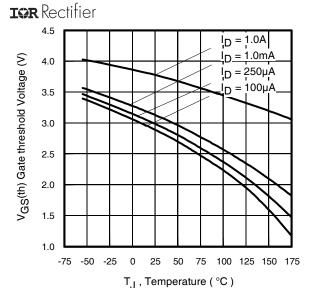


Fig 16. Threshold Voltage vs. Temperature

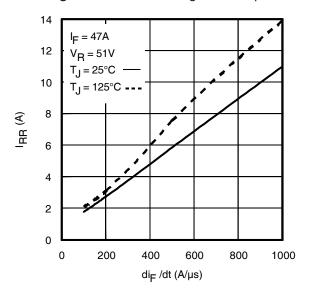


Fig. 18 - Typical Recovery Current vs. dif/dt

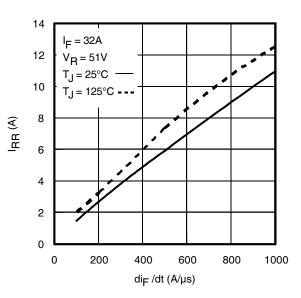


Fig. 17 - Typical Recovery Current vs. dif/dt

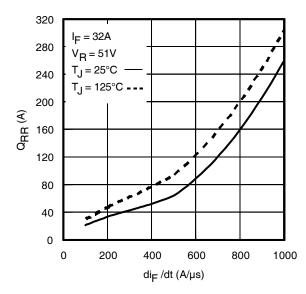


Fig. 19 - Typical Stored Charge vs. di<sub>f</sub>/dt

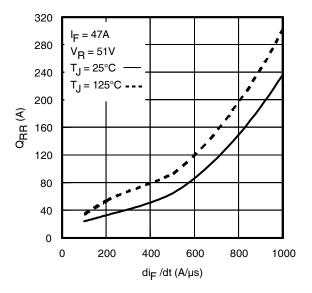


Fig. 20 - Typical Stored Charge vs. dif/dt

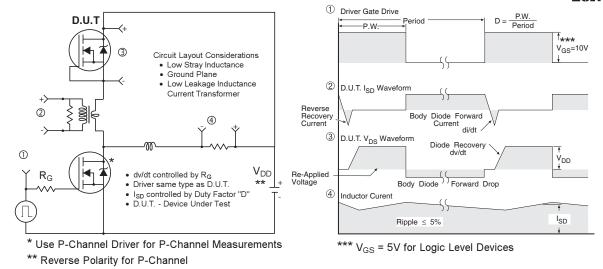


Fig 21. Diode Reverse Recovery Test Circuit for HEXFET® Power MOSFETs

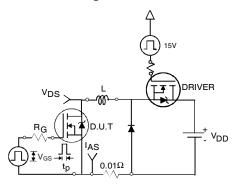


Fig 22a. Unclamped Inductive Test Circuit

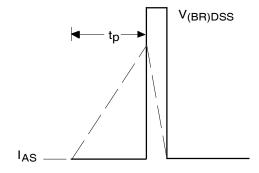


Fig 22b. Unclamped Inductive Waveforms

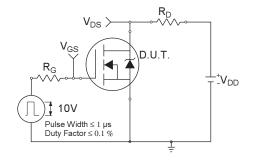


Fig 23a. Switching Time Test Circuit

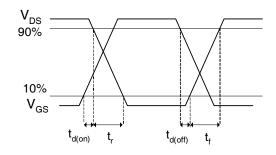


Fig 23b. Switching Time Waveforms

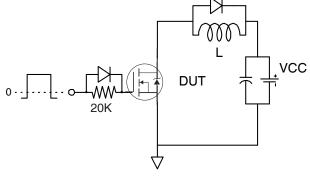


Fig 24a. Gate Charge Test Circuit

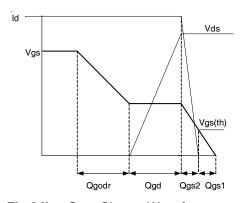
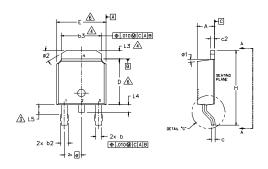


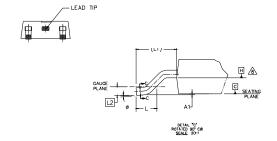
Fig 24b. Gate Charge Waveform

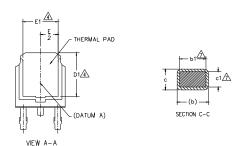


# D-Pak (TO-252AA) Package Outline

Dimensions are shown in millimeters (inches)







- 1.- DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
- 2.- DIMENSION ARE SHOWN IN INCHES [MILLIMETERS].
- \_\_\_\_\_ LEAD DIMENSION UNCONTROLLED IN L5.
- A- DIMENSION D1, E1, L3 & b3 ESTABLISH A MINIMUM MOUNTING SURFACE FOR THERMAL PAD.
- 5.- SECTION C-C DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN .005 AND 0.10 [0.13 AND 0.25] FROM THE LEAD TIP.
- Liming Description Description
- A- DIMENSION b1 & c1 APPLIED TO BASE METAL ONLY.
- A- DATUM A & B TO BE DETERMINED AT DATUM PLANE H.
- 9.- OUTLINE CONFORMS TO JEDEC OUTLINE TO-252AA.

S					
M		Ň			
B	MILLIM	MILLIMETERS		HES	O T
L	MIN.	MAX.	MIN.	MAX.	E S
Α	2,18	2.39	.086	.094	
A1	-	0.13	-	.005	
ь	0.64	0.89	.025	.035	
ь1	0.65	0.79	.025	.031	7
b2	0.76	1,14	.030	.045	
ь3	4.95	5.46	.195	.215	4
С	0.46	0,61	.018	.024	
c1	0.41	0.56	.016	.022	7
c2	0.46	0.89	.018	.035	
D	5.97	6.22	.235	.245	6
D1	5.21	-	.205	-	4
Ε	6.35	6.73	.250	.265	6
E1	4.32	-	.170	-	4
e	2.29	2.29 BSC		BSC	
Н	9.40	10,41	.370	.410	
L	1.40	1.78	.055	.070	
L1	2.74	BSC	.108	REF.	
L2	0.51	BSC	.020 BSC		
L3	0.89	1.27	.035	.050	4
L4	-	1.02	-	.040	
L5	1.14	1.52	.045	.060	3
ø	0,	10*	0,	10*	
ø1	0.	15*	0.	15*	
ø2	25*	35*	25*	35*	

#### LEAD ASSIGNMENTS

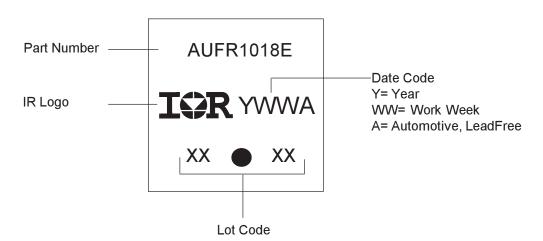
#### **HEXFET**

- 1.- GATE 2.- DRAIN 3.- SOURCE
- 4.- DRAIN

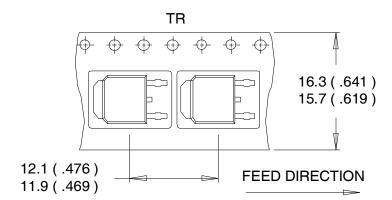
#### IGBT & CoPAK

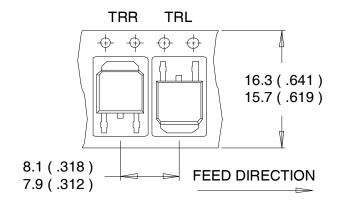
- 2.- COLLECTOR
- 3.- EMITTER 4.- COLLECTOR

# D-Pak (TO-252AA) Part Marking Information



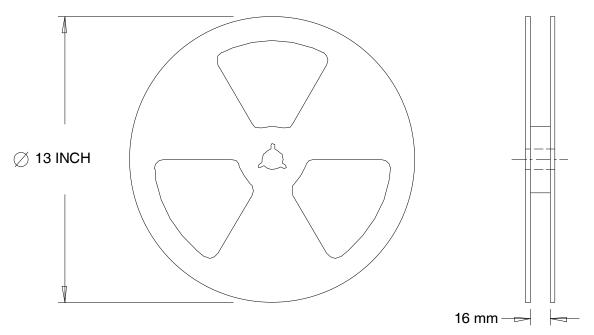
# D-Pak (TO-252AA) Tape & Reel Information Dimensions are shown in millimeters (inches)





### NOTES:

- 1. CONTROLLING DIMENSION: MILLIMETER.
- 2. ALL DIMENSIONS ARE SHOWN IN MILLIMETERS (INCHES).
- 3. OUTLINE CONFORMS TO EIA-481 & EIA-541.



## NOTES:

1. OUTLINE CONFORMS TO EIA-481.

Note: For the most current drawing please refer to IR website at <a href="http://www.irf.com/package/">http://www.irf.com/package/</a>

# **Ordering Information**

Base part number	Package Type	Standard Pack		Complete Part Number
		Form	Quantity	
AUIRFR1018E	Dpak	Tube	75	AUIRFR1018E
		Tape and Reel	2000	AUIRFR1018ETR
		Tape and Reel Left	3000	AUIRFR1018ETRL
		Tape and Reel Right	3000	AUIRFR1018ETRR

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For technical support, please contact IR's Technical Assistance Center http://www.irf.com/technical-info/

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