International Rectifier

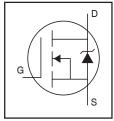
AUTOMOTIVE GRADE

AUIRFR3504

HEXFET® Power MOSFET

FeaturesAdvanced Planar Technology

- Low On-Resistance
- 175°C Operating Temperature
- Fast Switching
- Fully Avalanche Rated
- Repetitive Avalanche Allowed up to Tjmax
- Lead-Free, RoHS Compliant
- Automotive Qualified*



V _{(BR)DSS}	40V
R _{DS(on)} typ.	7.8m Ω
max	9.2m Ω
I _D (Silicon Limited)	87A®
I _{D (Package Limited)}	56A

Description

Specifically designed for Automotive applications, this Stripe Planar design of HEXFET® Power MOSFETs utilizes the latest processing techniques to achieve low on-resistance per silicon area. This benefit combined with the fast switching speed and ruggedized device design that HEXFET power MOSFETs are well known for, provides the designer with an extremely efficient and reliable device for use in Automotive and a wide variety of other applications.



G	D	S
Gate	Drain	Source

Absolute Maximum Ratings

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only; and functional operation of the device at these or any other condition beyond those indicated in the specifications is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. The thermal resistance and power dissipation ratings are measured under board mounted and still air conditions. Ambient temperature (T_A) is 25°C, unless otherwise specified.

	Parameter	Max.	Units
I _D @ T _C = 25°C	Continuous Drain Current, V _{GS} @ 10V (Silicon Limited)	87®	
I _D @ T _C = 100°C	Continuous Drain Current, VGS @ 10V (Silicon Limited)	61®	Α
I _D @ T _C = 25°C	Continuous Drain Current, V _{GS} @ 10V (Package Limited)	56	
I _{DM}	Pulsed Drain Current ①	350	
P _D @T _C = 25°C	Power Dissipation	140	W
	Linear Derating Factor	0.92	W/°C
V_{GS}	Gate-to-Source Voltage	± 20	V
E _{AS}	Single Pulse Avalanche Energy (Thermally Limited) ^②	240	mJ
E _{AS} (tested)	Single Pulse Avalanche Energy Tested Value ⑦	480	
I _{AR}	Avalanche Current ①	See Fig. 12a, 12b, 15, 16	Α
E _{AR}	Repetitive Avalanche Energy ①		mJ
TJ	Operating Junction and	-55 to + 175	
T _{STG}	Storage Temperature Range		°C
	Soldering Temperature, for 10 seconds (1.6mm from case)	300	1

Thermal Resistance

	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case ®		1.09	
$R_{\theta JA}$	Junction-to-Ambient (PCB Mount)®		50	°C/W
$R_{\theta JA}$	Junction-to-Ambient		110	

HEXFET® is a registered trademark of International Rectifier.

^{*}Qualification standards can be found at http://www.irf.com/

Static Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
$V_{(BR)DSS}$	Drain-to-Source Breakdown Voltage	40			V	$V_{GS} = 0V, I_D = 250\mu A$
$\Delta V_{(BR)DSS}/\Delta T_{J}$	Breakdown Voltage Temp. Coefficient		0.041		V/°C	Reference to 25°C, I _D = 1mA
R _{DS(on)}	Static Drain-to-Source On-Resistance		7.8	9.2	mΩ	V _{GS} = 10V, I _D = 30A ④**
$V_{GS(th)}$	Gate Threshold Voltage	2.0		4.0	V	$V_{DS} = V_{GS}$, $I_D = 250\mu A$
gfs	Forward Transconductance	40			S	$V_{DS} = 10V, I_D = 30A^{**}$
I _{DSS}	Drain-to-Source Leakage Current			20	μΑ	$V_{DS} = 40V, V_{GS} = 0V$
				250		$V_{DS} = 40V, V_{GS} = 0V, T_{J} = 125^{\circ}C$
I _{GSS}	Gate-to-Source Forward Leakage			200	nA	V _{GS} = 20V
	Gate-to-Source Reverse Leakage			-200		V _{GS} = -20V

Dynamic Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
Q_g	Total Gate Charge		48	71		I _D = 30A **
Q_{gs}	Gate-to-Source Charge		12	18	nC	$V_{DS} = 32V$
Q_{gd}	Gate-to-Drain ("Miller") Charge		13	20		V _{GS} = 10V ④
t _{d(on)}	Turn-On Delay Time		11			$V_{DD} = 20V$
t _r	Rise Time		53			I _D = 30A **
t _{d(off)}	Turn-Off Delay Time		36		ns	$R_G = 6.8\Omega$
t _f	Fall Time		22			V _{GS} = 10V ④
L _D	Internal Drain Inductance		4.5			Between lead,
					nΗ	6mm (0.25in.)
L _S	Internal Source Inductance		7.5			from package
						and center of die contact
C _{iss}	Input Capacitance		2150			$V_{GS} = 0V$
Coss	Output Capacitance		580		pF	$V_{DS} = 25V$
C _{rss}	Reverse Transfer Capacitance		46			f = 1.0MHz, See Fig. 5
C _{oss}	Output Capacitance		2830			$V_{GS} = 0V, V_{DS} = 1.0V, f = 1.0MHz$
Coss	Output Capacitance		510			$V_{GS} = 0V, V_{DS} = 32V, f = 1.0MHz$
C _{oss} eff.	Effective Output Capacitance (5)		870			$V_{GS} = 0V$, $V_{DS} = 0V$ to $32V$

Diode Characteristics

	Parameter	Min.	Тур.	Max.	Units	Conditions
I _S	Continuous Source Current			87®		MOSFET symbol
	(Body Diode)				Α	showing the
I _{SM}	Pulsed Source Current			350		integral reverse
	(Body Diode) ①					p-n junction diode.
V_{SD}	Diode Forward Voltage			1.3	V	$T_J = 25^{\circ}C$, $I_S = 30A^{**}$, $V_{GS} = 0V$ ④
t _{rr}	Reverse Recovery Time		53	80	ns	$T_J = 25^{\circ}C$, $I_F = 30A^{**}$, $V_{DD} = 20V$
Q _{rr}	Reverse Recovery Charge		86	130	nC	di/dt = 100A/μs ^④
t _{on}	Forward Turn-On Time	Intrinsio	turn-or	time is	negligib	le (turn-on is dominated by LS+LD)

Notes:

- Repetitive rating; pulse width limited by max. junction temperature. (See fig. 11).
- ② Limited by T_{Jmax} , starting $T_J = 25^{\circ}C$, L = 0.52mH, $R_G = 25\Omega$, $I_{AS} = 30$ A, $V_{GS} = 10$ V. Part not recommended for use above this value.
- $\label{eq:loss} \begin{tabular}{ll} $\mathbb{J}_{SD} \leq 30A$, $di/dt \leq 170A/\mu s$, $V_{DD} \leq V_{(BR)DSS}$, \\ $T_{J} \leq 175^{\circ}C$. \end{tabular}$
- 4 Pulse width \leq 1.0ms; duty cycle \leq 2%.
- $\ ^{\circ}$ C $_{oss}$ eff. is a fixed capacitance that gives the same charging time as C $_{oss}$ while V $_{DS}$ is rising from 0 to 80% V $_{DSS}$.
- $\mbox{\ensuremath{\^{\oplus}}}$ Limited by T_{Jmax} , see Fig.12a, 12b, 15, 16 for typical repetitive avalanche performance.
- This value determined from sample failure population. 100% tested to this value in production.
- Calculated continuous current based on maximum allowable junction temperature. Package limitation current is 56A.
- When mounted on 1" square PCB (FR-4 or G-10 Material). For recommended footprint and soldering techniques refer to application note #AN-994.
- $^{\circledR}$ R $_{\theta}$ is measured at T $_{J}$ of approximately 90°C.
- ** All AC and DC test conditions based on former package limited current of 30A.

Qualification Information[†]

		Automotive (per AEC-Q101) ^{††}			
Qualification	n Level	Comments: This part number(s) passed Automotive qualificatio IR's Industrial and Consumer qualification level is granted I extension of the higher Automotive level.			
Moisture Sei	nsitivity Level	D-Pak MSL1			
	Machine Model		Class M4 (+/- 500V) ^{†††} AEC-Q101-002		
ESD	Human Body Model	Class H1C (+/- 1500V) ^{†††} AEC-Q101-001			
	Class C5 (+/- 2000V) ^{†††} AEC-Q101-005				
RoHS Comp	liant	Yes			

- † Qualification standards can be found at International Rectifier's web site: http://www.irf.com/
- †† Exceptions (if any) to AEC-Q101 requirements are noted in the qualification report.
- ††† Highest passing voltage.

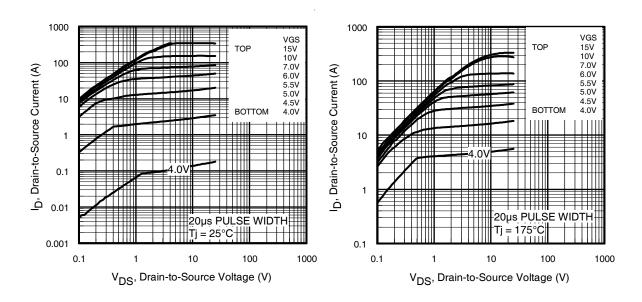


Fig 1. Typical Output Characteristics

Fig 2. Typical Output Characteristics

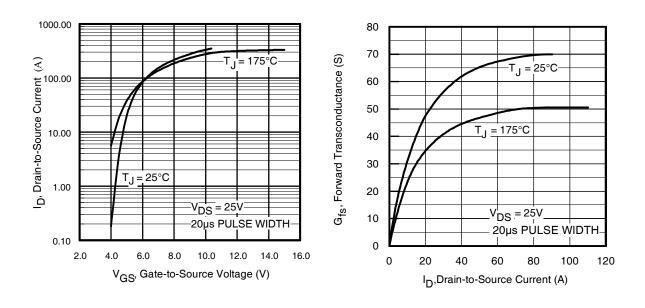
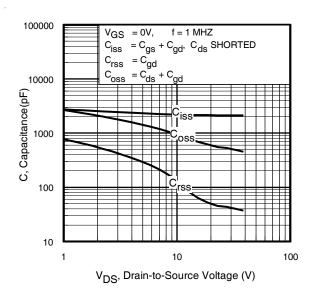


Fig 3. Typical Transfer Characteristics

Fig 4. Typical Forward Transconductance Vs. Drain Current



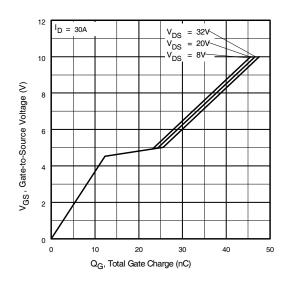
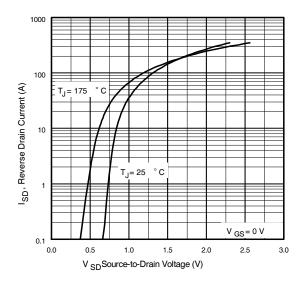


Fig 5. Typical Capacitance Vs. Drain-to-Source Voltage

Fig 6. Typical Gate Charge Vs. Gate-to-Source Voltage



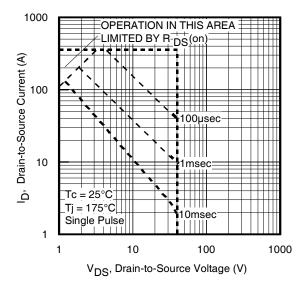
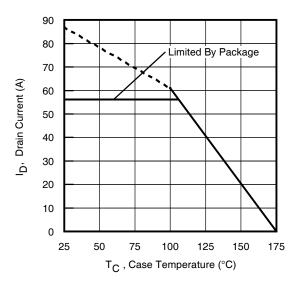


Fig 7. Typical Source-Drain Diode Forward Voltage

Fig 8. Maximum Safe Operating Area



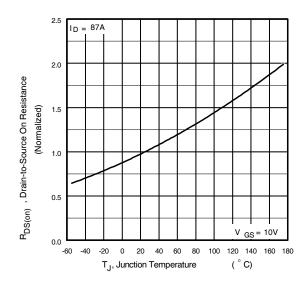


Fig 9. Maximum Drain Current Vs. Case Temperature

Fig 10. Normalized On-Resistance Vs. Temperature

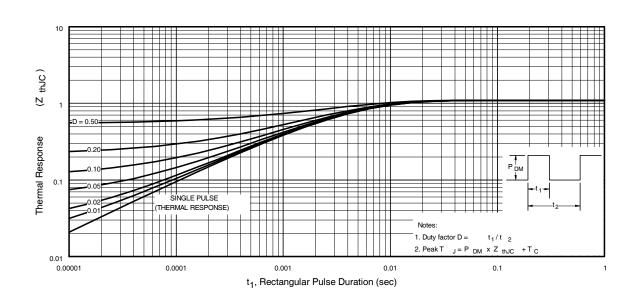


Fig 11. Maximum Effective Transient Thermal Impedance, Junction-to-Case

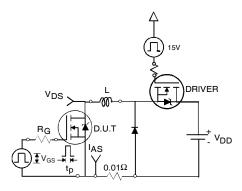


Fig 12a. Unclamped Inductive Test Circuit

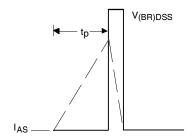


Fig 12b. Unclamped Inductive Waveforms

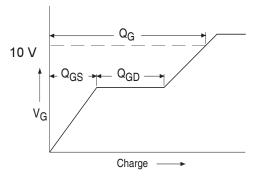
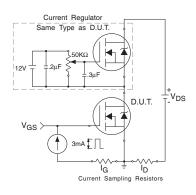


Fig 13a. Basic Gate Charge Waveform



500 I_D TOP 12A 21A 400 воттом 30A E_{AS} , Single Pulse Avalanche Energy (mJ) 300 200 100 25 75 125 150 175 100 Starting Tj, Junction Temperature (°C)

Fig 12c. Maximum Avalanche Energy Vs. Drain Current

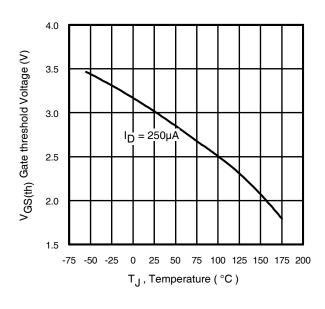


Fig 14. Threshold Voltage Vs. Temperature

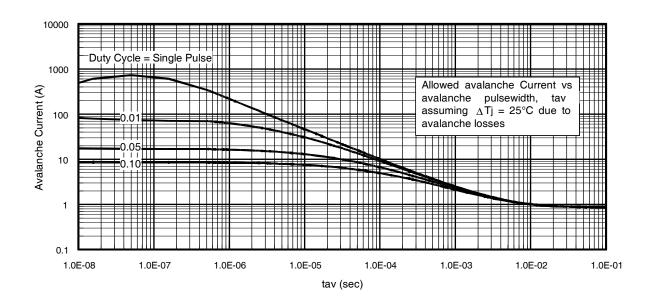
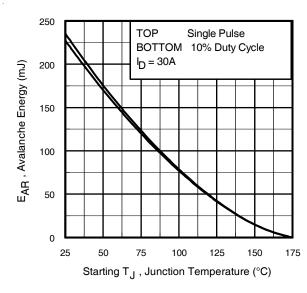


Fig 15. Typical Avalanche Current Vs. Pulsewidth



Notes on Repetitive Avalanche Curves, Figures 15, 16: (For further info, see AN-1005 at www.irf.com)

- Avalanche failures assumption:
 Purely a thermal phenomenon and failure occurs at a temperature far in excess of T_{jmax}. This is validated for
- every part type.

 2. Safe operation in Avalanche is allowed as long asT_{jmax} is not exceeded.
- 3. Equation below based on circuit and waveforms shown in Figures 12a, 12b.
- 4. P_{D (ave)} = Average power dissipation per single avalanche pulse.
- BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I_{av} = Allowable avalanche current.
- 7. ΔT = Allowable rise in junction temperature, not to exceed T_{jmax} (assumed as 25°C in Figure 15, 16).
 - t_{av} = Average time in avalanche.
 - D = Duty cycle in avalanche = $t_{av} \cdot f$

 $Z_{thJC}(D, t_{av})$ = Transient thermal resistance, see figure 11)

$$\begin{split} P_{D \; (ave)} &= 1/2 \; (\; 1.3 \cdot \text{BV} \cdot \text{I}_{av}) = \triangle \text{T/} \; Z_{thJC} \\ I_{av} &= 2\triangle \text{T/} \; [1.3 \cdot \text{BV} \cdot Z_{th}] \\ E_{AS \; (AR)} &= P_{D \; (ave)} \cdot t_{av} \end{split}$$

Fig 16. Maximum Avalanche Energy Vs. Temperature

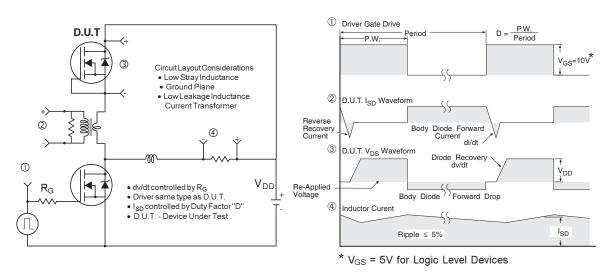


Fig 17. Peak Diode Recovery dv/dt Test Circuit for N-Channel HEXFET® Power MOSFETs

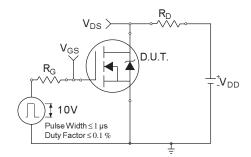


Fig 18a. Switching Time Test Circuit

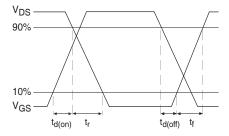
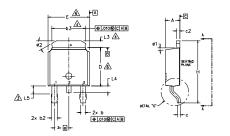
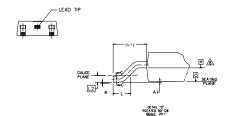


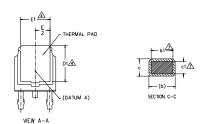
Fig 18b. Switching Time Waveforms

D-Pak (TO-252AA) Package Outline

Dimensions are shown in millimeters (inches)







- 1.- DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
- 2.- DIMENSION ARE SHOWN IN INCHES [MILLIMETERS].

 LEAD DIMENSION UNCONTROLLED IN L5.
- A- DIMENSION D1, E1, L3 & 63 ESTABLISH A MINIMUM MOUNTING SURFACE FOR THERMAL PAD.
- SECTION C-C DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN .005 AND 0.10 [0.13 AND 0.25] FROM THE LEAD TIP.
- DIMENSION D & E DO NOT INCLUDE MOLD FLASH, MOLD FLASH SHALL NOT EXCEED .005 [0.13] PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTMOST EXTREMES OF THE PLASTIC BODY.
- DIMENSION b1 & c1 APPLIED TO BASE METAL ONLY.

 DATUM A & B TO BE DETERMINED AT DATUM PLANE H.
- 9.- OUTLINE CONFORMS TO JEDEC OUTLINE TO-252AA.

Sy M MILLIMETERS O MIN. MAX. A 2.18 2.39 b1 0.64 0.89 b1 0.65 0.79 2.76 0.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 0 5.97 6.22 0.46 0.89 0 5.97 6.22 0.46 10.89 0 5.97 6.22 0.46 10.89 0 5.97 6.22 0.46 0.89 0 5.97 6.22 0.47 6.20 0.47	NS	MIN. .086 - .025 .025 .030 .195	MAX. .094 .005 .035 .031 .045	N O T E S
B MILLIMETERS		MIN. .086 - .025 .025 .030 .195	MAX, .094 .005 .035 .031	E S
MIN. MAX. A 2.18 2.39 A1 - 0.13 b 0.64 0.89 b1 0.65 0.79 b2 0.76 1.14 b3 4.95 5.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22 0.46 0.89 D 6.22 0.46		.086 - .025 .025 .030	.094 ,005 ,035 ,031 .045	
A1 - 0,13 b 0.64 0,89 b1 0.65 0,79 b2 0,76 1,14 b3 4,95 5,46 c 0.46 0,61 c1 0,41 0,56 c2 0,46 0,89 D 5,97 6,22		- .025 .025 .030 .195	,005 ,035 ,031 ,045	7
b 0.64 0.89 b1 0.65 0.79 b2 0.76 1.14 b3 4.95 5.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22		.025 .030 .195	.035 .031 .045	7
b1 0.65 0.79 b2 0.76 1.14 b3 4.95 5.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22		.025 .030 .195	.031 .045	7
b2 0.76 1.14 b3 4.95 5.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22		.030 .195	.045	7
b3 4.95 5.46 c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22		.195		
c 0.46 0.61 c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22			215	
c1 0.41 0.56 c2 0.46 0.89 D 5.97 6.22			1213	4
c2 0.46 0.89 D 5.97 6.22	Ш	.018	.024	
D 5.97 6.22	Ш	.016	.022	7
	I	.018	.035	
D1 5.21 -	I	.235	.245	6
	I	.205	-	4
E 6.35 6.73	I	.250	.265	6
E1 4.32 -	I	.170	-	4
e 2.29 BSC	1	.090	BSC	
H 9,40 10,41	11	.370	,410	
L 1,40 1.78	I	.055	.070	
L1 2.74 BSC	1	.108	REF.	
L2 0.51 BSC][.020	BSC	
L3 0.89 1.27	7	.035	.050	4
L4 - 1.02	I	-	.040	
L5 1,14 1,52		.045	,060	3
ø 0° 10°		0.	10"	
ø1 0° 15°		0.	15*	
ø2 25° 35°		25*	35*	

LEAD ASSIGNMENTS

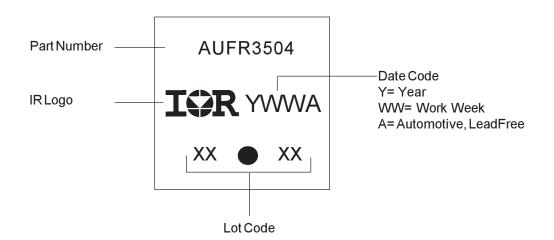
HEXFET

- 1.- GATE 2.- DRAIN 3.- SOURCE 4.- DRAIN

IGBT & CoPAK

- 1.- GATE
 2.- COLLECTOR
 3.- EMITTER
 4.- COLLECTOR

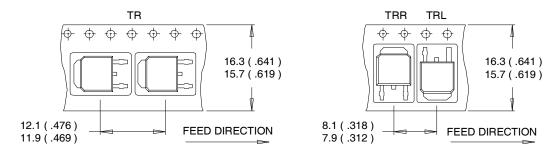
D-Pak Part Marking Information



Note: For the most current drawing please refer to IR website at http://www.irf.com/package/

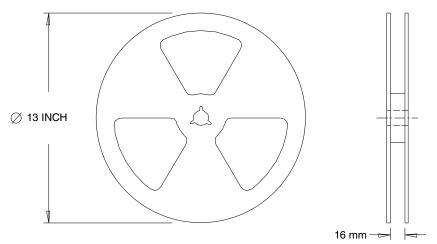
D-Pak (TO-252AA) Tape & Reel Information

Dimensions are shown in millimeters (inches)



NOTES:

- 1. CONTROLLING DIMENSION: MILLIMETER.
- 2. ALL DIMENSIONS ARE SHOWN IN MILLIMETERS (INCHES).
- 3. OUTLINE CONFORMS TO EIA-481 & EIA-541.



NOTES:

1. OUTLINE CONFORMS TO EIA-481.

Ordering Information

Base part number	Package Type	Standard Pack		Complete Part Number
		Form	Quantity	
AUIRFR3504	Dpak	Tube	75	AUIRFR3504
		Tape and Reel	2000	AUIRFR3504TR
		Tape and Reel Left	3000	AUIRFR3504TRL
		Tape and Reel Right	3000	AUIRFR3504TRR

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