

# Customer Information Sheet

DRAWING No.: M80-19400XX

SHEET 2 OF 2

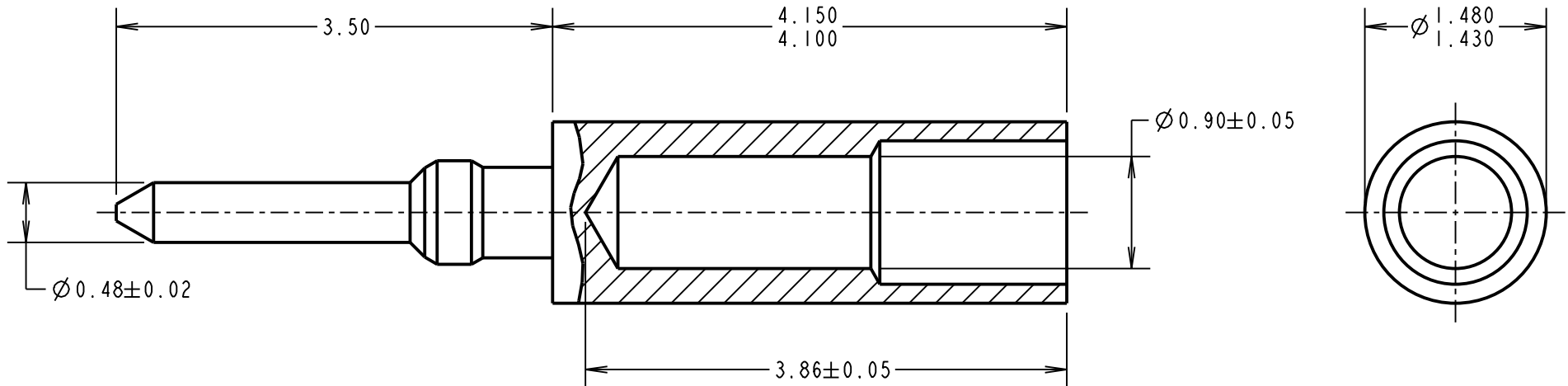
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



## NOTES:

1. SUITABLE FOR WIRE GAUGE 22 AWG. MAXIMUM INSULATION DIAMETER Ø1.10mm, BS 3G 210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
2. RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-193
3. FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.
4. SUITABLE FOR USE IN MALE CRIMP JACKSCREW DATAMATE MOULDINGS.

## SPECIFICATION:

### MATERIAL:

CONTACT SHELL = BRASS

### FINISH:

05 = 0.25-0.30µ GOLD OVER NICKEL

### MECHANICAL:

DURABILITY = 500 OPERATIONS

### ENVIRONMENTAL:

OPERATING TEMPERATURE = -55°C TO +125°C

### PACKING:

BULK

FOR COMPLETE CONNECTOR SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

ORDER CODE:

**M80-1940005**

FINISH \_\_\_\_\_  
05 - 0.25-0.30µ GOLD

WJB	4	13.03.14	12423
NAME	ISS.	DATE	C/NOTE
APPROVED: W. J. BOURNE			
CHECKED: S.BENNETT			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

# HARWIN

www.harwin.com  
technical@harwin.com

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

## TOLERANCES

X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

## MATERIAL:

BRASS

FINISH: SEE ORDER CODE

S/AREA: mm<sup>2</sup>

TITLE: JACKSCREW DATAMATE  
MALE CRIMP CONTACT  
(LARGE BORE)

DRAWING NUMBER:

**M80-1940005**

SHT  
2 OF 2