PARA LIGHT ELECTRONICS CO., LTD.
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E-mail: para@para.com.tw http://www.para.com.tw

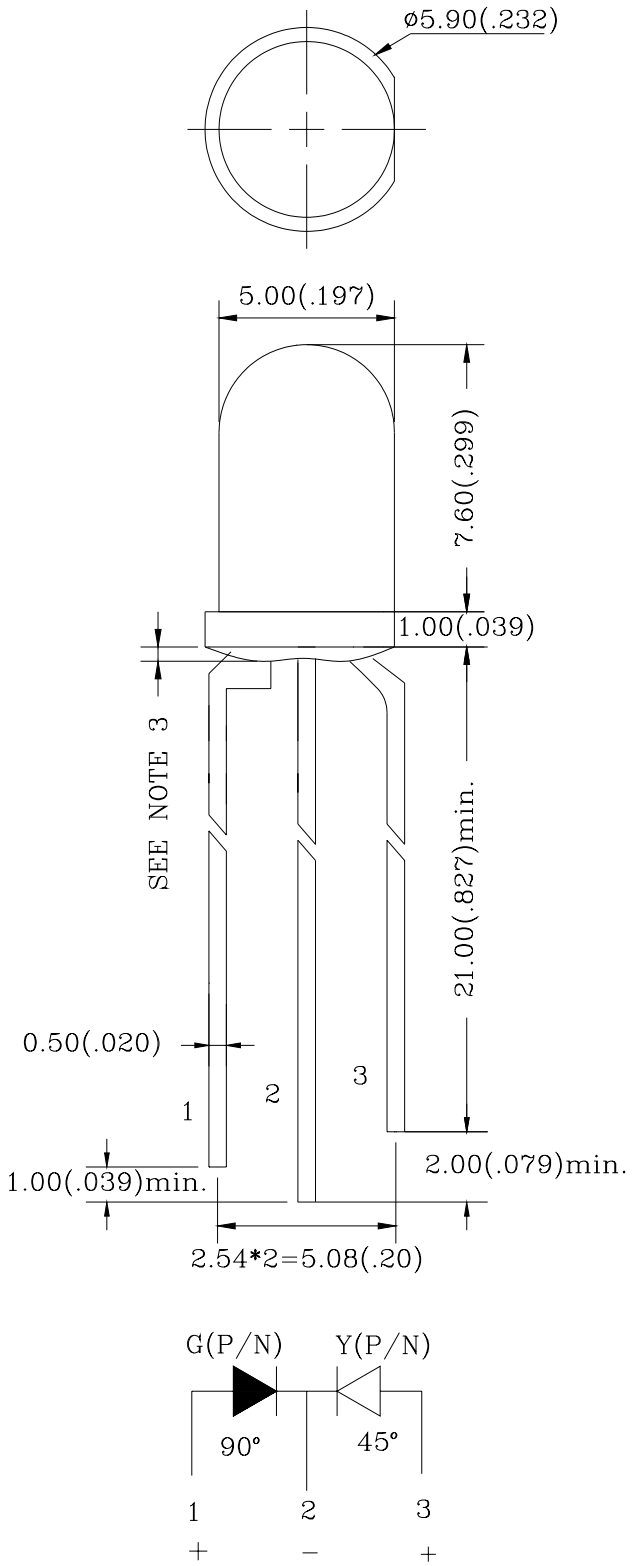
DATA SHEET

PART NO. : L-519GYW

REV : A / 2

CUSTOMER'S APPROVAL : _____ DCC : _____

PACKAGE DIMENSIONS



ITEM	MATERIALS
RESIN	Epoxy Resin
LEAD FRAME	Sn Plating iron Alloy

Note:

1.All Dimensions are in millimeters.

2.Tolerance is ±0.25mm(0.010 ")
Unless otherwise specified.

3.Protruded resin under flange
is 1.5mm(0.059 ") max.

FEATURES

* High-brightness
* High reliability
* Low-voltage characteristics
* Wide Viewing Angle
* Pb FREE Products
* RoHS Compliant

CHIP MATERIALS

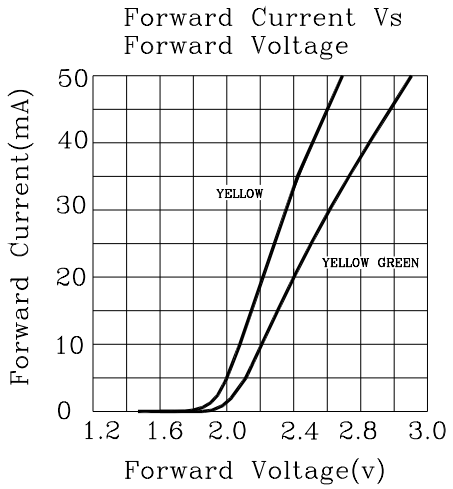
* Dice Material : GaAsP/GaP & GaP/GaP
* Light Color : MULTICOLOR(YELLOW &YELLOW GREEN)
* Lens Color : WHITE DIFFUSED

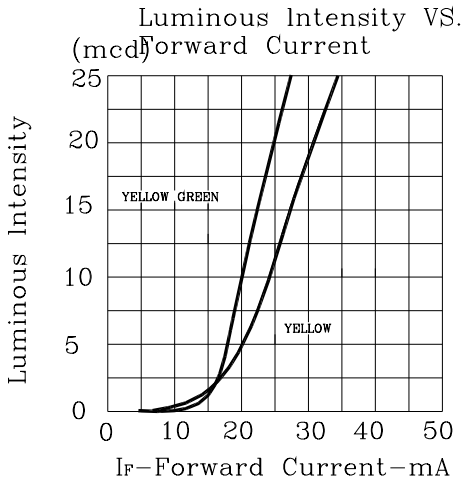
ABSOLUTE MAXIMUM RATING : (Ta = 25°C)

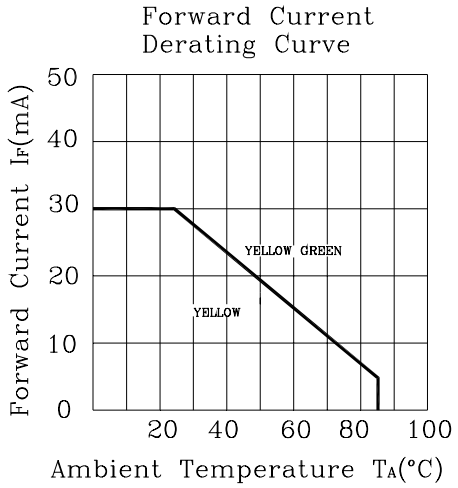
SYMBOL	DESCRIPTION	YELLOW GREEN	YELLOW	UNIT
P_D	Power Dissipation Per Chip	85	85	mW
V_R	Reverse Voltage Per Chip	5	5	V
I_F	Average Forward Current Per Chip	30	30	mA
I_{PF}	Peak Forward Current Per Chip (Duty=0.1,1KHZ)	120	80	mA
-	Derating Linear From 25°C Per Chip	0.4	0.4	mA/°C
Topr	Operating Temperature Range	-40°C to 85°C		
Tstg	Storage Temperature Range	-40°C to 85°C		

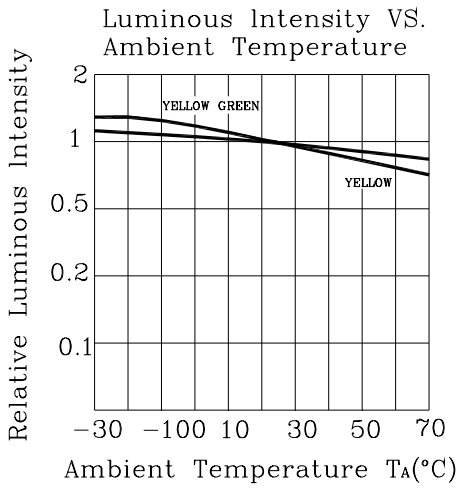
ELECTRO-OPTICAL CHARACTERISTICS : (Ta = 25°C)

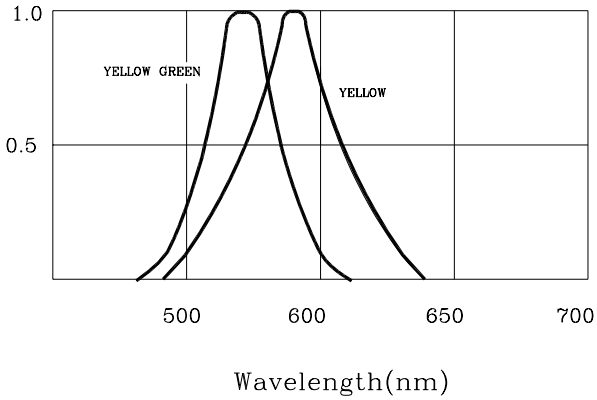
SYMBOL	PARAMETER	TEST CONDITION		MIN.	TYP.	MAX.	UNIT
V_F	Forward Voltage	I_F=20mA	Yellow Green		2.2	2.8	V
			Yellow		2.1	2.8	V
I_R	Reverse Current	V_R=5V	Yellow Green			100	μA
			Yellow			100	μA
λ_D	Dominant Wavelength	I_F=20mA	Yellow Green		570		nm
			Yellow		586		nm
$\Delta\lambda$	Spectral Line Half-Width	I_F=20mA	Yellow Green		30		nm
			Yellow		35		nm
$2\theta_{1/2}$	Half Intensity Angle	I_F=20mA	Yellow Green		120		deg
			Yellow		120		deg
I_V	Luminous Intensity	I_F=20mA	Yellow Green		10		mcd
			Yellow		5		mcd

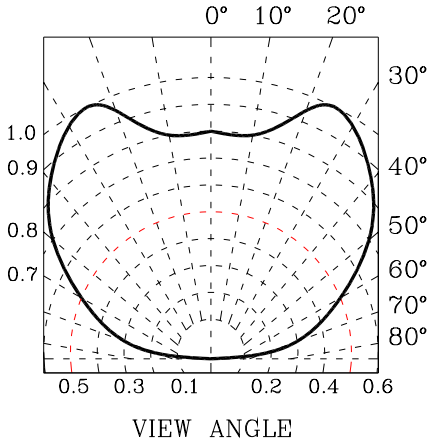

Forward Current Vs
Forward Voltage
Forward Current(mA)
50
40
30
20
10
0
YELLOW
YELLOW GREEN
1.2 1.6 2.0 2.4 2.8 3.0
Forward Voltage(v)


Luminous Intensity VS.
Forward Current
(mcd)
Luminous Intensity
25
20
15
10
5
0
YELLOW GREEN
YELLOW
0 10 20 30 40 50
IF−Forward Current−mA


Forward Current
Derating Curve
Forward Current IF(mA)
50
40
30
20
10
0
YELLOW GREEN
YELLOW
20 40 60 80 100
Ambient Temperature TA(°C)


Luminous Intensity VS.
Ambient Temperature
Relative Luminous Intensity
2
1
0.5
0.2
0.1
YELLOW GREEN
YELLOW
−30 −100 10 30 50 70
Ambient Temperature TA(°C)


1.0
0.5
YELLOW GREEN
YELLOW
500 600 650 700
Wavelength(nm)


0° 10° 20°
30°
40°
50°
60°
70°
80°
1.0
0.9
0.8
0.7
0.5 0.3 0.1 0.2 0.4 0.6
VIEW ANGLE

Label Explanation

光鼎电子股份有限公司 PARA LIGHT ELECTRONICS CO.,LTD.		
PART NO :		
LOT NO :		INSPECTED
BIN :		
Q' TY :	PCS	
N. W :	g	

PARA NO. : L519GYW

Refer to page 12

LOT NO. : **E L L 4 7 0009**

A B C D E F

A---E: For series number
B---L: Local F: Foreign
C---L: LAMP
D---Year
E---Month
F--- Serial number

BIN : Bin Code List

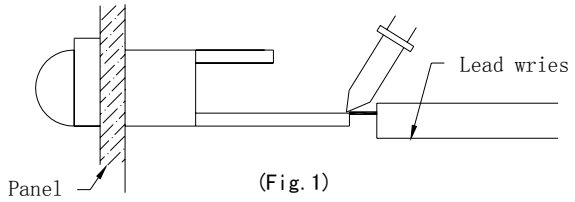
Luminous Intensity(IV), Unit:mcd@20mA					
Bin Code(G)	Min	Max	Bin Code(Y)	Min	Max
E	3.9	5.5	C	2	2.8
F	5.5	7.7	D	2.8	3.9
G	7.7	10.8	E	3.9	5.5
H	10.8	15.1	F	5.5	7.7
I	15.1	21.1	G	7.7	10.8

Tolerance of each bin are±15%

•SOLDERING

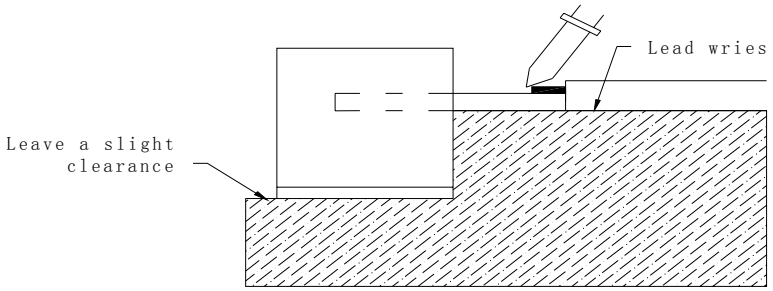
METHOD	SOLDERING CONDITIONS	REMARK
DIP SOLDERING	Bath temperature: 260℃ Immersion time: with 5 sec, 1 time	• Solder no closer than 3mm from the base of the package • Using soldering flux," RESIN FLUX" is recommended.
SOLDERING IRON	Soldering iron: 30W or smaller Temperature at tip of iron: 300℃ or lower Soldering time: within 5 sec.	• During soldering, take care not to press the tip of iron against the lead. (To prevent heat from being transferred directly to the lead, hold the lead with a pair of tweezers while soldering

1) When soldering the lead of LED in a condition that the package is fixed with a panel (See Fig.1), be careful not to stress the leads with iron tip.



(Fig. 1)

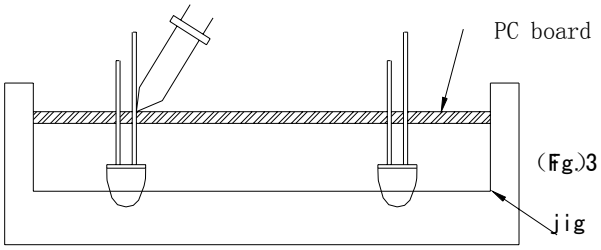
2) When soldering wire to the lead, work with a Fig (See Fig.2) to avoid stressing the package.



(Fig. 2)

Regarding solution in the tinning oven for product-tinning, compound sub-solution made of tin & copper and sliver is proposed with the temperature of Celsius 260. The proportion of the alloyed solution is tin 95.5: copper 3.5: silver 0.5 by percentage. The time of tinning is constantly 3 seconds.

3) Similarly, when a jig is used to solder the LED to PC board, take care as much as possible to avoid steering the leads (See Fig.3).



4) Repositioning after soldering should be avoided as much as possible. If inevitable, be sure to preserve the soldering conditions with irons stated above: select a best-suited method that assures the least stress to the LED.
5) Lead cutting after soldering should be performed only after the LED temperature has returned to normal temperature.

• STORAGE

1) The LEDs should be stored at 30℃ or less and 70% RH or less after being shipped from PARA and the storage life limit is 1 year .
2) PARA LED lead frames are comprised of a stannum plated iron alloy. The silver surface may be affected by environments which contain corrosive gases and so on. Please avoid conditions which may cause the LEDs to corrode, tarnish or discolor. This corrosion or discoloration may cause difficulty during soldering operations. It is recommended that the LEDs be used as soon as possible.
3) Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

•LED MOUNTING METHOD

4) When mounting the LED by using a case, as shown Fig.4, ensure that the mounting holds on the PC board match the pitch of the leads correctly-tolerance of dimensions of the respective components including the LED should be taken into account especially when designing the case, PC board, etc. to prevent pitch misalignment between the leads and board holes, the diameter of the board holes should be slightly larger than the size of the lead. Alternatively, the shape of the holes should be made oval. (See Fig.4)

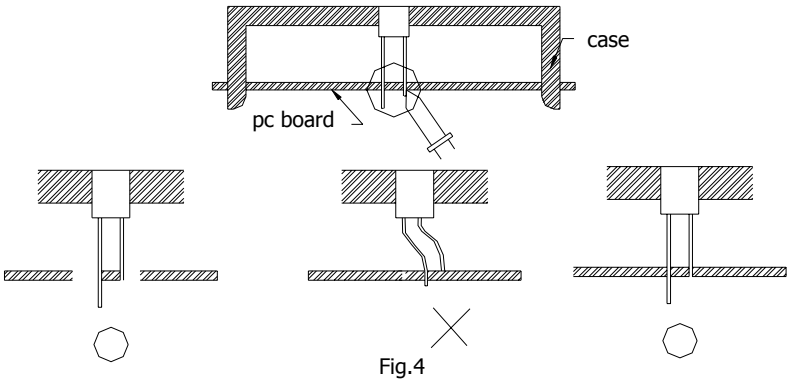


Fig.4

5) Use LEDs with stand-off (Fig.5) or the tube or spacer made of resin (Fig.6) to position the LEDs.

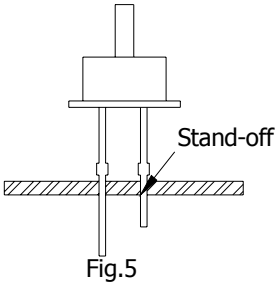


Fig.5

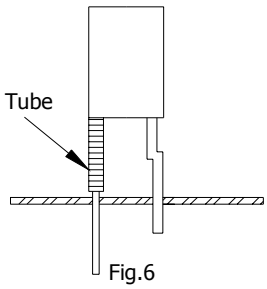


Fig.6

•FORMED LEAD

1) The lead should be bent at a point located at least 2mm away from the package. Bending should be performed with base fixed means of a jig or pliers (Fig.7)

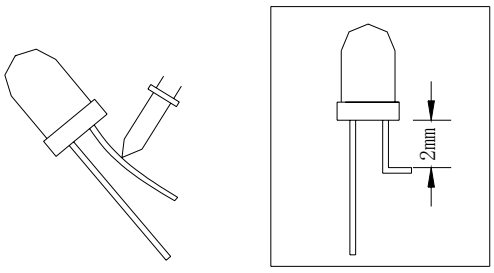


Fig. 7

2) Forming lead should be carried our prior to soldering and never during or after soldering.
3) Form the lead to ensure alignment between the leads and the hole on board, so that stress against the LED is prevented. (Fig.8)

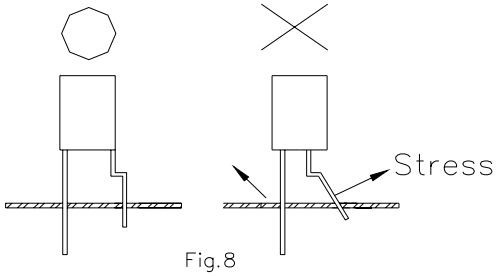


Fig.8

•LEAD STRENGTH

1) Bend strength
   Do not bend the lead more than twice. (Fig.9)

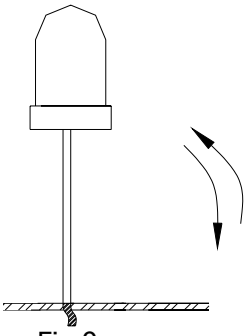


Fig.9

2) Tensile strength (@Room Temperature)
If the force is 1kg or less, there will be no problem. (Fig.10)

Fig.10

• HEAT GENERATION

1) Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.

The operating current should be decided after considering the ambient maximum temperature of LEDs.

•CHEMICAL RESISTANCE

1) Avoid exposure to chemicals as it may attack the LED surface and cause discoloration.
2) When washing is required, refer to the following table for the proper chemical to be sued. (Immersion time: within 3 minutes at room temperature.)

SOLVENT	ADAPTABILITY
Freon TE	⊙
Chlorothene	╳
Isopropyl Alcohol	⊙
Thinner	╳
Acetone	╳
Trichloroethylene	╳

⊙--Usable ╳--Do not use.

NOTE: Influences of ultrasonic cleaning of the LED resin body differ depending on such factors as the oscillator output, size of the PC board and the way in which the LED is mounted. Therefore, ultrasonic cleaning should only be performed after confirming there is no problem by conducting a test under practical.

•OTHERS

1) Care must be taken to ensure that the reverse voltage will not exceed the absolute maximum rating when using the LEDs with matrix drive.
2) Flashing lights have been known to cause discomfort in people; you can prevent this by taking precautions during use. Also, people should be cautious when using equipment that has had LEDs incorporated into it.
3) The LEDs described in this brochure are intended to be used for ordinary electronic equipment (such as office equipment, communications equipment, measurement instruments and household appliances). Consult PARA's sales staff in advance for information on the applications in which exceptional quality and reliability are required , particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control systems, automobiles, traffic control equipment, life support systems and safety devices).
4) User shall not reverse engineer by disassembling or analysis of the LEDs without having prior written consent from PARA. When defective LEDs are found, the User shall inform PARA directly before disassembling or analysis.
5) The formal specifications must be exchanged and signed by both parties before large volume purchase begins.
6) The appearance and specifications of the product may be modified for improvement without notice.

LED Lamps: Part Number Rules

L 5 1 3 X D [ ]

Special Operati on & Other

Lens Color
- D: Color Diffused
- T: Color Transparent
- C: Water Clear
- W: White Diffused

- G: Gap Green
- E: GaAs/Gap Orange & Hi-effi-Red
- H: Gap Red
- SR,LR,UR: GaAlAs Red
- Y: GaAsP/Gap Yellow
- VG3:GaAlInp Green
- HUR: GaAlInP Red
- LE,VE: GaAlInP Orange
- LY,UY,VY: GaAlInP Yellow
- SPG4,LPG4: GaInN Green
- UB5,VB5: GaInN Blue
- UW5, VW5,UWT:GaInN White
- PU4:GaInN Purple

- 1: 0.8" Length with Stand-off
- 2: 0.5" Length Standard
- 3: 1"Length with Large Reflector
- 4: 1"Length with Small Reflector
- 5: 1"WITH 3 Leads for Dual Color
- 7: 1"WITH 2 Leads for Dual Color
- 9: 1"WITH 3 Leads for Dual Color

Package Type(Style)