

# Making Sense out of Motion...

# The Jewell LSOC/LSOP "L" Series

4-20 mA Output Flexure Suspension Servo Fluid Damped Inclinometer is designed for applications where high levels of shock, vibration and electrical noise are present and/or long cable runs are required.



### **Outline Diagram**

# **Features**

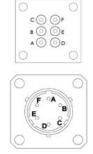
- Extremely high resolution and low hysteresis of less than 0.0005% of full range output.
- Extremely robust designed to withstand shocks in excess of 1500g and vibration greater than 35grms.
- Responds to changes of slope as small as 0.000006"/ft.
- High accuracy closed-loop force balanced sensor technology.
- Low white noise spectral density of better than  $0.15\mu V/Sq$  Root HZ

# UNITS: [mm] [40.39] [5.84] [5.84] [20.32±0.13] [83.57±0.13] [0.188±.005] [83.57±0.13] [1.88±.005]

# **Applications**

- Steel processing: continuous casting, electric arc furnance and idle control
- Heavy construction: paving, grading, mining, tunneling, and overturn detection
- Structrural monitoring: walls of dams, support, columns, bridges, and others
- Railway: automated train controls, rail leveling and grinding, and rail bed analysis
- Military Applications: Measuring of angular tilt where high levels of shock and vibration are present

### Pin Out (Options C-connector, P-pin)



| Pin A | +VDC Power            |  |
|-------|-----------------------|--|
| Pin B | Power/Signal Common   |  |
| Pin C | Not Used              |  |
| Pin D | 4-20 mA Signal Output |  |
| Pin E | E Self Test Return    |  |
| Pin F | Self Test             |  |



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# **Performance Specifications**

### STATIC/DYNAMIC

| Input Range (°) (Note 1)                 | ± 1.0    | ± 3.0    | ± 14.5   | ± 30.0   | ± 90.0   |
|--|----------|----------|----------|----------|----------|
| Full Range Output (FRO), mADC ± 1.0%     | 4 to 20  |
| Non Linearity (%FRO' Max.) (Note 2)      | 0.05     | 0.05     | 0.10     | 0.10     | 0.05     |
| Scale Factor, Ma/G (Nominal)             | 458      | 152.8    | 31.3     | 16.0     | 8.0      |
| Scale Factor Temp Sens (PPM/°C, Max.)    | 400      | 300      | 100      | 100      | 100      |
| Natural Frequency, Hz (Nominal) (Note 3) | 0.3      | 2.0      | 15       | 20       | 30       |
| Bandwidth (-3dB), Hz (Nominal)           | 0.3      | 2.0      | 15       | 20       | 30       |
| Transverse Axis Misalignment, ° Max.     | 0.15     | 0.25     | 0.50     | 1.00     | 1.00     |
| Output at Zero Tilt, Ma                  | 12 ± 0.6 | 12 ± 0.6 | 12 ± 0.3 | 12 ± 0.3 | 12 ± 0.3 |
| Zero Tilt Temp Sens, mA/°C Max.          | 0.015    | 0.01     | 0.0032   | 0.0032   | 0.0016   |
| Resolution and Threshold, μ rad Max.     | 1        | 1        | 1        | 1        | 1        |

### **ELECTRICAL**

| Input Voltage, VDC        | 20 to 30 (24 Nominal) |  |  |  |
|---------------------------|-----------------------|--|--|--|
| Input Current (mA, Max.): | 40                    |  |  |  |
| Noise, mA rms Max.        | 0.01                  |  |  |  |

### **ENVIRONMENTAL**

| <b>Operating Temp Range</b> | -18 to +71°C            |
|-----------------------------|-------------------------|
| Survival Temp Range         | -40 to +71°C            |
| Vibration                   | 20 grms                 |
| Shock                       | 1500g, 0.5 msec, ½ sine |
| Seal                        | MIL-STD 202, Method 112 |

Notes:

1 - Full range is defined as "from negative full input angle to positive full input angle."

The inclinometer output is proportional to the sine of the tilt angle.

- 2 Referenced to theoretical sine value independent of misalignment.
- 3 Output phase angle = -90°.

# **Custom Capabilities**

- Internal temperature sensor and thermal modeling for the highest levels of accuracy over a wide temperature range
- Available in LSR Series package configuration for applications requiring a more compact solution
- Factory set zero biasing for non-horizontal measurements
- · Solder terminals and flying leads in place of military connector
- Custom input ranges from ±0.5° to ±90° available
- Custom output impedances available

## **How to Order**

Specify model type with appropriate range and L for 4 to 20 mA current

Example: LSOC-14.5L - LSO with Connector and ±14.5° range

LSOP-14.5L - LSO with Solder Pins and ±14.5° range