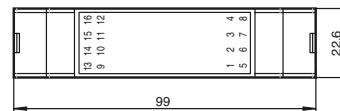
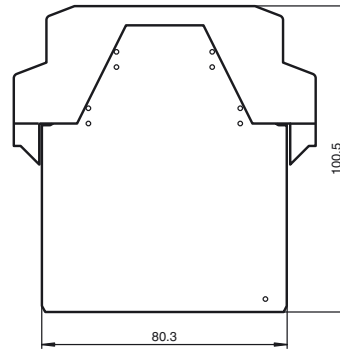




**Dimensions**



**Model Number**

**SB4 Module OR/165**

Safety control unit module

Module for Evaluation unit SafeBox - series SB4

**Features**

- OSSD-R/Supply-module
- Safety outputs OSSD, external status displays OSSD
- Start/Restart disable
- Operating mode can be selected by means of DIP switches
- Relay monitor
- Screw terminals or spring terminals

**Accessories**

**SB4 Cape**  
cover sheet

**SB4 Housing 2**  
Empty housing for Evaluation unit SB4

**SB4 Housing 3**  
Empty housing for Evaluation unit SB4

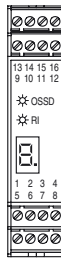
**SB4 Housing 4**  
Empty housing for Evaluation unit SB4

**SB4 Housing 5**  
Empty housing for Evaluation unit SB4

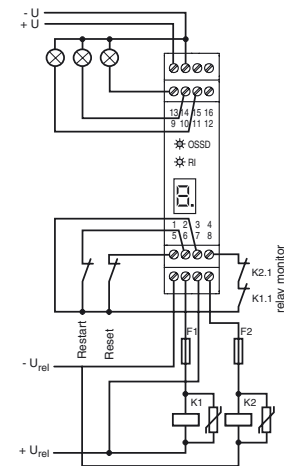
**SB4 Housing 6**  
Empty housing for Evaluation unit SB4

**SB4 Housing 8**  
Empty housing for Evaluation unit SB4

**Electrical connection**



Terminal	Function
1	Reset input; normally closed contact
2	Restart input (RI); normally closed contact
3	24 V DC connection for reset, restart and RM
4	Relay monitor (RM)
5 - 6	OSSD1; potential free relay contact; normally open contact
7 - 8	OSSD2; potential free relay contact; normally open contact
9	Signal output OSSD OFF
10	Signal output OSSD ON
11	Signal output restart
12	Leave free (n.c.)
13	+24 V DC supply voltage
14	0 V DC supply voltage
15	Earth
16	Leave free (n.c.)



**Technical data**

**General specifications**

Operating mode Start/restart disable, relay monitor,

**Functional safety related parameters**

Safety Integrity Level (SIL)	SIL 3
Performance level (PL)	PL e
Category	Cat. 4
Mission Time (T <sub>M</sub> )	20 a
Type	4

**Indicators/operating means**

Diagnostics display	7-segment display
Function display	LED red: OSSD OFF LED green: OSSD ON Yellow LED: start readiness
Controls	DIP-switch

**Electrical specifications**

Operating voltage U<sub>B</sub> 24 V DC ± 20 % , via SB4 Housing

**Input**

Activation current	approx. 7 mA
Activation time	0.4 ... 1.2 s
Test input	Reset-input for system test

**Output**

Safety output	2 relay outputs, force-guided NO-contact
Signal output	Output for displaying the switching state of the OSSDs
Switching voltage	10 V ... 250 V AC/DC
Switching current	min. 10 mA , max. 6 A AC/DC
Switch power	max. DC 24 VA , AC 230 VA

**Ambient conditions**

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Ambient temperature	0 ... 50 °C (32 ... 122 °F)
Storage temperature	-20 ... 70 °C (-4 ... 158 °F)
<b>Mechanical specifications</b>	
Protection degree	IP20
Connection	Cage tension spring terminals , Cable cross-section 0.2 ... 1.5 mm <sup>2</sup>
Material	
Housing	Polyamide (PA)
Mass	approx. 150 g
<b>Compliance with standards and directives</b>	
Standard conformity	(extract)
Standards	EN IEC 61496-1 EN IEC 61508 EN ISO 13849-1
<b>Approvals and certificates</b>	
SIL classification	up to SIL3 acc. to IEC 61508 tested and certified by TÜV SÜD according to: IEC 61508:1998 part 1, 3.4 IEC 61508: 2000 ISO 13849-1:2006 EN 50178:1997 IEC 61496-1:2004 IEC 61496-2:2006
UL approval	cULus
TÜV approval	TÜV

This module can only be operated within an evaluation device of the SafeBox SB4 type.

The SafeBox instruction manual should be observed.

## Function

The OSSD-R/supply module contains the power supply of the SafeBox, 2 OSSDs, the relay monitor and the restart connection. This module is located in slot 1 of the SafeBox and only exists once.

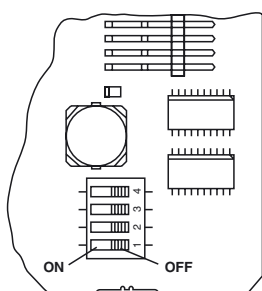
The OSSDs are designed as potential free connection NO contacts. The module can be operated with or without restart interlock. Also, monitoring of the externally connected switching elements can be activated (relay monitor). The OSSD On or Off statuses are indicated via a short-circuit-proof pnp signal output. The restart output is used for indication of the start readiness status. In the case of an error, this output oscillates with 1 Hz.

## Settings

The assembly contains 4 DIP switches for selecting the functions

Restart and relay monitor. For selecting functions, 2 selector switches must always be actuated.

### Position of the DIP switches



Switch	Position	Operation type
1 and 3	OFF	Without restart interlock (restart, RI)
	ON	With restart interlock (restart, RI)
2 and 4	OFF	Without relay monitor (RM)
	ON	With relay monitor (RM)

## Displays

The OSSD-R/supply module has a red/green LED for indicating the OSSD on/off statuses, a yellow LED for the start-ready status and a 7 segment display for system diagnosis.

The 7 segment display indicates the status and the error codes of the system. The concept of error localisation is structured in such a way that the 7 segment display shows the error code. The yellow LED of the Stop 0-OSSD assembly of the group in which the error occurs is flashing and the indicators on the faulty assembly are also flashing with 5 Hz. If there is an error on the OSSD assembly itself, only the displays on this assembly are flashing.

Display	LED	Meaning
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OSSD	red	OSSD outputs switched off
	green	OSSD outputs switched on
RI	yellow	Continuous light: protected area free, OSSD off, start readiness, actuate restart push button Flashing (5 Hz): Error on the card, in the switch group or system errors (see status 7 segment display)

Display	7 segment display
1	DIP switch position does not match
2	Incorrect configuration
3	Time-out at one or more muting sensors
4	Transmitter error
6	Muting lamp error
7	Simultaneousness monitoring error
8	Receiver error
9	Error at sensor channel
E	System error
F	Relay monitor error
H	Selection chain error
U	Low voltage or voltage surge detected