









# **Model Number**

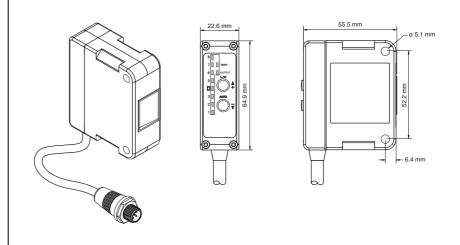
### DK50-UV-330/115b/147

Print mark luminescence scanner with fixed cable and M12 connector, 5-pin

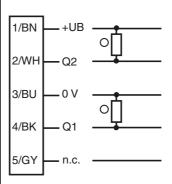
# **Features**

- Detect fluorescent chalk marks, clear glue, tamper-proof seals and other marks that regular contrast sensors cannot
- Detect marks on irregular backgrounds
- Sense invisible or nearly invisible marks
- Compact, space-saving construction
- Integral timer available
- Differentiate degrees of luminescent contrast
- · Automatic or incremental teach

# **Dimensions**



# **Electrical connection**



- O = Light on
- = Dark on

# **Pinout**





Technical data		
General specifications		
Detection range		0 330 mm
Light source		LED
Light type		modulated UV light
Light spot representation		4.1 mm at 101.6 mm sensor range
Teach-In		Incremental or automatic
Indicators/operating means		
Operation indicator		LED green, 15 ms off delay timer LED green (x8), for contrast level indication
Function indicator		LED red, lights up with receiver lit
Teach-In indicator		Automatic Teach-In: green contrast LEDs turn on and off once from levels 1 through 8 then level 8 LED flashes twice Incremental Teach-In: green contrast level LED position may change
Control elements		Push buttons for automatic or incremental Teach-In, L.O./D.O. mode, and/or off-delay timer
Electrical specifications		
Operating voltage	U <sub>B</sub>	10 30 V DC
No-load supply current	I <sub>0</sub>	50 mA
Output		
Switching type		light on / dark on
Signal output		1 PNP and 1 NPN short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		150 mA
Switching frequency	f	2.5 kHz
Response time		200 μs
Ambient conditions		
Ambient temperature		-15 70 °C (5 158 °F)
Storage temperature		-15 70 °C (5 158 °F)
Mechanical specifications		
Protection degree		IP67
Material		
Housing		Polycarbonate
Optical face		Acrylic
Mass		91 g
Approvals and certificates		
Approvals		CE, cULus

## **Function description**

### **Adjustment**

### **Automatic Teach**

- 1) Position the sensor so that its effective ultraviolet (UV) light beam is focused on the luminescent target. The target should glow when excited by UV light.
- 2) Push the AUTO button. The contrast indicator LED next to "8" will illuminate. Completely remove the luminescent target from the sensor's light beam. The contrast indicator LED must fall to a minimum level of "3" or lower. The high indication of "8" vs. the low indication of "3" (or below) designates the recommended contrast deviation below.

A minimum contrast deviation of 7 is recommended to provide a reasonable operating margin. If the signal level fails to reach "7" or "8" after an automatic teach, it is recommended to adjust the sensor's position relative to the target and repeat the automatic teach. It may be necessary to adjust the sensor position toward and away from the target to determine the position that achieves the maximum signal level on the contrast indicator.

#### **Incremental Teach**

- 1) Position the sensor so that its effective ultraviolet (UV) light beam is focused on the luminescent target. The target should glow when excited by UV light.
- 2) Press "+" button quickly one or more times to manually increase the sensitivity of the sensor, and/or press "-" button quickly one or more times to manually decrease the sensitivity of the sensor.

#### **Timer Mode**

#### **Accessories**

#### OMH-DK50

Right-Angled Mounting Bracket

#### V15-G-2M-PUR

Female cordset, M12, 5-pin, PUR cable

### V15-W-2M-PUR

Female cordset, M12, 5-pin, PUR cable

Other suitable accessories can be found at www.pepperl-fuchs.com



Push and hold both push-buttons simultaneously to turn on or off the integral 15 ms pulse-stretching timer. The green LED next to TIMER is on when the timer is active and is off when there is no timer function.

### Setting Light On / Dark On Mode

Press and hold the L/D button for 2 seconds to toggle between Light on and Dark on modes. The red LED next to OUTPUT changes state when the mode switches.

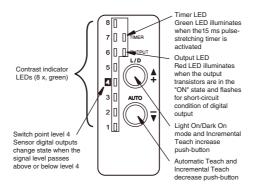


Figure 1. Push-buttons and Status Indication LEDs

## **Note on Sensing Range Specification**

Sensing range specifications are typical values and are dependent on application conditions, the luminescent concentration, and other attributes of the target. It is suggested to test the sensor model in the application to ensure optimal performance.