



**Model Number**

**DK10-LAS/76a/110/124**

Print mark contrast sensor with 5-pin, M12 x 1 connector

**Features**

- Laser print mark contrast sensor for recording very small print marks
- Large focus depth range from 3 mm ... 300 mm
- Laser class 2, eyesafe
- Adjustable sensitivity
- 30 µs response time, suitable for extremely rapid scanning processes

**Product information**

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/push-pull).

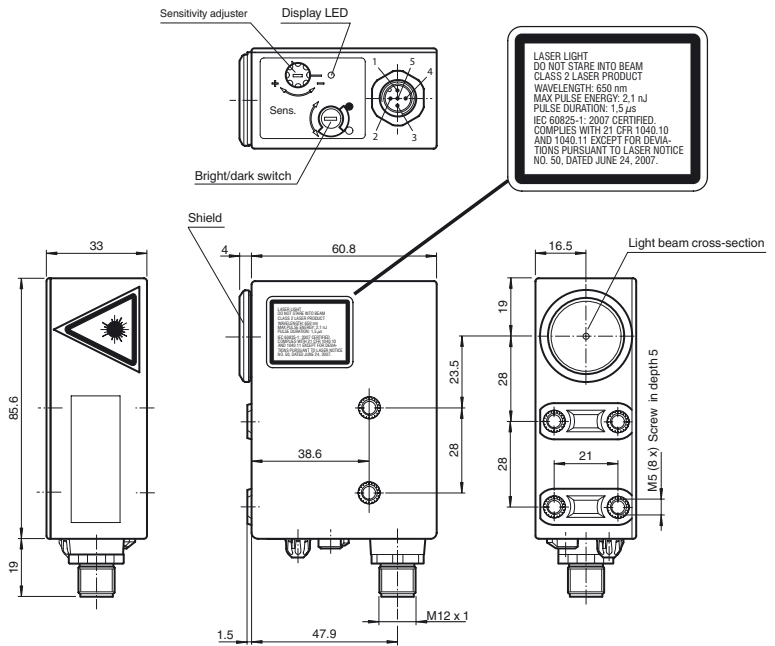
The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

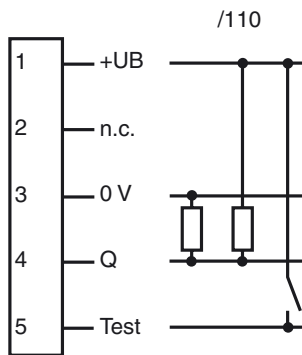
The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.

**Dimensions**

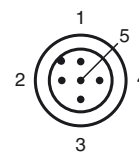


LASER LIGHT  
DO NOT STARE INTO BEAM  
CLASS 2 LASER PRODUCT  
WAVELENGTH: 650 nm  
MAX PULSE ENERGY: 2.1 nJ  
PULSE DURATION: 1.5 µs  
IEC 60825-1: 2007 CERTIFIED.  
COMPLIES WITH 21 CFR 1040.10  
AND 1040.11 EXCEPT FOR DEVIATIONS PURSUANT TO LASER NOTICE NO. 50, DATED JUNE 24, 2007.

**Electrical connection**



**Pinout**



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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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**Technical data****General specifications**

|                              |  |
|------------------------------|--|
| Sensor range                 | 300 mm                                 |
| Detection range              | 3 ... 300 mm                           |
| Light source                 | laser diode                            |
| Light type                   | modulated visible red light            |
| <b>Laser nominal ratings</b> |  |
| Note                         | LASER LIGHT , DO NOT STARE INTO BEAM   |
| Laser class                  | 2                                      |
| Wave length                  | 650 nm                                 |
| Beam divergence              | < 1.5 mrad                             |
| Pulse length                 | 1.5 µs                                 |
| Repetition rate              | 108.7 kHz                              |
| max. pulse energy            | 2.1 nJ                                 |
| Light spot representation    | approx. 0.8 mm at a distance of 300 mm |
| Ambient light limit          |  |
| Continuous light             | 40000 Lux                              |

**Functional safety related parameters**

|                                |       |
|--------------------------------|-------|
| MTTF <sub>d</sub>              | 550 a |
| Mission Time (T <sub>M</sub> ) | 20 a  |
| Diagnostic Coverage (DC)       | 60 %  |

**Indicators/operating means**

|                    |   |
|--------------------|---|
| Function indicator | LED yellow: lights up if receiver is lit (light on), lights up if receiver is not lit (dark on) |
| Control elements   | Light/Dark switch, sensitivity adjuster   |

**Electrical specifications**

|                        |                |                |
|------------------------|----------------|----------------|
| Operating voltage      | U <sub>B</sub> | 10 ... 30 V DC |
| Ripple                 |                | 10 %           |
| No-load supply current | I <sub>0</sub> | ≤ 55 mA        |

**Input**

|            |   |
|------------|---|
| Test input | emitter deactivation with +U <sub>B</sub> |
|------------|---|

**Output**

|                     |   |          |
|---------------------|---|----------|
| Switching type      | light/dark on switchable  |          |
| Signal output       | Push-pull output, short-circuit protected, reverse polarity protected |          |
| Switching voltage   | PNP: U <sub>B</sub> - 2.5 V / NPN: U <sub>Rest</sub> 1.5 V            |          |
| Switching current   | max. 200 mA   |          |
| Switching frequency | f   | 16.5 kHz |
| Response time       | 30 µs   |          |

**Ambient conditions**

|                     |                               |
|---------------------|-------------------------------|
| Ambient temperature | -10 ... 50 °C (14 ... 122 °F) |
| Storage temperature | -20 ... 75 °C (-4 ... 167 °F) |

**Mechanical specifications**

|                   |                                      |
|-------------------|--------------------------------------|
| Protection degree | IP67                                 |
| Connection        | M12 x 1 connector, 5-pin             |
| <b>Material</b>   |                                      |
| Housing           | PC (glass-fiber-reinforced Makrolon) |
| Optical face      | glass                                |
| Mass              | 200 g                                |

**Compliance with standards and directives**

|                             |  |
|-----------------------------|--|
| Directive conformity        | EMC Directive 2004/108/EC  |
| Standard conformity         |  |
| Product standard            | EN 60947-5-2:2007<br>IEC 60947-5-2:2007  |
| Shock and impact resistance | IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions  |
| Vibration resistance        | IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions   |
| Laser class                 | IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007 |

**Approvals and certificates**

|              |  |
|--------------|--|
| UL approval  | cULus Listed , Class 2 power source                          |
| CCC approval | CCC approval / marking not required for products rated ≤36 V |

**Accessories****V15-G-5M-PVC**

Female cordset, M12, 5-pin, PVC cable

**V15-W-5M-PVC**

Female cordset, M12, 5-pin, PVC cable

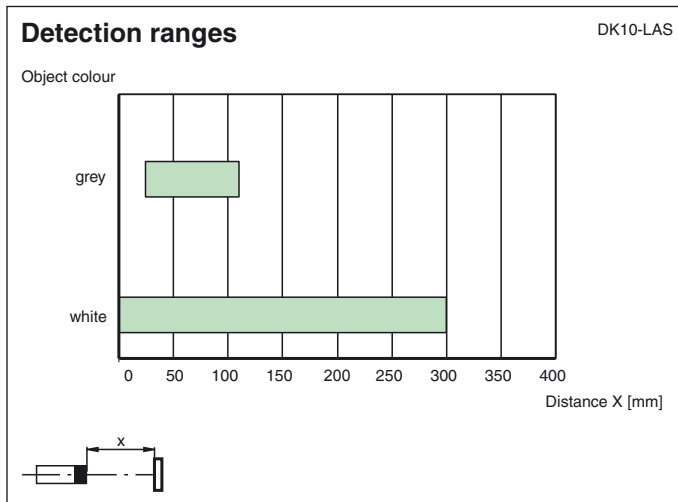
**OMH-DK**

Right-Angled Mounting Bracket

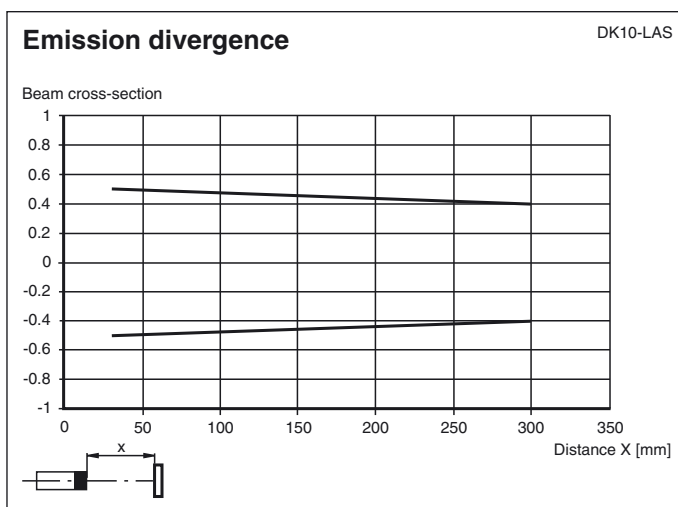
**OMH-DK-1**

Flat Mounting Bracket

Other suitable accessories can be found at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)



**Curves/Diagrams**



**Adjustment instructions**

**Switching threshold adjustment**

The required switching threshold is adjusted with the sensitivity control. Please proceed as follows:

1. Switch the light/dark change-over switch to the light setting.
2. Point the light spot at the light part of the surface being scanned.
3. If the yellow indicator LED lights up, turn the sensitivity control to the left until the indicator LED goes off again. If the yellow indicator LED does not light up, miss out this step.
4. Turn the sensitivity control to the right until the indicator LED just lights up.
5. Point the light spot at the dark part of the surface being scanned.
6. The indicator LED must have gone off.
7. Turn the sensitivity control to the right again until the indicator LED lights up again. Counting the number of turns.
8. Turn the sensitivity control back to the left by half the number of counted turns.

Once the DK10 colour mark scanner has been adjusted in this way, the switching threshold is exactly in the middle of the measured light and dark values. The greater the number the number of times the sensitivity control is turned between the light and the dark marks, the greater the contrast.

**Recommendation:** The number of turns should be to > 0.5.

**Switching mode adjustment:**

| Setting of light/dark switch | Receiver  | Output PNP | Output NPN |
|------------------------------|-----------|------------|------------|
| H                            | exposed   | inactive   | active     |
|                              | unexposed | active     | inactive   |
| D                            | exposed   | active     | inactive   |
|                              | unexposed | inactive   | active     |

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**Laser notice laser class 2**

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.