

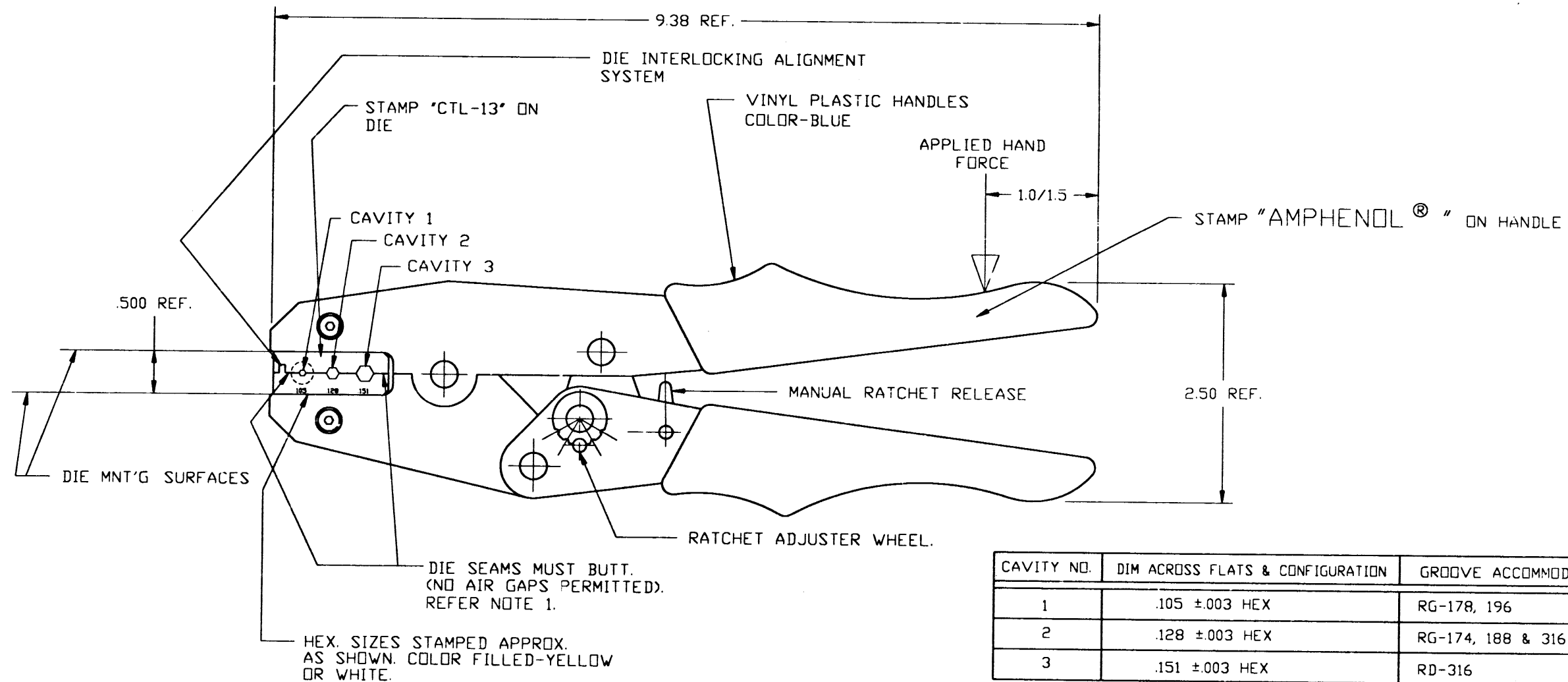
**NOTES:**

**1. INITIAL TOOL SETTING REQUIRMENTS:**

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).

- 2. NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

<b>CTL-13</b>		REVISIONS			
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	5/23/97	41872	CPM <i>CB</i>



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.105 ±.003 HEX	RG-178, 196
2	.128 ±.003 HEX	RG-174, 188 & 316
3	.151 ±.003 HEX	RD-316

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ±.015 (0,381 mm) 3 PLACE DECIMAL ±.005 (0,127 mm) ANGLES ± 1°	MATERIAL AS PURCHASED	DRAWN C. McGRATH	DATE 5/22/97	TITLE <b>QUICK CRIMP TOOL FOR SUB-MIN CRIMP CONNECTORS</b>	<b>Amphenol</b> Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810			
	REFERENCE	ENGINEER B. GLEISSNER	DATE 5/22/97			APPROVED <i>B. Gleissner</i> DATE 5-23-97		
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