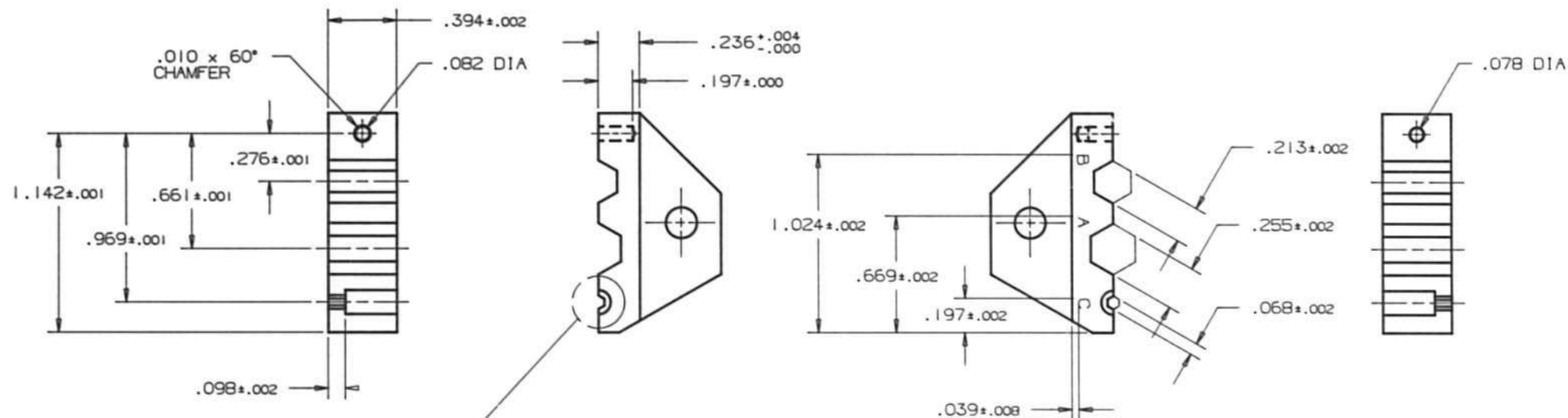


DO NOT SCALE THIS DRAWING

REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12/14/88	36043	OR



227-1419

DRAWING NUMBER ISSUE
A

227-1419

STAMP AS SHOWN.

NOTES:

1. MATERIAL: CRIMPING DIES - TOOL STEEL. HEAT TREAT TO ROCKWELL C52-60
2. FINISH: FINISH ON CRIMPING SURFACES 32 MICROINCHES MAX. BLACK OXIDE COATING PER MIL-C-13924.
3. USE WITH 227-987 HANDLE.
4. REF: MIL CRIMP TOOL DIE SET EQUIVALENT IS 227-1221-11, -13.
5. USE .213 HEX DIE FOR OUTER BODY CRIMP ON CABLES RG55, RG58, RG141, RG142, RG223, RG303 & RG400. USE .255 HEX DIE FOR OUTER BODY CRIMP ON CABLES RG59, RG62, RG140, RG210 & RG302. USE .068 HEX DIE FOR CONTACT CRIMP ON ALL ABOVE CABLES.

DIES ALIKE IF NOT OTHERWISE STATED. MARKING
ALIGNED WITH CAVITIES STAMPED LETTERS A, B & C.
TEXT HEIGHT 1/16.

REMOVE ALL BURRS, BREAK CORNERS
AND SHARP EDGES .005 MAXIMUM
UNLESS OTHERWISE SPECIFIED

NOTICE - These drawings, specifications, or other data (1) are and remain the property of Amphenol Corp. (2) must be returned upon request, and (3) are confidential and are not to be disclosed to any person other than those to whom they are given by Amphenol Corp. The furnishing of these drawings, specifications, or other data by Amphenol Corp., or by any other person to anyone for any purpose is not to be regarded by implication or otherwise as in any manner licensing, granting rights or permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications or other data.

NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE
MATERIAL NOTE 1		2 PLACE DECIMAL ±.015 (0.381 mm)
SPECIFICATION NOTE 2		3 PLACE DECIMAL ±.005 (0.127 mm)
FINISH		ANGLES ± 1°
		REFERENCE DRAWING NO. EAR 70264-2 PRESSMASTER 4100-2133

DRAWN BY	DATE
TERRI ALBERA	11-2-88
CHECKED	DATE
<i>[Signature]</i>	12/9/88
ENGINEER	DATE
<i>[Signature]</i>	12/9/88
QUALITY ASSURANCE	DATE
<i>[Signature]</i>	12-14-88
DATE	DATE
<i>[Signature]</i>	12/14/88

TITLE	CODE	FINISH
DIE SET		
Amphenol Corporation		
RF/Microwave Operations		
Danbury, Conn. U.S.A.		
SCALE 2:1	SHEET	OF
CODE IDENTIFICATION	DRAWING SIZE	DRAWING NO.
74868	C	227-1419
		ISSUE
		A