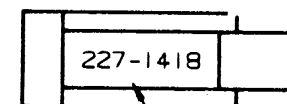
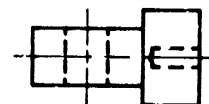
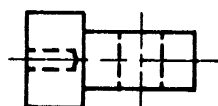
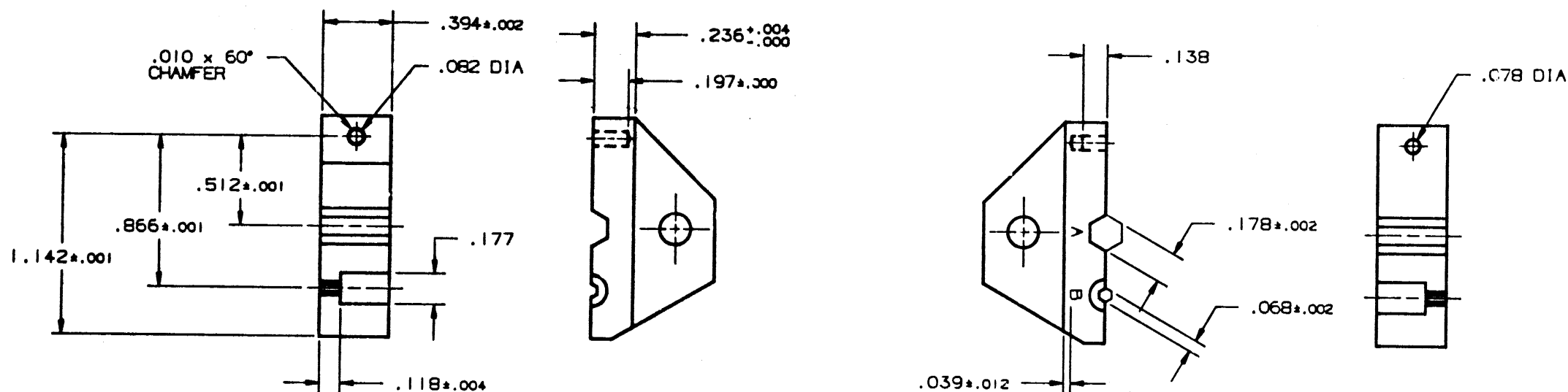
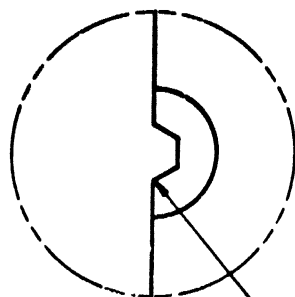


REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12/14/58	36043	DR



227-1418
DRAWING NUMBER ISSUE
A

- STAMP AS SHOWN.



.002 R
TYP

1. MATERIAL: CRIMPING DIES - TOOL STEEL.
HEAT TREAT TO ROCKWELL C52-60
2. FINISH: FINISH ON CRIMPING SURFACES
32 MICROINCHES MAX. BLACK OXIDE
COATING PER MIL-C-13924.
3. USE WITH 227-987 HANDLE.
4. REF: MIL CRIMP TOOL DIE SET EQUIVALENT
!S 227-1221-09.
5. USE TO CRIMP ON CABLES RG122, RG180,
RG195, RG174, RG179, RG187, RG188, RG316
AND ESSEX 21-597.

DIES ALIKE IF NOT OTHERWISE STATED. MARKING
ALIGNED WITH CAVITIES STAMPED LETTERS A & B.
TEXT HEIGHT 1/16.

PART NO.	QUAN	UOM	ITEM LUSE	DESCRIPTION	CODE	FINISH
----------	------	-----	--------------	-------------	------	--------

LIST OF MATERIAL

REMOVAL ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED.				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:		DRAWN BY TERRI ALBERA		DATE 11-2-88		TITLE DIE SET		Amphenol Corporation	
NEXT ASSY		USED ON		3 PLACE ANGLES DECIMAL ± 1° (0.361 mm) (0.127 mm)		CHECKED D. ROYCE		DATE 12-9-88				RF/Microwave Operations Danbury, Conn U.S.A.	
NOTE 1				REFERENCE DRAWING NO. EAR 70264-2		ENGINEER D. ROYCE		DATE 12-9-88				SCALE 2:1 SHEET OF	
SPECIFICATION NOTE 2				PRESSMASTER 4100-1947		QUALITY ASSURANCE <i>[Signature]</i>		DATE 12-14-88		CODE IDENTIFICATION 74868		DRAWINGS SIZE C	
FINISH						DRAWING NO. <i>[Signature]</i>		DATE 12/14/88		DRAWING NO. 227-1418		ISSUE A	