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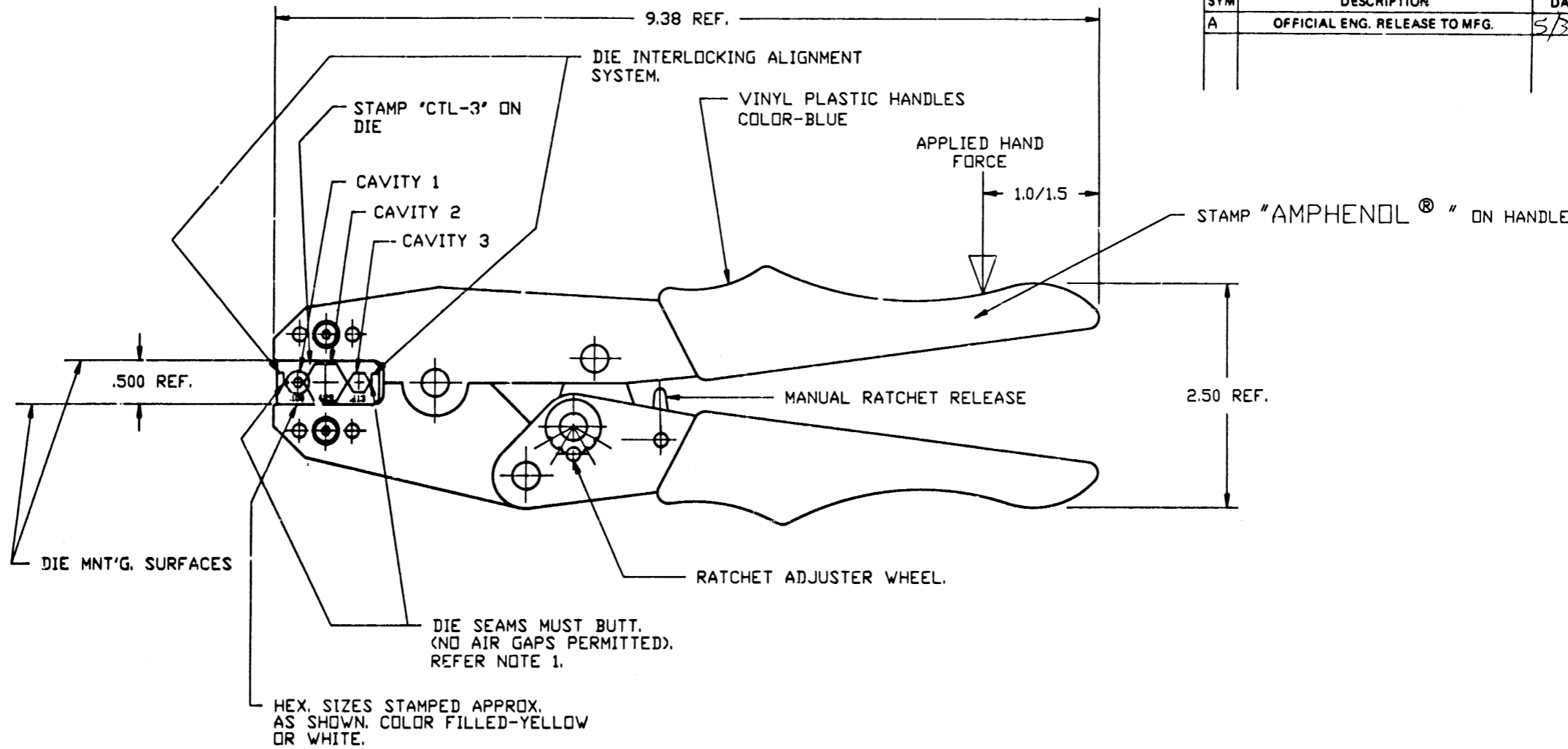
58

8.5

11"

17"

DO NOT SCALE THIS DRAWING



REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR

CTL-3	
DRAWING NUMBER	ISSUE
	A

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.100 +/- .003	CENTER CONTACT
2	.429 +/- .003	RG8, 213, 214 ETHERNET
3	.213 +/- .003	RG58

NOTES:

- INITIAL TOOL SETTING REQUIRMENTS:
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- NOTE: LABEL 999-308 MUST BE AFFIXED TO TOOL CONTAINER BOX.

RFX PROGRAM

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-3

REMOVE ALL BURRS BREAK CORNERS AND SHARP EDGES FOR MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 3 PLACE DECIMAL 1.015 (0.381 mm) 2 PLACE DECIMAL 1.005 (0.127 mm) ANGLES : 1°
MATERIAL AS PURCHASED		REFERENCE DRAWING NO. EAR 962370-0
SPECIFICATION		
FINISH AS PURCHASED		

DRAWN BY TERRI ALBERA	DATE 4-30-91
CHECKED D. ROYCE	DATE 5-1-91
ENGR. D. ROYCE	DATE 5-1-91
QUALITY ASSURANCE <i>[Signature]</i>	DATE 5-1-91
MFG. ENG. <i>[Signature]</i>	DATE 5/3/91

QUICK CRIMP TOOL FOR N CRIMP PLUGS- 3 PC. TYPES
Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A.
SCALE 1=1 SHEET OF
CODE IDENTIFICATION DRAWING SIZE DRAWING NO. 74868 C CTL-3

PART NO.	QUAN	UOM	REV	DESCRIPTION	CODE	FINISH

ISSUE A