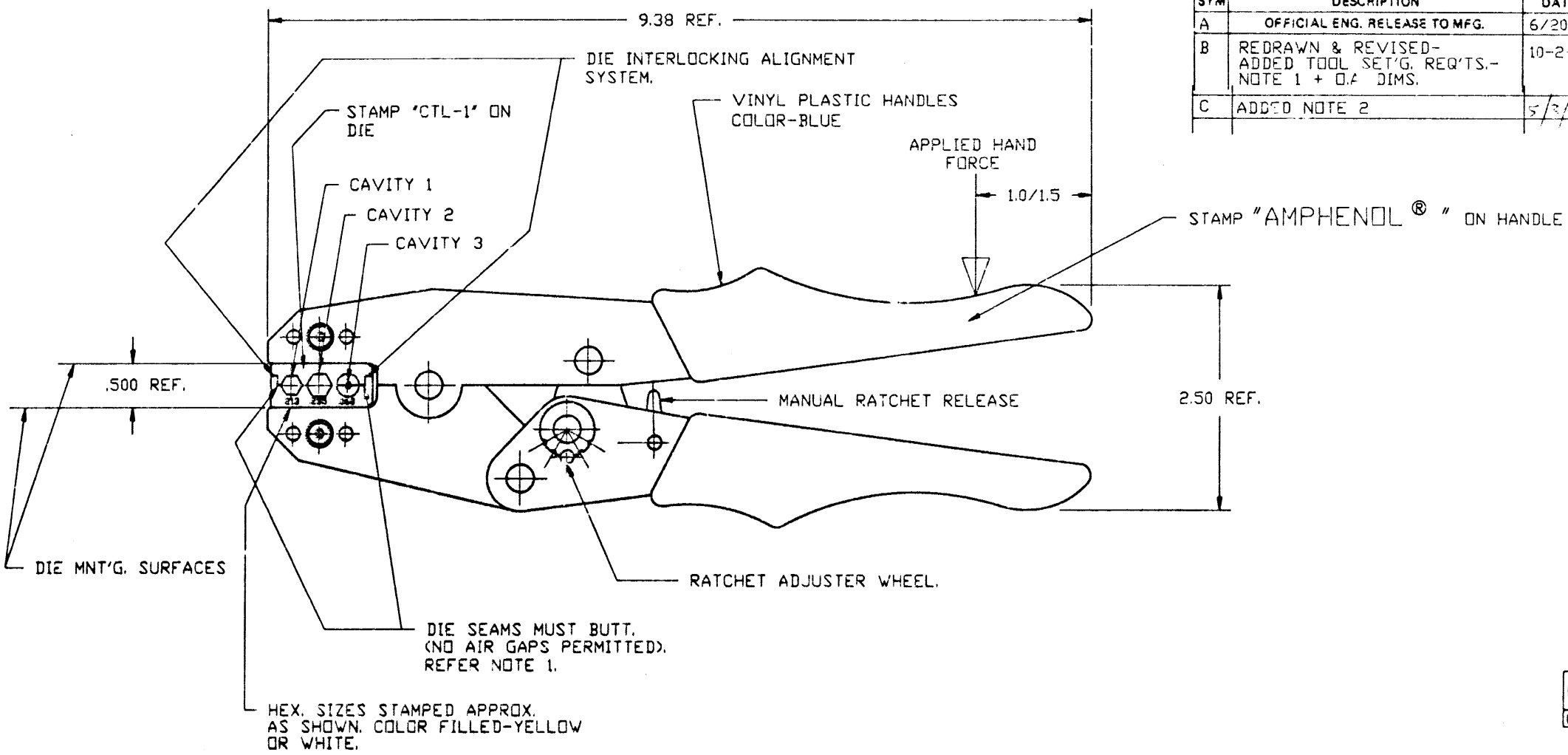
DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	6/20/90	37332	JM/I
B	REDRAWN & REVISED- ADDED TOOL SET'G. REQ'TS.- NOTE 1 + O.A. DIMS.	10-2-90	37585	MAV DR
C	ADDED NOTE 2	5/3/91	38063	DR



CTL-1	
DRAWING NUMBER	ISSUE C

NOTES.

1. INITIAL TOOL SETTING REQUIRMENTS:

   WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-306 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.213 +/-.003	RG 58, PLENUM 58
2	.255 +/-.003	RG 59, RG 62, PLENUM 59 & 62
3	.068 +/-.003	CENTER CONTACT

RFX PROGRAM

PART NO.	QUAN	UOM	ITEM NO.	DESCRIPTION	CODE	FINISH

LIST OF MATERIAL

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-1

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON

MATERIAL: AS PURCHASED

SPECIFICATION: ----------

FINISH: AS PURCHASED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0.381 mm); 3 PLACE DECIMAL ±.005 (0.127 mm); ANGLES ±1°

REFERENCE DRAWING NO: REF. EAR# 961726-1

DRAWN BY	J. MULVEY	DATE 6-13-90
CHECKED	D. ROYCE	DATE 6-15-90
ENGINEER	D. ROYCE	DATE 6-15-90
QUALITY ASSURANCE	W. JOHNSTON	DATE 6-19-90
MFG. ENG.	H. FREDLUND	DATE 6-19-90

TITLE: QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.

SCALE 1=1 SHEET OF

CODE IDENTIFICATION	DRAWING SIZE	DRAWING NO.	ISSUE
74868	C	CTL-1	C