



CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.178 +/- .003	RG174 (3 PC)
2	.324 +/- .003	RG6 (3 PC 179 BELDEN 8281), RG58, RG59, RG62 & PLENUM 58, 59, 62(2 PC).
3	.068 +/- .003	CENTER CONTACT

REF. CAD FILE: H:\DEPT611\TOOLS\CTL

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED ARE IN INCHES. TOLERANCES SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.001 (0.127 mm)
MATERIAL AS PURCHASED		
SPECIFICATION -----		REFERENCE DR
FINISH AS PURCHASED		REF. EAR# 9

DO NOT SCALE THIS DRAWING

REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	6/20/90	37332	JM/I
B	REDRAWN & REVISED- ADDED TOOL SET'G. REQ'TS.- NOTE 1 + D.A. DIMS.	10-2-90	37585	MAV DR
C	ADDED NOTE 2	5/3/91	38063	DR

ING ALIGNMENT

VINYL PLASTIC HANDLES
COLOR-BLUE

APPLIED HAND
FORCE

1.0/1.5

STAMP "AMPHENOL®" ON HANDLE

MANUAL RATCHET RELEASE

2.50 REF.

HET ADJUSTER WHEEL.

CTL-2

DRAWING NUMBER ISSUE

C

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-307 MUST BE AFFIXED TO TOOL CONTAINER BOX.

RG58,
52(2 PC).

RFX PROGRAM

T611\TOOLS\CTL-2

PART NO.	QUAN	UOM	ITEM LINE NO.	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						
DRAWN BY J. MULVEY				DATE 6-13-90	Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. SCALE 1=1 SHEET OF CODE IDENTIFICATION DRAWING SIZE DRAWING NO. ISSUE 74868 C CTL-2 C	
CHECKED D. ROYCE				DATE 6-15-90		
ENGINEER D. ROYCE				DATE 6-15-90		
QUALITY ASSURANCE W. JOHNSTON				DATE 6-19-90		
MFG. ENG. H. FREDLUND				DATE 6-19-90		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.005 (0.127 mm) ANGLES ± 1°				TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 2 & 3 PC. TYPES		
REFERENCE DRAWING NO. REF. EAR# 961726-1						