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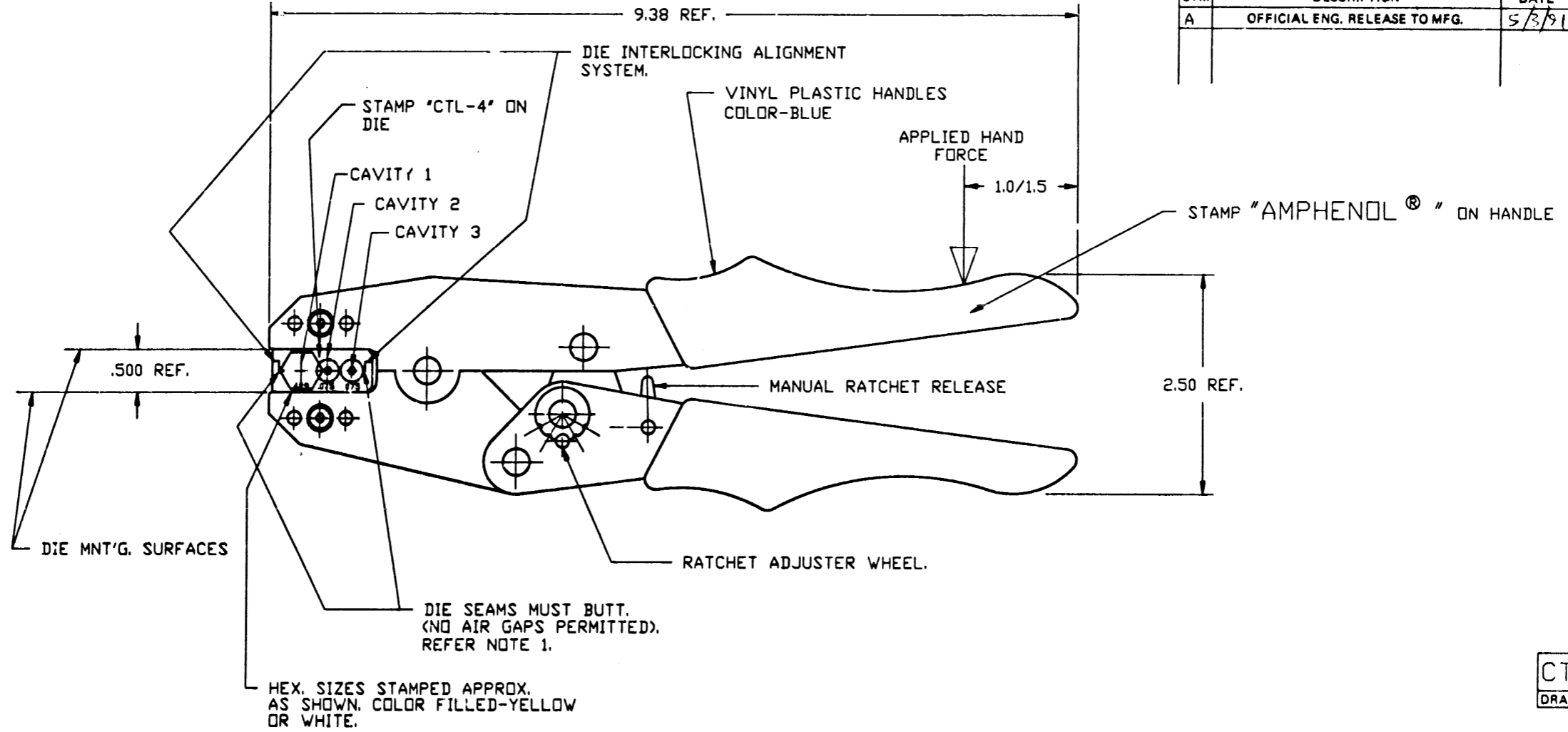
8.5

11"

17"

DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	32063	DR



CTL-4
DRAWING NUMBER ISSUE
A

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-309 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.429 +/--.003	BELDEN 8227, 9207, 89207, IBM 7362211
2	.075 +/--.003	CENTER CONTACT
3	.075 +/--.003	CENTER CONTACT

RFX PROGRAM

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-4

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:
AS PURCHASED		3 PLACE DECIMAL : .015 (0.381 mm) 3 PLACE DECIMAL : .005 (0.127 mm) ANGLES : 1°
SPECIFICATION		REFERENCE DRAWING NO. EAR 962370-0
FINISH		AS PURCHASED

DRAWN BY	DATE
TERRI ALBERA	4-30-91
CHECKED	DATE
D. ROYCE	5-1-91
ENGINEER	DATE
D. ROYCE	5-1-91
QUALITY ASSURANCE	DATE
(Signature)	5/3/91
MFG. ENG.	DATE
(Signature)	5/3/91

TITLE
QUICK CRIMP TOOL FOR TWINAX PLUGS

Amphenol Corporation	
RF/Microwave Operations Danbury, Conn. U.S.A.	
SCALE 1=1	SHEET OF
CODE IDENTIFICATION 74868	DRAWING SIZE C
DRAWING NO. CTL-4	ISSUE A

PART NO.	QUAN	UOM	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL					