



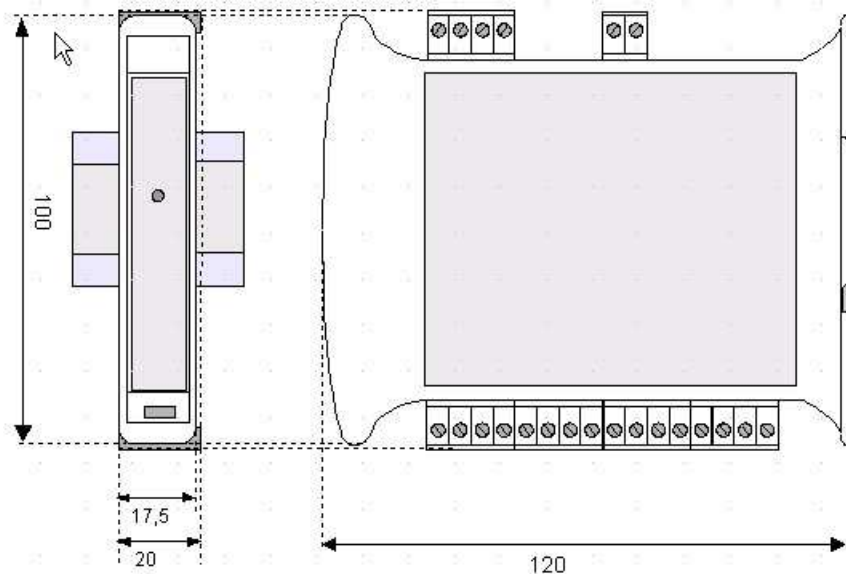
iOS - Remote I/O system

iOS/M020XA-D1 2 Output Channel (mA / V)
 iOS/M040XA-D1 4 Output Channel (mA / V)



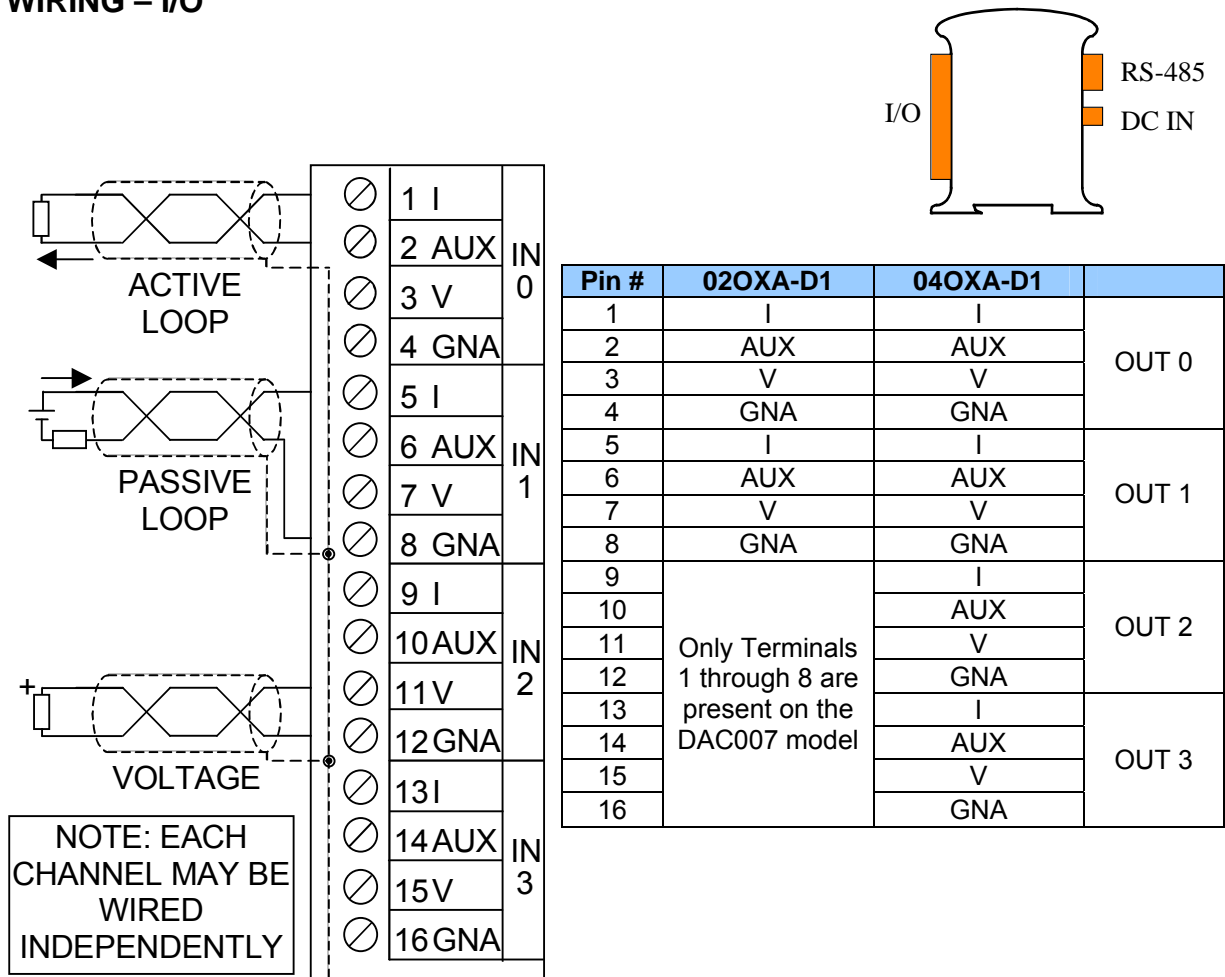
SPECIFICATIONS

	020XA-D1	040XA-D1		020XA-D1 / 040XA-D1
Number of Channels	2	4	Auxiliary Voltage	12V @ 20mA (4 channels)
Output Ranges	0-20mA or 0-10V		Terminal Type	Screw Type, Removable
Resolution	Approximately 14-Bit		Storage Temp.	-40° to 85° Celsius
Load Resistance	Voltage: >5Kohm Current: <500ohm		Operating Temp.	-10° to 60° Celsius
Output Calibration	Voltage: +/-10Mv Current: +/-20uA		Relative Humidity	5 to 95% Non-condensing
External Power Supply Voltage	10-30Vdc		Dimensions WxHxD	17.5mm x 100mm x 120mm 0.69" x 3.94" x 4.72"
Required Power (Steady State)	30mA @ 24Vdc, typical (100mA max)		Weight	150g (6 oz.)
Required Power (Inrush)	Negligible		Communications	Modbus/RTU (binary) RS-485 half duplex
Isolation	2000Vac for 60 seconds (Input/Power & Input/Comms)		Default Comms. Parameters	38400 baud, N, 8, 1, no h/s Default Modbus ID 1
			Supported Modbus Commands (family)	1,2,3,4,5,6,8,15,16



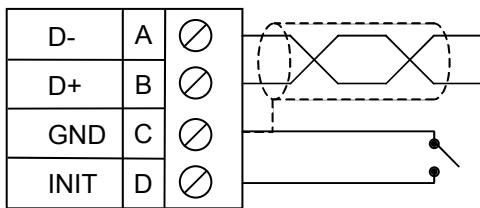
Note: Number of I/O terminal connections change with model type

WIRING – I/O

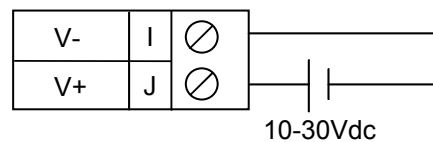


NOTE: EACH CHANNEL MAY BE WIRED INDEPENDENTLY

WIRING – RS-485



WIRING – DC IN



Notes:

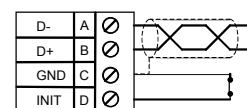
Both ends of the RS-485 network should be terminated with a 100Ω, ¼W, 1% resistor. *i³* controllers feature dipswitches or jumpers, which enable appropriate termination if the *i³* is located on a network end.

Init default setup:

1. Install jumper between INIT and GND terminals of the RS-485 port.
2. Apply power to *iOS* unit.
3. Read parameter words to see current parameters.
4. Write changes if necessary.

The Init default RS485 settings are:

Modbus ID = 1
 Baud rate = 9600
 Parity = None
 Stop Bits = 1



CONFIGURATION DATA

iOS configuration settings are mapped into Modbus register space. This configuration data may be modified with any Modbus/RTU Master device. For convenience, IMO Precision Controls have developed a variety of application files, which allow an *i³* Integrated Controller to act as the *iOS* configurator. Initial configuration of the *iOS* module should be done on an individual basis, since all modules are delivered with a factory default of Modbus ID 1. Once each module on the network has its own unique Modbus ID, further configuration adjustments can be made with the entire network powered.

All configuration parameters listed below (except 40012 Channel Enable) are stored in EPROM and for this reason they should not be constantly rewritten.

Configuration Parameters – Registers 40001 through 40013				
Modbus Register	Description	Min	Max	Default
40001-40005	Reserved			
40006	Communications Parameters	See Table		38.4kbaud, N, 8, 1, RTU Mode
40007	Modbus ID	1	255	1
40008	Rx/Tx Delay (in 2mS steps)	0	255	0mS
40009	Watchdog Timer (in 0.5s steps)	0	255	10 (5s)
40010	Modbus Coil Data	Not Configuration Data – See I/O Data		
40011		Reserved		
40012		Reserved		
40013		Reserved		
40014	Output Type	See Table		0 (All Channels Current)

Register 40006 (Communications Parameters) Bit Definition							
Bits 7-15	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Unused	Mode	Parity		Data Bits	Baud Rate		
	0 = ASCII Mode	Value	Meaning	0 = 7 Data Bits	Value	Meaning	
		0	Mark		0	1200 baud	
	1 = RTU Mode	1	Even	1 = 8 Data Bits	1	2400 baud	
		2	Odd		2	4800 baud	
		3	Space		3	9600 baud	
					4	19200 baud	
					5-7	38400 baud	

Register 40014 (Output Type) Bit Definition					
Bit 4-15		Bit 3	Bit 2	Bit 1	Bit 0
Unused		Output 3	Output 2	Output 1	Output 0
		0 = Current (0-20mA)			
		1 = Voltage (0-10V)			

INPUT / OUTPUT DATA

iOS Analog I/O utilizes both Modbus Registers (40001-40030) and Coils (1-11). It is possible to access all data using Registers only - Coils can be accessed through Register 40010.

The following tables list all Modbus I/O data available.

I/O Register Data (Registers 40010-40026)					
Modbus Register	Description	Access	Minimum	Maximum	Units
40010	Mirror of Coil Data	Read/Write	n/a	n/a	n/a
40015	Output 0	Read/Write	0	20000	1uA or 1mV
40016	Output 1	Read/Write	0	20000	1uA or 1mV
40017	Output 2	Read/Write	0	20000	1uA or 1mV
40018	Output 3	Read/Write	0	20000	1uA or 1mV
40019-40022	Reserved				
40023	Default/Safe Value Out 0	Read/Write	0	20000	1uA or 1mV
40024	Default/Safe Value Out 1	Read/Write	0	20000	1uA or 1mV
40025	Default/Safe Value Out 2	Read/Write	0	20000	1uA or 1mV
40026	Default/Safe Value Out 3	Read/Write	0	20000	1uA or 1mV

Modbus Coil	Description	Access
00009	Watchdog Enabled	Read/Write
00010	Watchdog Event	Read/Write
00011	Power-up Event	Read/Write

Watchdog Event & Power-up Event Operation

If Coil 9 (Watchdog Enabled) is set, Coil 10 (Watchdog Event) will set if the Watchdog Timeout value is exceeded. The Watchdog Timeout value is set in Register 40009. When set, Coil 10 can be reset by the controller when normal communications resumes.

The Power-up Event (Coil 11) is set every time the power is applied. It can be cleared by the controller if desired.

Modbus Register	Description	Access
40010 bit 0	Watchdog Enabled	Read/Write
40010 bit 1	Watchdog Event	Read/Write
40010 bit 2	Power-up Event	Read/Write

5 INSTALLATION / SAFETY

Warning: Remove power from the *i*³ Controller, CAN port, and any peripheral equipment connected to this local system before adding or replacing this or any module.

- All applicable codes and standards should be followed in the installation of this product.
- Shielded, twisted-pair wiring should be used for best performance.
- Shields may be terminated at the module terminal strip.
- In severe applications, shields should be tied directly to the ground block within the panel.
- Use the following wire type or equivalent: Belden 8441.

When found on the product, the following symbols specify:



Warning: Consult user documentation.



Warning: Electrical Shock Hazard.