

The logo features the word "embit" in a lowercase, sans-serif font, positioned to the right of a stylized graphic consisting of three concentric, curved lines that resemble a signal or wave. This graphic is partially overlaid by a solid green rectangular bar that spans the width of the page header.

embit

# EMB-ZRF231PA

Datasheet



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# 1 Description

EMB-ZRF231PA is the latest IEEE 802.15.4 OEM wireless module for Low Range Wireless Personal Area Network applications developed by Embit. The module combines high performance to small dimensions and low cost, providing the system integrator a simple and easy way to add IEEE 802.15.4 / 6LoWPAN / ZigBee / RF4CE low-power wireless connectivity and multi-hop networking into existing products.

EMB-ZRF231PA is configured as an embedded micro system or simple data modem for low power applications in the 2.4 GHz band. It is based on Atmel® AT86RF231 coupled with an AVR® ATxmega256A3 MCU equipped with 256 Kbyte of Flash memory, 16 Kbyte of RAM memory and up to 4KByte of EEPROM, hardware acceleration for both IEEE 802.15.4 MAC and AES security.

The ad-hoc RF section, implemented by a PA/LNA stage, guarantees best-in-class performance in terms of covered area and power consumption. The output power can be increased up to +20 dBm by simple software configurations, while input signals are amplified by the LNA section, covering distances up to 1 kilometers (LoS for the 2,4 GHz module); the U.FL receptacle allows the connection of an external antenna.

EMB-ZRF231PA can communicate with other devices through a wide range of serial interfaces: two UART ports, I2C and SPI, several digital and analog I/O ports (up to 42 digital lines and 8 ADC) useful for the management of external devices and interfaces. Targets of the module are flexibility and power-awareness: EMB-ZRF231PA can be configured as network coordinator or router, as well as an end-device thanks to the extremely reduced power consumption (less than 1.5  $\mu$ A in sleep mode).

EMB-ZRF231PA firmware can be easily developed being the module compatible with BitCloud ZigBee stack. The software and development tools provided by Atmel can be used with this product without effort.

## 1.1 Specifications

- 8 bit ATxmega256A3 MCU
- 256K Flash, 16K RAM, 4K EEPROM
- Output power: up to +20 dBm (100 mW)
- Sensitivity: up to -105 dBm
- PIFA (PCB Inverted F) or U.FL connector
- Coverage: up to 1000 meters LoS (for the 2,4 GHz)
- Edge SMD connector

## 1.2 Applications

- **Metering:** thermostat, meters, remote devices, displays, etc..
- **Home/Buildings Automation:** safety systems and access control, HVAC, door/window control, lightning, etc..
- **Industrial Automation:** process control, wireless sensor networks, identification and asset tracking, etc..
- **Healthcare:** blood pressure monitoring, thermometers, ECG, etc..

## 1.3 Block diagram

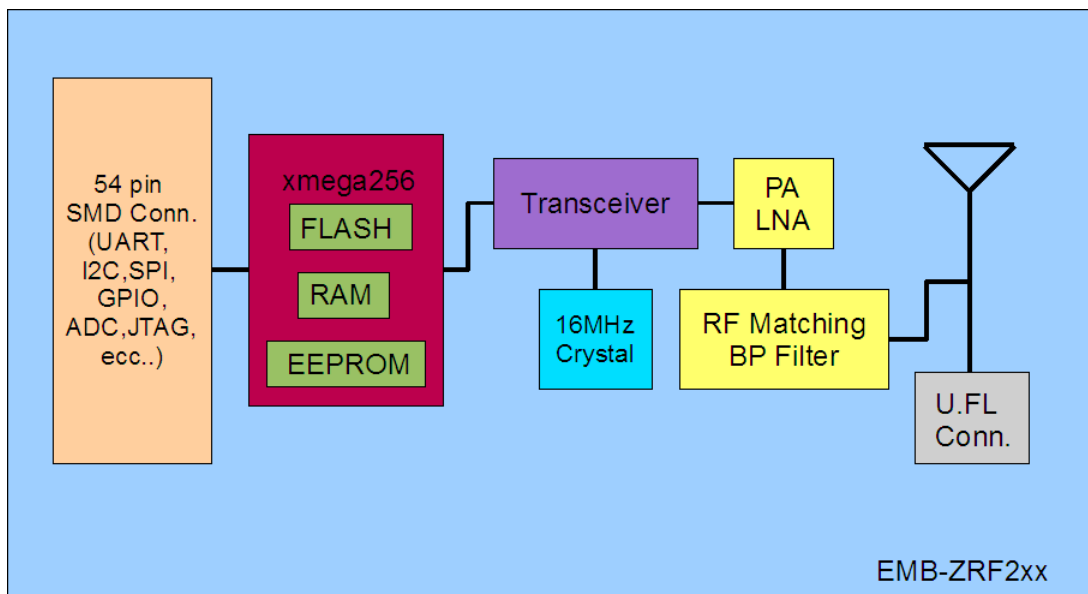


Image 1: block diagram for the EMB-ZRF231PA

## 1.4 Microcontroller

ATxmega256 is a recent 8/16 bit microcontroller from Atmel. It features very interesting low power functionalities and a good amount of processing power for wireless sensor applications. An AES is integrated in the chip and none of the common peripherals that are usually found on microcontrollers is missing. The microcontroller communicates with the RF transceiver through an SPI line and some GPIOs.

## 1.5 Antenna

The EMB-ZRF231PA offers two options for the antenna:

- Printed antenna: PIFA antenna directly printed on the PCB with an omnidirectional

emission diagram (xz plane). The performances of this antenna are influenced by the positioning of the module in the system (see paragraph “Antenna positioning”). The antenna specifications are provided in next paragraph.

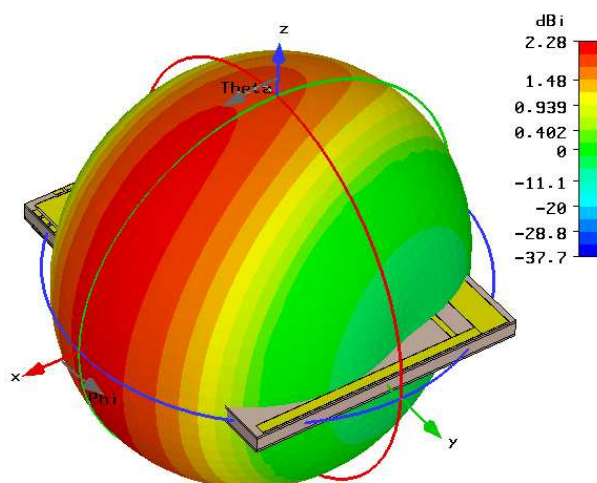
- External antenna connector (optional): 50 Ohm single ended U.FL connector.

### 1.5.1 PIFA antenna radiation diagrams

The printed antenna of the **EMB-ZRF231PA** is a simple and powerful solution for a 2,4 GHz system. It has a maximum gain of +2,28 dBi, positioned in the xy plane perpendicular to the module (see 3D radiation diagram). Here are the details:

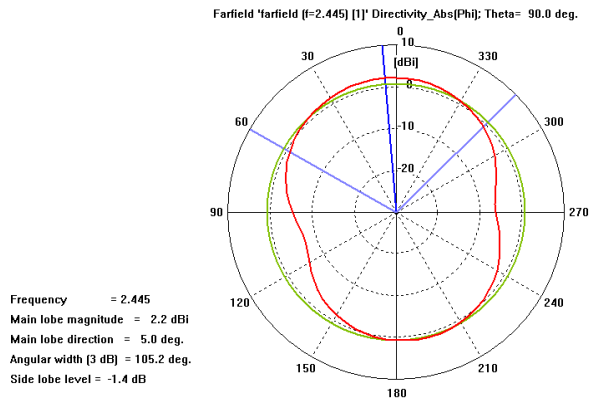
- Total antenna efficiency: 87,7 %;
- Bandwidth: 165 MHz ( $S_{11}\{dB\}@ -10dBm$ );
- VSWR: <1,468 over the entire ISM 2.4GHz frequency range;

Here is the 3D radiation pattern:

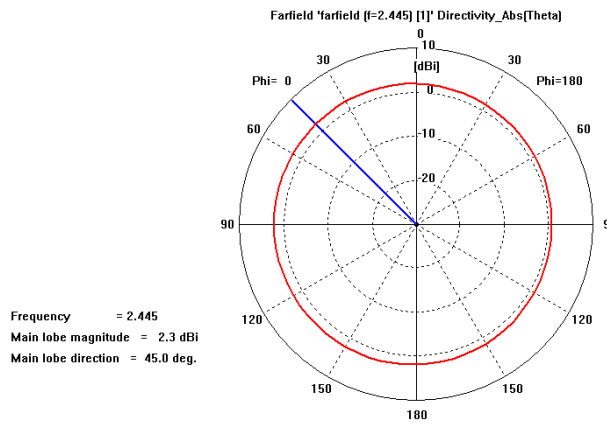


*Image 2: 3D radiation pattern*

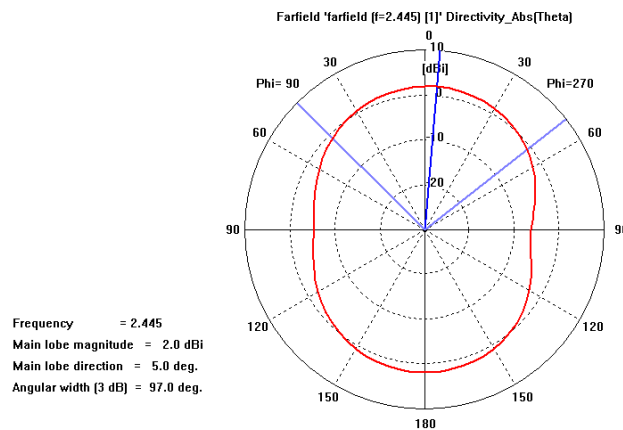
Polar radiation pattern:



*Image 3: polar radiation pattern, xy plane*



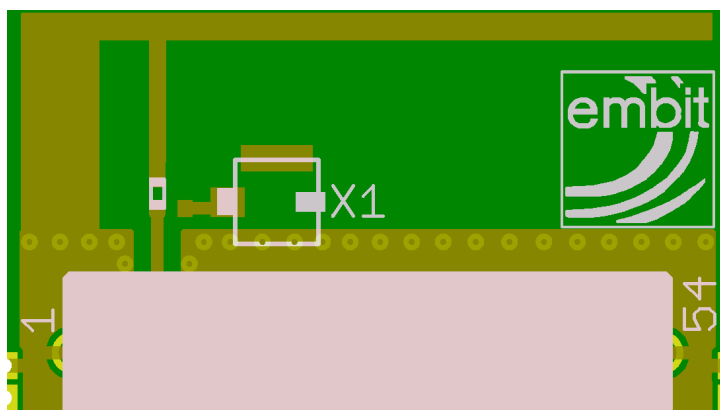
*Image 4: polar radiation pattern, xz plane*



*Image 5: polar radiation pattern, xz plane*

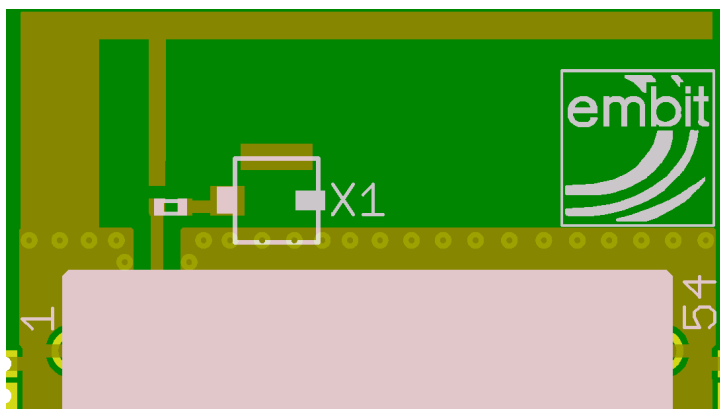
### 1.5.2 Antenna selection (PIFA/external)

If the PIFA antenna is desired, the C3 capacitor (ceramic capacitor of 10 pF, case 0402) must be installed in vertical position, as shown in the following picture:



*Image 6: C3 capacitor installation for PIFA antenna*

If an external antenna is to be used, either through U.FL connector or wire soldering point, the C3 capacitor must be installed in horizontal position, as shown in the following picture:



*Image 7: C3 capacitor installation for external antenna*

## **1.6 Power Amplifier / Low Noise Amplifier**

The EMB-ZRF231PA module is equipped with a PA / LNA combination to increase the communication range of the device. The PA provides a fixed gain of +20 dBm and the LNA can provide a gain of +11 dBm or +1 dBm selectable from the MCU. To switch between low gain and high gain the MCU must drive the pin 0 of port R low (high gain) or high (low gain).

## **1.7 Development tools**

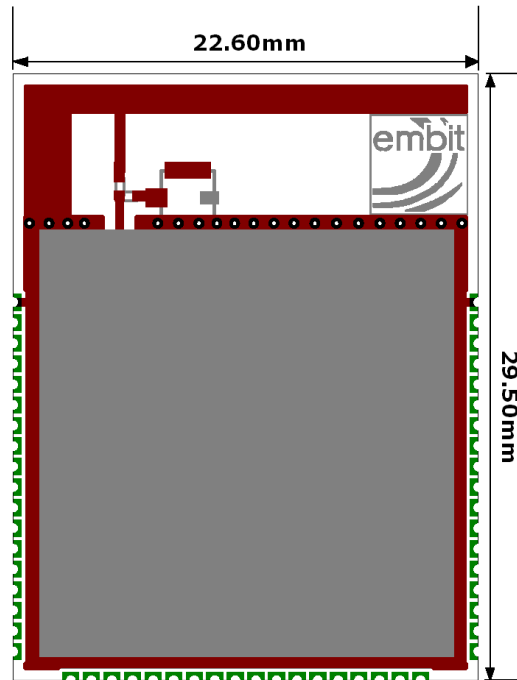
The EMB-ZRF231PA module is supported by Atmel BitCloud stack and the 802.15.4 stack can be easily ported too.

Please refer to EMB-ZRF2xx-BitCloud-Getting-Started for further informations.

## 2 Size and footprint

### 2.1 Size

The mechanical dimensions of the **EMB-ZRF231PA** are, as every other module from Embit: 29,50 x 22,60 mm. The thickness is 3,6 mm, CAN Shield included.



*Image 8: Outline*

## 2.2 Connector positioning

The EMB-ZRF231PA module has three 18 pin “edge” connector with a 1,00 mm pitch, for a sum of 54 contacts. Each pin is a metalized half hole 0,50 mm in diameter. The positioning of the connector is shown in the following images:

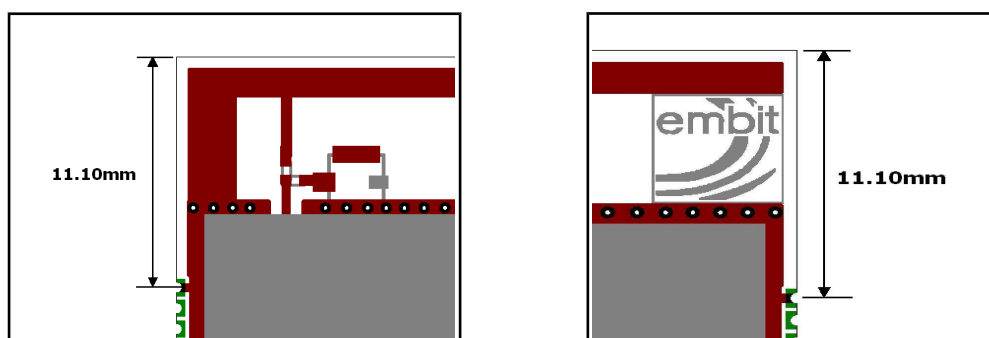


Image 9: Connector positions

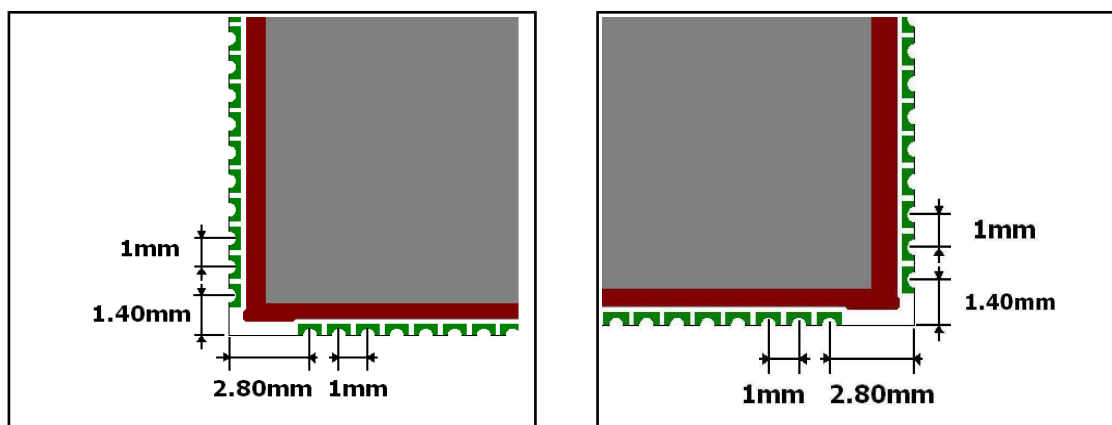
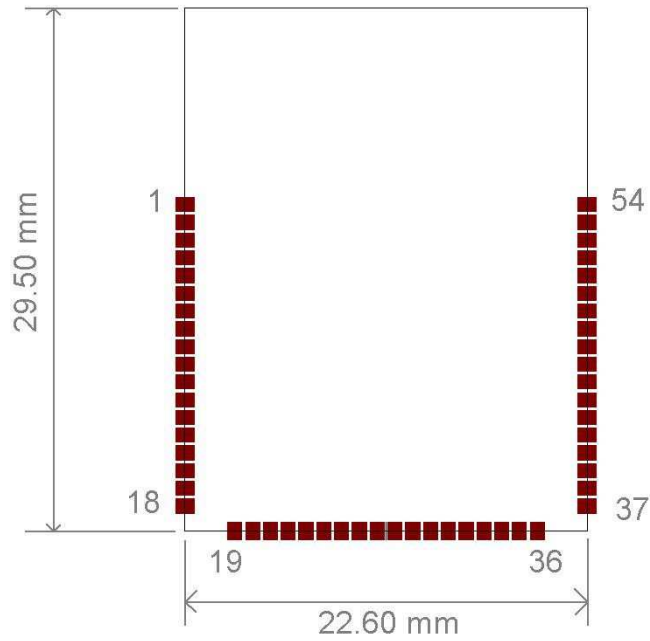


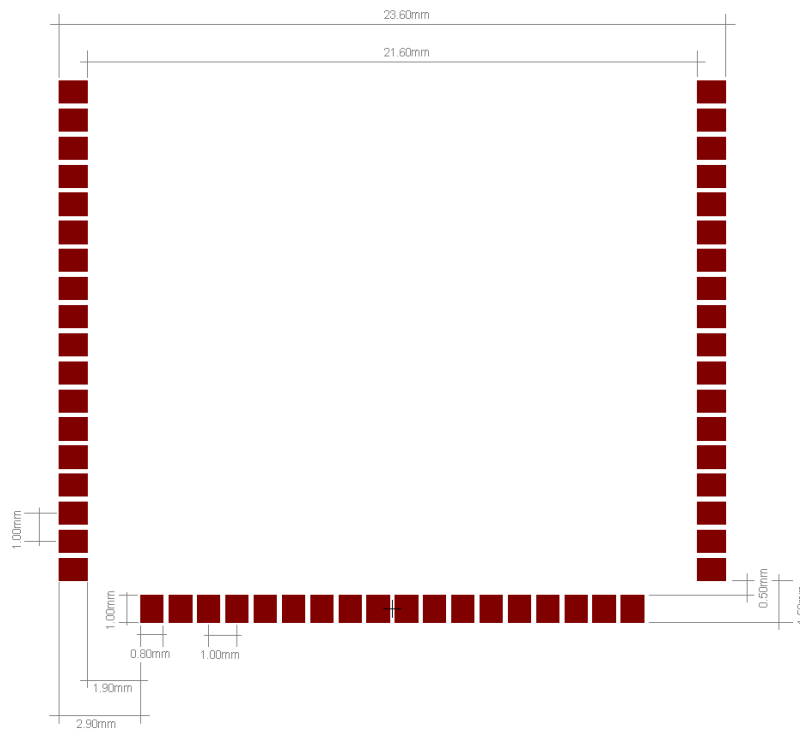
Image 10: Connector positions

## 2.3 Footprint

The EMB-ZRF231PA footprint consists in 54 smd pads 1,00 x 0,80 mm in dimensions positioned as following:



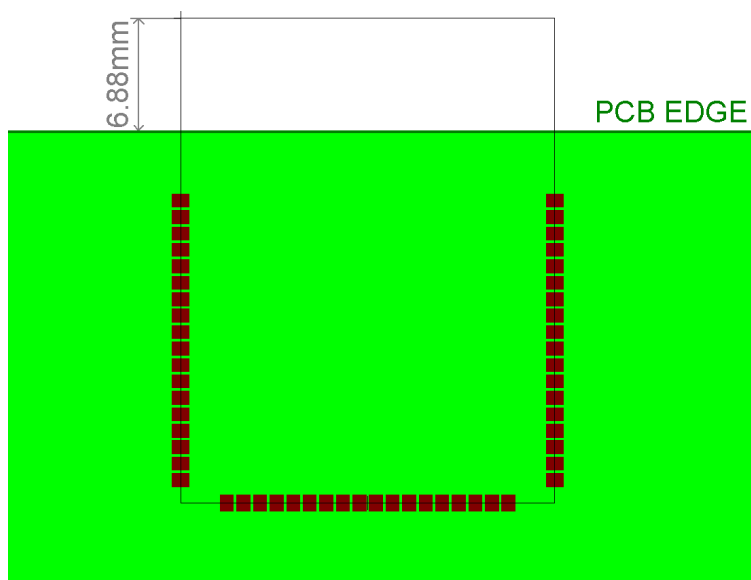
*Image 11: Footprint EMB-ZRF231PA*



*Image 12: Pad distribution*

## 2.4 Antenna positioning

The module must be installed on a PCB, keeping the area dedicated for the PIFA antenna outside the PCB outline. In the following image is shown an example of installation:



*Image 13: Antenna positioning*

## 2.5 Notes

- The area underneath the module must be kept free of components (both top and bottom layers) and must be covered with solder resist.
- The PCB top layer underneath the module must be free of nets, power planes and vias. The bottom layer shall provide a ground plane.
- The power supply of the module must be as clean as possible; it must be decoupled placing a ceramic capacitor as near as possible at the Vcc pins, additional filtering made by a ferrite bead is recommended.
- Noisy electronic components (such as switching power supply) must be placed as far as possible and adequately decoupled.
- The ground pins of the module shall be connected to a solid ground plane.
- Keep antenna clear of metal parts of the casing or system.
- Don't use metal enclosures to avoid RF signal degradation.

**Note:** Taking no account this recommendations may affect the radio performances.

## 3 Connections

| Pin # | Pin Name      | Type                        | Description                         | IC Pin # |
|-------|---------------|-----------------------------|-------------------------------------|----------|
| 1     | GND           | GND                         | GND                                 | --       |
| 2     | N.C.          | Not connected               | Not connected pin                   | --       |
| 3     | PA0_AREF      | Analog input or digital I/O | High reference voltage for ADC/ PA0 | 62       |
| 4     | AVCC          | Analog input                | Analog power supply                 | 61       |
| 5     | N.C.          | Not connected               | Not connected pin                   | --       |
| 6     | PA1_ADC1      | Analog input or digital I/O | ADC analog input Channel 1/PA1      | 63       |
| 7     | PA2_ADC2      | Analog input or digital I/O | ADC analog input Channel 2/PA2      | 64       |
| 8     | PA3_ADC3      | Analog input or digital I/O | ADC analog input Channel 3/PA3      | 1        |
| 9     | PA4_ADC4      | Analog input or digital I/O | ADC analog input Channel 4/PA4      | 2        |
| 10    | PA5_ADC5      | Analog input or digital I/O | ADC analog input Channel 5/PA5      | 3        |
| 11    | PA6_ADC6      | Analog input or digital I/O | ADC analog input Channel 6/PA6      | 4        |
| 12    | PA7_ADC7      | Analog input or digital I/O | ADC analog input Channel 7/PA7      | 5        |
| 13    | PB7_TDO       | Digital Input/Output        | JTAG test data output/PB7           | 13       |
| 14    | PB5_TDI       | Digital Input/Output        | JTAG test data input/PB5            | 11       |
| 15    | PB6_TCK       | Digital Input/Output        | JTAG test clock input/PB6           | 12       |
| 16    | PB4_TMS       | Digital Input/Output        | JTAG test mode select input/PB4     | 10       |
| 17    | N.C.          | Not connected               | Not connected pin                   | --       |
| 18    | VCC           | Power Input                 | Supply voltage                      | --       |
| 19    | N.C.          | Not connected               | Not connected pin                   | --       |
| 20    | PD2_UART0_RX  | Digital Input/Output        | UART0 rx data input/PD2             | 28       |
| 21    | PD3_UART0_TX  | Digital Input/Output        | UART0 tx data output/PD3            | 29       |
| 22    | PD4_UART1_RTS | Digital Input/Output        | UART1 request to send input/PD4     | 30       |
| 23    | PD5_UART1_CTS | Digital Input/Output        | UART1 clear to send output/PD5      | 31       |
| 24    | PD6_UART1_RX  | Digital Input/Output        | UART1 rx data input/PD6             | 32       |
| 25    | PD7_UART1_TX  | Digital Input/Output        | UART1 tx data output/PD7            | 33       |
| 26    | PE0_I2C_SDA   | Digital Input/Output        | I2C bus data/PE0                    | 36       |
| 27    | PE1_I2C_SCL   | Digital Input/Output        | I2C bus clock/PE1                   | 37       |

## Connections

| Pin # | Pin Name         | Type                 | Description   | IC Pin # |
|-------|------------------|----------------------|---|----------|
| 28    | PF3_TMR3         | Digital Input/Output | Timer 3 IO signal/PF3   | 49       |
| 29    | PF2_TMR2         | Digital Input/Output | Timer 2 IO signal/PF2   | 48       |
| 30    | PF1_TMR1         | Digital Input/Output | Timer 1 IO signal/PF1   | 47       |
| 31    | PF0_TMR0         | Digital Input/Output | Timer 0 IO signal/PF0   | 46       |
| 32    | PE7_SPI_SCK      | Digital Input/Output | SPI Port Clock/PE7  | 43       |
| 33    | PE5_SPI_MOSI     | Digital Input/Output | SPI Port MOSI/PE5   | 41       |
| 34    | PE6_SPI_MISO     | Digital Input/Output | SPI Port MISO/PE6   | 42       |
| 35    | PE4_SPI_SS       | Digital Input/Output | SPI Port Slave Select/PE4                                     | 40       |
| 36    | N.C.             | Not connected        | Not connected pin   | --       |
| 37    | VCC              | Power Input          | Supply voltage  | --       |
| 38    | PD1_GPIO         | Digital Input/Output | PD1   | 27       |
| 39    | PE2_GPIO         | Digital Input/Output | PE2   | 38       |
| 40    | PE3_GPIO         | Digital Input/Output | PE3   | 39       |
| 41    | PF7_GPIO         | Digital Input/Output | PF7   | 55       |
| 42    | PF6_GPIO         | Digital Input/Output | PF6   | 54       |
| 43    | PF5_GPIO         | Digital Input/Output | PF5   | 51       |
| 44    | PF4_GPIO         | Digital Input/Output | PF4   | 50       |
| 45    | PB3_GPIO         | Digital Input/Output | PB3   | 9        |
| 46    | PB2_GPIO         | Digital Input/Output | PB2   | 8        |
| 47    | PB1_GPIO         | Digital Input/Output | PB1   | 7        |
| 48    | PB0_GPIO         | Digital Input/Output | PB0   | 6        |
| 49    | PE6_SPI_MISO_XTL | Analog input         | SPI port MISO/Optional 32,768KHz crystal oscillator input/PE6 | 42       |
| 50    | PE7_SPI_SCK_XTL  | Analog output        | SPI port SCK/Optional 32,768KHz crystal oscillator output/PE7 | 43       |
| 51    | PDI_CLK_RST      | Digital Input        | System reset input (active low)/PDI clock signal              | 57       |
| 52    | PDI_CLK_RST      | Digital Input/Output | PDI clock signal  | 57       |
| 53    | PDI_DATA         | Digital Input/Output | PDI data signal   | 56       |
| 54    | GND              | GND                  | GND   | --       |

## 4 Typical Application Circuit

A basic application circuit for the **EMB-ZRF231PA** is shown in Image 11. The **EMB-ZRF231PA** allows for a minimal number of external components (thus decreasing system costs).

In Image 14 a LED indicator (LED1) and a push button (SW1) are used to provide a minimal user interface and a 32kHz crystal is connected to the **EMB-ZRF231PA**, in case an accurate timer functionality is required (please refer to the ATxmega256A3 datasheet for more information). Either the JTAG or the PDI programming/debugging interfaces, generally speaking, will be routed to a connector on the host board for in-circuit programming.

In addition, a simple supply section (based on a 3.3V LDO stabilizing the input voltage VIN) and a simple reset circuitry are shown. In particular, the reset circuitry of Image 14 allows to

1. program the MCU of the **EMB-ZRF231PA** (thanks to the weak pull-up to VCC);
2. manually reset the MCU, if needed (thanks to SW\_RESET).

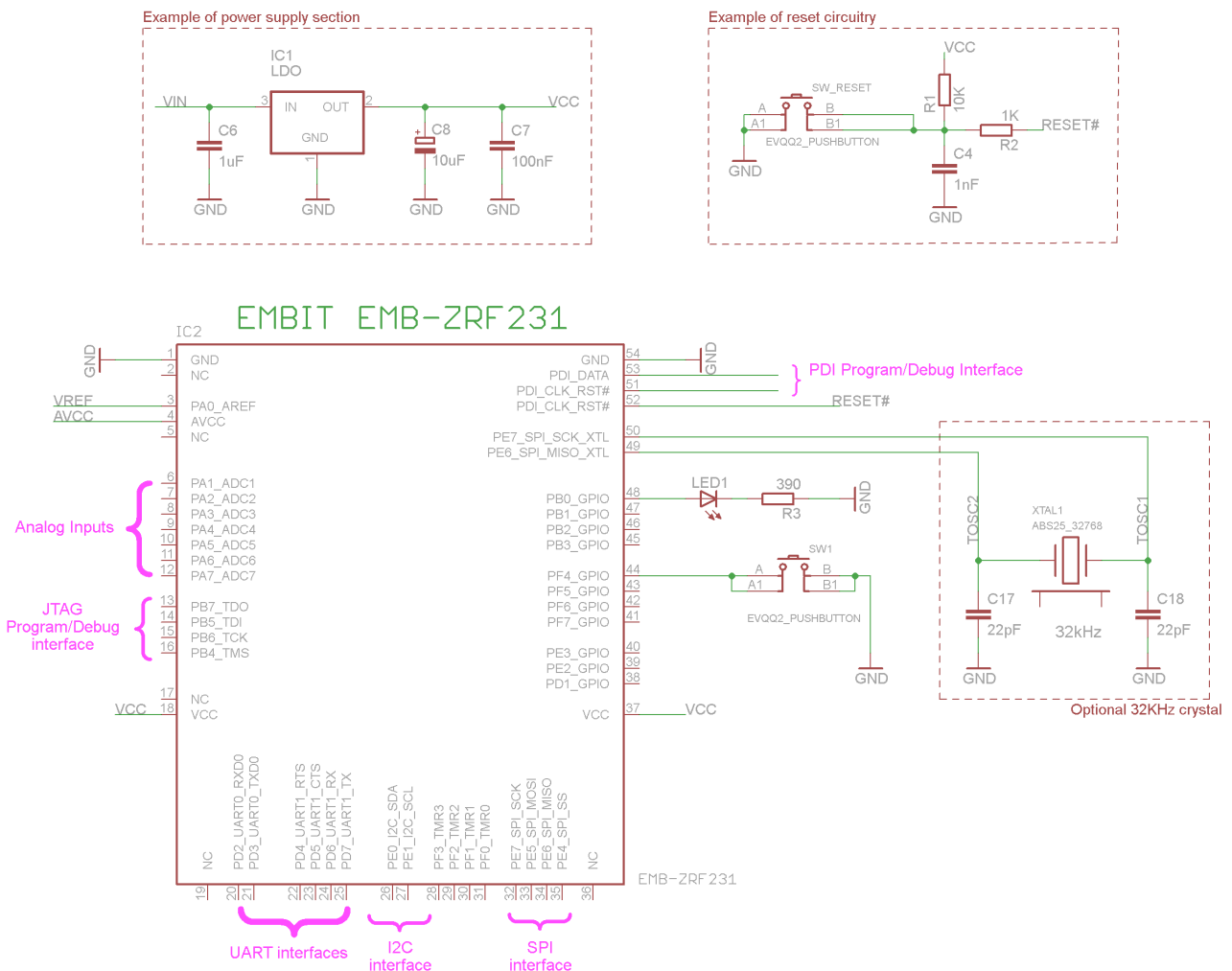


Image 14: Typical application circuit for the EMB-ZRF231PA

## 5 Electrical characteristics

### 5.1 Absolute Maximum Ratings

|                                    | Value             | Unit |
|------------------------------------|-------------------|------|
| Power Supply Voltage               | +3,6              | Vdc  |
| Voltage on any pin                 | Vcc+0,3 (Max 3,6) | Vdc  |
| RF input power (P <sub>MAX</sub> ) | 10                | dBm  |
| Storage Temp. Range                | -45 ~ +125        | °C   |

### 5.2 Operating Conditions

| Parameter                   | Min      | Typ | Max      | Unit |
|-----------------------------|----------|-----|----------|------|
| Power Supply Voltage (Vcc)  | 2,1      |     | 3,6      | Vdc  |
| Operating Temperature Range | -40      |     | 85       | °C   |
| Logic Input Low Voltage     | 0        |     | 0,2xVcc  | Vdc  |
| Logic Input High Voltage    | 0,8xVcc  |     | Vcc      | Vdc  |
| Logic Output Low Voltage    | 0        |     | 0,18xVcc | Vdc  |
| Logic Output High Voltage   | 0,82xVcc |     | Vcc      | Vdc  |

### 5.3 Power Consumption

Test condition: 25 °C, max output power (+20 dBm), VDD = 3.3 Vdc

| Mode     | Typ. value | Unit |
|----------|------------|------|
| Transmit | 132        | mA   |
| Receive  | 24         | mA   |
| Idle     | TBD        | mA   |
| Sleep    | ≤ 1,5*     | μA   |

\* i.e.: 1,5 μA with RTC running. Up to 80 nA without RTC running (hardware interrupts wake up)

## 6 Soldering

Temperature profile for reflow soldering:

|                                 |           |               |
|---------------------------------|-----------|---------------|
| Pre-heating                     | Ramp-up   | 3° C/sec. max |
| Minimum pre-heating temperature | tsoak min | 150° C        |
| Maximum pre-heating temperature | tsoak max | 200° C        |
| Pre-heating interval            | Tsoak     | 60-120 sec.   |
| Reflow temperature              | tl        | 217° C        |
| Reflow interval                 | Tl        | 60-150 sec.   |
| Peak temperature                | tpeak     | 260° C        |
| Interval to 5° C from tpeak     | --        | 20-30 sec.    |
| Interval to 25° C from tpeak    | --        | 8 min. max    |
| Cool down                       | Ramp-down | 6° C/sec. max |

**Pb-Free Soldering Paste:** it is suggested to use soldering pastes that don't need later clean for residuals.

**Cleaning:** it's not suggested to clean the module. Solder paste residuals underneath the module cannot be removed.

- Water cleaning: the cleaning process using water can involve water entering underneath the module between the two PCBs creating short circuits.
- Alcohol cleaning: the cleaning process with alcohol can damage the module.
- Untrasound cleaning: the cleaning process with ultrasound can damage the module.

It is suggested to use no clean solder paste to avoid any need for cleaning.

**Cycles:** it is suggested to do only one soldering cycle.

In case of reflow soldering, a drying bake should be done in order to prevent a popcorn effect. Re-baking should be done following IPC standards. Any unused modules that has been open for more than 168 hours or not stored at <10% RH should be baked before any subsequent reflow.

## 7 Compliance: Introduction

### 7.1 Introduction

The purpose of this chapter is to describe which behavior the user **MUST** have in order to operate the device under compliance with current regulations. The details described here are then to be read carefully and applied literally. Also, please read carefully all the other documentation available in order to understand all the limits and ensure compliance of the final application.

The module **EMB-ZRF231PA** is certified for CE compliance. The main aspect that the user **MUST** consider is the output power. The module itself is compliant and ready to be used but care must be taken in setting an appropriate output power when programming the devices. The module can output up to 20 dBm of conducted power which translates into up to 21.5 dBm of eirp with the integrated antenna or more if using an external antenna. Please follow the directives in this document to set the appropriate output power for the antenna you are using.

### 7.2 Compliance: Important information

The module is to be used in accordance with the current guide.

The antennas used must be one of those indicated by the manufacturer and the output power must be set as required by the present document. There is no duty cycle limit for this module if the appropriate power settings are respected. Any modification on the module will void the certification.

It is responsibility of the user to set the appropriate output power in order to avoid passing the limits imposed by the regulations. The CE regulation allows for up to 20 dBm of EIRP output power but imposes a maximum power spectral density of +10 mW/MHz. Considering the bandwidth of the 802.15.4 and ZigBee, this translates into a reduction of the maximum usable output power. Also spurious emission regulations might impose a lower output power.

When using an external antenna, tests should be done to ensure that all limits are satisfied. EMBIT can provide support in this direction.

## 7.3 CE compliance

The EBM-ZRF231PA is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC.



The Declaration of Conformity made under Directive 1999/5/EC is available for viewing at the following location in the EU community:

Embit s.r.l.  
via Emilia Est, 911  
41122 Modena (MO)  
Italy

**WARNING:** The exclamation mark indicates that this device is classified as “Class 2” radio equipment. The radio equipment is reprogrammable. It is not guaranteed that all limits and regulation compliance are satisfied once the device is reprogrammed. The user must take the full responsibility of operating the module properly satisfying regulation constrains that applies. The antenna is permanently attached to the card, removing the included antenna or modifying the board or antenna connector invalidates the certification.

This radio module has been designed to be embedded into other products (“final products”). According to the RTTE directive, the declaration of compliance and the “CE” labeling is within the responsibility of the manufacturer of the final product.

## 8 Ordering informations

### 8.1 Types

Module variations:

| Part No.        | Description                                      |
|-----------------|--|
| EMB-ZRF231PA/IA | EMB-ZRF231PA integrated PIFA antenna             |
| EMB-ZRF231PA/UL | EMB-ZRF231PA U.FL connector for external antenna |

Related products:

| Part No.         | Description                 |
|------------------|-----------------------------|
| EMB-ZRF231PA-EVK | EMB-ZRF231PA Evaluation Kit |

### 8.2 Packaging

Embit's modules are delivered in tubes, each tube including 20 items.

The tube dimensions are approximately: 508mm x 33mm x 8mm.

## 9 Disclaimer

The user must read carefully all the documentation available before using the product. In particular, care must be taken in order to comply with the regulations (i.e. power limits, duty cycle limits, etc.).

### 9.1 Handling precautions



This product is an ESD sensitive device. Handling precautions should be carefully observed.

### 9.2 Limitations

Every operation involving a modification on the internal components of the module will void the warranty.

### 9.3 Disclaimer of liability

The information provided in this and other documents associated to the product might contain technical inaccuracies as well as typing errors. Regulations might also vary in time. Updates to these documents are performed periodically and the information provided in these manuals might change without notice. The user is required to ensure that the documentation is updated and the information contained is valid. Embit reserves the right to change any of the technical/functional specifications as well as to discontinue manufacture or support of any of its products without any written announcement.

### 9.4 Trademarks

Embit is a registered trademark owned by Embit s.r.l.

All other trademarks, registered trademarks and product names are the sole property of their respective owners.