MODEL NO. : TM043NVHG01-00

ISSUED DATE: 2013-07-30

VERSION : Ver 1.0

■Preliminary Specification □Final Product Specification

Customer:

<u> </u>		 _		
	Approved by		Notes	

SHANGHAI TIANMA Confirmed:

Prepared by	Checked by	Approved by
蒋华	丁俊良	刘金权
2013/07/30	2013/07/30	2013/07/30

This technical specification is subjected to change without notice





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TM043NVHG01-00 V1.0

Record of Revision

Rev	Issued Date	Description	Editor
1.0	2013-07-30	Preliminary release.	Wallace.Jiang

TM043NVHG01-00 V1.0

1. General Specifications

i. General Spe	Feature	Spec
	Size	4.3 inch
	Resolution	480(RGB) x 272
	Interface	RGB 24 bits CTP:I2C
	Color Depth	16M
	Technology Type	a-Si
	Pixel Pitch (mm)	0.198x0.198
	Pixel Configuration	R.G.B. Vertical Stripe
	Display Mode	TM with Normally White
	Surface Treatment	CTP:6H Up Polarizer:Anti-Glare(3H)
Dianley Spee	Viewing Direction	6 o'clock
Display Spec.	Gray Scale Inversion Direction	12 o'clock
	Active Area(mm)	LCD:95.04x53.86 CTP:97.44(W) x 56.26(H)
	LCM (W x H x D) (mm)	113.44x71.46x4.55
	CTP Structure	Glass Lens - Glass Sensor
	CTP Touch Method	Bare finger
	Number of simultaneous touches	5 points
	Minimum Touch Area(mm)	Ф6
	Finger Touch Pitch(mm)	13
	Control IC	CTP: FT5306 TFT LCD:HX8257A
	LED Numbers	10 LEDs

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%



2. Input/Output Terminals

2.1 TFT LCD Pin Assignment

	LCD PIN A			_
No	Symbol	I/O	Description	Remark
1	VLED-	Р	Back light cathode	
2	VLED+	Р	Back light anode	
3	GND	Р	Ground	
4	VDD	Р	Power supply	
5	R0	I	Data input	
6	R1	I	Data input	
7	R2	I	Data input	
8	R3	I	Data input	
9	R4	I	Data input	
10	R5	I	Data input	
11	R6	I	Data input	
12	R7	I	Data input	>
13	G0	I	Data input	
14	G1	I	Data input	
15	G2	I	Data input	
16	G3	I	Data input	
17	G4	I	Data input	
18	G5	I	Data input	
19	G6	I	Data input	
20	G7	I	Data input	
21	B0	I	Data input	
22	B1	I	Data input	
23	B2	I	Data input	
24	B3	I	Data input	
25	B4	I	Data input	
26	B5	I	Data input	
27	B6	L	Data input	
28	B7		Data input	
29	GND	Р	Ground	
30	DCLK	1	Clock for input data. Data latched at rising edge of this signal.	
31	DISP		Standby mode. DISP ="1": Normally operation.	
			DISP ="0": Standby mode.	
32	HSYNC	I	Horizontal sync input with negative polarity. If unused, please pull high level.	
33	VSYNC	I	Vertical sync input with negative polarity. If unused, please pull high level.	
34	DE	I	Data input enable. If unused, please pull low level.	
35	NC		No connection	
36	GND	Р	Ground.	
37	XR		No connection	
38	Y B		No connection	
39	X L		No connection	
40	Y T		No connection	
<u>. </u>	<u> </u>	l	has seemen.	

Note: I--Input, O--Output, P--Power/Ground

Table 2.1 Input Terminal Pin Assignment

2.2 CTP Pin Assignment

Pin No.	Symbol	I/O	Description	Remark
1~5	GND	Р	Groud	
6	VCC	I/O	CTP power supply	
7	INT	Р	External interrupt to the host	
8	WAKEUP	I/O	External interrupt from the host	
9	SCL	0	I2C clock input	
10	SDA	Р	I2C data input and output	

3 Absolute Maximum Ratings

3.1 Driving TFT LCD Panel

GND=0V,Ta=25°C

Item	Symbol	Min	Max	Unit	Remark
Supply Voltage	VDD	-0.3	4.0	V	
Back Light Forward Current	I _{LED}		25	mA	For each LED
Operating Temperature	T _{OPR}	-20	70	$^{\circ}\!$	
Storage Temperature	T _{STG}	-30	80	$^{\circ}$	

Note1: The parameter is for driver IC (gate driver, source driver) only.

Note2: Signals include R0~R5, G0~G5, B0~B5, DCLK, DISP, HSYNC, VSYNC, DE

Table 3.1 absolute maximum rating

4 Electrical Characteristics

4.1 Driving TFT LCD Panel

GND=0V, Ta=25°C

Item		Symbol	Min	Тур	Max	Unit	Remark
Supply Voltage		VDD	3.0	3.3	3.6	V	
Input Signal Voltage	Low Level	V _{IL}	0		0.3xVDD	· · · · · · · · · · · · · · · · · · ·	R0~R5, G0~G5, B0~B5, DCLK,
	High Level	V _{IH}	0.7xVDD	1	VDD	· • • • • • • • • • • • • • • • • • • •	DISP, HSYNC, VSYNC, DE
Output Signal Voltage	Low Level	V_{OL}	-	1	0.2xVDD	V	
	High Level	Vон	0.8xVDD	1	VDD	V	

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(Panel+LSI) Power Consumption	Black Mode (60Hz)		74.0		mW	
	Standby Mode		50		uW	Note1

Note1: To test the current dissipation, use "all Black Pattern".

Table 4.1 LCD module electrical characteristics

4.2 Driving CTP

(T_A= 25°C, VDD=3.3V)

Item	Min	Тур	Max	Unit	Note
power supply voltage		3.3		V	DC(noise should be under 100mV)
Power supply current		20		mA	One finger on sensor
Sleep mode		2		mA	
Respond time			200	ms	

Note1: All current measurement is average current.

4.3 Driving Backlight

Item	Symbol	Min	Тур	Max	Unit	Remark
Channel	I _{channel}		20.0	25.0	mA	Note 1
Forward Voltage	V_{BL}		16		V	
Backlight Power Consumption	W _{BL}		640		mW	
Life Time		10,000	(20,000)		Hrs	Note 3

Note 1: I_F is defined for one channel LED. There are total two LED channels in back light unit

Note 2: Optical performance should be evaluated at Ta=25°C only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Table 4.2 LED backlight characteristics

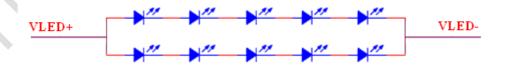


Figure 4.2 LED connection of backlight

4.4 Block Diagram

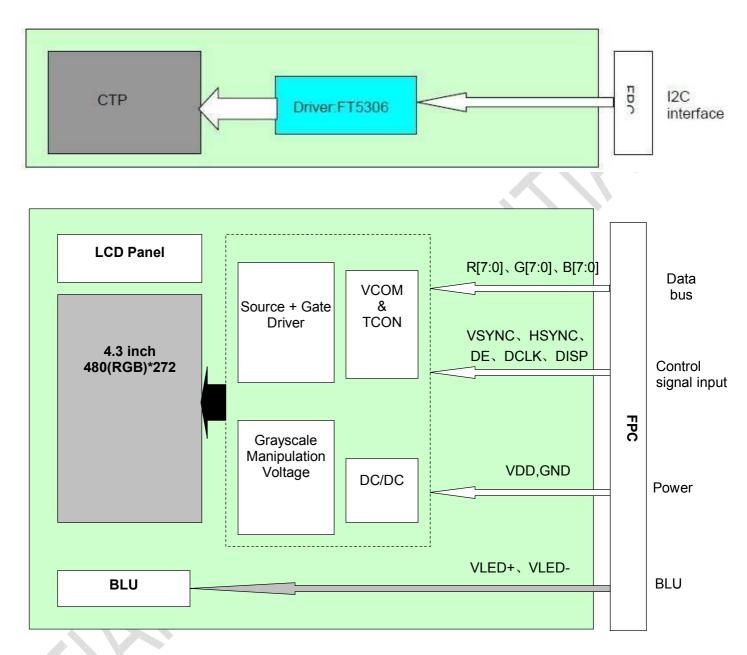


Figure 4.3 LCD Module Diagram



5. Interface timing

5.1 Input Setup Timing Setting

5.1.1 Input Setup Timing Parameter Setting

VDD=3.3V Ta=25℃

Normal Write Mode

Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK Cycle Time	T _{pw}	66.7	-	-	ns	
DCLK Pulse High Width	T _{pwh}	26.7	-	-	ns	
DCLK Pulse Low Width	T _{pwl}	26.7	-	-	ns	
DE Setup Time	T _{des}	10	-	-	ns	
DE Hold Time	T _{deh}	10	-	-	ns	
HSYNC Setup Time	T _{hs}	10	-	-	ns	
HSYNC Hold Time	T _{hh}	10	-	- «	ns	
VSYNC Setup Time	T _{vhs}	10	-	-/>	ns	
VSYNC Hold Time	T _{vhh}	10	-	-	ns	
Data Setup Time	T _{ds}	10	-	-	ns	
Data Hold Time	T _{dh}	10	- <	-	ns	
DISP Setup Time	T _{diss}	10		-	us	
DISP Hold Time	T _{dish}	10	-	-	ms	

Note 1: t_r = t_f =2ns. t_r , t_f is defined 10% to 90% of signal amplitude.

Note 2: For parallel interface, maximum clock frequency is 15MHz.

Table 5.1 Input Setup Timing Parameters Requirement

5.1.2 Input Setup Timing Diagram

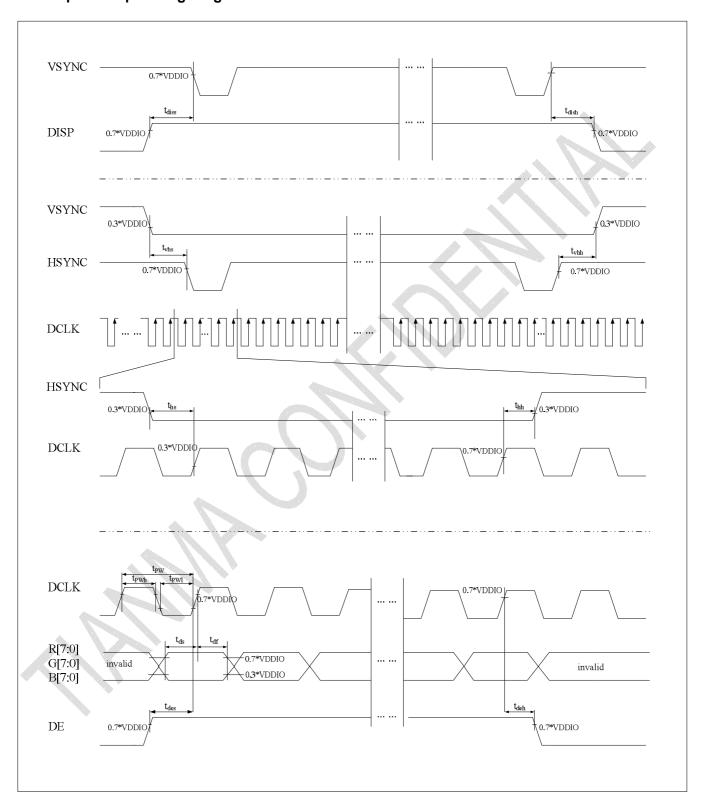


Figure 5.1.2 Input Setup Timing Diagram

5.2 Data Input Format

5.2.1 Data Input Timing Parameter Setting

Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK frequency	f _{clk}	-	9	15	MHZ	
HSYNC frequency	1/t _h		17.14	1	KHz	
VSYNC frequency	1/t _v		59.94	-	Hz	
Horizontal cycle	t _h	525	525	605	DCLK	
Horizontal display period	t _{hd}		480		DCLK	
Horizontal pulse width	t _{hp}	2	41	41	DCLK	
Horizontal back porch	t _{hb}	2	2	41	DCLK	
Horizontal front porch	t _{hf}	2	2	82	DCLK	
Vertical cycle	t _v	285	286	399	HSYNC	
Vertical display period	t _{vd}		272		HSYNC	
Vertical pulse width	t _{vp}	1	10	11	HSYNC	
Vertical back porch	t _{vb}	1	2	11	HSYNC	
Vertical front porch	t _{vf}	1	2	227	HSYNC	

Note 1: Unit: CLK=1/ f_{CLK}, H= t_h,

Note 2: It is necessary to keep $t_{vp}+t_{vb}=12$ and $t_{hp}+t_{hb}=43$ in sync mode. DE mode is unnecessary to keep it.

Table 5.2.2 Data Input Timing Parameters Requirement

5.2.2 Data Input Timing Diagram

5.2.2.1 Data Input Timing Diagram under SYNC Mode

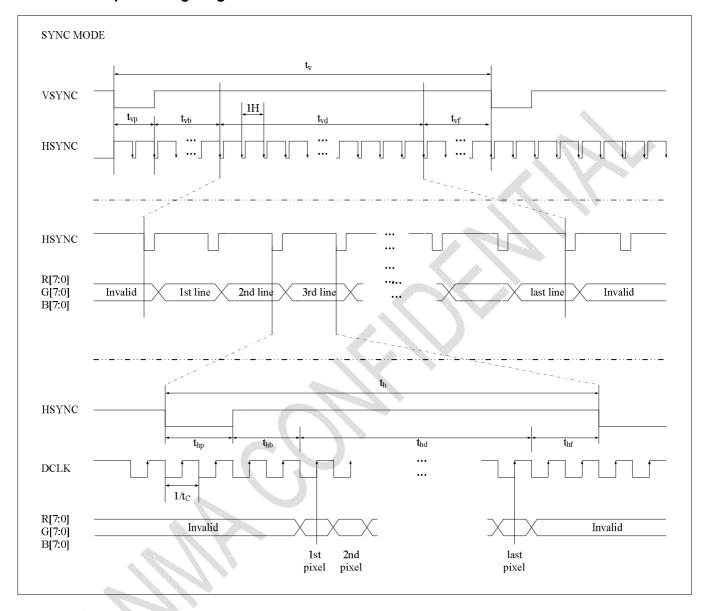


Figure 5.2.1 Data Input Timing Diagram Under SYNC Mode(DE="L")

5.2.2.2 Data Input Timing Diagram under DE Mode

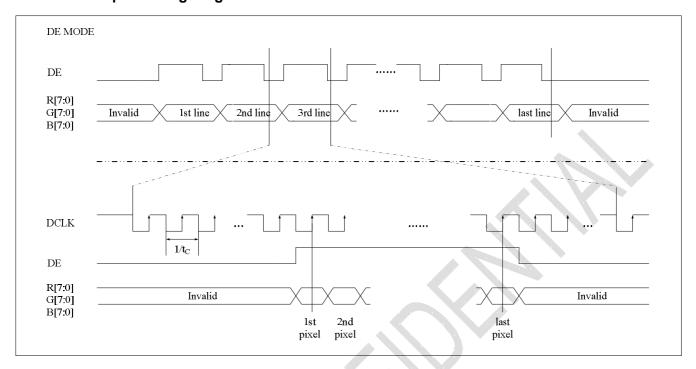


Figure 5.2.2 Data Input Timing Diagram Under DE Mode(VSYNC/HSYNC="H")

5.3 Power ON/OFF Sequence

5.3.1 Power ON Sequence

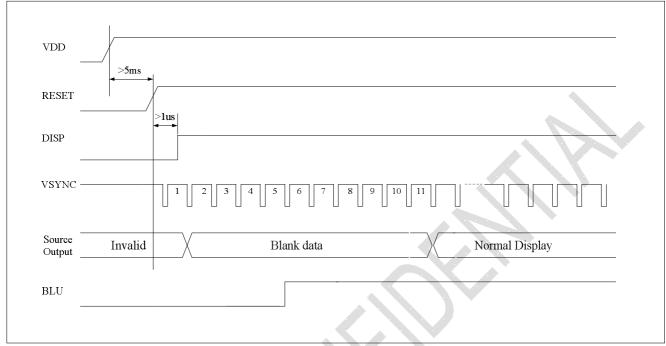


Figure 5.3.1 Power on sequence

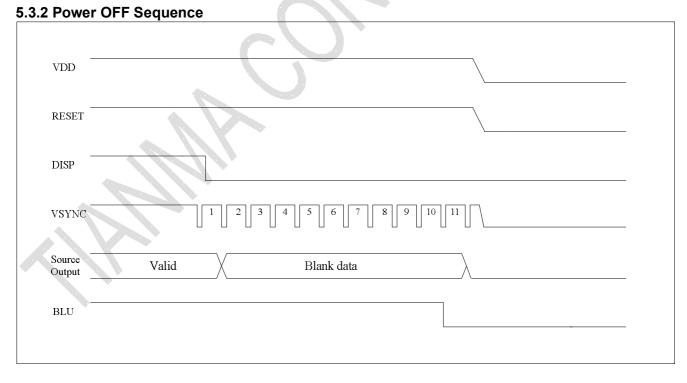
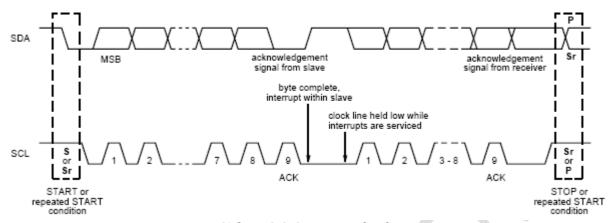


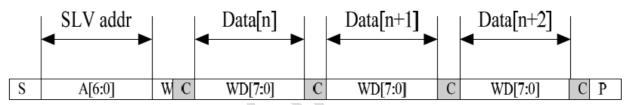
Figure 5.3.2 Power off sequence

5.4 CTP Timing 5.4.1 I2C interface

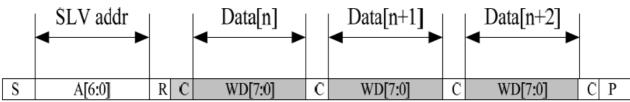
FT5306 supports the I2C or SPI interfaces, which can be used by a host processor or other devices. The I2C is always configured in the Slave mode. The data transfer format is shown as below



I2C serial data transfer format



I2C master write, slave read

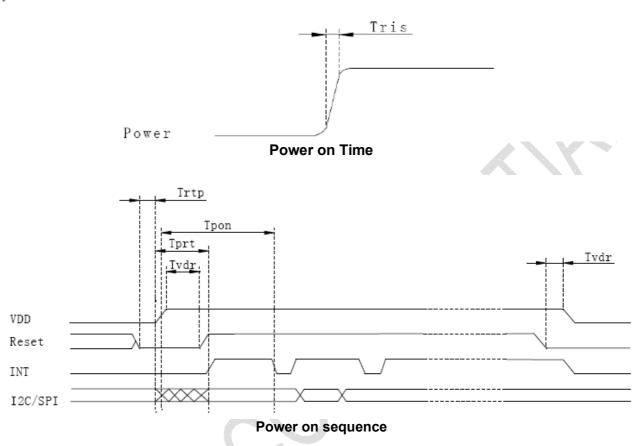


I2C master read, slave write

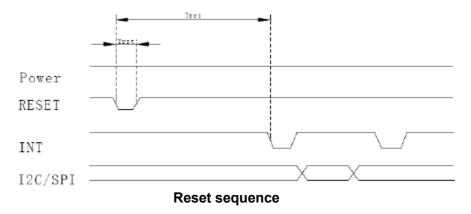
Parameter	Unit	Min	Max
SCL frequency	KHz	0	400
Bus free time between a STOP and START condition	us	4.7	A
Hold time (repeated) START condition	us	4.0	1
Data setup time	ns	250	Λ,
Setup time for a repeated START condition	us	4.7	١
Setup Time for STOP condition	us	4.0	1

5.4.2 Power ON/RESET Sequence

Reset should be pulled down to be low before powering on and powering down. I2C shouldn't be used by other devices during Reset time after IOVCC powering on (Tprt). INT signal will be sent to the host after initializing all parameters and then start to report points to the host.



Reset time must be enough to guarantee reliable reset, the time of starting to report point after resetting approach to the time of starting to report point after powering on.





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Parameter	Description	Min	Max	Units
Tris	Rise time from 0.1VDD to 0.9VDD		5	ms
Trtp	Time of resetting to be low before powering on	100		μ5
Tpon	Time of starting to report point after powering on	300		ms
Tvdr	Reset time after VDD powering on	1		ms
Tprt	Reset time after IOVCC powering on	2Tris +Tvdr		ms
Trsi	Time of starting to report point after resetting	300		ms
Trst	Reset time	5		ms

5.4.3 CTP INSTRUCTION DESCRIPTION(More information refer to FT5306 datasheet)

Address	Name	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0	Host Access
Op,00h	DEVIDE_MODE		Devic	e Mode	[2:0]		Ja	8	48	RW
Op,01h	GEST_ID	Gestu	re ID[7	:0]						R
Op,02h	TD_STATUS			88		Numl	er of to	uch poi	nts[3:0]	R
Op,03h	TOUCH1_XH	1 _{st} Flag	Event			1st To	uch X F	osition	[11:8]	R
Op,04h	TOUCH1_XL	1st To	uch X F	osition	[7:0]	307				R
Op,05h	TOUCH1_YH	1st To	uch ID[3:0]	100	1st To	uch Y F	osition	[11:8]	R
Op,06h	TOUCH1_YL	1st To	uch Y F	osition	[7:0]	•				R
Op,07h	Reserved									
Op,08h	Reserved									
Op,09h	TOUCH2_XH	2 _{nd} Flag	Event			2 _{nd} to	uch X P	osition[11:8]	R
Op,0Ah	TOUCH2_XL	2nd to	uch X F	osition	[7:0]	2 00				R
Op,0Bh	TOUCH2_YH	2nd To	ouch ID	[3:0]		2nd To	ouch Y l	Position	[11:8]	R
Op,0Ch	TOUCH2_YL	2nd To	ouch Y	Position	n[7:0]	200				R
Op,0Dh	Reserved									
Op,0Eh	Reserved					ov.				R
Op,0Fh	тоиснз_хн	3₅t Flag	Event			3st To	uch X F	osition[[11:8]	R
Op,10h	TOUCH3_XL	3st Touch X Position[7:0]		R						
Op,11h	тоиснз_үн	3st Touch ID[3:0]		3st To	uch Y F	osition	[11:8]	R		
Op,12h	TOUCH3_YL	3 _{st} To	uch Y F	osition	[7:0]	53				R



Op,2Dh

Op,2Eh

Op,2Fh

Op,30h

TOUCH8_XH

TOUCH8_XL

TOUCH8_YH

TOUCH8_YL

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Op,13h	Reserved	0		
Op,14h	Reserved			
Op,15h	TOUCH4_XH	4st Event Flag	4 _{st} Touch X Position[11:8]	R
Op,16h	TOUCH4_XL	4st Touch X Position[7:0]	R
Op,17h	TOUCH4_YH	4st Touch ID[3:0]	4st Touch Y Position[11:8]	R
Op,18h	TOUCH4_YL	4st Touch Y Position[7:0]	R
Op,19h	Reserved			
Op,1Ah	Reserved		W	
Op,1Bh	TOUCH5_XH	5 _{st} Event Flag	5 _{st} Touch X Position[11:8]	R
Op,1Ch	TOUCH5_XL	5st Touch X Position[7:0]	R
Op,1Dh	TOUCH5_YH	5st Touch ID[3:0]	5st Touch Y Position[11:8]	R
Op,1Eh	TOUCH5_YL	5st Touch Y Position[5st Touch Y Position[7:0]	
Op,1Fh	Reserved			
Op,20h	Reserved		14	54
Op,21h	TOUCH6_XH	6st Event Flag	6st Touch X Position[11:8]	R
Op,22h	TOUCH6_XL	6st Touch X Position[7:0]	R
Op,23h	TOUCH6_YH	6st Touch ID[3:0]	6st Touch Y Position[11:8]	R
Op,24h	TOUCH6_YL	6st Touch Y Position[7:0]	R
Op,25h	Reserved			
Op,26h	Reserved		525	22
Op,27h	TOUCH7_XH	7₅t Event Flag	7 _{st} Touch X Position[11:8]	R
Op,28h	TOUCH7_XL	7 _{st} Touch X Position[7:0]	R
Op,29h	TOUCH7_YH	7 _{st} Touch ID[3:0]	7 _{st} Touch Y Position[11:8]	R
Op,2Ah	TOUCH7_YL	7 _{st} Touch Y Position[7:0]	R
Op,2Bh	Reserved			
Op,2Ch	Reserved			

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8st Event Flag

8st Touch ID[3:0]

8st Touch X Position[7:0]

8st Touch Y Position[7:0]

R

R

R

R

8st Touch X Position[11:8]

8st Touch Y Position[11:8]



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Op,31h	Reserved			
Op,32h	Reserved			
Op,33h	TOUCH9_XH	st Event Flag 9st T	Touch X Position[11:8]	R
Op,34h	TOUCH9_XL	st Touch X Position[7:0]		R
Op,35h	TOUCH9_YH	9st Touch ID[3:0] 9st To	ouch Y Position[11:8]	R
Op,36h	TOUCH9_YL	st Touch Y Position[7:0]		R
Op,37h	Reserved			
Op,38h	Reserved			
Op,39h	TOUCH10_XH	10st Event Flag 10st	Touch X Position[11:8]	R
Op,3Ah	TOUCH10_XL	0st Touch X Position[7:0]		R
Op,3Bh	TOUCH10_YH	0st Touch ID[3:0] 10st T	Touch Y Position[11:8]	R
Op,3Ch	TOUCH10_YL	Ost Touch Y Position[7:0]		R
Op,3Dh	Reserved			
Op,3Eh	Reserved		9	
200	555			555
Op,FEh	LOG_MSG_CNT	The log MSG count		R
Op,FFh	LOG_CUR_CHA	Current character of log message, will point to the next character when one character is read.		R

6. Optical Characteristics

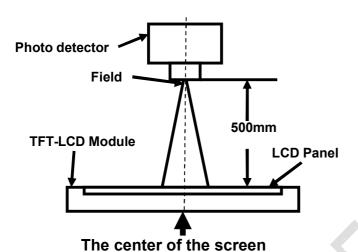
Item		Symbol	Condition	Min	Тур	Max	Unit	Remark	
		θТ		60	70				
View Angles		θВ	CR≧10	40	50		Dograd	Note 2	
View Arigies	N N	θL	CK = 10	60	70		Degree	INOIE Z	
		θR		60	70				
Contrast Ratio		CR	θ=0°	400	500			Note1、Note3	
Response Tim	e	T _{ON}	25 ℃		20	30	ms	Note1	
l coponed riiii		T _{OFF}	250		20	30	1113	Note4	
	White -	Х		0.265	0.315	0.365			
		у		0.285	0.335	0.385			
		Х		0.531	0.581	0.631			
Chromaticity		у	Backlight	0.295	0.345	0.395		Note5	
Cilioniationy	Green	Х	is on	0.298	0.348	0.395		Note1	
	Green	у		0.531	0.581	0.631			
	Blue	Х		0.103	0.153	0.203			
	Diue	у		0.045	0.095	0.145			
Uniformity		U		75	80		%	Note1、Note6	
NTSC					50		%	Note 5	
Luminance		L		210	260		cd/m ²	Note1、Note7	

Test Conditions:

- 1. I_F = 20mA(one channel), the ambient temperature is 25°C.
- 2. The test systems refer to Note 1 and Note 2.

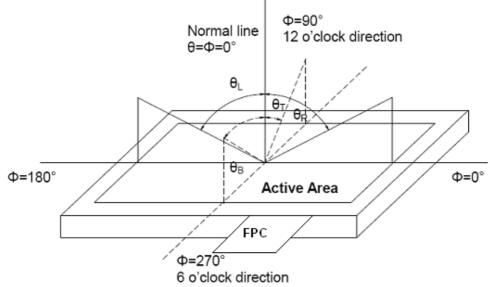
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field
Contrast Ratio		
Luminance	CD 2A	1°
Chromaticity	SR-3A	l
Lum Uniformity		
Response Time	BM-7A	2°

Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD is on the "White" state

Luminance measured when LCD is on the "Black" state

"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

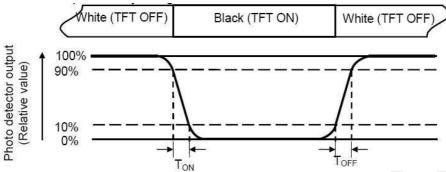
Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and

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"Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



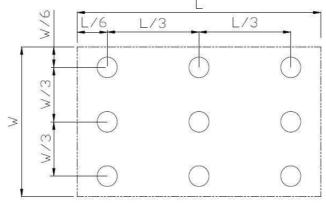
Note 5: Definition of color chromaticity (CIE1931) Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



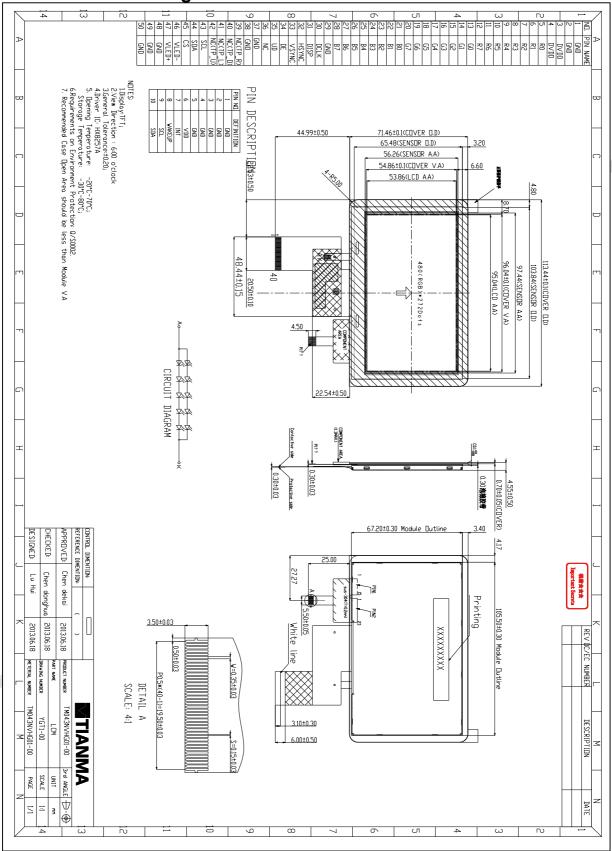
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7. Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70°C, 240 hours	Note1 IEC60068-2-1,GB2423.2
2	Low Temperature Operation	Ta = -20℃, 240 hours	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta = +80℃, 240 hours	IEC60068-2-1 GB2423.2
4	Low Temperature Storage	Ta = -30°C, 240 hours	IEC60068-2-1 GB2423.1
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	Note2 IEC60068-2-78 GB/T2423.3
6	Thermal Shock (non-operation)	-20°C 30 min~+80°C 30 min, Change time:5min, 100 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6 GB/T2423.10
9	Mechanical Shock (Non Op)	Half Sine Wave 60G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	IEC60068-2-32 GB/T2423.8
11	Package Vibration Test	Random Vibration: 0.015G*G/Hz for 5-200Hz, -6dB/Octave from 200-500Hz 2 hours for each direction of X,Y,Z (6 hours for total)	IEC60068-2-34 GB/T2423.11

Note1: Ts is the temperature of panel's surface. Note2: Ta is the ambient temperature of samples.

8. Mechanical Drawing





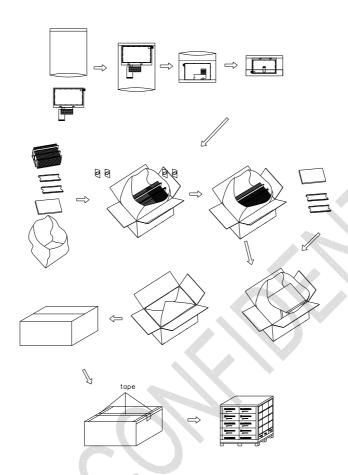
9. Packing Drawing9.1 Packaging Material

No	Item	Model(Material)	Dimensions (mm)	Unit Weigt (Kg)	Quantity	Remark
1	LCM module	TM043NDH02	105.5x67.2x2.9	0.044	112	
2	Partition_1	Corrugated Paper	513x333x106	0.7	2	
3.	Anti-Static Bag	PE	175.8x125x0.05	0.0007	112	Anti-static
4	Dust-Proof Bag	PE	700x530	0.0600	1	
5	Partition_2	Corrugated Paper	505x332x4.00	0.09	3	
6	Corrugated Bar	Corrugated Paper	513x117x3	0.04	8	
7	Carton	Corrugated Paper	530x350x250	1.1000	1	
8	Total weight		TBD Kg			

Note: Packaging Specification and Quantity

Module quantity in a carton: 28pcs(per row)x2(per column)x2= 112pcs

9.2 Packing Instruaction



10. Precautions for Use of LCD Modules

10.1 Handling Precautions

- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.



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- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:
- Temperature : 0°C ~ 40°C Relatively humidity: ≤80%
 - 10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.