Accutrim[™] 1202 Styles

Vishay Foil Resistors

Bulk Metal[®] Foil Ultra High Technology Precision Trimming Potentiometers, 1¹/₄" Rectilinear, RJ12 Style, Designed to Meet or Exceed The Requirements of MIL-PRF-22097, Char. F with Smooth and Unidirectional Output



INTRODUCTION

VISHAY PRECISION

GROUP

Vishay Foil precision trimmers have the Bulk Metal[®] Foil resistive element which possesses a unique inherent temperature and load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and accurately and keeps the setting exactly on target.

FEATURES

 Temperature coefficient of resistance (TCR): ± 10 ppm/°C maximum ⁽³⁾
(- 55 °C to + 150 °C ref. at + 25 °C); through the wiper ⁽⁴⁾; ± 25 ppm/°C



- A smooth and unidirectional resistance with leadscrew adjustment
- Load life stability: 0.1 % typical ΔR , 0.5 % maximum ΔR under full rated power at + 85 °C** for 2000 h
- Settability: 0.05 % typical; 0.1 % maximum
- Setting stability: 0.1 % typical; 0.5 % maximum, ∆SS
- Power rating: 0.5 W at + 85 °C
- Resistance range: 2 Ω to 20 k Ω
- "O"-ring prevents ingress of fluids during any board cleaning operation
- Electrostatic discharge (ESD) up to 25 000 V

TABLE 3 - 1202 (RJ12) SERIES

• Terminal finish: gold plated (tin/lead finish is available on request; see notes at figures 1 and 2)

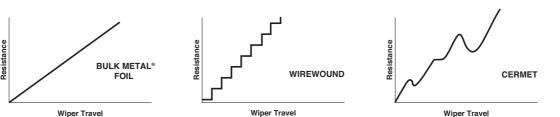


TABLE 1 - MODEL SELECTION					
MODEL	TERMINATION STYLE	AVERAGE WEIGHT (g)	POWER RATING at + 85 °C AMBIENT	NO. OF TURNS	
1202	P-In line PC pins	2.5	0.5 W	25 ± 2	
	Y-staggered PC pins (1)	2.5			
	L-flexible wire leads	3.3			
	LB-flexible wire leads with bushings (panel mounted)	5.1			

Note

• See Figures 1 and 2

TABLE 2 - VALUES VS. TOLERANCES				
STANDARD RESISTANCE VALUES (in Ω)	STANDARD TOLERANCES			
2, 5, 10 ⁽²⁾	± 10 %, ± 20 %			
20, 50, 100, 200, 250, 500, 1K, 2K, 5K, 10K, 20K	5 %, 10 %			

Temperature Coefficient of Resistance (TCR), 50 Ω and up: End-to-end ⁽³⁾: ± 10 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C) 2 Ω , 5 Ω , 10 Ω , 20 Ω : ± 20 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C) Through the wiper $^{(4)}$: ± 25 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C) Stability: Load life at 2000 h, under full rated power of 0.5 W at + 85 °C; 0.1 % typical Δ R; 0.5 % maximum Δ R Load life at 10 000 h, under full rated power of 0.5 W at + 85 °C; 0.1 % typical Δ R; 1.0 % maximum Δ R Power Rating (5): 0.5 W at + 85 °C Settability: 0.05 % typical; 0.1 % maximum Setting Stability: 0.1 % typical; 0.5 % maximum Contact Resistance variation - CRV (noise): 3 Ω typical; 10 Ω maximum Hop-off: 0.25 % typical; 1.0 % maximum High-Frequency Operation to 100 MHz: Rise time: 10 ns at 1 k Ω Inductance: 0.08 µH typical Capacitance: 0.5 pF typical Operating Temperature Range: - 55 °C to + 150 °C

ELECTRICAL SPECIFICATIONS

Note

Refer to page 4 for footnotes

* Pb containing terminations are not RoHS compliant, exemptions may apply

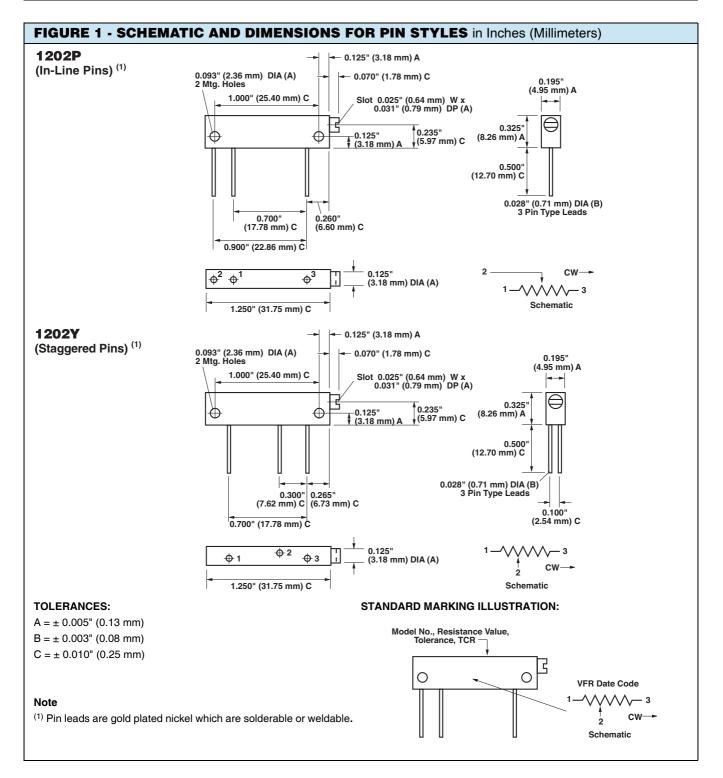
** See a definition of typical in the VPG glossary at the link http://www.vishaypg.com/foil-resistors/faq/glossary/

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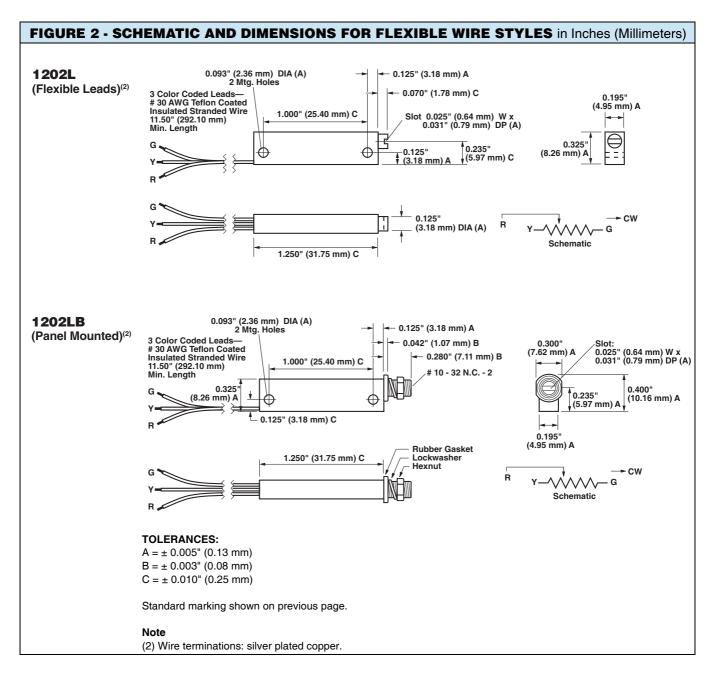


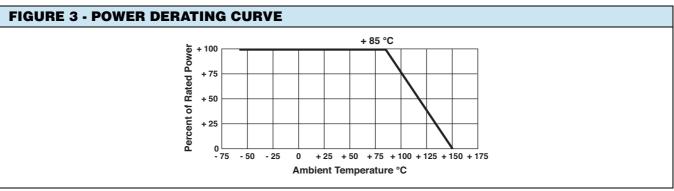
TABLE 4 - MECHANICAL SPECIFICATIONS				
Adjustment Turns	25 ± 2	Case Material	Glass fortified diallyl-phthalate (DAP); black	
Mechanical Stops	Wiper idles - no discontinuity	Shaft Torque	8 oz. in. maximum; 3 oz. in. typical	
Internal Terminations	All welded - no flux	Backlash	0.05 % typical	





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	MIL-PRF-22097/2 CHARACTERISTIC F	1202 MAXIMUM (Worst Case) ⁽⁶⁾
TEST GROUP I		
Visual and mechanical	No failures	No failures
Total resistance	± 10 %	± 10 %
Actual effective electrical travel	17 to 27 turns	25 ± 2 turns
End resistance	$\pm 2 \%$ or 20 $\Omega^{(7)}$	2 Ω
Contact resistance variation - CRV (noise)	\pm 3.0 % or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Dielectric withstanding voltage - DWV		
Per MIL-STD-202, methods 301 and 105		
Atmospheric pressure	900 V _{AC} , 1 min	900 V _{AC} , 1 min
Barometric pressure	350 V _{AC} , 1 min	350 V _{AC} , 1 min
Insulation resistance	≥ 1000 MΩ	≥ 1000 MΩ
Shaft torque	8 oz. in. maximum	8 oz. in. maximum
Thermal shock	± 1.0 %	± 1.0 %
TEST GROUP II		
Resistance temperature characteristic - TCR	± 0.01 % (± 100 ppm/°C)	± 0.001 % (± 10 ppm/°C)
Moisture resistance	± 1.0 %	± 0.5 %
Contact resistance variation - CRV (noise)	3.0 % or 3 Ω $^{(7)}$	3 Ω typical, 10 Ω maximum
TEST GROUP III		
Shock (specified pulse)	± 1.0 %	± 0.5 %
Vibration (high-frequency)	± 1.0 %	± 0.5 %
Contact resistance variation - CRV (noise)	\pm 3.0 % or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Salt spray	No corrosion	No corrosion
TEST GROUP IV		
Solder heat	± 1.0 %	± 0.05 %
Life (1000 h at + 85 °C) ⁽⁸⁾	± 2.0 %	± 0.5 %
Contact resistance variation - CRV (noise)	\pm 3.0 % or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
TEST GROUP V		
Low-temperature operation	± 1.0 %	± 0.5 %
High-temperature exposure	± 2.0 %	± 0.5 %
Contact resistance variation - CRV (noise)	\pm 3.0 % or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
TEST GROUP VI		
Rotational life	± 2.0 %	± 2.0 %
Contact resistance variation - CRV (noise)	\pm 3.0 % or 3 Ω ⁽⁷⁾	3 Ω typical, 10 Ω maximum
Terminal strength	2 lbs	2 lbs
TEST GROUP VII		
Solderability (excluding terminations L and LB)	MIL-STD-202 method 208	MIL-STD-202 method 208
Immersion (excluding terminations L and LB)	No continuous stream of bubbles	No continuous stream of bubbles
TEST GROUP VIII	MIL-STD-810 method 508	MIL-STD-810 method 508
Fungus	No mechanical damage	No mechanical damage

Notes

- ⁽¹⁾ Preferred termination style for current 1-1/4 inch rectilinear trimmers (staggered PC pins present a sturdier mounting arrangement for shock, vibration, and impact situations).
- $^{(2)}$ 10 Ω at ± 5 % available on special order.
- $^{(3)}$ Maximum TCR applies to the 3 σ (sigma) limit or 99.73 % of a production lot. (Measured end-to-end with wiper off the element.)
- ⁽⁴⁾ Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in Table 3 is a 2 σ distribution typifying the behavior of the device when used with 40 % or more of the total resistance in use.
- (5) Derated linearly from full power at + 85 °C to zero power at + 150 °C. See Figure 3 in this datasheet.
- ⁽⁶⁾ All Δ R's are measured to the tolerance specified + 0.01 Ω .
- ⁽⁷⁾ Whichever is greater.
- $^{(8)}$ Load-Life test performed at nominal rated power, 0.5 W, at + 85 °C.

Special Available Options:

Special marking Special lengths for lead wires (L, LB Style) Hooked leads Alternate bushing and PC combinations Power conditioning and screening operations

VFR TRIMMERS ARE INSPECTED

100 % for:

- Immersion
- Resistance tolerance check
- End resistance
- Visual-mechanical
- · Dynamic tests for continuity, CRV

By sample for:

- TCR
- DWV



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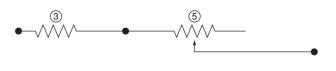
Circuit A is a conventional circuit employing a high value wire wound trimmer (4) linearized by two padding resistors (1 and 2) for the purpose of trimming resistor (3) to within less than 100 ppm absolute resistance.

VISHAY PRECISION

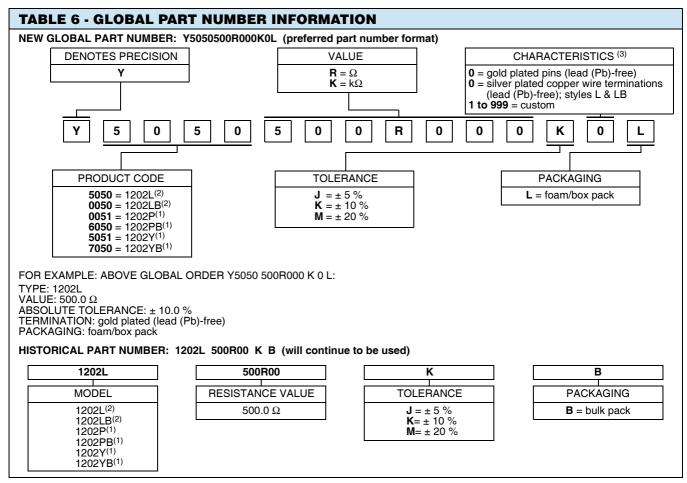
GROUP

Circuit A

Circuit B uses only a low value infinite resolution Vishay trimming potentiometer (5) to accomplish the same results. Saving in cost and board space is achieved. A low value wire wound trimmer cannot be used because of poor resolution.



Circuit B



Notes

⁽¹⁾ Pin leads are gold plated nickel which are solderable or weldable (lead (Pb)-free).

⁽²⁾ Wire terminations: silver plated cooper (lead (Pb)-free).

⁽³⁾ For non-standard requests, please contact application engineering.