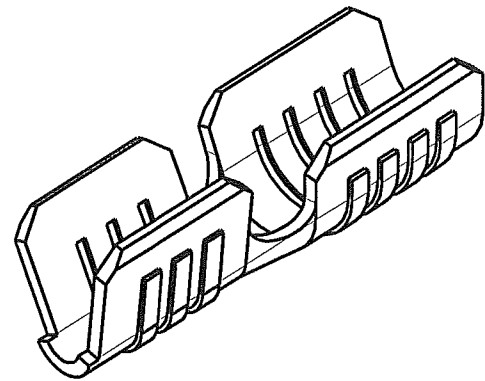


CUSTOMER DRAWING

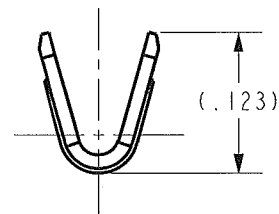
P/N: 3800S 93/

REV
F

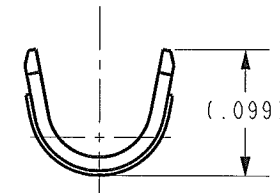
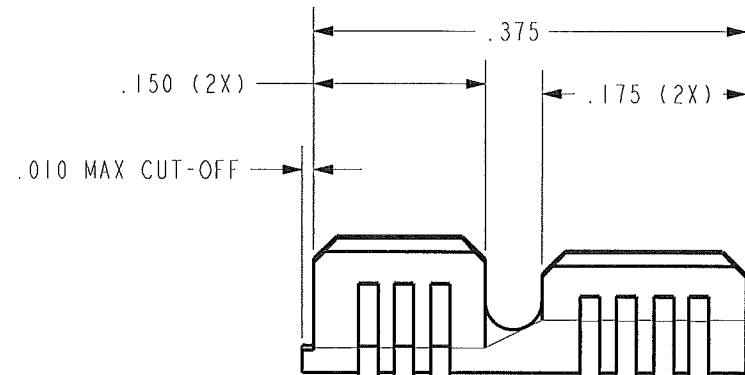
PART NUMBER	MATERIAL	FINISH
3800S 93	.012 ±.001 C.R. S. NICKEL PRE-PLATE	SEE MATERIAL
3800S 93T	.012 ±.001 #430 STAINLESS STEEL	NONE

NOTES:

1. LEAD WIRE GRIP TO ACCOMMODATE #22-#18 AWG.
RECOMMENDED STRIP LENGTH: 5/32 ± 1/32.
2. HEATING ELEMENT GRIP TO ACCOMMODATE .050-.080 DIAMETER WIRE.
3. BURRS TO BE ON OUTSIDE OF SPLICE.
4. FOR SPLICES USED IN PERKINS PRESS ADD "P" TO PART NUMBER (I. E. 3800S 93P) SEE FIGURE 1.
5. FOR REVERSE REELING ADD SUFFIX "R" TO PART NUMBER (I. E. 3800S 93R) SEE FIGURE 2.
6. FOR STANDARD REELING SEE FIGURE 1.



LEAD WIRE GRIP



HEATING ELEMENT GRIP

ARK-LES
UNCONTROLLED

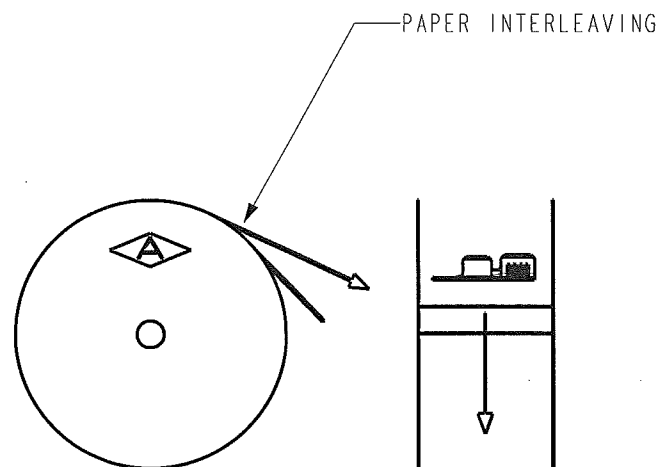


FIGURE 1
STANDARD REELING
(I.E. 3800S 93)
(PERKINS PRESS 3800S 93P)

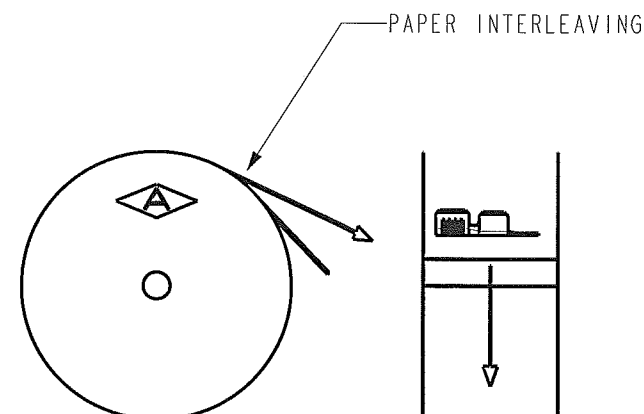
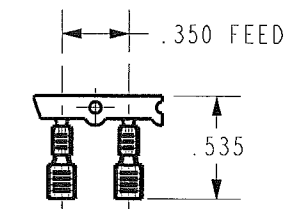
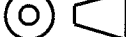


FIGURE 2
REVERSE REELING
(I.E. 3800S 93R)



FABRICATED TERMINAL STRIP
SCALE: FULL

				PRINT DIST.	PROD. REL.	ND 0115	11/6/78	CHK'D	TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMALS ±.010 METRIC ±0.25mm ANGLES ±1°  3RD ANGLE PROJECTION DWG SIZE: B	Ark-Les CORPORATION STOUGHTON, MA ORIGINAL IF RED	PART NAME SPLICE TERMINAL CAD#: 3800S_93-REVF_CUST P/N: 3800S 93/	REV F	
				QUOTE REL.	JB	9/5/78	RD 5/22/02	APP.					
				DEPT #	DRAWN BY D. O'NEILL 5/15/2006			APP.					
				ENG	I	SUPERSEDES DWG. DATED: 12/19/94							FD 5/22/02
				SALES		SCALE 2:1							DO NOT SCALE PRINT
F	REV/REDWN PER ECR# S000185	5/15/06	DON	STO	X	MATERIAL: SEE TABLE							
				RAL									
				JZ									
REV.	DESCRIPTION	DATE	DR.	CHINA		FINISH: SEE TABLE							