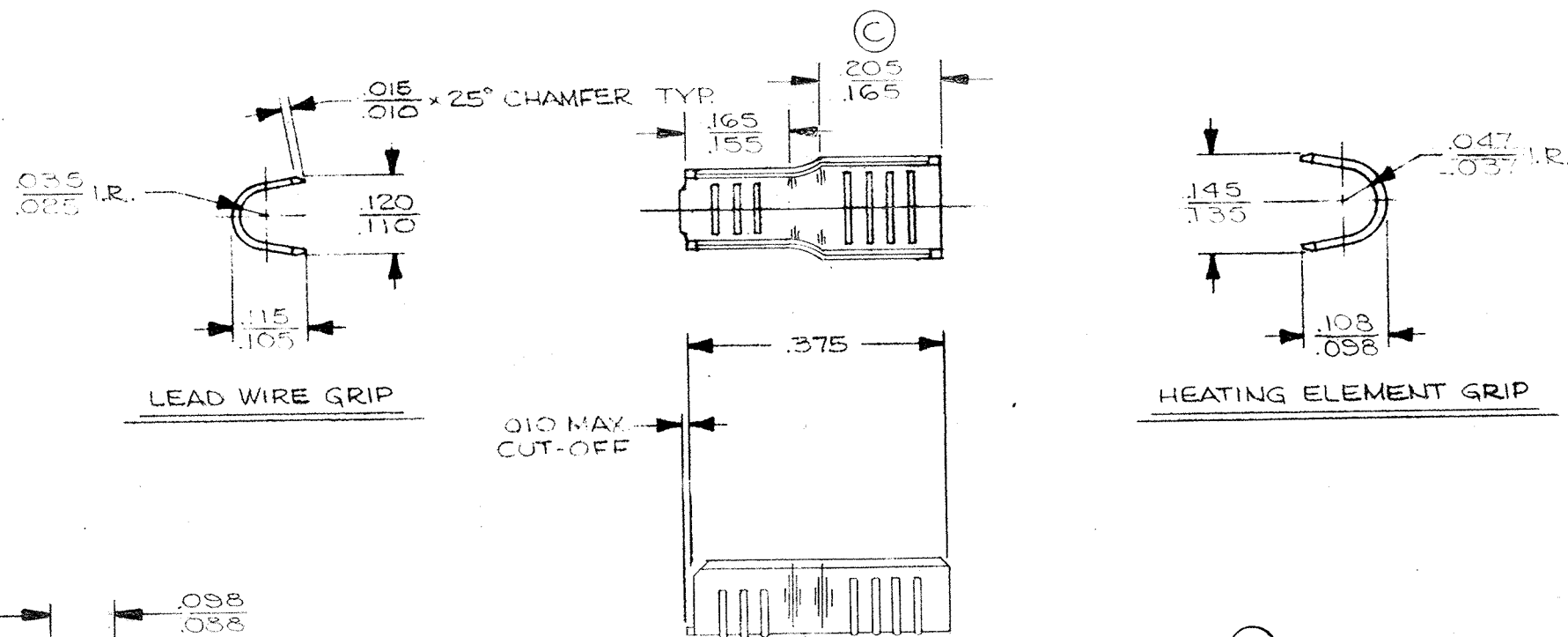


DEPT.	
1	1
2	1
3	
4	
5	
6	
7	1
8	
9	
10	
11	
12	5
TOOLED	

SPLICE TERMINAL

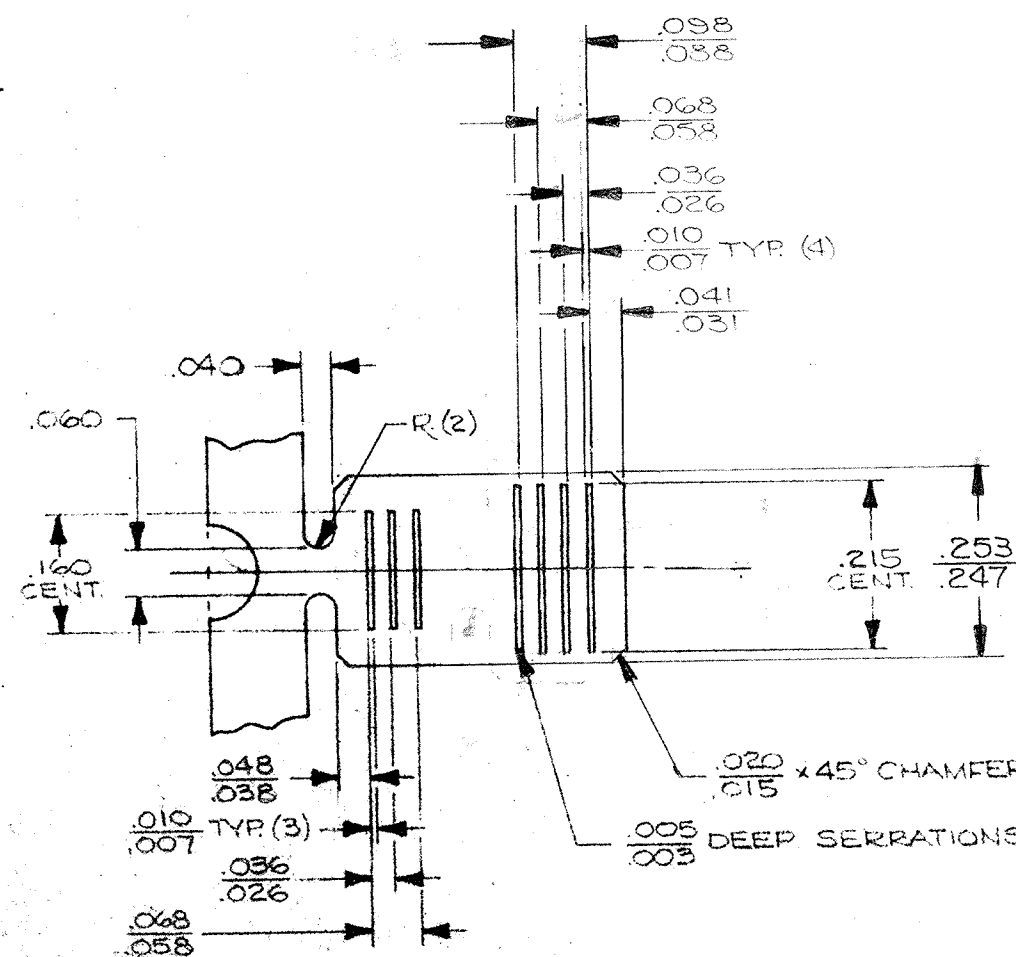
PART NUMBER	MATERIAL	FINISH
3800586	304 L.R.S. #3 TEMPER R15 82.0-85.0	.0001 THICK DULL NICKEL PLATE
3800586T	304 L.R.S. #430 STAINLESS STEEL ANNEALED	NONE

(C)

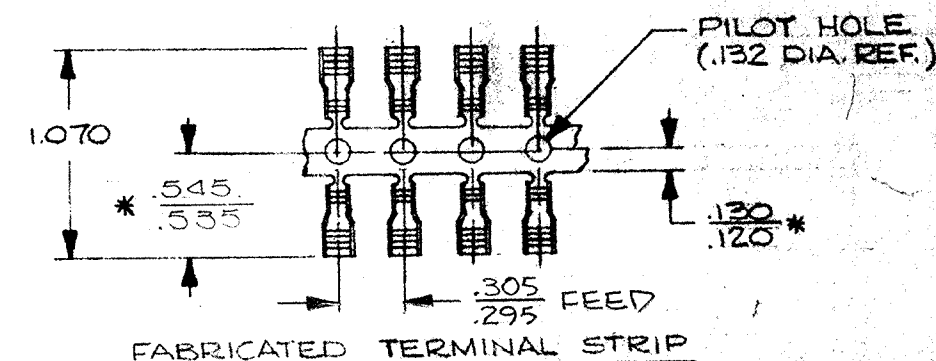


NOTE:

1. DIE MUST BE ABLE TO RUN STAINLESS STEEL PARTS.
2. LEAD WIRE GRIP TO ACCOMMODATE #18-#22 AWG.
3. HEATING ELEMENT GRIP TO ACCOMMODATE .050-.085 DIA.
4. BURRS TO BE ON OUTSIDE OF SPLICE.
5. .007 THICK PAPER INTERLEAVING IN REELS.
6. * CUT CARRIER STRIP TO THESE DIMENSIONS PRIOR TO REELING.
7. HEATING ELEMENT CRIMP TO WITHSTAND A 10 LB. AXIAL PULL TESTED PER NEMA.
8. LEAD WIRE CRIMP TO WITHSTAND STD. NEMA PULL TEST.
9. SPLICES USED IN PERKINS PRESS. SEE REELING SPEC. RCS-7#ADD "P" TO PART NO. (EX. 3800586=3800586 P)



FLAT BLANK DETAIL

ARK-LES
UNCONTROLLED

SCALE: FULL

ORIGINAL IF RED

REVISIONS			DATE			APP.			APPROVED BY			FINISH		
E	ADDED TO NOTE 9 "P" TO, ECR 1948	1-8-79	R.B.											
D	ADDED NOTE 9 ECR 1748	8-24-78	R.B.											
C	REMOVED WINDING DIAGRAM													
B	WINDING REVERSED DCR 964	8-12-77	T.M.B.											
A	NUMBER WAS 3501647X; PROD. REL.	6-19-76	C.M.											
DATE OF DRAWING			SCALE			4 to 1			DATE OF PRINT					