# COOL EYETM THERMOPILE ARRAY MODULES WITH INTEGRAL OPTICS FOR SAFETY AND SECURITY



## TPiL 08T 2146 L3.9, TPiA 16T 4146 L3.9 Thermopile Array "Cool Eye"

#### **Target Applications**

- Presence detection
- Non-contact temperature measurement
- Temperature dependent switch for alarm or thermostatic applications
- Household appliances like microwave oven, toaster, hair dryer

#### **Features and Benefits**

- Digital SMBus interface
- · Factory calibration
- Temperature signal
- Ambient temperature output signal
- Programmable emissivity
- Noise reduction filter
- Module with connector
- E2PROM configuration and data storage
- Optics included, various viewing angles
- Can be adapted to your specific requirements

#### **Product Description**

With the Cool Eye<sup>TM</sup> family Excelitas offers thermopile arrays in various configurations. All are module types on a PCB with communication interface and a 4-pin connector. For line arrays, we offer 8 elements and 16 elements in two different lens configurations, with 3.9 mm focus and 5.5 mm focus. The spatial design provides for  $4 \times 4$  elements and comes with recommended 3.9 mm or 5.5 mm focal length optics.

The thermopile line or array modules consist of a  $1 \times 8$ ,  $1 \times 16$  or  $4 \times 4$  element thermopile chip connected to an integrated multiplexing and signal conditioning circuit, E2PROM and microcontroller with an integrated A/D converter for signal processing and interfacing. Lenses for different field of views are available on demand. The sensor is equipped with an internal reference temperature sensor for correct target temperature determination.

The temperature accuracy by digital signal processing in combination with the numeric ambient temperature compensation algorithm outperforms any discrete solution. The sensor module provides an output signal which is representing real temperature data for each pixel.

Customer specific modifications are possible.

For the various object temperature ranges we offer the following pre-calibrated modules:

## Filter



#### L3.9 types

0...60° C: TPiL 08T 2146 L3.9 OAA060
0...60° C: TPiA 16T 4146 L3.9 OAA060

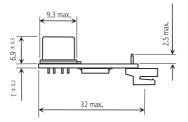
#### L5.5 types

•  $0...150^{\circ}$  C: TPiL 08T 2146 L5.5 OAA150

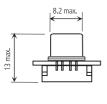
• 0...60°C: TPiA 16T 4146 L5.5 OAA060

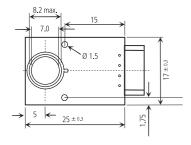
Customization: As the modules are always calibrated to target temperature range customized versions are available.

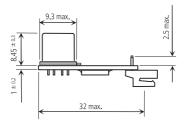
A temperature reference output is included. On request the modules can be supplied as an "OBA" version, which is calibrated but without internal temperature compensation. In this case the customer will do the temperature compensation externally with the use of the supplied reference output.



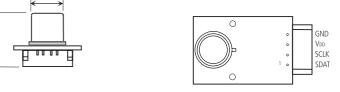
Dimensions TPiX YY L3.9



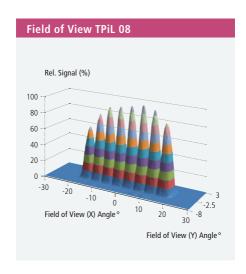


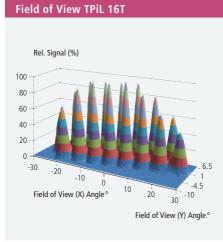


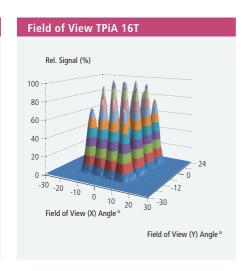
Dimensions TPiX YY L5.5

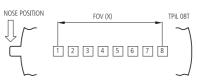


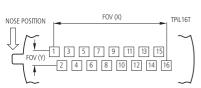
Connection Information for all TPiX Modules

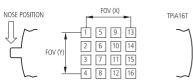












Parameter	Symbol	TPiL 08 T	TPiL 16 T	TPiA 16 T	Unit	Remark	
Storage temperature range			-40 +100		°C		
Operating temperature range			-25+100		°C		
Supply voltage	$V_{DD}$		4.5 5.5		V		
Supply current	I <sub>DD</sub>		5		mA	typ.	
Field of view X/L3.9	FOV <sub>X</sub>	50	49	30	0	Refer to FOV definitions	
Field of view Y/L3.9	FOV <sub>Y</sub>	NA	6	22	0	Refer to FOV definitions	
Field of view X/L5.5	FOV <sub>X</sub>	33	31	21	0	Refer to FOV definitions	
Field of view Y/L5.5	FOV <sub>Y</sub>	NA	3.5	14	0	Refer to FOV definitions	
Digital interface type			SMBus				
Object temperature accuracy		± 1.5			K	For calibration conditions	
Signal refresh time	tpxrefr	250	400	400	ms	All pixels and ambient temperatu	

# **Handling and Precautions**

#### **Humidity**

All our IR-detectors shall not increase noise or decrease responsivity when exposed to <=95% R.H. at 30° C. Operation below dew point (i.e. with condensation) might affect performance.

#### **Hermetic seal**

All our IR-detectors are sealed to pass a He-leakage test with maximum leak rate of  $5 \times 10^{-8}$  mbar.l.s<sup>-1</sup>.

#### Quality

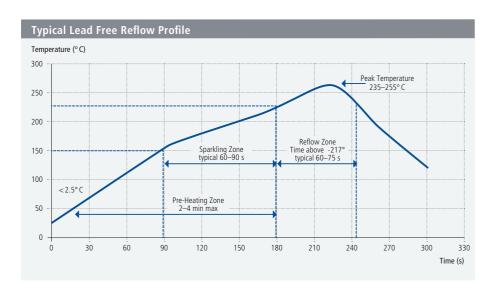
Excelitas is a QS 9000 certified manufacturer with established SPC and TQM. Detector outgoing inspections include the parameters Responsivity, Match, Offset, Noise, Gross leak (Mil Std 883 method 1014C1). Individual data are not stored, statistical details can be disclosed on request.

#### Handling

Electrostatic charges may destroy the detector. We recommend applying precautions necessary for ESD devices to avoid damages. Do not apply physical force to detector leads. Do not expose detector to aggressive detergents such as freon, trichloroethylene, etc.

#### **Soldering conditions**

Hand soldering and standard wave soldering process may be applied. Avoid heat exposure to the top and the window of the detector. Reflow soldering is not recommended for all TO-housing types. Our new SMD types are designed for reflow-soldering in accordance with general practices for SMD.



Reliability Standa	ards
International Elect	trotechnical Commission (IEC) Standards
IEC 60068-2-1	Environmental testing – Part 2: Tests. Tests A: Cold
IEC 60068-2-2	Environmental testing - Part 2: Tests. Tests B: Dry heat
IEC 60068-2-78	Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state
IEC 60068-2-14	Environmental testing - Part 2: Tests. Test N: Change of temperature
Joint Electron Dev	ices Engineering (JEDEC) Standards
JESD-22	Series test methods
US Military (MIL) S	Standards
MIL-STD-883	Test methods and procedures for microelectronics

#### **Reliability Standards**

Excelitas' continuous reliability qualification and monitoring program ensures that all outgoing products meet quality and reliability standards. Tests are performed according to approved semiconductor device standards, such as IEC, MIL, and JDEC (see table). For detailed information please contact Excelitas.

# Comparison of Current Thermopile Types to New Names and Features

	Current Type	New Type	Remark	Page
Detectors	TPS 535	TPD 1T 0515	Equivalent	28
	TPS 735	TPD 1T 0625	Equivalent	28
	TPS 2734	TPD 2T 0625	Equivalent	29
	TPS 334	TPD 1T 0214	Equivalent	30
	TPS 534	TPD 1T 0514	Equivalent	30
	TPS 734	TPD 1T 0624	Equivalent	30
	TPS 336 IRA	TPD 1T 0216 IRA	Equivalent	31
	TPS 334 L5.5	TPD 1T 0216 L5.5	Equivalent	31
	TPS 333	TPD 333	Unchanged	32
	TPS 733	TPD 733	Unchanged	32
	TPS 230	TPD 230	Unchanged	35
	TPS 232	TPD 232	Unchanged	35
	TPS 23B	TPiD 23B	Unchanged	34
	TPS 33B	TPiD 33B	Unchanged	34
	TPS 23S	TPiD 1S 0121	Isothermal unchanged	33
Sensors	a2TPMI 23x	TPS 1T 0136 L5.5	Equivalent	36
	a2TPMI 23x	TPS 1T 0136 IRA	Equivalent	36
	a2TPMI 33x	TPS 1T 0236 L5.5	Equivalent	36
	a2TPMI 33x	TPS 1T 0236 IRA	Equivalent	36
	a2TPMI 23S	TPiS 1S 0133	SMD, Isothermal	38
	a2TPMI 23S FOV60	TPiS 1S 0133 FM	SMD, Isothermal	38
Modules	a2TPMI 23x L5.5 Px	TPM 1T 0136 L5.5	Equivalent	40
	a2TPMI 33x Px MLx	TPM 1T 0234 M(y)	Equivalent	40
Arrays	dTPLM 08A	TPL 8T 2146 L5.5	Unchanged	42
•	dTPLM 16A	TPL 16T 3246 L5.5	Unchanged	42
	dTPAM 16A	TPA 16T 4146 L3.9	Unchanged	42

# Comparison of Analog to Digital Pyrodetectors

Digital Version		Analog Version		Market / Application			Features	
Type Name	Page	Type Name	Page	Automatic Light Switch	Burglar Alarm	Gas Detection	Window Size (mm²)	Package
PYD 1998	19	LHi 968	12	+	++	0	4.2 x 5.2	TO-5
PYD 1988	19	LHi 878	14	++	+	0	3.4 x 4.6	TO-5
PYD 1978	19	LHi 778	14	++	+	0	3.0 x 4.0	TO-5
PYQ 2898	20	LHi 1148, LHi 1128	13/16	+	++	0	4.2 x 5.2	TO-5
PYQ 5868	21	PYQ 1488	13	++	+	0	Hex	TO-5
PYQ 3828	-	PYS 3228, LHi 814	25	0	0	++	2.5 x 2.5	TO-5
PYS 3798	27	LHi 807	24	0	0	++	4.2 x 5.2	TO-5
PYD 5731	18	PYD 5131	17	++	+	0		TO-46
PYD 1096	22 💻	Not applicable	-	++	0	0	4.2 x 5.2	TO-5
PYQ 1098	23	Not applicable	-	++	0	0	4.2 x 5.2	TO-5

<sup>+</sup> Suited, ++ Best suited

### **About Excelitas Technologies**

Excelitas Technologies is a global technology leader focused on delivering innovative, customized solutions to meet the lighting, detection and other high-performance technology needs of OEM customers.

From aerospace and defense applications to medical lighting, analytical instrumentation, clinical diagnostics, industrial, and safety and security applications, Excelitas Technologies is committed to enabling our customers' success in their specialty end-markets. Excelitas Technologies has approximately 3,000 employees in North America, Europe and Asia, serving customers across the world.

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