

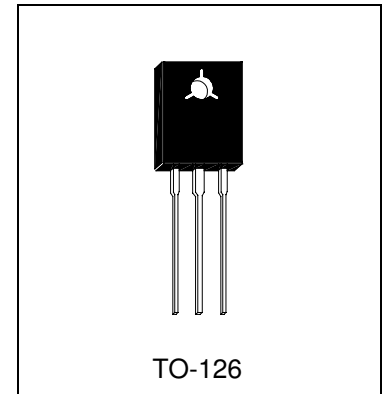


# HBD438T

COMPLEMENTARY SILICON POWER TRANSISTORS

## Description

The HBD438T is silicon epitaxial-base PNP power transistor in TO-126 plastic package, intended for use in medium power linear and switching applications. The complementary NPN type is HBD437T.



## Absolute Maximum Ratings (T<sub>A</sub>=25°C)

| Symbol           | Parameter                                      | Value      | Unit |
|------------------|--|------------|------|
| V <sub>CBO</sub> | Collector-Base Voltage (I <sub>E</sub> =0)     | -45        | V    |
| V <sub>CES</sub> | Collector-Emitter Voltage (V <sub>BE</sub> =0) | -45        | V    |
| V <sub>CEO</sub> | Collector-Emitter Voltage (I <sub>B</sub> =0)  | -45        | V    |
| V <sub>EBO</sub> | Emitter-Base Voltage (I <sub>C</sub> =0)       | -5         | V    |
| I <sub>C</sub>   | Collector Current                              | -4         | A    |
| I <sub>CM</sub>  | Collector Peak Current (t≤10ms)                | -7         | A    |
| I <sub>B</sub>   | Base Current                                   | -1         | A    |
| P <sub>D</sub>   | Total Dissipation at T <sub>C</sub> =25°C      | 25         | W    |
|                  | Total Dissipation at T <sub>A</sub> =25°C      | 1.3        | W    |
| T <sub>stg</sub> | Storage Temperature                            | -55 to 150 | °C   |
| T <sub>J</sub>   | Max. Operating Junction Temperature            | 150        | °C   |

## Thermal Data

|                       |  |    |      |
|-----------------------|--|----|------|
| R <sub>thj-case</sub> | Thermal Resistance Junction-case (Max.)    | 6  | °C/W |
| R <sub>thj-amb</sub>  | Thermal Resistance Junction-ambient (Max.) | 96 | °C/W |

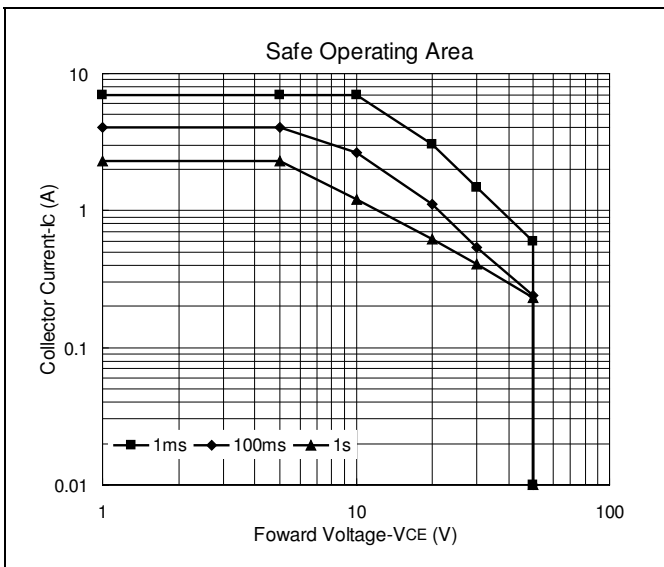
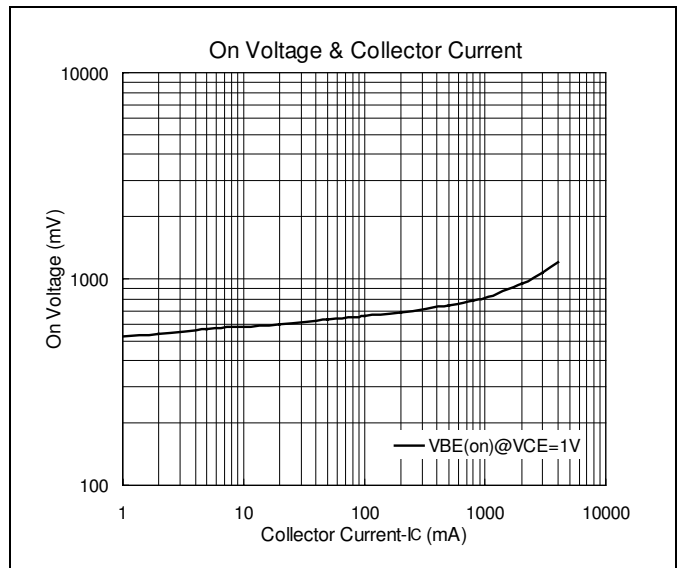
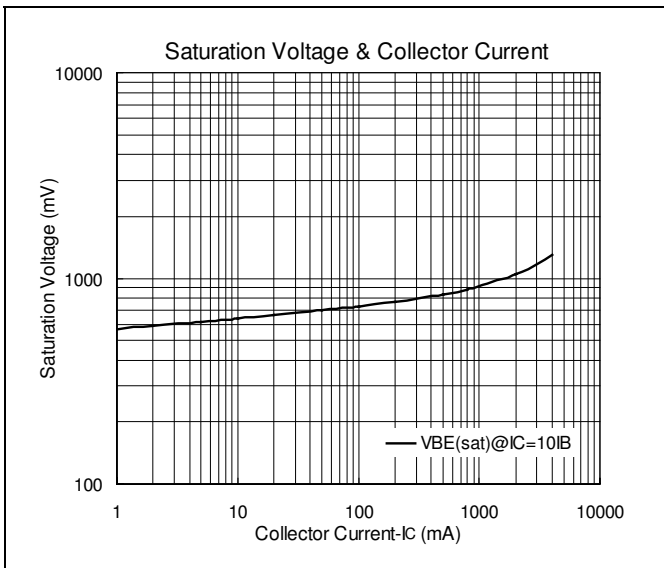
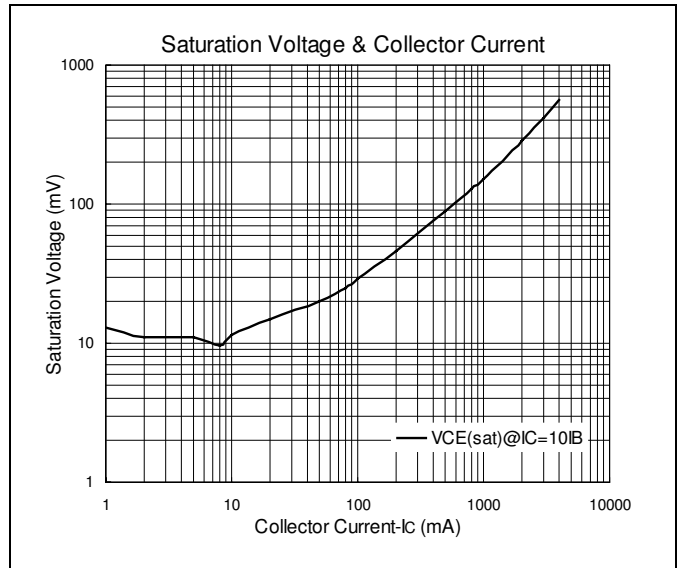
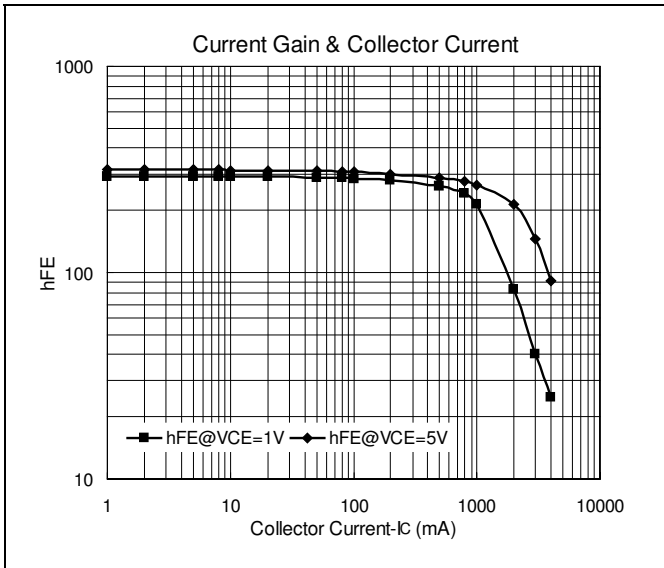
## Electrical Characteristics (T<sub>A</sub>=25°C, unless otherwise specified)

| Symbol                 | Parameter  | Test Conditions                              | Min. | Typ.  | Max. | Unit |
|------------------------|--|--|------|-------|------|------|
| I <sub>CBO</sub>       | Collector Cut-off Current (I <sub>E</sub> =0)            | V <sub>CB</sub> =-45V                        | -    | -     | -100 | uA   |
| I <sub>CES</sub>       | Collector Cut-off Current (V <sub>BE</sub> =0)           | V <sub>CE</sub> =-45V                        | -    | -     | -100 | uA   |
| I <sub>EBO</sub>       | Emitter Cut-off Current (I <sub>C</sub> =0)              | V <sub>EB</sub> =-5V                         | -    | -     | -1   | mA   |
| *V <sub>CEO(sus)</sub> | Collector-Emitter Sustaining Voltage (I <sub>B</sub> =0) | I <sub>C</sub> =-100mA                       | -45  | -     | -    | V    |
| *V <sub>CE(sat)</sub>  | Collector-Emitter Saturation Voltage                     | I <sub>C</sub> =-2A, I <sub>B</sub> =-0.2A   | -    | -0.2  | -0.6 | V    |
| *V <sub>BE</sub>       | Base-Emitter Voltage                                     | I <sub>C</sub> =-10mA, V <sub>CE</sub> =-5V  | -    | -0.58 | -    | V    |
|                        |  | I <sub>C</sub> =-2A, V <sub>CE</sub> =-1V    | -    | -     | -1.2 | V    |
| *h <sub>FE</sub>       | DC Current Gain  | I <sub>C</sub> =-10mA, V <sub>CE</sub> =-5V  | 30   | 130   | -    |      |
|                        |  | I <sub>C</sub> =-0.5A, V <sub>CE</sub> =-1V  | 85   | 140   | -    |      |
|                        |  | I <sub>C</sub> =-2A, V <sub>CE</sub> =-1V    | 40   | -     | -    |      |
| f <sub>T</sub>         | Transition Frequency                                     | I <sub>C</sub> =-0.25A, V <sub>CE</sub> =-1V | 3    | -     | -    | MHz  |

\*Pulse Test: Pulse Width ≤380us, Duty Cycle ≤2%



### Characteristics Curve





### TO-126 Dimension

3-Lead TO-126  
 Plastic Package  
 HSMC Package Code: T

**Marking:**

Pb Free Mark  
 Pb-Free: "●" (Note)  
 Normal: None

Date Code: 4 3 8  
 Control Code: H T

Note: Green label is used for pb-free packing  
 Pin Style: 1. Emitter 2. Collector 3. Base

**Material:**

- Lead solder plating: Sn60/Pb40 (Normal), Sn/3.0Ag/0.5Cu or Pure-Tin (Pb-free)
- Mold Compound: Epoxy resin family, flammability solid burning class: UL94V-0

| DIM | Min.  | Max.  |
|-----|-------|-------|
| A   | 3.60  | 4.40  |
| B   | 6.90  | 7.60  |
| C   | 13.00 | 16.50 |
| D   | 7.20  | 8.50  |
| F   | 0.65  | 0.88  |
| G   | 1.00  | 1.42  |
| H   | 4.52  | 4.62  |
| J   | 1.14  | 1.50  |
| K   | 0.90  | 1.50  |
| L   | 0.45  | 0.60  |
| M   | 2.92  | 3.40  |
| N   | 2.00  | 2.70  |

Unit: mm

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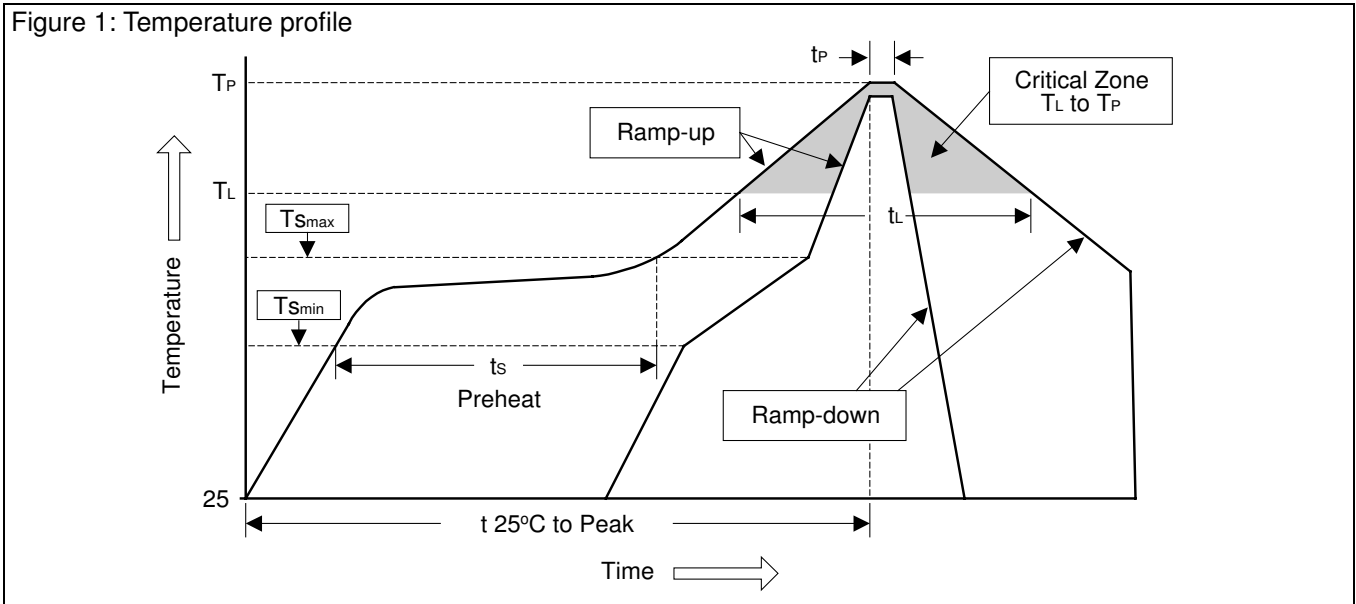
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### Soldering Methods for HSMC's Products

1. Storage environment: Temperature=10°C~35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices



| Profile Feature  | Sn-Pb Eutectic Assembly | Pb-Free Assembly |
|--|-------------------------|------------------|
| Average ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )     | <3°C/sec                | <3°C/sec         |
| Preheat  |                         |                  |
| - Temperature Min (T <sub>smin</sub> )                       | 100°C                   | 150°C            |
| - Temperature Max (T <sub>smax</sub> )                       | 150°C                   | 200°C            |
| - Time (min to max) (ts)                                     | 60~120 sec              | 60~180 sec       |
| T <sub>smax</sub> to T <sub>L</sub>                          |                         |                  |
| - Ramp-up Rate   | <3°C/sec                | <3°C/sec         |
| Time maintained above:                                       |                         |                  |
| - Temperature (T <sub>L</sub> )                              | 183°C                   | 217°C            |
| - Time (t <sub>L</sub> )                                     | 60~150 sec              | 60~150 sec       |
| Peak Temperature (T <sub>p</sub> )                           | 240°C +0/-5°C           | 260°C +0/-5°C    |
| Time within 5°C of actual Peak Temperature (t <sub>p</sub> ) | 10~30 sec               | 20~40 sec        |
| Ramp-down Rate   | <6°C/sec                | <6°C/sec         |
| Time 25°C to Peak Temperature                                | <6 minutes              | <8 minutes       |

### 3. Flow (wave) soldering (solder dipping)

| Products         | Peak temperature | Dipping time |
|------------------|------------------|--------------|
| Pb devices.      | 245°C ±5°C       | 5sec ±1sec   |
| Pb-Free devices. | 260°C +0/-5°C    | 5sec ±1sec   |