
EM78P613

**Universal Serial Bus
Series Microcontroller**

**Product
Specification**

DOC. VERSION 1.2

ELAN MICROELECTRONICS CORP.


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Specification Revision History

Doc. Version	Revision Description	Date
1.0	Initial release version	2009/01/09
1.1	Upgrade Operation frequency 16M Hz and Package type	2009/11/11
1.2	Reduced Package types (removed DIP/QFN)	2011/12/22

1 General Description

The EM78P613 is a series of 8-bit Universal Serial Bus RISC architecture, One-Time Programmable (OTP) microcontrollers. It is specifically designed for USB full speed device application and supports standard devices such as PS/2 mouse. The EM78P613 also supports one device address and three endpoints. With no firmware involved, this series of microcontrollers can automatically identify and decode Standard USB Command to Endpoint Zero.

The EM78P613 has 8-level stacks and 6 interrupt sources. It has 208 bytes of general purpose SRAM and 6K bytes of OTP ROM.

2 Features

- Operating voltage: 4.0V ~ 5.5V
- All GPIO are 3.3V
- Low-cost solution for full-speed USB devices, such as mouse, joystick, and Gamepad
- Complies with USB Specifications
 - Universal Serial Bus Specification Version 1.1
 - USB Device Class Definition for Human Interface Device (HID), Firmware Specification Version 1.1
 - Supports one device address and three endpoints
- USB Applications Compliance
 - P75 (D+) has an internal pull-high resistor (1.5 K Ω)
 - USB protocol handling
 - USB device state handling
 - Identifies and decodes Standard USB commands to EndPoint Zero
- PS/2 Application Support
 - Built-in PS/2 port interface for mouse
- Built-in 8-bit RISC MCU
 - 8-level stacks for subroutine nesting and interrupt
 - 8-bit real time clock/counter (TCC) with overflow interrupt
 - Six available interrupts
 - Built-in free running RC oscillator for Watchdog Timer and Dual clock mode
 - Two independent programmable prescalers for WDT and TCC
 - Two power saving methods:
 - a) Power-down mode (Sleep mode)
 - b) Dual clock mode

- Two clocks per instruction cycle
- One-time programmable (OTP)
- I/O Ports
 - Up to 4 LED sink pins
 - Each GPIO pin has an internal programmable pull-high resistor (25K Ω)
 - Port 60~66, P74 ~ P77 and P92~ P94 can wake up the MCU from Sleep mode by input state change
- Internal Memory
 - Built-in 6K \times 13 bits Program ROM
 - Built-in 208 bytes general purpose registers (SRAM)
 - Built-in USB Application FIFOs
- Operation Frequency
 - Normal Mode: MCU runs with an external oscillator frequency of 6 , 12 or 16 MHz
 - Dual Clock Mode: MCU runs at a frequency of 256kHz (or 32kHz, 4kHz, 500Hz), emitted by the internal oscillator with the external crystal turned off to save power.
- Built-in 3.3V Voltage Regulator
 - For MCU power supply
 - Pull-up source for the external USB resistor on D+pin
- Package Type:
 - 18-pin SOP (300mil): EM78P613AM
 - 20-pin SOP (300mil): EM78P613BM
 - 24-pin SOP (300mil): EM78P613CM

3 Application

- USB and PS/2 both compatible with mouse
- USB Mouse
- USB Joystick

4 Pin Assignment

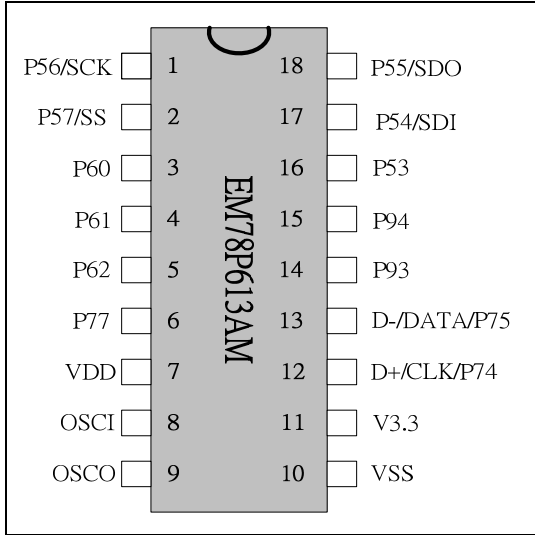


Figure 4-1a EM78P613AM (18-Pin SOP)

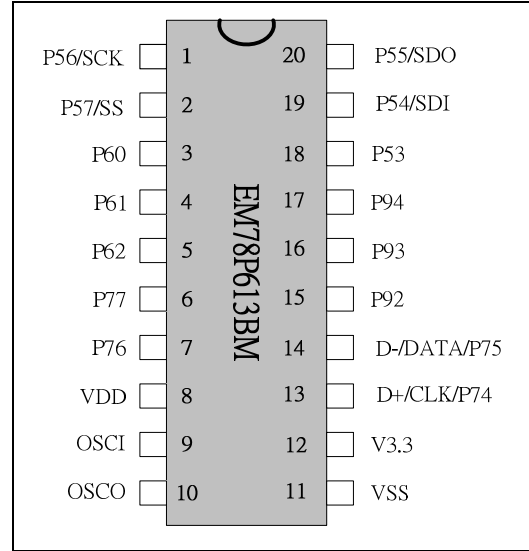


Figure 4-1b EM78P613BM (20-Pin SOP)

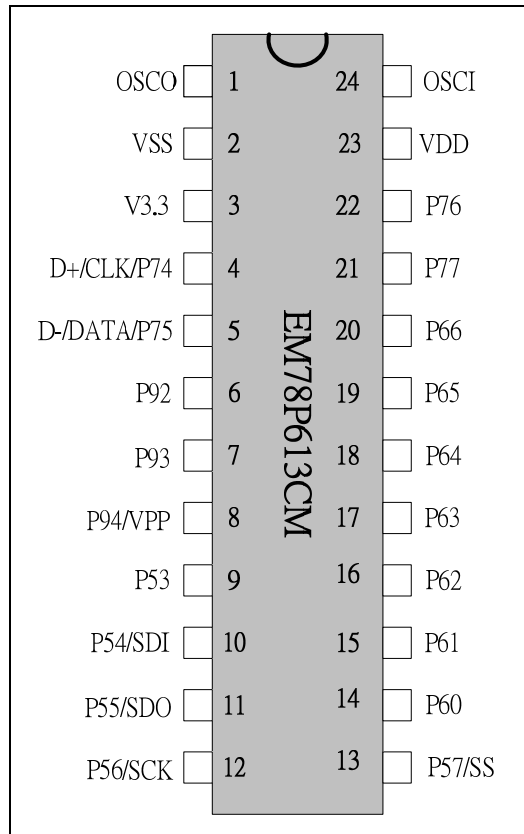


Figure 4-1c EM78P613CM (24-Pin SOP)

5 Pin Description

Symbol	I/O	Function
P54 ~ P57	I/O	Port 5 is a 4-bit 3.3V bi-directional I/O port. They can be pulled-high internally by software control. For SPI function: P54 SPI data Rx pin P55 SPI data Tx pin P56 SPI Clock P57 SPI Slave Select Pin
P60 ~ P66	I/O	Port 6 is a 7-bit 3.3V bi-directional I/O port. They can be pulled-high internally by software control.
P76 ~ P77	I/O	LED sink pins P76 ~ P77 are 3.3V bi-directional I/O ports. They can be pulled-high internally by software control.
P92 ~ P93	I/O	P92~P93 are 3.3V bi-directional I/O ports. They can be pulled-high internally by software control. P92-P93 can be LED direct sink pins.
P94 / Vpp	I	Input only. OTP program pin.
D+/CLK/P74	I/O	USB plus data line interface or CLK for PS/2 mouse. When the EM78P613 is running in PS/2 mode, this pin will have an internally pulled high resistor (2.2K Ω), with VDD=5.0V. When the EM78P613 is running in USB mode, this pin will have an internally pulled high resistor (1.5K Ω), with V33=3.3V.
D-/DATA/P75	I/O	USB minus data line interface or DATA for PS/2 mouse. When the EM78P613 is running in PS/2 mode, this pin will have an internally pulled high resistor (2.2K Ω), with VDD=5V.
OSCI	I	6 MHz / 12/16 MHz Crystal input.
OSCO	O	Return path for 6 MHz / 12 MHz/16 MHz Crystal.
V3.3	PWR	3.3V regulator output. This pin has to be tied to a 4.7 μ F capacitor.
VDD	PWR	Power supply pin
GND	PWR	Ground pin

6 Block Diagram

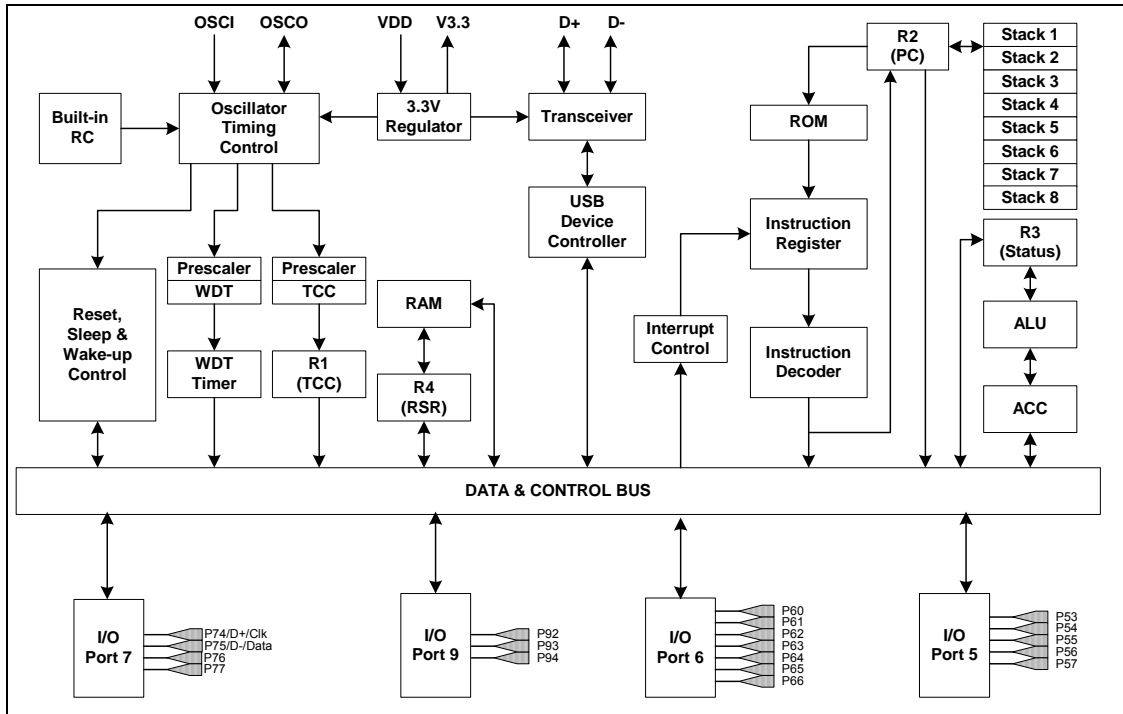


Figure 6-1 EM78P613 Series Block Diagram

7 Functional Description

The EM78P613 memory is organized into three spaces, namely;

- User Program memory in 6K×13 bits ROM space
- Data Memory in 208 bytes SRAM space
- USB Application FIFOs for EndPoint0, EndPoint1, and EndPoint2

7.1 Program Memory

The program space of the EM78P613 is 6K words, and is divided into six pages. Each page is 1K words long. After a reset, the 13-bit Program Counter (PC) points to location zero of the program space.

The Interrupt Vector is at 0x0001 and accommodates TCC interrupt, P74~P77 State Changed interrupt, EndPoint0 interrupt, USB Suspend interrupt, USB Reset interrupt, and USB Host Resume interrupt.

When interrupt occurs, the MCU will auto save to the Status Register (R3), RAM.

Select Register (R4), R8.7, Accumulator (A), then clear PS0~PS2 and fetch the next instruction from the corresponding address as illustrated in the following diagram.

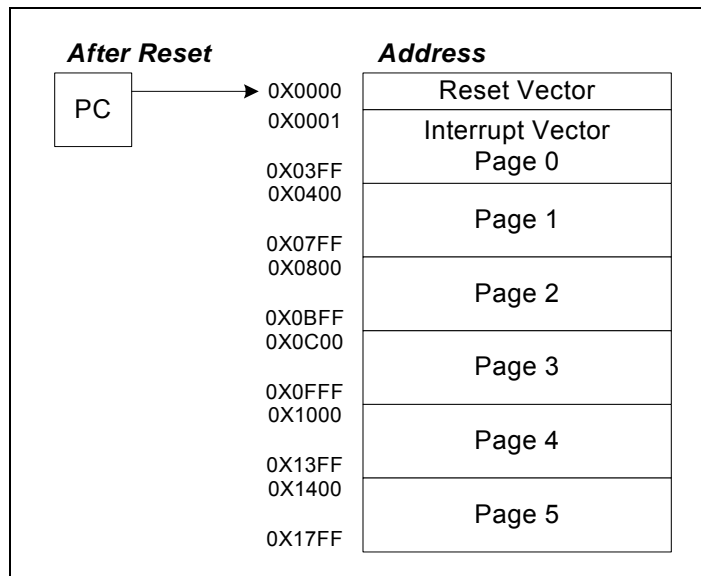


Figure 7-1 Functional Map Diagram of EM78P613 Program Memory

When executing “RETI” instruction, the MCU will pop A, R3, R4, R8.7 and stack, and enable interrupt.

7.2 Data

The Data Memory has 208 bytes SRAM space. It also has an on-chip USB Application FIFO space for USB Application. Figure 7-1 below shows the organization of the Data Memory Space.

7.2.1 Special Purpose Register

When the microcontroller executes instructions, specific registers are implemented to ensure proper operation of essential functions, such as Status Register which records the calculation status, Port I/O Control Registers which control the I/O pins' direction, etc. Lots of other special purpose registers are provided for various functions.

Note that Special Control Registers can only be read or written to by two instructions: IOR and IOW.

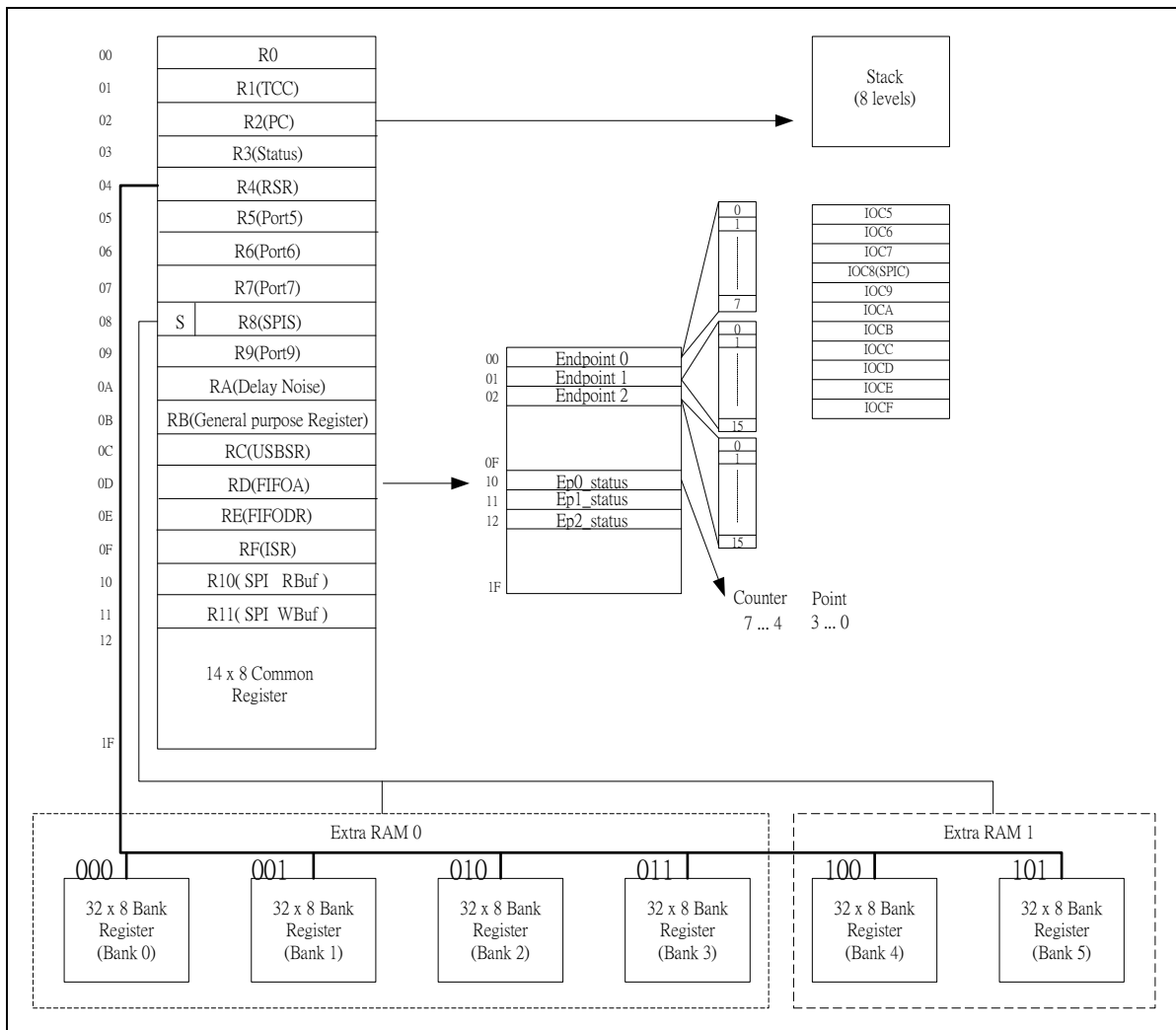


Figure 7-2 EM78P613 Data RAM Organization

7.2.2 Operation Registers

The following subsections describe each of the Operation Registers of the Special Purpose Registers. The Operation Registers are arranged according to the order of the registers' address. Note that some registers are read only, while others are both readable and writable.

7.2.2.1 R0 (Indirect Addressing Register) *Default Value: (0B_0000_0000)*

R0 is not a physically implemented register. Its major function is as an indirect addressing pointer. Any instruction using R0 as a pointer actually accesses data pointed by the RAM Select Register (R4).

7.2.2.2 R1 (Timer / Clock Counter) *Default Value: (0B_0000_0000)*

The TCC register is an 8-bit timer or counter. It is readable and writable as any other register. The Timer module will be incremented after execution of every instruction cycles. User can work around this by writing an adjusted value. The Timer interrupt is generated when the R1 register overflows from FFh to 00h. This overflow sets the TCIF (RF[0]) bit. The interrupt can be masked by clearing bit TCIE (IOCF[0]). After Power-on reset and Watchdog reset, the initial value of this register is 0x00.

7.2.2.3 R2 (Program Counter and Stack) *Default Value: (0B_0000_0000)*

The EM78P613 Program Counter is a 13-bit register that allows accessing of the 6k words of the Program Memory with 8 level stacks. The eight LSB bits, A0~A7, are located at R2, while the three MSB bits, A12~A10, are located at R3. The Program Counter is cleared after Power-on reset or Watchdog reset. The first instruction that is executed after a reset is located at Address 00h.

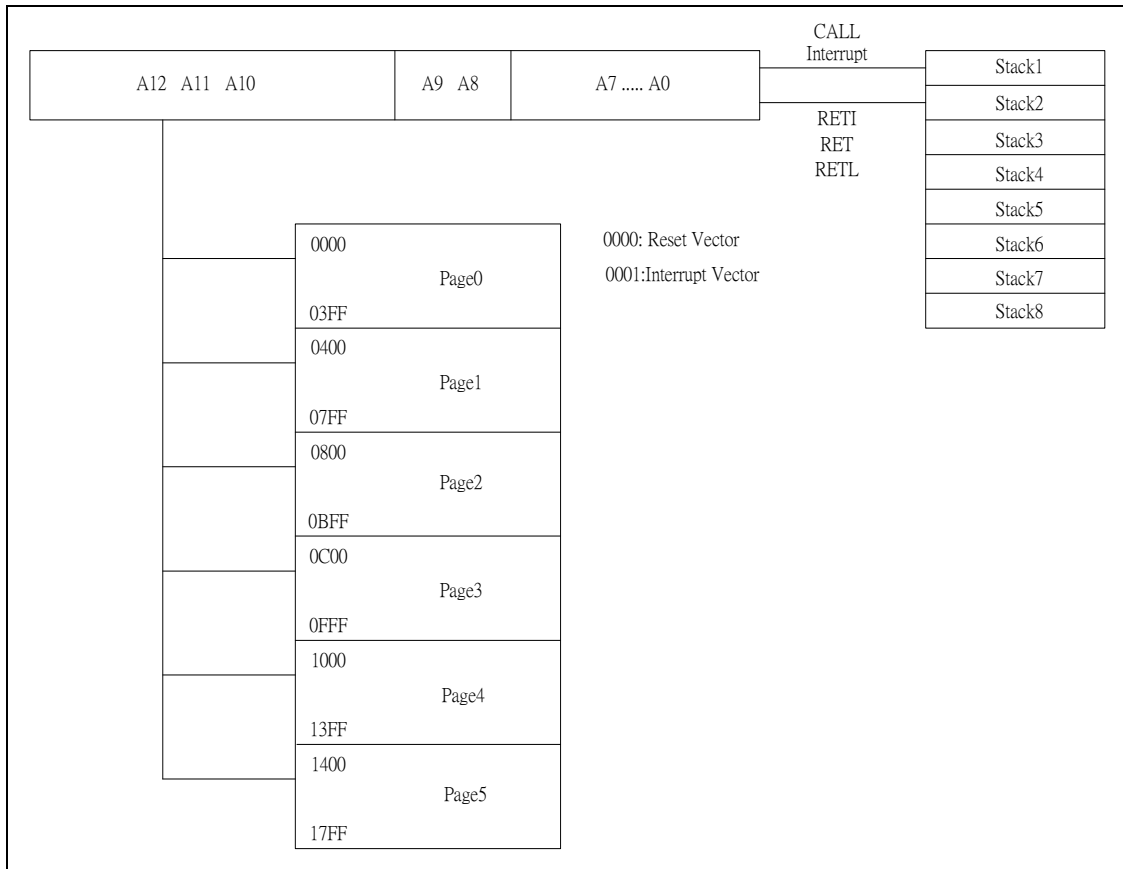


Figure 7-3 Program Counter and Stack

7.2.2.4 R3 (Status Register) Default Value: (0B_0001_1XXX)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
PS2	PS1	PS0	T	P	Z	DC	C

R3 [0] : Carry/Borrow Flag

0 : No carry-out from the result's Most Significant bit

1 : A carry-out from the result's Most Significant bit occurred

NOTE

For Borrow, the polarity is reversed. For rotate (RRC, RLC) instructions, this bit is loaded with either high or low-order bit of the source register.

R3 [1] : Auxiliary Carry/Borrow Flag. For ADD, SUB Instructions

0 : No carry-out from the 4th low-order bit of the result

1 : A carry-out from the 4th low-order bit of the result occurred

NOTE

For Borrow, the polarity is reversed.



R3 [2] : Zero flag. It will be set to **1** when the result of an arithmetic or logic operation is zero.

R3 [3] : Power down flag. It will be set to **1** during Power-on phase or by “WDTC” command and cleared when the MCU enters into Power down mode. It remains in its previous state after a Watchdog Reset.

0 : Power down

1 : Power-on

R3 [4] : Time-out flag. It will be set to **1** during Power-on phase or by “WDTC” command. It is reset to **0** by WDT time-out.

0 : Watchdog timer overflow occurs

1 : No Watchdog timer overflow

The various states of Power down flag and Time-out flag at different conditions are shown below:

T	P	Condition
1	1	Power-on reset
1	1	WDTC instruction
0	*P	WDT time-out
1	0	Power down mode
1	0	Wake up caused by port change during Power down mode

*P: Previous status before WDT reset

R3 [5-7] : Page selection bits. These three bits are used to select the program memory page.

PS2	PS1	PS0	Program Memory Page [Address]
0	0	0	Page 0 [0000-03FF]
0	0	1	Page 1 [0400-07FF]
0	1	0	Page 2 [0800-0BFF]
0	1	1	Page 3 [0C00-0FFF]
1	0	0	Page 4 [1000-13FF]
1	0	1	Page 5 [1400-17FF]

7.2.2.5 R4 (RAM Select Register) Default Value: (0B_00XX_XXXX)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
BK1	BK0	Ad5	Ad4	Ad3	Ad2	Ad1	Ad0

R4 (RAM select register) contains the address of the registers.

R4 [0~5] : Used to select registers in 0x00h~0x3Fh. The Address 0x00~0x1F is a common space. After 0x1Fh, SRAM is divided into four banks, using Bank Select Register.

R4 [6, 7] : Used to select the registers bank (refer to the table below). The following are two examples:

- 1) R4=00001100 and R4=10001100 point to the same Register 0x0Ch. Since 0x0Ch is in the common space, Bit 6 and Bit 7 are meaningless.
- 2) R4=10111100 points to Register 0x3C in Bank 2.

R8[7]Extr_R	R4[7]Bk1	R4[6]Bk0	RAM Bank #
0	0	0	Bank 0
0	0	1	Bank 1
0	1	0	Bank 2
0	1	1	Bank 3
1	0	0	Bank 4
1	0	1	Bank 5

7.2.2.6 R5 (Port 5 I/O Register) Default Value: (0B_0000_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
P57	P56	P55	P54	-	-	-	-

7.2.2.7 R6 (Port 6 I/O Register) Default Value: (0B_0000_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
-	P66	P65	P64	P63	P62	P61	P60

7.2.2.8 R7 (Port 7 I/O Register) Default Value: (0B_0000_X000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
P77	P76	D- / P75 / DATA	D+ / P74 / CLK	-	-	-	-

7.2.2.9 R8 SPIS (SPI Status Register) Default Value:(0B_0000_1000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Extr_R	SRO	SSE	RBF	/P5 Wake-up	-	-	Set_Config

R8[0] : Set configuration flag. Read only. Set when the value of “set configuration” command is a non-zero.

The hardware clears this bit either when the host “set configuration value” is zero or UDC receives a reset signal.

R8[1,2] : Reserved

R8[3] : Port 5 wake-up function

0 : Enable

1 : Disable

NOTE

You must save the Port 5 input pin state before enabling the Port 5 wake-up function.

R8[4] : RBF (Read Buffer Full flag)

0 : Receiving not completed yet, and the SPIRB is not fully updated.

1 : Receiving completed; SPIRB is fully updated.

NOTE

This bit is valid in Master mode.

R8[5] : SSE (SPI Shift Enable bit)

0 : Reset as soon as the shifting is completed, and the next transmission is ready to shift.

1 : Start to shift, and keep at 1 while the current transmission is still being transmitted.

NOTE

This bit is reset to 0 by the hardware at every transmission

R8[6] : SRO (SPI Read Overflow bit)

0 : No overflow

1 : A new data is received while the previous data is still being held in the SPIB register. In this state, the data in the SPIS register will be destroyed. To avoid setting this bit, you should read the SPIRB register even if only transmission is implemented.

NOTE

This can only occur in Slave mode.

R8[7] : Extr_R (Extra RAM block switch)

0 : Bank 0~Bank 3 (Extra RAM0)

1 : Bank 4~Bank 5 (Extra RAM1)

7.2.2.10 R9 (Port 9 I/O Register) *Default Value: (0B_000X_0000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
-	-	-	-	P93	P92	-	-

7.2.2.11 RA (Reserved) *Default Value: (0B_0000 0000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
-	-	-	Delay noise	-	-	-	-

RA[0~3; 5~7]: Reserved

RA[4]: Delay noise. Set by hardware and cleared by software.

0 : VDD noise never drop over 2V

1 : VDD noise drop over 2V

NOTE

During MCU reset (including Power-on reset and Watchdog reset), RA[4] is reset to "0".

7.2.2.12 RC (USB Application Status Register) *Default Value: (0B_0000_0000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
EP0_W	EP0_R	EP1_R	EP2_R	EP2_W	Host_Suspend	EP0_Busy	Stall

RC [0]: Stall flag. While the MCU receives an unsupported command or invalid parameters from host, this bit is set to **1** by the firmware to notify the UDC to return a STALL handshake. When a successful Setup transaction is received, this bit is automatically cleared. This bit is readable and writable.

RC [1]: EP0_Busy flag. When this bit is equal to **1**, it indicates that the UDC is in the process of writing data into the EP0's FIFO or reading data from it. During this time, the firmware will avoid accessing the FIFO until the UDC finishes writing or reading. This bit is readable only.

RC [2]: Host Suspend flag. If this bit is equal to **1**, it indicates that the USB bus has no traffic for a specified period of 3.0 ms. This bit will also be cleared automatically when there is a bus activity. This bit is readable only.

RC [3]: EP2_W flag. This bit is set when the UDC receives a successful data from the USB Host to EP2. Upon detecting that this bit is equal to **1**, the firmware will execute a read sequence to the EP2's FIFO, after which this bit is cleared. Otherwise, the subsequent data from the USB host will not be accepted by the UDC.

RC [6, 5, 4] EP0_R / EP1_R / EP2_R flag. These three bits inform the UDC to read the data from the FIFO. Then the UDC will automatically send the data to the Host. After the UDC finishes reading the data from the FIFO, these bits are cleared automatically.



Therefore, before writing data into the FIFO, the firmware will first check these bits to avoid overwriting the data. These three bits can only be set by firmware and cleared by hardware.

RC [7] : EP0_W flag. After the UDC completes writing data to the FIFO, this bit will be set automatically. The firmware will clear it as soon as it gets the data from EP0's FIFO. Only when this bit is cleared, will the UDC be able to write a new data into the FIFO.

Therefore, before the firmware can write data into the FIFO, this bit must first be set by the firmware to prevent the UDC from writing data at the same time. This bit is both readable and writable.

7.2.2.13 RD (USB Application FIFO Address Register)

Default Value: (0B_0000_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0	0	0	UAD4	UAD3	UAD2	UAD1	UAD0

RD [0~4] USB Application FIFO address registers. These five bits are the address pointers of USB Application FIFO.

RD [5~7] Undefined registers. The default value is **0**.

7.2.2.14 RE (USB Application FIFO Data Register)

Default Value: (0B_0000_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
UD7	UD6	UD5	UD4	UD3	UD2	UD1	UD0

RE (USB Application FIFO data register) contains the data in the register of which address is pointed by RD.

NOTE

For example, if you want to read the fourth byte of EndPoint Zero, you need to use the address of EP0 (0x00) and the Data Byte Pointer of EP0 (0x10) to access it.

```

// Read the 4th byte of the EP0 FIFO
// First, assign the data byte pointer of the EP0 register (0X10) with 0X03.
MOV A, @0X10
MOV RD, a // Move data in A to RD register
MOV A, @0X03
MOV RE, A // Move data in A to RE register

// Then read the content from EP0 FIFO (0x00) 4th byte
MOV A, @0X00
MOV RD, A // Assign an address point to EP0 FIFO
MOV A, RE // Read the fourth byte data (Byte 3) of the EP0 FIFO
MOV A, 0X0E // Read the fifth byte data (Byte 4) of the EP0 FIFO
    
```

7.2.2.15 RF (Interrupt Status Register) Default Value: (0B_0000_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
USB Host Resume_IF	–	SPIIF	Port7 state change_IF	USB Reset_IF	USB Suspend_IF	EP0_IF	TCC_IF

RF [0] : TCC Overflow interrupt flag. It will be set while TCC overflows, and is cleared by firmware.

RF [1] : EndPoint Zero interrupt flag. It will be set when the EM78P613 receives the Vendor/Customer Command to EndPoint Zero. This bit is cleared by firmware.

RF [2] : USB Suspend interrupt flag. It will be set when the EM78P613 finds the USB Suspend Signal on the USB bus. This bit is cleared by firmware.

RF [3] : USB Reset interrupt flag. It will be set when the host issues a USB Reset signal.

RF [4] : P74/P75 (PS2 only) /P76/P77 (USB and PS2) Port state change interrupt flag. In PS2 Mode, only pins configured as input can cause this interrupt to occur. These pins (P74, P75, P76 and P77) are compared with the value latched on the last read of Port 7.

In USB Mode, only P76 and P77 have this function.

NOTE

RF[4]: Port State Change Interrupt Flag

EM78M611

USB Mode – P76 and P77 DO NOT have interrupt function.

PS2 Mode – P74/P75/P76/P77 have interrupt function.

EM78P613

P74/P75/P76/P77 all have interrupt function in both USB and PS2 modes

RF [5] : (SPI_IF) SPI interrupt flag. Set when data transmission is completed. Cleared by software. The interrupt is created after the SPI data is saved to the SRAM.

RF [6] : Reserved

RF [7] : USB Host Resume interrupt flag. It will be set only in Dual Clock mode when the USB suspend signal becomes low.

NOTE

RF [7]: USB Host Resume_IF

*In EM78M611, this bit is always '1'. It is **not** available for use.*

In EM78P613, this bit is available for use.

7.2.2.16 R10 SPIRB (SPI Read Register) *Default Value: (0b00000000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
SRB7	SRB6	SRB5	SRB4	SRB3	SRB2	SRB1	SRB0

SRB0~SRB7 are the 8-bit data when there's complete transmission by SPI.

7.2.2.17 R11 SPIWB (SPI Write Register) *Default Value: (0b0000_0000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
SWB7	SWB6	SWB5	SRW4	SWB3	SWB2	SWB1	SWB0

SWB0~SWB7 are the 8-bit data that are waiting for transmission by SPI.

7.2.2.18 RB, R12~R1F, and R20~R3F (including Banks 0~5) are General Purpose Registers

7.2.3 Control Registers

Some special purpose registers are available for special control purposes. Except for the Accumulator (ACC), these registers must be read and written with special instructions. One of these registers, CONT, can only be read by the instruction "CONTR" and written by "CONTW" instruction. The other special control registers can be read by the instruction "IOR" and written by the instruction "IOW".

The following sections describe only the general functions of the control registers.

7.2.3.1 A (Accumulator)

Internal Data Transfer operation, or Instruction Operand Holding usually involves the temporary storage function of the Accumulator. The Accumulator is an 8-bit register that holds operands and the results of arithmetic calculations. It is not addressable. After an interrupt occurs, the Accumulator is auto-saved by hardware.

7.2.3.2 CONT (Control Register) *Default Value: (0B_0011_1111)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
LED	/INT	TSR2	TSR1	TSR0	PSR2	PSR1	PSR0

Except for Bit 6 (Interrupt enable control bit), the CONT register can be read by the instruction "CONTR" and written by the instruction "CONTW".

CONT [0~2] : Watchdog Timer prescaler bits. These three bits are used as the Watchdog Timer prescaler (WDT base time = 8 ms).

CONT [3~5] : TCC Timer prescaler bits.

The relationship between the prescaler value and these bits are shown below:

PSR2/TSR2	PSR1/TSR1	PSR0/TSR0	TCC Rate	WDT Rate
0	0	0	1: 2	1: 1
0	0	1	1: 4	1: 2
0	1	0	1: 8	1: 4
0	1	1	1: 16	1: 8
1	0	0	1: 32	1: 16
1	0	1	1: 64	1: 32
1	1	0	1: 128	1: 64
1	1	1	1: 256	1: 128

NOTE

The WDT Timing base is 8 ms.

Ex. Prescaler = 1:128

WDT overflow time is: $8\text{ ms} \times 2^7 = 1024\text{ ms}$

CONT [6] : Interrupt enable control bit. This bit toggles the Interrupt function between enable and disable. It is set to **1** by the Interrupt Disable instruction "DISI" and reset by the Interrupt Enable instructions "ENI" or "RETI."

0 : Enable the Interrupt function

1 : Disable the Interrupt function

CONT [7] : LED bit. This bit is used to enable the P76 and P77 LED sink capacity.

0 : Disable the P76, P77 LED sink capacity

1 : Enable the P76, P77 LED sink capacity

7.2.3.3 IOC5, IOC6, IOC7, & IOC9 I/O (Port Direction Control Registers)

Default Value: (0B_1111_1111)

These are I/O port (Port 5 ~ Port 9, excluding Port 8) direction control registers. Each bit controls the I/O direction of the three I/O ports respectively. When these bits are set to **1**, the relative I/O pins become input pins. Similarly, the I/O pins become outputs when the relative control bits are cleared.

0 : Output direction

1 : Input direction

7.2.3.4 IOC8: (SPIC) SPI Control Register (Default Value :0b00000000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
CES	SPIE	OD3	OD4	–	SRB2	SRB1	SRB0

IOC8 [0~2] : SBRS (SPI Baud Rate Select bits)

SPI baud rate table

SBRS2 (Bit 2)	SBRS1 (Bit 1)	SBRS0 (Bit 0)	Mode	Baud Rate
0	0	0	Master	Fosc/2
0	0	1	Master	Fosc/4
0	1	0	Master	Fosc/8
0	1	1	Master	Fosc/16
1	0	0	Master	Fosc/32
1	0	1	Master	Fosc/64
1	1	0	Slave	/SS enable
1	1	1	Slave	/SS disable

IOC8 [3] : Reserved

IOC8 [4] : OD4 (Open-drain Control bit)

0 : Open-drain disable for SCK

1 : Open-drain enable for SCK

IOC8 [5] : OD3 (Open-drain Control bit)

0 : Open-drain disable for SDO

1 : Open-drain enable for SDO

IOC8 [6] : SPIE (SPI Enable bit)

0 : Disable SPI mode

1 : Enable SPI mode

IOC8 [7] : CES (Clock Edge Select bit)

0 : Data shifts out on rising edge, and shifts in on falling edge. Data is on hold during a low level.

1 : Data shifts out on falling edge, and shifts in on rising edge. Data is on hold during a high level.

7.2.3.5 IOCA (Operation Mode Control Register) *Default Value: (0B_1110_0011)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Dual_Frq.1	Dual_Frq.0	/P76,/P77 Pull high	Remote_ Wake up	–	–	PS/2	USB

IOCA [0, 1] : Two bits used to select the operation mode.

IOCA[1]	IOCA[0]	Operation Mode
0	0	Detect Mode
0	1	USB Mode
1	0	PS/2 Mode
1	1	USB Test Mode

IOCA[2~3] : Reserved

IOCA[4] : Indicate whether the device is currently requested to support Remote Wake-up or not. The Remote Wake-up field can be modified by “SetFeature ()” and “ClearFeature ()” requests.

0 : Do Not support remote wake-up

1 : Supports remote wake-up

NOTE

IOCA[4]: Remote_Wake up bit
EM78M611 does **NOT** support this function. Only **EM78P613**, **EM78P611F**, **EM78611E**, and **EM78M611E** do.

IOCA[5] : Pull-high resistor of P77 and P76. This is applicable USB mode only.

0 : Pull-high is enabled

1 : Pull-high is disabled

NOTE

IOCA[5]: /P76, /P77 Pull-high bit
The previous versions of **EM78M611/EM78611** do **NOT** support this function. Only the **EM78P613**, **EM78611E**, & **EM78P611F** support this function in USB mode.

IOCA [6, 7] : Select the operation frequency in Dual Clock Mode. Four frequencies are available and can be selected as Dual Clock Mode in running the MCU program.

Dual_Frq.1	Dual_Frq.0	Frequency
0	0	500Hz
0	1	4kHz
1	0	32kHz
1	1	256kHz

7.2.3.6 IOCB (Port 9 Wake-up Pin Select Register) *Default Value: (0B_X111_1111)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
–	–	–	/P94	/P93	/P92	–	–

IOCB [2~4] : These bits are used to select which of the Port 9 pins is to be assigned to wake-up the MCU while in Power down mode.

- 0 : Enable the function
- 1 : Disable the function

IOCB [5~7; 0~1] : Reserved

7.2.3.7 IOCC (Port 9 LED Sink Capacity Control Register)

Default Value: (0B_000X_0000)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
–	–	–	–	P93	P92	–	–

IOCC [2~3] : LED sink control bit. These bits are used to enable the LED sink capacity of P92 ~ P93

- 0 : Disable the LED sink capacity of the respective pin
- 1 : Enable the LED sink capacity of the respective pin

IOCC [7~4;1~0] : Reserved bits

7.2.3.8 IOCD (Port 9 Pull-high Control Register) *Default Value: (0B_111X_1111)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
–	–	–	–	/PH93	/PH92	–	–

IOCD [2~3] : These bits control the 25KΩ pull-high resistor of individual pins in Port 9.

- 0 : Enable the pull-high function
- 1 : Disable the pull-high function

IOCD [4~7; 0~1] : Reserved bits

7.2.3.9 IOCE (Special Function Control Register) *Default Value: (0B_1101_0111)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
/Dual clock	/WUE	WTE	RUN	Device_Resume	–	/PU6	/PU5

IOCE [0, 1] : Port 5 and Port 6 pull-high control bits.

- 0 : Enable
- 1 : Disable

IOCE [2] : Reserved

IOCE [3] : Setting this bit will allow the UDC to execute Resume signaling. This bit is set by firmware to generate a signal to wake-up the USB host and is cleared as soon as the USB Suspend signal becomes low. It can only be used in Dual clock mode when the USB suspend signal becomes low.

NOTE

IOCE[3]: Device_Resume bit

*In EM78M611, this bit is always '0'. It's use is **not** available.*

In EM78P613, this bit is available for use.

IOCE [4] : Run bit. This bit can be cleared by firmware and set during power-on, or by the hardware at a falling edge of the wake-up signal. When this bit is cleared, the system clock is disabled and the MCU enters into Power down mode. At the transition of a wake-up signal from high to low, this bit is set to enable the system clock.

0 : Sleep mode. The EM78P613 is in power down mode.

1 : Run mode. The EM78P613 is in normal working mode.

IOCE [5] : Watchdog Timer enable bit. The bit disables/enables the Watchdog Timer.

0 : Disable WDT

1 : Enable WDT

IOCE [6] : Enable the wake-up function as triggered by a port-changed status. This bit is set by UDC.

0 : Enable the wake-up function

1 : Disable the wake-up function

IOCE [7] : Dual clock Control bit. This bit is used to select the frequency of the system clock. When this bit is cleared, the MCU will run on very low frequency for power saving and the UDC will stop working.

0 : Selects the EM78P613 to run on slow frequency

1 : Selects the EM78P613 to run on normal frequency



7.2.3.10 IOCF (Interrupt Mask Register) *Default Value: (0B_0000_0000)*

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
USB Host Resume_IE	–	SPI_IE	Port 7 state change_1E	USB Reset_IE	USB Suspend_IE	EP0_IE	TCC_IE

IOCF [0~7] TCC / EP0 / USB Suspend / USB Reset / Port 7 State Change /SPI /USB Host Resume interrupt enable bits. These eight bits control the TCC interrupt function, EP0 interrupt, USB Suspend interrupt, USB Reset interrupt, Port 7 State Change interrupt, SPI interrupt, and USB Host Resume interrupt respectively. Individual interrupt is enabled by setting its associated control bit in the IOCF to **1**.

0 : Disable Interrupt

1 : Enable Interrupt

Only when the global interrupt is enabled by the ENI instruction will the individual interrupt work. After the DISI instruction, any interrupt will not work even if the respective control bits of IOCF are set to **1**.

The USB Host Resume Interrupt works only in Dual clock mode. This is because when the MCU is in Sleep mode, it will be automatically awoken by the UDC Resume signal.

7.3 USB Application FIFO

For USB Application, the EM78P613 provides an 8-byte First-In-First-Out (FIFO) buffer for endpoint0, and provides two 16-byte FIFO buffer for Endpoint1 and Endpoint2. The buffer cannot be accessed directly. However, a corresponding Data Byte Pointer register for each endpoint is made available to address the individual byte of the FIFO buffer. The content of the individual byte will map to a special register.

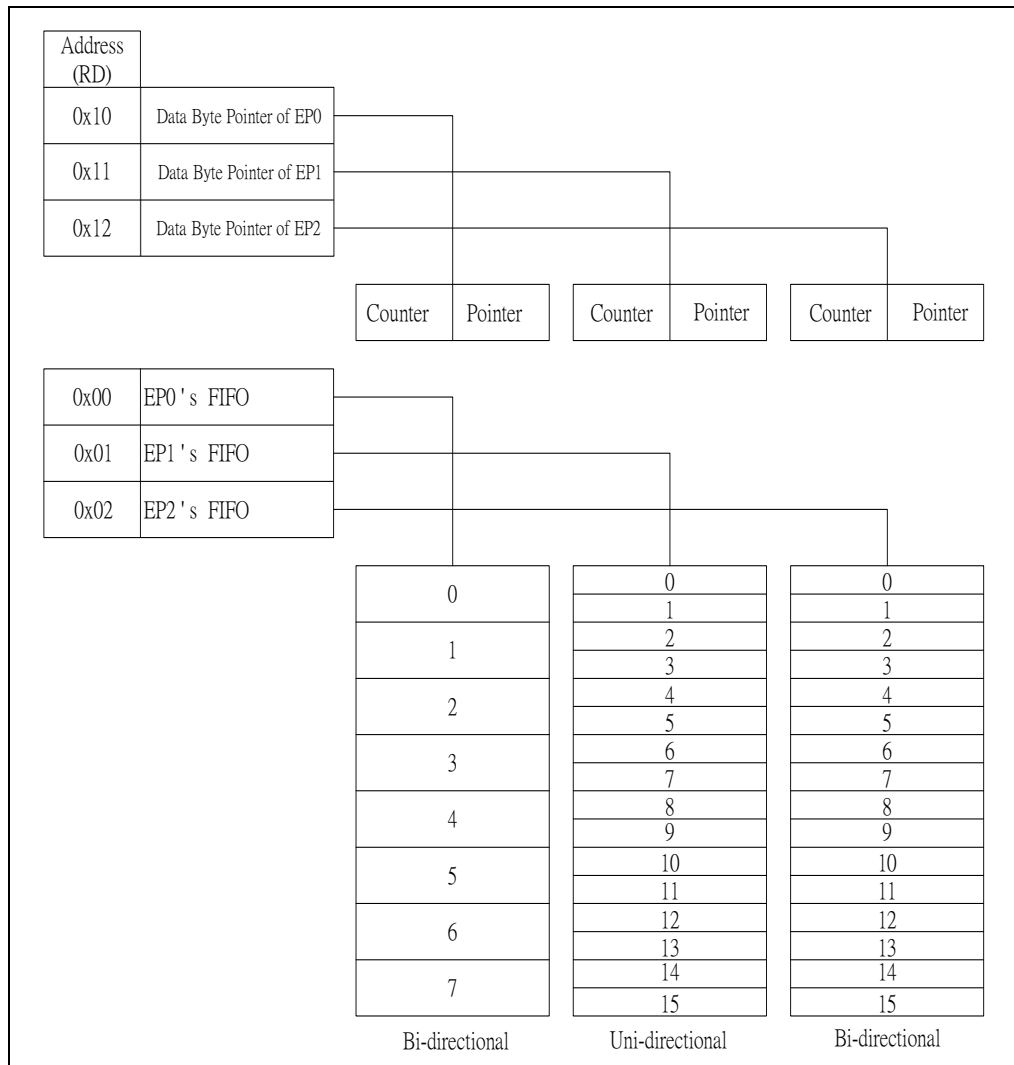


Figure 7-4 Functional Map Diagram of USB Application FIFO



7.4 USB Application

The EM78P613 is designed specially for USB device application and has many powerful functions that support the firmware to free itself from complex situation in various aspects of USB application.

7.4.1 USB Device Controller

The EM78P613 has a built-in USB Device Controller (UDC) which can interpret the USB Standard Command and respond automatically without involving firmware. The embedded Series Interface Engine (SIE) handles the serialization and de-serialization of actual USB transmission. Thus, a developer can concentrate his efforts more in perfecting the device actual functions and spend less energy in dealing with USB transaction.

The UDC handles and decodes most Standard USB commands defined in the USB Specification Rev1.1. If the UDC receives an unsupported command, it will set a flag to notify the MCU of the receipt of such command. The Standard Commands that the EM78P613 supports includes; **Clear Feature, Get Configuration, Get Interface, Get Status, Set Address, Set Configuration, Set Feature, and Set Interface.**

Each time the UDC receives a USB command, it writes the command into the EP0's FIFO. Only when it receives unsupported command will the UDC notify the MCU through interrupt.

Hence, the EM78P613 is very flexible under USB application since the developer can freely choose the appropriate method of decoding the USB command as dictated by varying conditons.

7.4.2 Device Address and Endpoints

The EM78P613 supports one device address and three endpoints, i.e., EP0 for control endpoint, EP1 and EP2 for interrupt endpoints. Sending data to the USB host in EM78P613 is very easy. Just write data into the EP's FIFO, set the flag, and the UDC will handle the rest. It will then confirm that the USB host has received the correct data from EM78P613.

7.5 Reset

The EM78P613 provides three types of reset:

- 1) Power-on Reset
- 2) Watchdog Reset
- 3) USB Reset

7.5.1 Power-on Reset

Power-on Reset occurs when the device is attached to power and a reset signal is initiated. The signal will last until the MCU becomes stable. After a Power-on Reset, the MCU enters into the following predetermined states and then, it is ready to execute the program.

- a) The program counter is cleared.
- b) The TCC timer and Watchdog timer are cleared.
- c) Special registers and Special Control registers are all set to their initial values.

7.5.2 Watchdog Reset

When the Watchdog timer overflows, it causes the Watchdog to reset. After it resets, the program is executed from the beginning and some registers will be reset. The UDC however, remains unaffected.

7.5.3 USB Reset

When the UDC detects a USB Reset signal on the USB Bus, an MCU interrupt occurs, after which it proceeds to perform the specified process that follows. After a USB device is attached to the USB port, it cannot respond to any bus transactions until it receives a USB Reset signal from the bus.

7.6 Power Saving Mode

The EM78P613 provides two options of power-saving modes for energy conservation, i.e., Power Down mode and Dual Clock mode.

7.6.1 Power Down Mode

The EM78P613 enters into Power Down mode by clearing the RUN register (IOCE[4]). During this mode, the oscillator is turned off and the MCU enters Sleep mode. It will wake-up when a signal from the USB host is resumed, or when a Watchdog Reset occurs or when an input port state changes.

If the MCU wakes up when I/O port status changes, the direction of the I/O port should be set at input direction, and then read the state of port. For example:

```
:  
// Set the Port 6 to input port  
MOV      A, @0xFF  
IOW      PORT 6  
// Read the state of Port 6  
MOV      PORT 6, PORT 6  
// Clear the RUN bit  
IOR      0xE  
AND      A, 0B11101111  
IOW      0xE  
:  
:
```

7.6.2 Dual Clock Mode

The EM78P613 has one internal oscillator for power saving application. Clearing the Bit IOCE [7] will enable the low frequency oscillator. At the same time, the external oscillator will be turned off. Then the MCU will run under very low frequency to conserve power. Four types of frequency are available for selection by setting bits IOCA [6, 7] (see *Section 7.2.3.5* for details).

The USB Host Resume Interrupt can only be used in this mode. If this interrupt is enabled, the MCU will be interrupted when the USB Host Resume signal is detected on USB Bus.

7.7 Interrupt

The EM78P613 has one interrupt vector in 0x0001. When an interrupt occurs during an MCU program run, it will jump to the interrupt vector (0x0001) and execute the instructions sequentially from the interrupt vector. RF is the interrupt status register, which records the interrupt status in the relative flags/bits.

The interrupt condition could be one of the following:

TCC Overflow: When the Timer Clock / Counter Register (R1) overflows, the status flag RF[0] will be set to 1. Its Interrupt Vector is 0X0001.

Port 7 State Change: When the input signals in Port 7 changes, the status flag RF[4] will be set to 1. Its Interrupt Vector is 0X0001.

EP0 Interrupt: When the UDC successfully accepts a setup transaction from host to EndPoint0, the status flag RF[1] is set to 1. Its Interrupt Vector is 0X0001.

USB Suspend: When UDC detects a USB Suspend signal on the USB bus, the status flag RF[2] is set to 1. Its Interrupt Vector is 0X0001.

USB Reset: When the UDC detects a USB Reset signal on the USB bus, the status flag R[3] is set to 1. Its Interrupt Vector is 0X0001.

USB Host Resume: When the UDC detects that the USB bus is no longer in Suspend condition and without Device Resume signal, the status flag R[7] is set to 1. Its Interrupt Vector is 0X0001.

IOCF is an interrupt mask register which can be set bit by bit. While their respective bit is written to 0, the hardware interrupt will be inhibited, that is, the EM78P613 will not jump to the interrupt vector to execute instructions. But the interrupt status flags still records the conditions no matter whether the interrupt is masked or not. The interrupt status flags must be cleared by firmware before leaving the interrupt service routine and enabling other interrupt.

The global interrupt is enabled by the ENI (RETI) instruction and is disabled by the DISI instruction.

7.8 Serial Peripheral Interface (SPI) Function

7.8.1 Overview

Figures 7-5a and 7-5b below show how the EM78P613 communicates with other devices through an SPI module. If EM78P613 is a master controller, it sends clock through the SCK pin. A couple of 8-bit data are transmitted and received at the same time.

However, if the EM78P613 is defined as a slave, its SCK pin could be programmed as an input pin. Data will continue to be shifted based on both the clock rate and the selected edge.

7.8.2 Features

- Operation in either Master mode or Slave mode
- 3-wire or 4-wire synchronous communication, that is, full duplex
- Programmable baud rates of communication
- Programming clock polarity
- Interrupt flag available for a read buffer full
- SPI transmission order
- Up to 6 MHz (maximum) bit frequency MSB

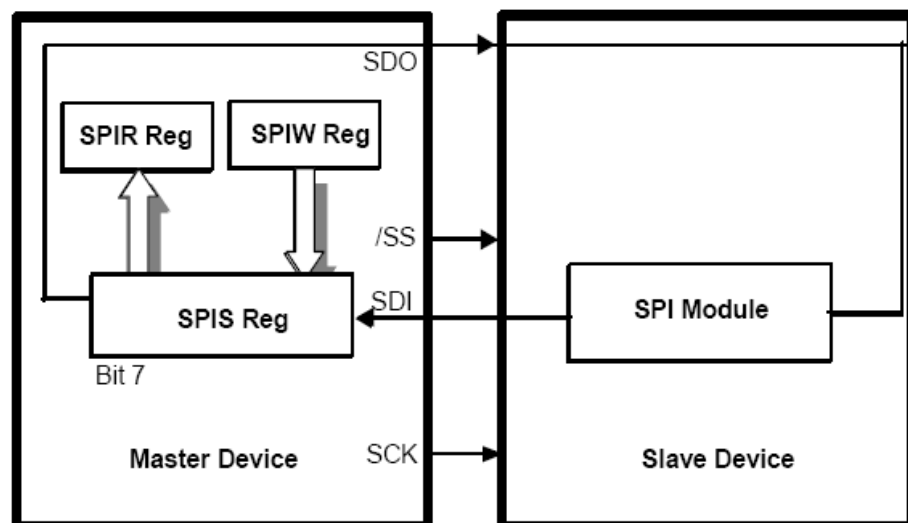


Figure 7-5a SPI Master/Slave Communication

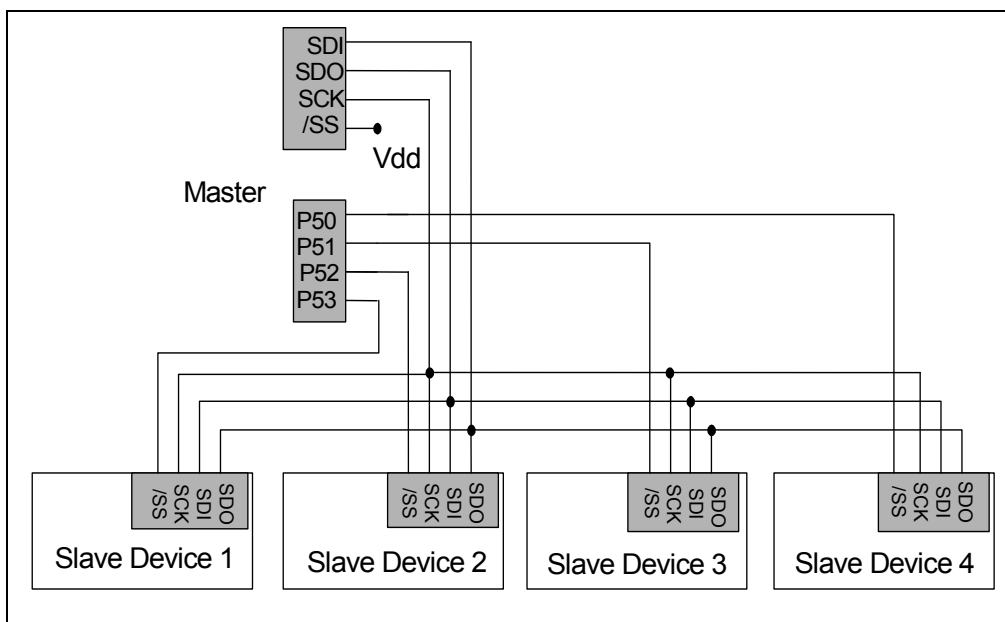


Figure 7-5b SPI Configuration as Single-Master and Multi-Slave

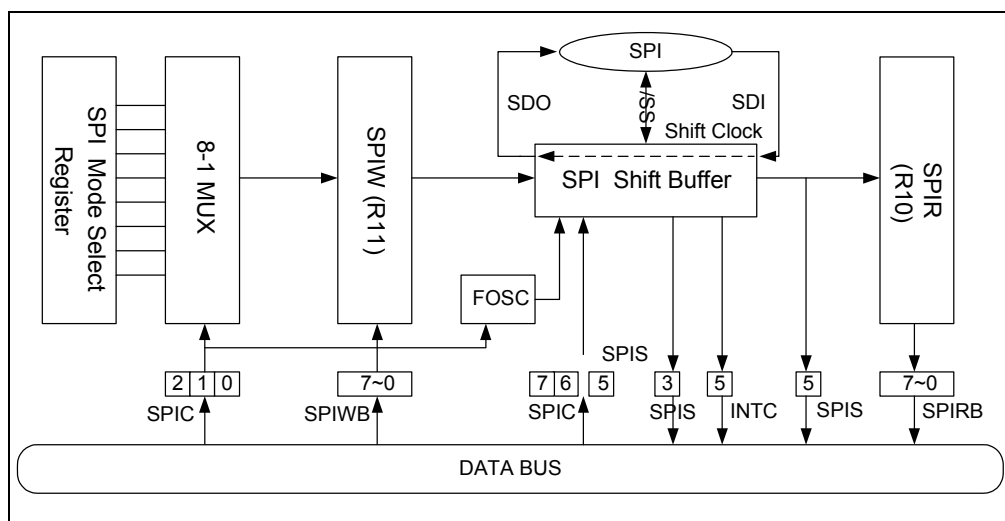


Figure 7-5c Functional Block Diagram of SPI Transmission

The following describes the function of each block and explains how to carry out the SPI communication with the signals depicted in Figure 7-5c above:

- **P54/SDI:** Serial Data In
- **P55/SDO:** Serial Data Out
- **P56/SCK:** Serial Clock
- **P57//SS:** /Slave Select (Option). This pin (/SS) may be required in a Slave mode.

- **RBF:** Set by Buffer Full Detector and reset by software.
- **Buffer Full Detector:** Set to **1** when an 8-bit data shifting is completed.
- **SSE:** Loads the data in SPIW register, and begin to shift.
- **SPIS reg:** Shift byte in and out. The MSB is shifted first. Both the SPI IN FIFO data and the SPI OUT FIFO data are loaded at the same time. Once data are written, the SPIS starts transmission/reception. The received data will be moved to the SPI IN FIFO register as soon as the shifting of the 8-bit data is completed. The RBF (Read Buffer Full) flag and the RBFIF (Read Buffer Full Interrupt) flag are then set.
- **SPIR reg:** Read buffer. The buffer will be updated as the 8-bit data shifting is completed. The data must be read before the next reception is completed. The RBF flag is cleared as soon as the SPI IN FIFO data is updated.
- **SPIW reg:** Write buffer. The buffer will ignore any attempt to write until the 8-bit data shifting is completed.

The SSE bit will be kept at **1** if the communication is still in process. This flag must be cleared when shifting is completed. You can determine if the next write attempt is available.
- **SBRS2~SBRS0:** Program the clock frequency/rates and sources.
- **Edge Select:** Selects the appropriate clock edges by programming the CES bit.

7.8.2 SPI Mode Timing

The SCK edge is selected by programming bit CES. The waveform shown in Figure 7-6 is applicable regardless whether the EM78P613 is in Master or Slave mode, with /SS disabled. However, the waveform in Figure 7-6b below can only be implemented in Slave mode with /SS enabled.

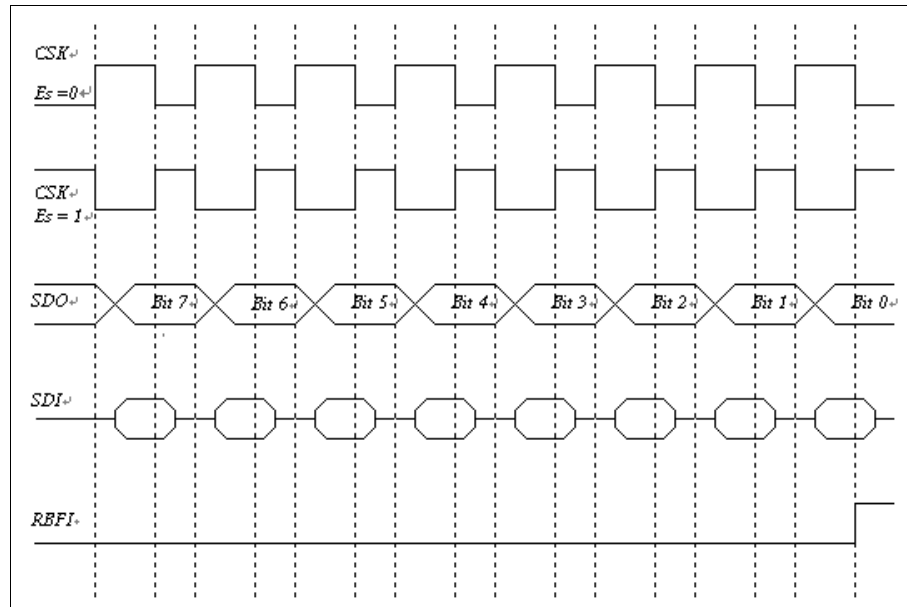


Figure 7-6a SPI Mode with /SS Disabled

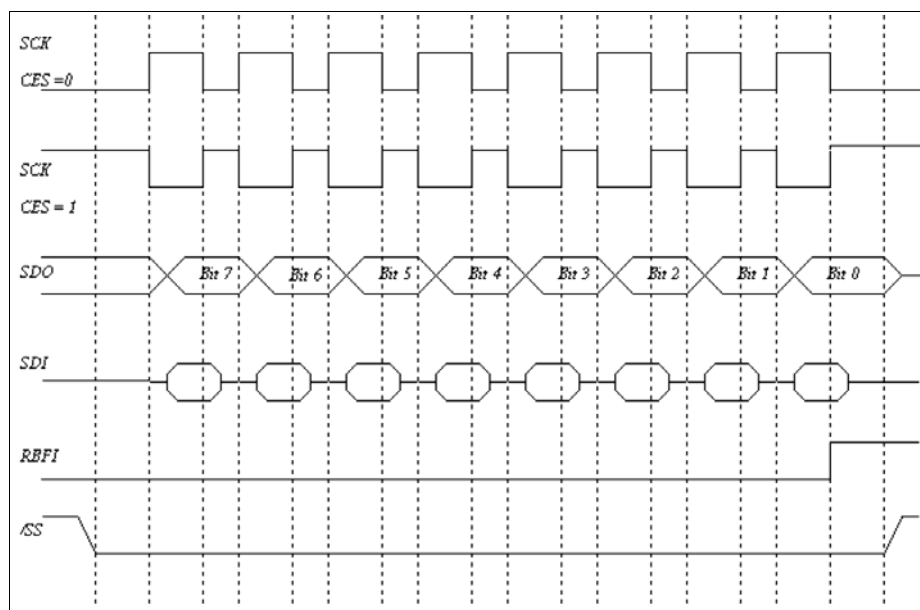


Figure 7-6b SPI Mode with /SS Enabled

8 Absolute Maximum Ratings

Symbol	Min	Max	Unit
Temperature under bias	0	70	°C
Storage temperature	-65	150	°C
Input voltage	-0.5	6.0	V
Output voltage	-0.5	6.0	V

9 DC Electrical Characteristics

T = 25°C, VDD=5V, VSS=0V

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
3.3V Regulator						
V _{Rag}	Output voltage of 3.3V Regulator	V _{DD} = 5V	3.0	3.3	3.6	V
V _{ResetL}	Low Power Reset detecting low Voltage	–	–	–	2.2	V
V _{ResetH}	Low Power Reset detecting high Voltage	–	2.3	–	–	V
I _{reg}	3.3V Regulator driving capacity	V _{3.3} = 3.3V	–	–	100	mA
MCU Operation						
I _{IL}	Input Leakage Current for input pins	V _{IN} =V _{DD} , V _{SS}	–	–	±1	µA
V _{IHX}	Clock Input High Voltage	OSCI	2.5	–	–	V
V _{ILX}	Clock Input Low Voltage	OSCI	–	–	1.0	V
I _{CC1}	VDD operating supply current – Normal frequency operation mode	Freq. = 6 MHz	–	–	10	mA
I _{CC2}	VDD operating supply current – Normal frequency operation mode	Freq. = 12 MHz	–	–	20	mA
I _{CC3}	VDD operating supply current – Dual clock mode	Freq. = 256kHz	–	–	250	µA
I _{SB1}	Operating Supply Current 1 – Power down mode	WDT disabled	–	–	120	µA
GPIO Pins						
VOH	Output High Voltage	(Ports 5, 6, 8, P7 (P74 75 in USB Mode) and P90~P93 P95~97)	–	V ₃₃	–	V
VOL	Output Low Voltage	(Port 5, 6, 8, P7 and P90~P93 P95~97)	–	V _{SS}	–	V
V _{IH}	Input High Voltage	Port 5 ~ Port 9	2.0	–	–	V
V _{IL}	Input Low Voltage	Port 5 ~ Port 9	–	–	0.8	V
IOH1	Output High Voltage (Port 5, Port 6, P76~77 and P92~93)	I _{Sink} = 10.0 mA V _{reg} = 3.3V	–	10.0	–	mA

(Continuation)

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
IOH2	Output High Voltage (P74, P75 in PS2 mode)	$I_{\text{Sink}} = 5.0 \text{ mA}$ $V_{\text{DD}} = 5\text{V}$	–	5.0	–	mA
IOL1	Output Low Voltage (Ports 5, 6; P92, P93, P76, P77 in normal mode)	$I_{\text{Sink}} = 10.0 \text{ mA}$ $V_{\text{reg}} = 3.3\text{V}$	–	10.0	–	mA
IOL2	Output Low Voltage (P74, P75 in PS2 Mode)	$I_{\text{Sink}} = 10.0 \text{ mA}$ $V_{\text{DD}} = 5\text{V}$	–	10.0	–	mA
IOL3	Output Low Voltage (P92, P93, P76, P77 sink LED)	$I_{\text{Sink}} = 10.0 \text{ mA}$ $V_{\text{reg}} = 3.3\text{V}$	–	10.0	–	mA
IOL4	Output Low Voltage (P90 ~ P97 in normal mode)	$I_{\text{Sink}} = 10.0 \text{ mA}$ $V_{\text{reg}} = 3.3\text{V}$	–	10.0	–	mA
IOL5	Output Low Voltage (P90 ~P93, P95~ P97 sink LED)	$I_{\text{Sink}} = 10.0 \text{ mA}$ $V_{\text{REG}} = 5\text{V}$	–	10.0	–	mA
RPH1	Pull-High Resistor (Ports 5, 6, 8, 9)	Input pin with pull-high resistor, $V_{\text{REG}} = 5\text{V}$	–	25.0	–	K Ω
RPH2	Pull-High Resistor (P.74 ~ P.77), (P74/P75) in PS2 mode	Input pin with pull-high resistor, $V_{\text{DD}} = 5\text{V}$	–	2.20	–	K Ω
USB Interface						
V_{OH}	Static Output High	USB Operation Mode	2.8	–	3.6	V
V_{OL}	Static Output Low		–	–	0.3	V
V_{DI}	Differential Input Sensitivity		0.2	–	–	V
V_{CM}	Differential Input Command Mode Range		0.8	–	2.5	V
V_{SE}	Single Ended Receiver Threshold		0.8	–	2.0	V
C_{IN}	Transceiver Capacitance		–	–	20	pF
V_{RG}	Output Voltage of Internal Regulator		3.0	–	3.6	V
R_{PH3}	Pull-high Resistor (P.74 / D+)		–	1.5	–	K Ω

10 Application Circuits

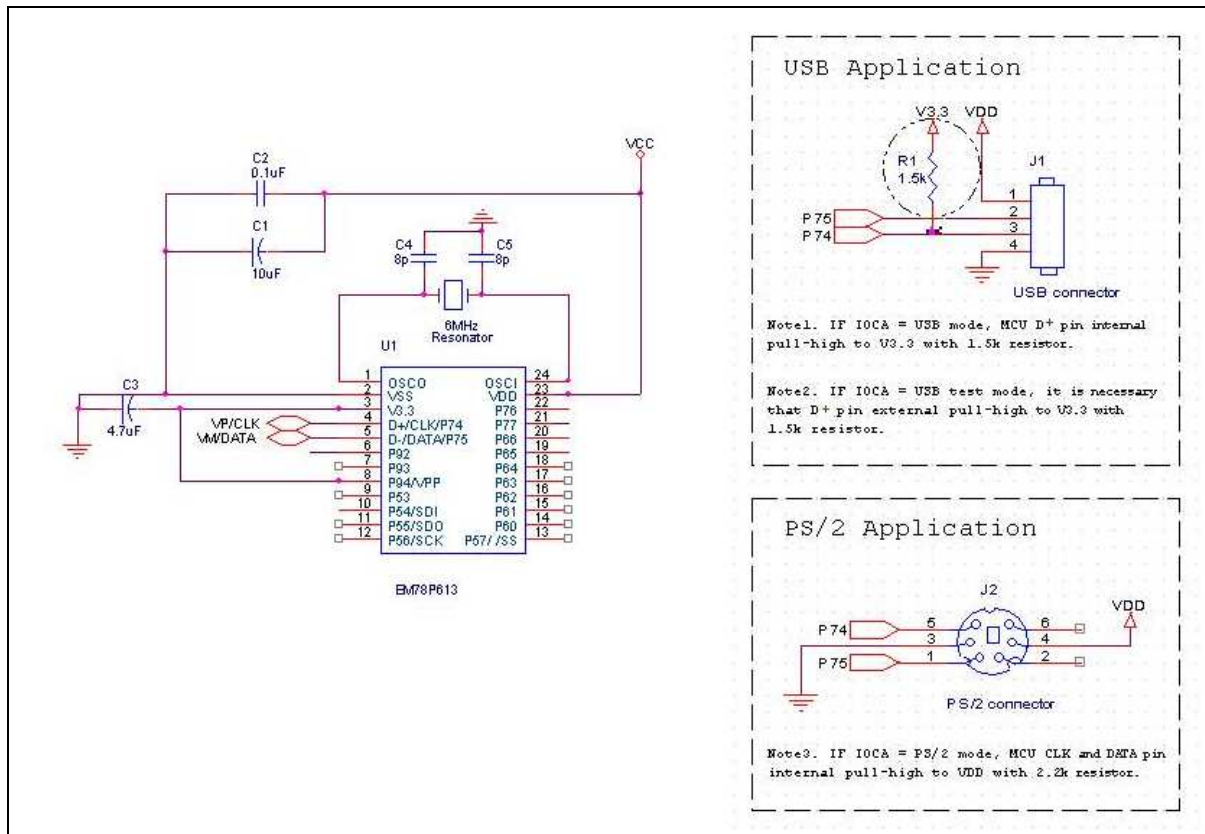


Figure 10-1 EM78P613 Series USB & PS/2 Application Circuits

Where:

- C1:** Bypass Capacitor. Placed adjacent to the V_{DD} pin to minimize noise.
- C2, C3:** Power Capacitor. Placed adjacent to the power source to improve the transient response and ripple rejection.
- C4, C5:** Load Capacitor

APPENDIX

A Special Register Map

A.1 Operation Registers

Addr.	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Default Value	
0x00	R0	Indirect Addressing Register								0B_0000_0000	
0x01	R1 (TCC)	Timer/Clock Counter								0B_0000_0000	
0x02	R2 (PC)	Program Counter								0B_0000_0000	
0x03	R3 (Status)	PS2	PS1	PS0	T	P	Z	DC	C	0B_0001_1xxx	
0x04	R4 (RSR)	BK1	BK0	Select the register(Address: 00~3F) in indirect addressing mode							
0x05	R5 (Port 5)	P57	P56	P55	P54	P53				0B_uuuu_0000	
0x06	R6 (Port 6)		P66	P65	P64	P63	P62	P61	P60	0B_0uuu_uuuu	
0x07	R7 (Port 7)	P77	P76	P75/D-/DATA	P74/D+/CLK	-				0B_uuuu_0000	
0x08	R8 (SPIS)	Extr_R	SRO	SSE	SBF	/P5 Weakup			Set_Config	0B_0000_1000	
0x09	R9 (Port 9)	-	-	-	-	P93	P92	-	-	0B_000u_uu00	
0x0A	RA	-	-	-	Delay Noise	-	-	-	-	0B_00000000	
0x0B	RB									0B_0000_0000	
0x0C	RC	EP0_W	EP0_R	EP1_R	EP2_R	EP2_W	UDC_SUSPEND	UDC_Writing	STALL	0B_0000_0000	
0x0D	RD	USB Application FIFO Address Register								0B_0000_0000	
0x0E	RE	USB Application FIFO Data Register								0B_uuuu_uuuu	
0x0F	RF	USB Host Resume_IF		SPIIF	Port7 state change_1F	USB Reset_IF	USB Suspend_IF	EP0_IF	TCC_IF	0B_0000_0000	
0x10	SPIRB	SRB7	SRB6	SRB5	SRB4	SRB3	SRB2	SRB1	SRB0	0B_0000_0000	
0x11	SPIWB	SWB7	SWB6	SWB5	SWB4	SWB3	SWB2	SWB1	SWB0	0B_0000_0000	



A.2 Control Registers

Addr	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Default Value
	CONT	LED	/INT	TSR2	TSR1	TSR0	PSR2	PSR1	PSR0	0B_0011_1111
0x05	IOC5	Port 5 Direction Control Register								0B_1111_1111
0x06	IOC6	Port 6 Direction Control Register								0B_1111_1111
0x07	IOC7	Port 7 Direction Control Register								0B_1111_1111
0x08	SPIC	SPI Control register								0B_0000_0000
0x09	IOC9	Port 9 Direction Control Register								0B_1111_1111
0x0A	IOCA	Dual_Frq.1	Dual_Frq.0	/P76_77 Pull-up	Remote_Wake Up	ExReg_Sel	-	PS/2	USB	0B_1110_0011
0x0B	IOCB				/P94	/P93	/P92	-	-	0B_1111_1111
0x0C	IOCC				-	P93	P92			0B_1111_1111
0x0D	IOCD				-	/P93	/P92			0B_1111_1111
0x0E	IOCE	/Dual clock	/WUE	WTE	RUN	Device_Resume	/PU8	/PU6	/PU5	0B_1101_0111
0x0F	IOCF	USB Host Resume_IE	-	SPI_IE	Port 7 State Change_1F	USB Reset_IE	USB Suspend_IE	EP0_IE	TCC_IE	0B_0000_0000

B Instruction Set

Each instruction in the instruction set is a 13-bit word divided into an OP code and one or more operands. All instructions are executed within one single instruction cycle (consisting of two oscillator periods), unless the program counter is changed by –

- a) Executing the instruction "MOV R2, A", "ADD R2,A", "TBL", or any other instructions that write to R2 (e.g., "SUB R2,A," "BS R2,6," "CLR R2," etc.).
- b) Executing CALL, RET, RETI, RETL, JMP, Conditional skip (JBS, JBC, JZ, JZA, DJZ, DJZA) which were tested to be true.

Under these cases, the execution takes two instruction cycles.

Furthermore, the instruction set has the following features:

- 1) Every bit of any register can be set, cleared, or tested directly.
- 2) The I/O register can be regarded as general register. That is, the same instruction can operate on any I/O register.

Legend:

R = Register designator that specifies which one of the 64 registers (including operation and general purpose registers) is to be utilized by the instruction.

Bits 6 and 7 in R4 determine the selected register bank.

b = Bit field designator that selects the value for the bit located in the Register R and which affects the operation.

k = 8 or 10-bit constant or literal value

Binary Instruction	Hex	Mnemonic	Operation	Status Affected
0 0000 0000 0000	0000	NOP	No Operation	None
0 0000 0000 0001	0001	DAA	Decimal Adjust A	C
0 0000 0000 0010	0002	CONTW	A → CONT	None
0 0000 0000 0011	0003	SLEP	0 → WDT, Stop oscillator	T, P
0 0000 0000 0100	0004	WDTC	0 → WDT	T, P
0 0000 0000 rrrr	000r	IOW R	A → IOCR	None ¹
0 0000 0001 0000	0010	ENI	Enable Interrupt	None
0 0000 0001 0001	0011	DISI	Disable Interrupt	None
0 0000 0001 0010	0012	RET	[Top of Stack] → PC	None
0 0000 0001 0011	0013	RETI	[Top of Stack] → PC, Enable Interrupt	A, R3, R4,R8.7
0 0000 0001 0100	0014	CONTR	CONT → A	None
0 0000 0001 rrrr	001r	IOR R	IOCR → A	None ¹
0 0000 0010 0000	0020	TBL	R2+A → R2, Bits 8~9 of R2 unchanged	Z, C, DC
0 0000 01rr rrrr	00rr	MOV R,A	A → R	None
0 0000 1000 0000	0080	CLRA	0 → A	Z
0 0000 11rr rrrr	00rr	CLR R	0 → R	Z
0 0001 00rr rrrr	01rr	SUB A,R	R-A → A	Z, C, DC
0 0001 01rr rrrr	01rr	SUB R,A	R-A → R	Z, C, DC

(Continuation)

Binary Instruction	Hex	Mnemonic	Operation	Status Affected
0 0001 10rr rrrr	01rr	DECA R	R-1 → A	Z
0 0001 11rr rrrr	01rr	DEC R	R-1 → R	Z
0 0010 00rr rrrr	02rr	OR A,R	A ∨ VR → A	Z
0 0010 01rr rrrr	02rr	OR R,A	A ∨ VR → R	Z
0 0010 10rr rrrr	02rr	AND A,R	A & R → A	Z
0 0010 11rr rrrr	02rr	AND R,A	A & R → R	Z
0 0011 00rr rrrr	03rr	XOR A,R	A ⊕ R → A	Z
0 0011 01rr rrrr	03rr	XOR R,A	A ⊕ R → R	Z
0 0011 10rr rrrr	03rr	ADD A,R	A + R → A	Z, C, DC
0 0011 11rr rrrr	03rr	ADD R,A	A + R → R	Z, C, DC
0 0100 00rr rrrr	04rr	MOV A,R	R → A	Z
0 0100 01rr rrrr	04rr	MOV R,R	R → R	Z
0 0100 10rr rrrr	04rr	COMA R	/R → A	Z
0 0100 11rr rrrr	04rr	COM R	/R → R	Z
0 0101 00rr rrrr	05rr	INCA R	R+1 → A	Z
0 0101 01rr rrrr	05rr	INC R	R+1 → R	Z
0 0101 10rr rrrr	05rr	DJZA R	R-1 → A, skip if zero	None
0 0101 11rr rrrr	05rr	DJZ R	R-1 → R, skip if zero	None
0 0110 00rr rrrr	06rr	RRCA R	R(n) → A(n-1), R(0) → C, C → A(7)	C
0 0110 01rr rrrr	06rr	RRC R	R(n) → R(n-1), R(0) → C, C → R(7)	C
0 0110 10rr rrrr	06rr	RLCA R	R(n) → A(n+1), R(7) → C, C → A(0)	C
0 0110 11rr rrrr	06rr	RLC R	R(n) → R(n+1), R(7) → C, C → R(0)	C
0 0111 00rr rrrr	07rr	SWAPA R	R(0-3) → A(4-7), R(4-7) → A(0-3)	None
0 0111 01rr rrrr	07rr	SWAP R	R(0-3) ↔ R(4-7)	None
0 0111 10rr rrrr	07rr	JZA R	R+1 → A, skip if zero	None
0 0111 11rr rrrr	07rr	JZ R	R+1 → R, skip if zero	None
0 100b brrr rrrr	0xxx	BC R,b	0 → R(b)	None ²
0 101b brrr rrrr	0xxx	BS R,b	1 → R(b)	None
0 110b brrr rrrr	0xxx	JBC R,b	if R(b)=0, skip	None
0 111b brrr rrrr	0xxx	JBS R,b	if R(b)=1, skip	None
1 00kk kkkk kkkk	1kkk	CALL k	PC+1 → [SP], (Page, k) → PC	None
1 01kk kkkk kkkk	1kkk	JMP k	(Page, k) → PC	None
1 1000 kkkk kkkk	18kk	MOV A,k	k → A	None
1 1001 kkkk kkkk	19kk	OR A,k	A ∨ k → A	Z
1 1010 kkkk kkkk	1Akk	AND A,k	A & k → A	Z
1 1011 kkkk kkkk	1Bkk	XOR A,k	A ⊕ k → A	Z
1 1100 kkkk kkkk	1Ckk	RETL k	k → A, [Top of Stack] → PC	None
1 1101 kkkk kkkk	1Dkk	SUB A,k	k-A → A	Z, C, DC
1 1111 kkkk kkkk	1Fkk	ADD A,k	k+A → A	Z, C, DC

Note: ¹ This instruction is applicable to IOCx only.

² This instruction is not recommended for RE, RF operation.

C Code Option Register

EM78P613 has two Code option registers, which are not part of the normal program memory. The option bits cannot be accessed during normal program execution.

C.1 Address 000 Code Option Register

Bit	12	11	10	9	8	7	6	5	4	3	2	1	0
Mnemonic	EP2 Ena	/R.S	Pack age_ 1	Pack age_ 0	ID_3	ID_2	ID_1	ID_0	OST_1	OST_0	Freq_1	Freq_0	/Protect

C.2 Address 001 Code Option Register

Bit	12	11	10	9	8	7	6	5	4	3	2	1	0
Mnemonic	--	--	--	--	--	--	--	EP2_ Maxsize_4	EP2_ Maxsize_3	EP2_ Maxsize_2	EP2_ Maxsize_1	EP2_ Maxsize_0	EP2_ DIR

C.3 Address 000 Bit Description

Bit 0: (/Protect)

0: Enable Protect

1: Disable Protect

Bit 2~1: (Frequency): Frequency Selection

00: 6 MHz

01: 12 MHz

10: 16 MHz

11: Reserved

Bits 4~3: (OST_1 ~ OST_0): Oscillator start-up time

00: 500 μ s

01: 2 ms

10: 8 ms

11: 16 ms

Bits 8~5: User ID

Bits 10~9: (Package_1 ~ Package_0): Package type selection

00: Not defined

01: 18 pins

10: 20 pins

11: 24 pins

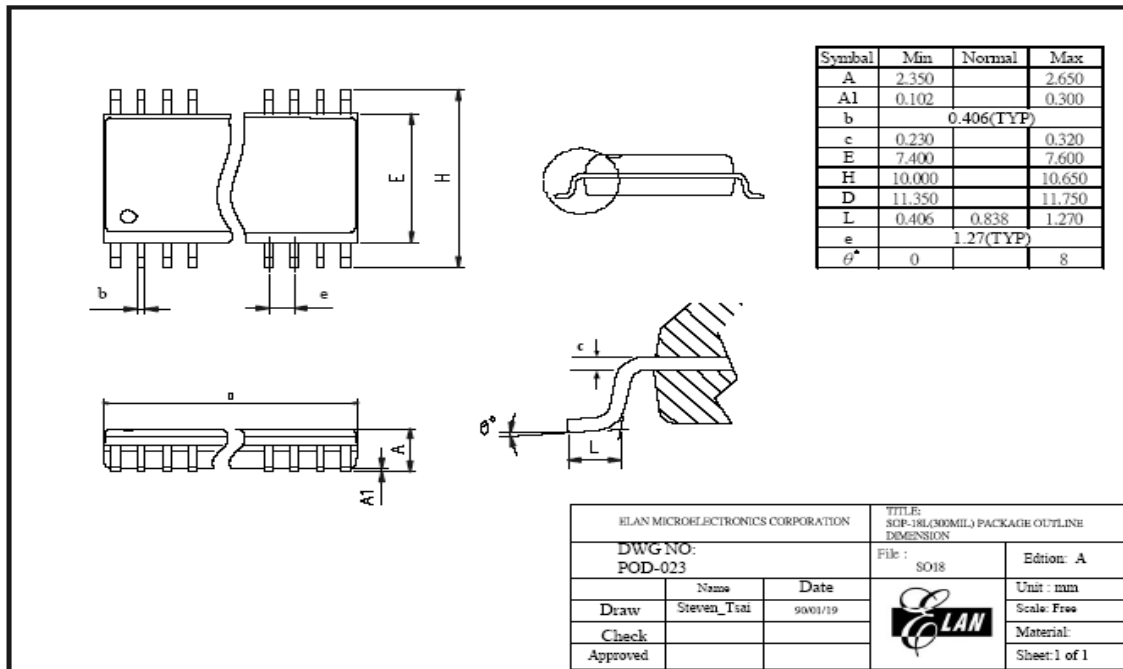
- Bit 11:** (/R.S.): D+ Pull-up Resistance
0: Connect Resistor Switch
1: Disconnect Resistor Switch
- Bit 12:** (EP2_Enable): Endpoint 2 Enable
0: Disable
1: Enable

C.4 Address 001 Bit Description

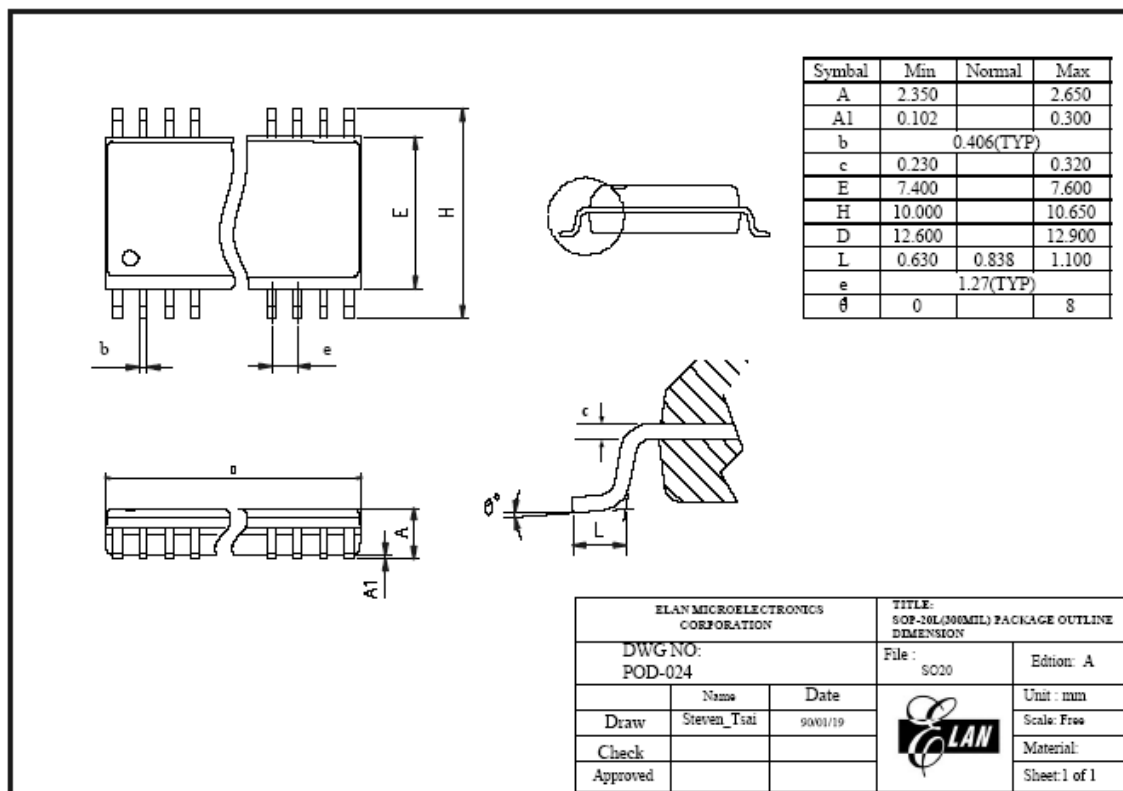
- Bit 0:** (EP2_Dir): Endpoint 2 Direction
0: OUT
1: IN
- Bits 5~1:** (EP2_Maxsize_4~0): Endpoint 2 maximum size
00000: reserved
00001: 1 Bytes
00010: 2 Bytes
00011: 3 Bytes
:
:
10000: 16 Bytes
- Bits 12~6:** Values are fixed

D Package Out-line Dimension

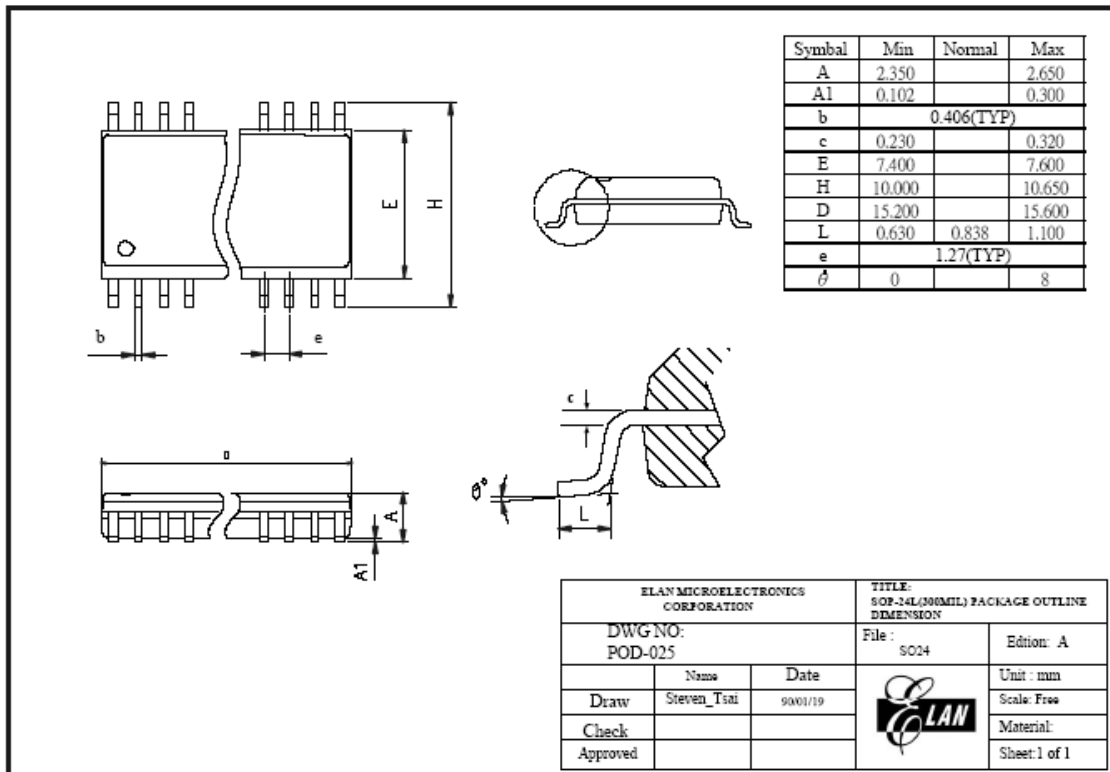
■ EM78P613AM



■ EM78P613BM



■ EM78P613CM



E OTP Program Pin

IC Pin Name	18-Pin Package	20-Pin Package	24-Pin DIP/SOP
P94	15	17	8
P57	2	2	13
P56	1	1	12
P55	18	20	11
VSS	10	11	2
OSCI	8	9	24
VDD	7	8	23
P54	17	19	10