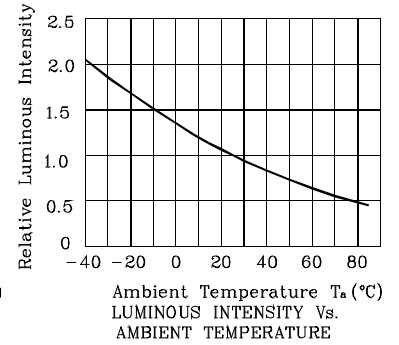
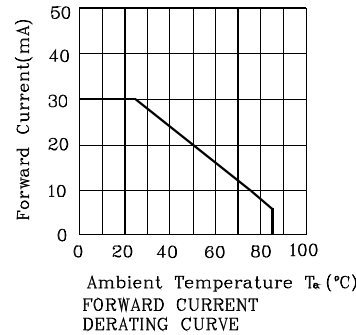
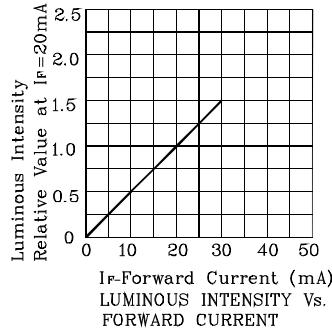
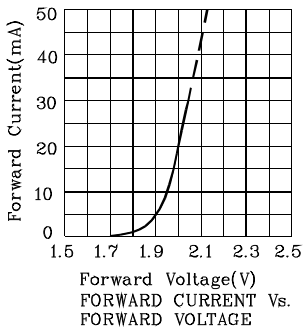
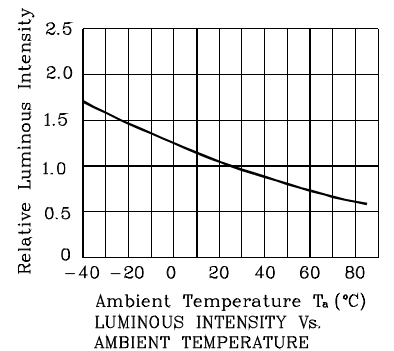
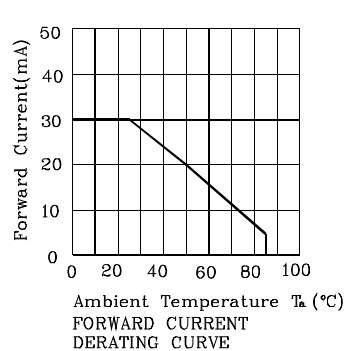
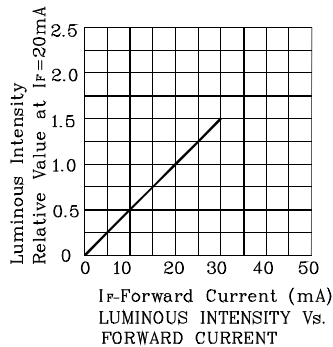
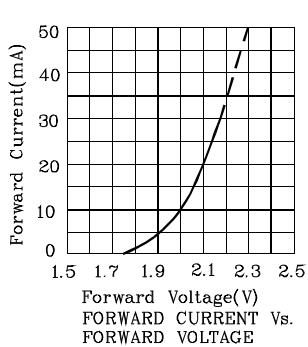


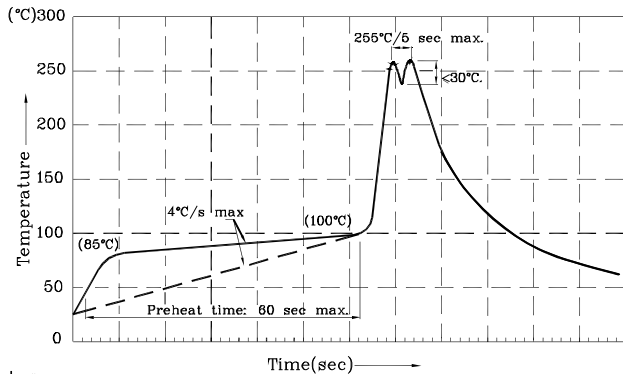
❖ UR



❖ UY



Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



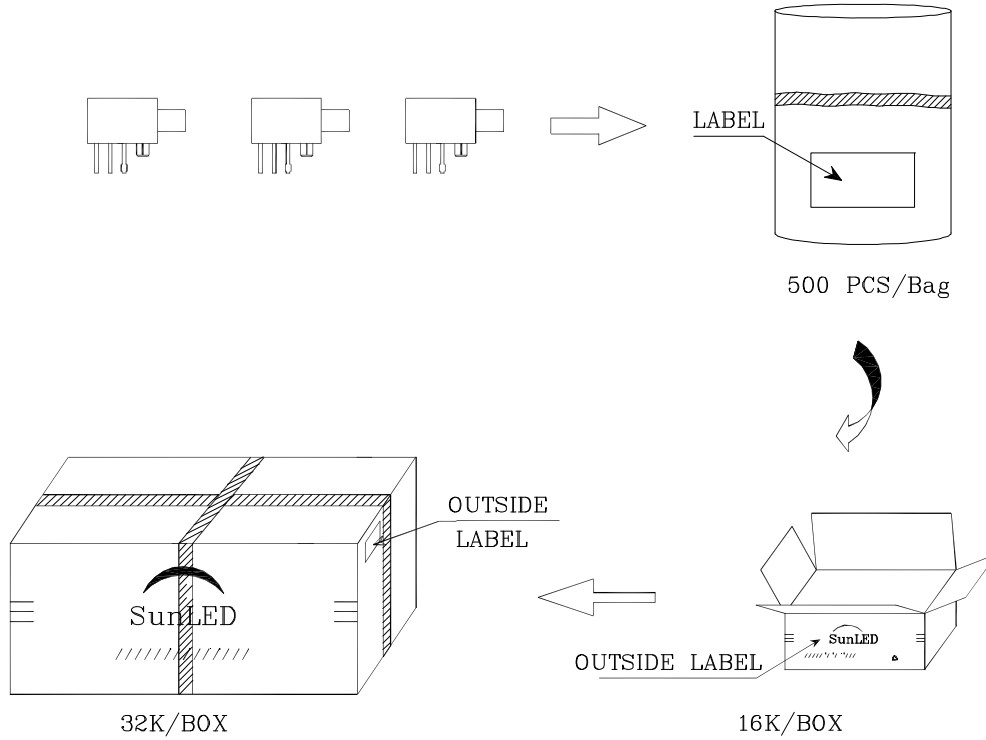
- Notes:
- 1.Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
  - 2.Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
  - 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.
  - 4.Fixtures should not incur stress on the component when mounting and during soldering process.
  - 5.SAC 305 solder alloy is recommended.
  - 6.No more than one wave soldering pass.


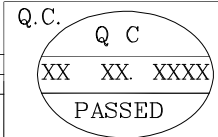
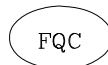

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
  2. Luminous Intensity / Luminous Flux: +/-15%
  3. Forward Voltage: +/-0.1V
- Note: Accuracy may depend on the sorting parameters.

**PACKING & LABEL SPECIFICATIONS**



		
P/NO : XWP1xxxx93x		
QTY : 500 pcs		CODE: XXX
S/N : XX		
LOT NO:		
 XXXXXXXXXXXXXXXXXXXX		
RoHS Compliant		