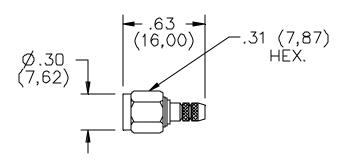


# Model 4859 & Assembly Instructions SMA Male Plug



### **FEATURES:**

• Accepts Cable types RG55, 142

#### **MATERIALS:**

Body and Fitting – Steel per QQ-S-764, Type 303.

Center Contact – Brass per QQ-B-626, Alloy 360, ½ Hard

Dielectric – Teflon per L-P-403

Gaskets and Seals – Silicone rubber per ZZ-R-765

### Finish:

Body and Fitting – Passivated steel

Center Contact – Gold plated per requirements of MIL-C-39012

### **RATINGS:**

Nominal Impedance: 50 Ohms Frequency Range: DC to 18 GHz

### **ORDERING INFORMATION:** Model 4859

Cabling instructions furnished on request.

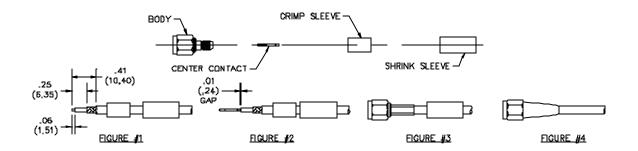
All dimensions are in inches. Tolerances (except noted):  $.xx = \pm .02$ " (,51 mm),  $.xxx = \pm .005$ " (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies.

Made in USA

6/9/99 SY/EH/LS Sales: 800-490-2361 Fax: 888-403-3360 Technical Assistance: 800-241-2060 Pomona*ACCESS* **90106** (800) 444-6785 or (425) 446-6010 More drawings available at www.pomonaelectronics.com

# Pomona®

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## FIGURE #1

- A. Slide shrink tubing and crimp sleeve over cable.
- B. Strip cable as shown.
- C. Flair braid outward slightly by rotating Dielectric.

### FIGURE #2

D. Place center contact over center conductor provide gap as shown and solder.

## FIGURE #3

- E. Place connector body over contact, sliding barrel under braid.
- F. Push sleeve up against the body of the connector and crimp.

### FIGURE #4

G. Push shrink tubing over crimped sleeve so it touches the connector body and shrink the sleeve using a heat gun or equivalent.

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