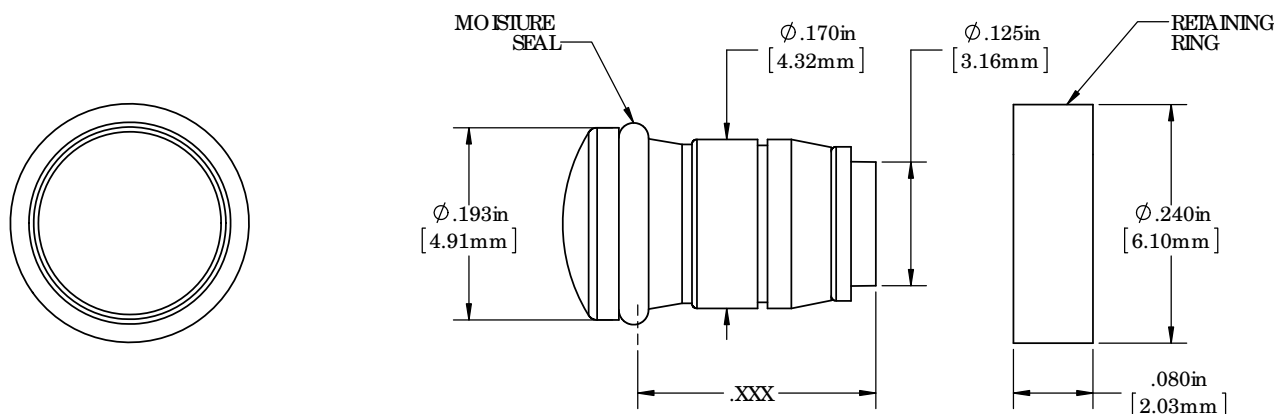


NOTES:

1. ROHS COMPLIANT
2. MATERIAL:
LITEPIPE - ACRYLIC (CLEAR OPTICAL GRADE), UL 94-HB
LENS - POLYCARBONATE, UL 94-V2
SEAL - EPDM
RETAINING RING - POLYPROPYLENE (BLACK)
3. MOUNTING: MOUNTS IN A $\phi .171" \pm .002$ [$\phi 4.34\text{mm} \pm .05$] PANEL HOLE ON
.250" [6.35mm] CENTER
4. PANEL HOLE SHALL BE DEBURRED, BUT NOT CHAMFERED
5. PANEL THICKNESS: .031" [.8mm] TO .094" [2.39mm]
6. ASSEMBLY:
A.) INSERT LITEPIPE THROUGH PANEL HOLE
B.) PRESS ON RETAINING RING TO SECURE UNIT TO PANEL
C.) SLIDE PCB INTO POSITION ALIGNING LED WITH END OF LITEPIPE UNIT
7. U.S AND FOREIGN PATENTS ISSUED

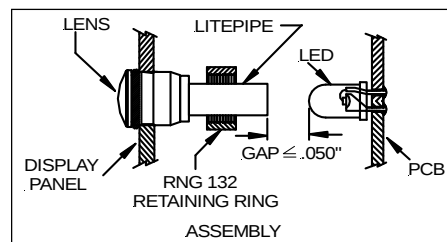


REVISIONS					
ECN #	REV.	DESCRIPTION	DATE	INITIALS	CHKD
391	000	INITIAL RELEASE	2/20/12	KH	AZ



ORDERING CODE LSS XXX XXX

LITEPIPE		LENS	
XXX =	LENGTH	XXX =	COLOR
024	.240" (6.10mm)	RTP	RED TRANSPARENT
044	.440" (11.18mm)	ATP	AMBER TRANSPARENT
064	.640" (16.26mm)	GTP	GREEN TRANSPARENT
084	.840" (21.34mm)	BTP	BLUE TRANSPARENT
104	1.04" (26.4mm)	YTP	YELLOW TRANSPARENT
124	1.24" (31.5mm)	CTP	CLEAR TRANSPARENT
CUSTOM LENGTHS AVAILABLE UPON REQUEST			



APPROVAL		DATE
DRAWN	KHOWARD	2/20/12
CHECKED	AZANELLI	3/6/12
MATERIAL		SEE NOTES
FINISH		SEE NOTES
DO NOT SCALE DRAWING		

12780 DANIELSON CT SUITE A, POWAY, CA 92064 U.S.A. PHONE (800) 522-5546 EMAIL: vccsales@vcc-lite.com	
TITLE: ASSY, 3MM MOISTURE SEALED LITEPIPE	
SIZE B	DWG. NO. LSS XXX XXX
REV 000	SHEET 1 OF 1

DIMENSION STYLE: INCHES (MM)	
INCHES	MM
XXX	± .020 ± .508
XXX	± .010 ± .254
XXX	± .005 ± .127
ANGULAR 1°	
BROKEN ALL CORNERS AND SHARP EDGES 90° MAX	
THIRD ANGLE PROJECTION	
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