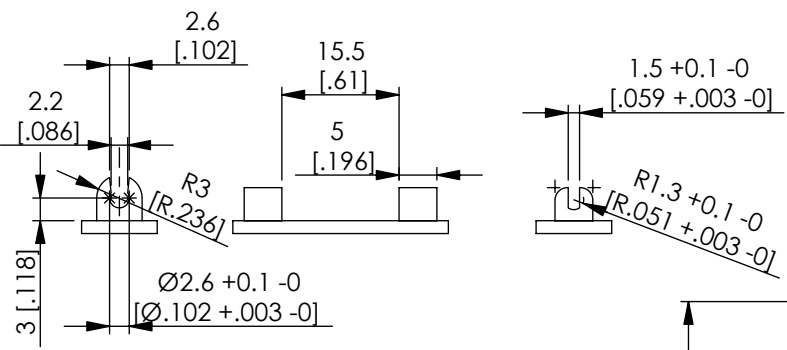


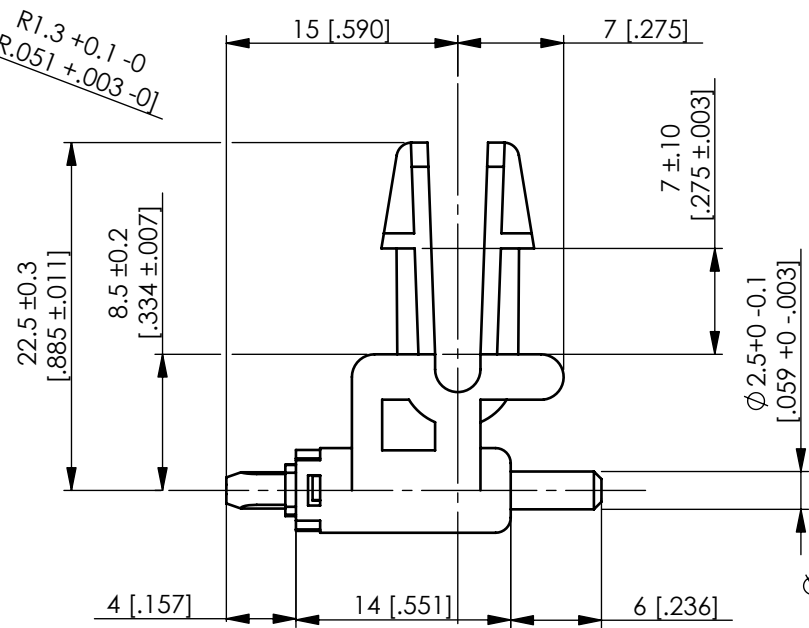


RECOMENDED SHAFT FIXTURE SHAPE

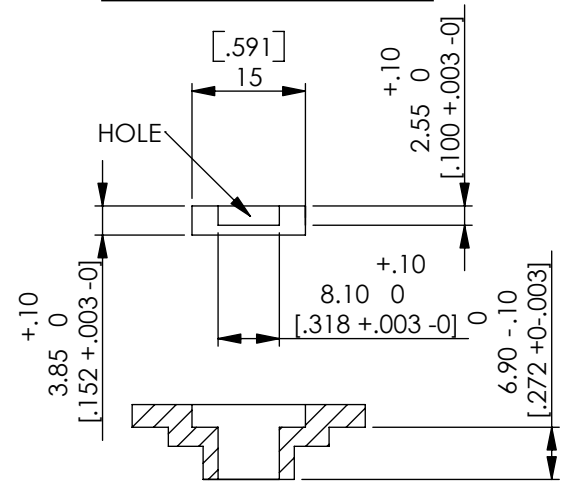
NOTES:

- 1a) METRIC PRIMARY UNITS:mm
- 1b) IMPERIAL SECONDARY UNITS: [inches]
- 2) LOAD TORQUE ON AXIS AT HORIZONTAL POSITION & 90° OPENING TIME, SEE TABLE.
- 3) DURABILITY:
 - 1 CYCLE = 90°- 0- 90°
 - WHEN OPERATED FOR 1 CYCLE REPEATEDLY THE CHANGE OF OPERATION TIME IS <± 20%.
- 4) OPERATING TEMPERATURE: 0 TO 40°C.
- 5) STORAGE TEMPERATURE: -20°C TO 60°C.
- 6) HEAT CYCLE:
 - 1 CYCLE = 6 HOURS @ 60°C & 6 HOURS @ -20°C
 - AFTER 2 HEAT CYCLES THE CHANGE OF OPERATION TIME AT ROOM TEMPERATURE SHOULD BE < ±20%.
- 7) REVOLUTION ANGLE 90°.
- 8) MAX REVOLUTION ANGLE: 130° ±10°
- 9) COLOUR CODED NEXT TO INJECTION POINT TO IDENTIFY.

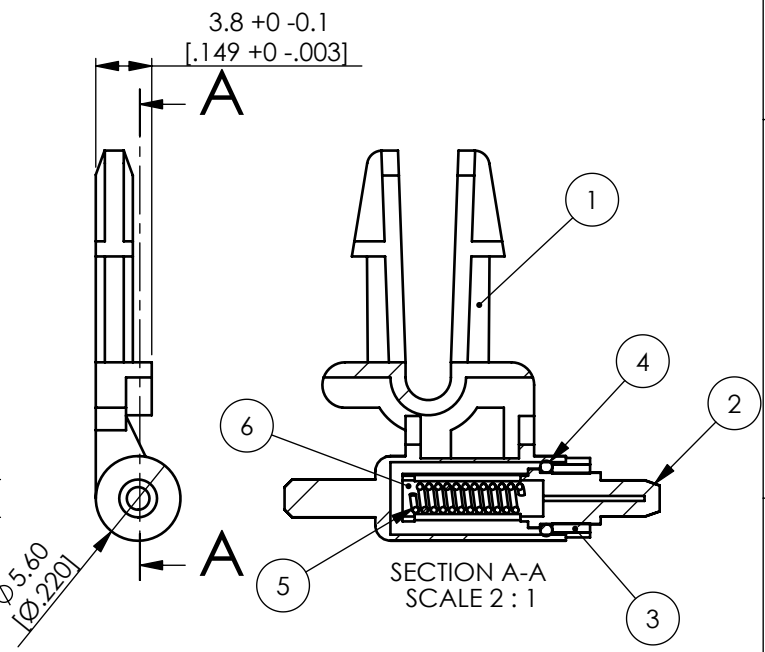
CASE	PC	BLACK	161	1
SHAFT	PC	BLACK	161	2
CAP	POM	BLUE	160	3
O-RING	SILICON RUBBER	RED	296	4
SPRING	SWP-B	N/A	309	5
SILICONE OIL	SILICONE OIL	TRANSPARENT	209	6
COLOUR	N/A	N/A	239	7
MARKING				
PART NAME	MATERIAL	COLOUR	RMS No.	No.
RAD-30	RED	30 gf.cm	0.6 ±0.4 sec	
RAD-25	WHITE	25 gf.cm	0.6 ±0.4 sec	
RAD-20	NO MARKING	20 gf.cm	0.6 ±0.4 sec	
PART NUMBER	COLOUR CODE	LOAD TORQUE	90° OPENING TIME	



RECOMENDED HOLE SHAPE



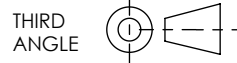
REV.	MODIFICATION.	DATE	DRN
01	NEW DRAWING	10/07/04	NJB
02	IMPERIAL DIMENSIONAL VALUES ADDED	06/09/04	NJB
03	ECN2006-049	20/02/06	OW
04	ECN2007-091	02/05/07	SF
05	CO2010162	27/03/08	SF



INFORMATION CONTAINED IN THIS DOCUMENT IS CONFIDENTIAL TO RICHCO INTERNATIONAL Co. Ltd. AND MAY NOT BE DISCLOSED OR REPRODUCED IN WHOLE OR PART WITHOUT THEIR WRITTEN CONSENT.



GENERAL TOLERANCES ±0.25 [0.010]
UNLESS OTHERWISE STATED
1 DECIMAL PLACE ±
2 DECIMAL PLACES ±
ANGULAR ±1°



MATERIAL:		SEE TABLE		COLOUR:		SEE TABLE	
DESCRIPTION:		RAD-XX		PART No:		SEE TABLE	
DRG No:		04-073		NPR No:		2001-302	
SHEET SIZE		A4		SCALE		NTS	
DRN	DATE	CHKD	DATE	SCALE	SHEET No.		
OW	20/02/06	TC	20/02/06	NTS	1 OF 1		