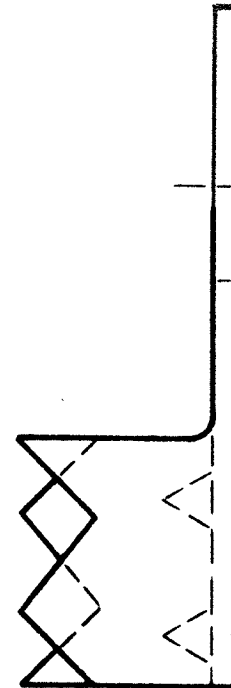
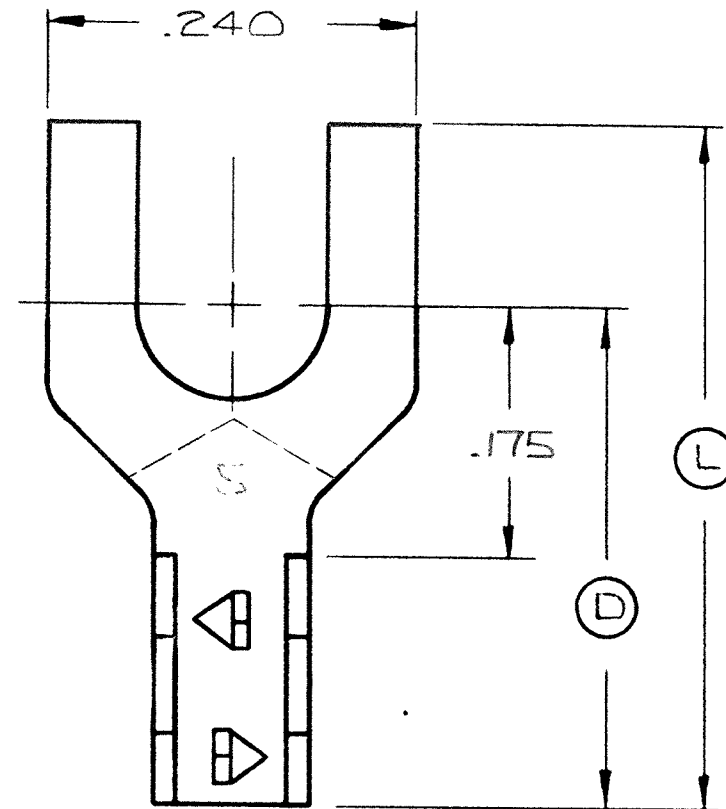


D

PART NO: 4000-2D/
SHEET 1 OF 2

DEPT	
1	1
2	
3	
4	1
5	
6	
7	
8	
9	
10	
11	
12	
ME	



PART NO.		INS. DIA.	STUD SIZE	STOCK THICK. ±.001	MATERIAL & FINISH	L DIM.	D DIM.
	2D1-0	.075-.125	0	.020	BRASS	.510	.393
	2D2-0				PRETINNED BRASS		
	2D1-2	.075-.125	2	.020	BRASS	.510	.393
	2D2-2				PRETINNED BRASS		
	2D1-4	.075-.125	4	.020	BRASS	.510	.393
	2D2-4				PRETINNED BRASS		

FEED 325

ARK-LES UNCONTROLLED

ORIGINAL IF RED

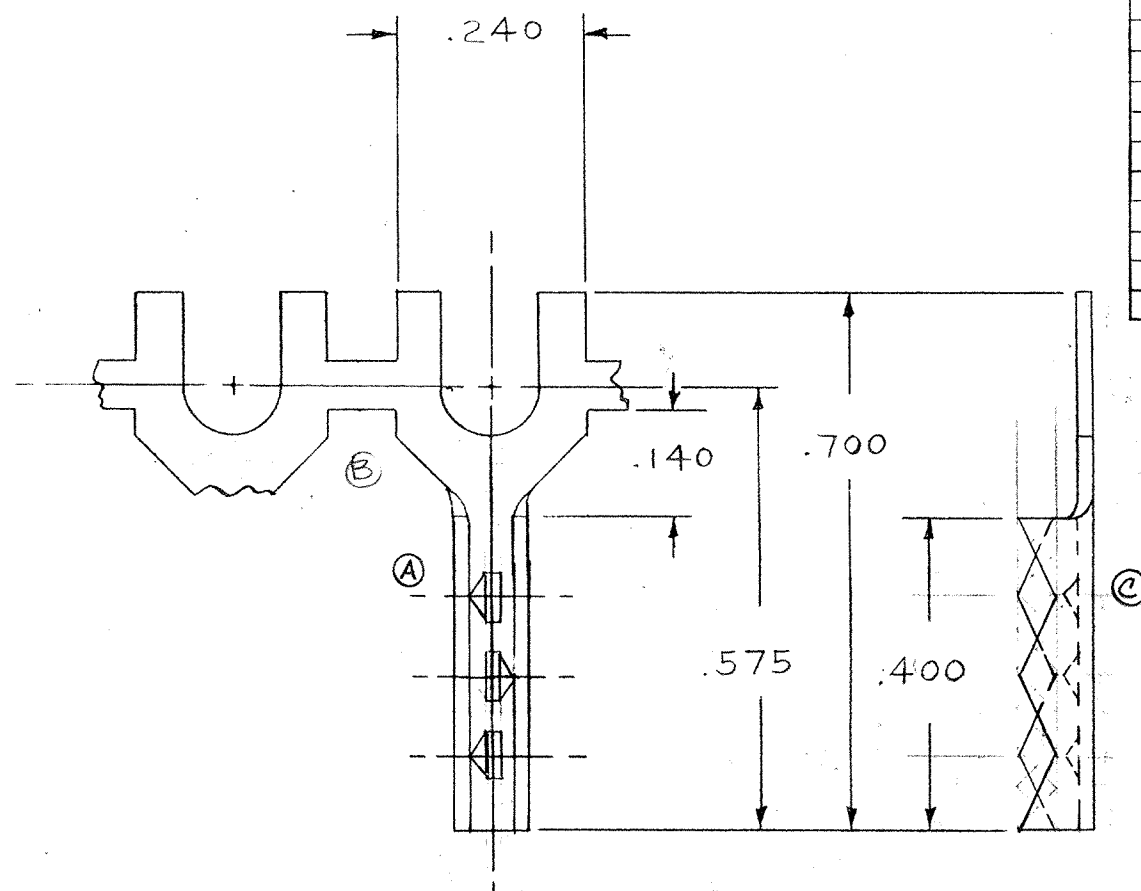
				PROD. REL.		3-22-61	TOLERANCES UNLESS OTHERWISE SPECIFIED:		
				QUOTE REL.			DECIMALS $\pm .010$	METRIC $\pm 0.25\text{mm}$	ANGLES $\pm 1^\circ$
				DR.: C. O'Reilly		8-15-86	MATERIAL: SEE CHART		
				CHK'D.: R.W.T.					
				APP.: R.W.T.		8-14-86	FINISH: SEE CHART		
E	REDRAWN	W/O CHANGE	8-15-86	COR.	SUPERSEDES DWG DATED: 3-15-61		PART NO.: 4000-2D		
REV.	DESCRIPTION		DATE	DR.	SCALE: $\frac{1}{2}$	F.M.F.			

WATERTOWN
MASS.

FOR CUSTOMER ONLY

SHEET 2. OF 2

PART NO.		INS. DIA.	STUD SIZE	STOCK THICK ±.001	MATERIAL & FINISH			REL. FOR QUOTE	DP#	REL. FOR PROD.
1	2D1-0-2	.035-.060	0	.020	BRASS				317 00151	
X	2D2-0-2				PRETINNED BRASS				317 00152	
X	2D1-2-2	.035-.060	2	.020	BRASS				317 00153	
X	2D2-2-2				PRETINNED BRASS				317 00154	
	2D1-4-2	.035-.060	4.	.020	BRASS				317 00155	14239
X	2D2-4-2				PRETINNED BRASS				317 00156	



ORIGINAL IF RED

				RELEASED FOR PRODUCTION	14239	FEB. 8, 66	B.C.	TOLERANCES UNLESS OTHERWISE SPECIFIED:		
				RELEASED FOR TOOLS	14239	FEB. 8, 66	B.C.	DECIMALS $\pm .010$	FRACTIONS $\pm .010$	ANGLES $\pm 1^\circ$
D	DIE STAMP ADDED PER DCR726	3-5-76	R.T.	RELEASED FOR QUOTATION	10715	DEC. 3, 65	B.C.			
C	TABS REVISED PER A.R.F.	2-23-66	R.✓	NEW DRAWING SUPERSEDES				DO NOT SCALE DRAWING		
B	WAS 3800MX115 #14239	2-8-66	B.C.	DRAWN BY	B.C.					
A	INSULATION PIERCING TAB ADDED	12-8-65	R.J.	CHECKED BY	ABF					
REVISIONS		DATE	APP	APPROVED BY	AKP	FINISH				
DATE OF DRAWING DEC. 3, 1965						SCALE 4 TO 1		DATE OF PRINT		
DESTROY ALL PREVIOUS PRINTS										