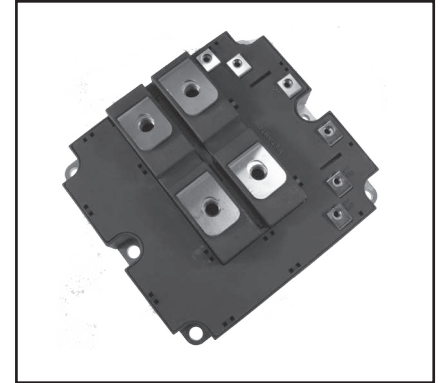


Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters
A	5.12±0.02	130.0±0.5
B	5.51±0.02	140.0±0.5
C	4.88±0.01	124.0±0.25
D	2.24±0.01	57.0±0.25
E	1.18±0.008	30.0±0.2
F	0.79±0.004	20.0±0.1
G	2.09±0.008	53.0±0.2
H	1.57±0.008	40.0±0.2
J	1.73±0.008	44.0±0.2
K	M8 Metric	M8
L	0.28 Dia.	7.0 Dia.
M	M4 Metric	M4
N	2.17±0.01	55.2±0.3

Dimensions	Inches	Millimeters
P	1.50+0.04/-0.0	38.0+1.0/-0.0
Q	0.2±0.008	5.0±0.2
R	0.65 Min.	16.5 Min.
S	0.30 Min.	7.7 Min.
T	0.47±0.008	11.85±0.2
U	1.16±0.02	29.5±0.5
V	0.45±0.008	11.5±0.2
W	0.55±0.008	14.0±0.2
X	1.10+0.04/-0.0	28.0+1.0/-0.0
Y	1.38±0.008	35.0±0.2
Z	0.63±0.008	16.0±0.2
AA	0.71±0.008	18.0±0.2
AB	2.24±0.008	57.0±0.2



Description:

Powerex IGBTMOD™ Modules are designed for use in switching applications. Each module consists of two IGBT Transistors in a half-bridge configuration with each transistor having a reverse-connected super-fast recovery free-wheel diode. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

Features:

- Low Drive Power
- Low $V_{CE(sat)}$
- Super-Fast Recovery Free-Wheel Diode
- Isolated Baseplate for Easy Heat Sinking

Applications:

- Traction
- Medium Voltage Drives
- High Voltage Power Supplies

Ordering Information:

Example: Select the complete part module number you desire from the table below -i.e. CM1200DC-34N is a 1700V (V_{CES}), 1200 Ampere Dual IGBTMOD™ Power Module.

Type	Current Rating Amperes	V_{CES} Volts (x 50)
CM	1200	34



Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272 www.pwr.com

CM1200DC-34N
Dual IGBTMOD™ HVIGBT Module
1200 Amperes/1700 Volts

Absolute Maximum Ratings, $T_j = 25\text{ °C}$ unless otherwise specified

Ratings	Symbol	CM1200DC-34N	Units
Junction Temperature	T_j	-40 to 150	°C
Storage Temperature	T_{stg}	-40 to 125	°C
Operating Temperature	T_{opr}	-40 to 125	°C
Collector-Emitter Voltage ($V_{GE} = 0V$)	V_{CES}	1700	Volts
Gate-Emitter Voltage ($V_{CE} = 0V$)	V_{GES}	±20	Volts
Collector Current (DC, $T_c = 75\text{ °C}$)	I_C	1200	Amperes
Peak Collector Current (Pulse)	I_{CM}^{*1}	2400	Amperes
Emitter Current ($T_c = 25\text{ °C}$)*2	I_E	1200	Amperes
Emitter Surge Current (Pulse)*2	I_{EM}^{*1}	2400	Amperes
Maximum Power Dissipation ($T_c = 25\text{ °C}$, IGBT Part)*3	P_C	6500	Watts
Max. Mounting Torque M8 Main Terminal Screws	–	177	in-lb
Max. Mounting Torque M6 Mounting Screws	–	53	in-lb
Max. Mounting Torque M4 Auxiliary Terminal Screws	–	27	in-lb
Module Weight (Typical)	–	0.8	kg
Isolation Voltage (RMS, Sinusoidal, $f = 60\text{ Hz}$, $t = 1\text{ min.}$)	V_{iso}	4000	Volts
Maximum Short Circuit Pulse Width ($V_{CC} = 1200V$, $V_{CES} \leq 1700V$, $V_{GE} = 15V$, $T_j = 125\text{ °C}$)	t_{psc}	10	µs

*1 Pulse width and repetition rate should be such that device junction temperature (T_j) does not exceed $T_{opr(max)}$ rating (125°C).

*2 Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDi).

*3 Junction temperature (T_j) should not exceed $T_{j(max)}$ rating (150°C).

CM1200DC-34N
Dual IGBTMOD™ HVIGBT Module
 1200 Amperes/1700 Volts

Static Electrical Characteristics, $T_j = 25\text{ }^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Collector-Cutoff Current	I_{CES}	$V_{CE} = V_{CES}, V_{GE} = 0V$	–	–	4	mA
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$I_C = 120mA, V_{CE} = 10V$	6.0	7.0	8.0	Volts
Gate Leakage Current	I_{GES}	$V_{GE} = V_{GES}, V_{CE} = 0V$	–	–	0.5	μA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 1200A, V_{GE} = 15V, T_j = 25^\circ C^{*4}$	–	2.15	2.80	Volts
		$I_C = 1200A, V_{GE} = 15V, T_j = 125^\circ C^{*4}$	–	2.40	–	Volts
Input Capacitance	C_{ies}		–	176	–	nF
Output Capacitance	C_{oes}	$V_{CE} = 10V, f = 100kHz, V_{GE} = 0V$	–	9.6	–	nF
Reverse Transfer Capacitance	C_{res}		–	2.8	–	nF
Total Gate Charge	Q_G	$V_{CC} = 850V, I_C = 1200A, V_{GE} = 15V$	–	6.8	–	μC
Emitter-Collector Voltage	V_{EC}^{*2}	$I_E = 1200A, V_{GE} = 0V, T_j = 25^\circ C^{*4}$	–	2.60	3.30	Volts
		$I_E = 1200A, V_{GE} = 0V, T_j = 125^\circ C^{*4}$	–	2.30	–	Volts
Turn-On Delay Time	$t_{d(on)}$	$V_{CC} = 850V, I_C = 1200A,$	–	1.00	–	μs
Turn-On Rise Time	t_r	$V_{GE} = \pm 15V, R_{G(on)} = 1.3\Omega,$	–	0.40	–	μs
Turn-On Switching Energy	E_{on}	$T_j = 125^\circ C, L_s = 150nH, \text{ Inductive Load}$	–	380	–	mJ/P
Turn-Off Delay Time	$t_{d(off)}$	$V_{CC} = 850V, I_C = 1200A,$	–	1.20	–	μs
Turn-Off Fall Time	t_f	$V_{GE} = \pm 15V, R_{G(off)} = 3.3\Omega,$	–	0.30	–	μs
Turn-Off Switching Energy	E_{off}	$T_j = 125^\circ C, L_s = 150nH, \text{ Inductive Load}$	–	360	–	mJ/P
Reverse Recovery Time	t_{rr}^{*2}	$V_{CC} = 850V, I_C = 1200A,$	–	1.00	–	μs
Reverse Recovery Current	I_{rr}^{*2}	$V_{GE} = \pm 15V, R_{G(on)} = 1.3\Omega,$	–	560	–	Amperes
Reverse Recovery Charge	Q_{rr}^{*2}	$T_j = 125^\circ C, L_s = 150nH,$	–	300	–	μC
Reverse Recovery Energy	E_{rec}^{*2}	Inductive Load	–	220	–	mJ/P

*2 Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDI).

*4 Pulse width and repetition rate should be such as to cause negligible temperature rise.



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CM1200DC-34N
Dual IGBTMOD™ HVIGBT Module
1200 Amperes/1700 Volts

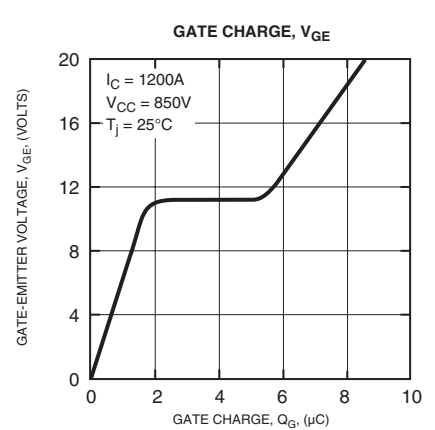
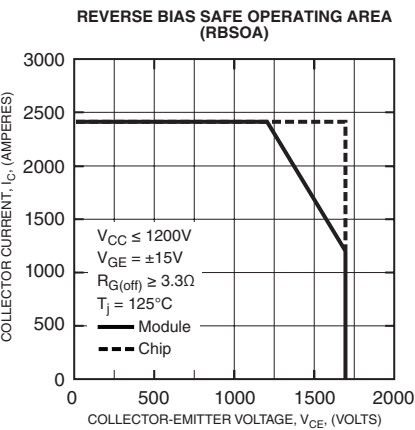
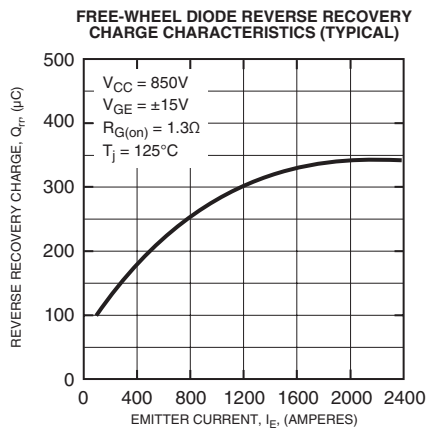
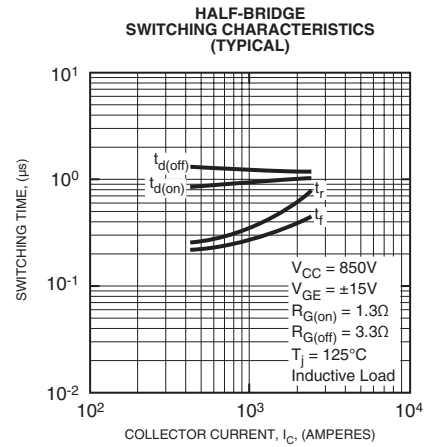
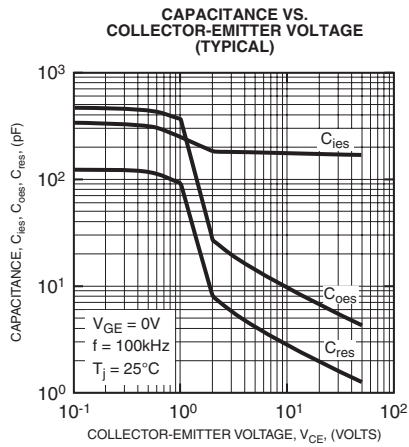
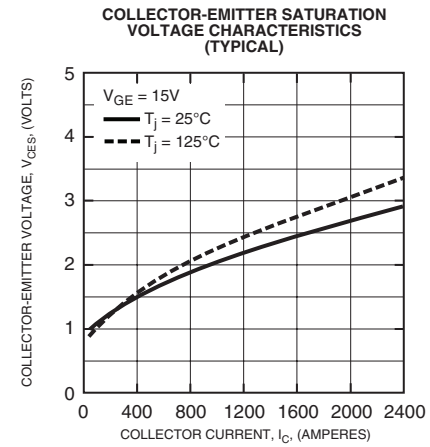
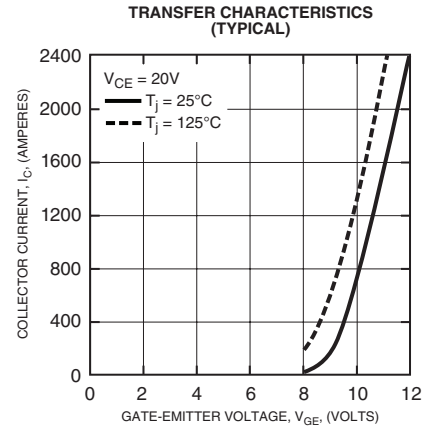
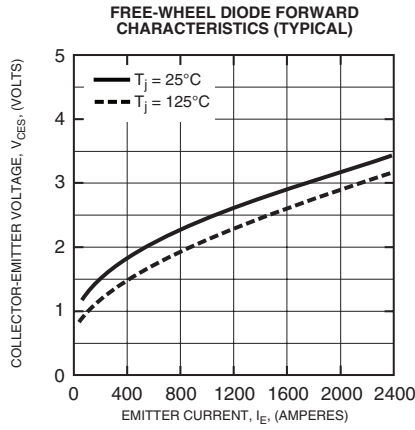
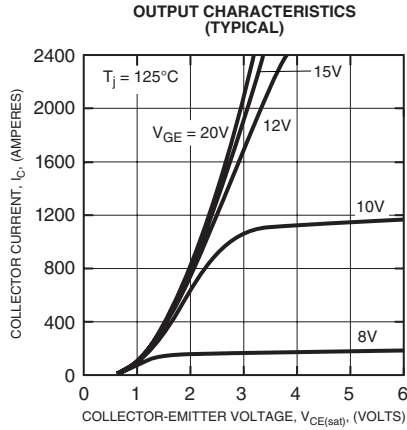
Thermal Characteristics, $T_j = 25\text{ °C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Thermal Resistance, Junction to Case	$R_{th(j-c) Q}$	IGBT Part, 1/2 Module	–	–	0.019	°C/W
Thermal Resistance, Junction to Case	$R_{th(j-c) D}$	FWDi Part, 1/2 Module	–	–	0.042	°C/W
Contact Thermal Resistance, Case to Fin	$R_{th(c-f)}$	$\lambda_{grease} = 1\text{W/m}^2\text{K}$, 1/2 Module	–	0.016	–	°C/W

Mechanical Characteristics, $T_j = 25\text{ °C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Comparative Tracking Index	CTI	–	600	–	–	–
Clearance Distance in Air	d_a	–	9.5	–	–	mm
Creepage Distance Along Surface	d_s	–	15.0	–	–	mm
Internal Inductance	$L_{C-E(int)}$	IGBT Part	–	30	–	nH
Internal Lead Resistance	$R_{C-E(int)}$	$T_C = 25\text{ °C}$	–	0.28	–	mΩ

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