Thick-Film Hybrid IC

# 1ch class-AB Audio Power IC 120W



http://onsemi.com

#### Overview

The STK404-120N-E is a hybrid IC for the audio power amplifier that mounts discrete components as the audio power amplifier circuit in small space using the original Insulated Metal Substrate Technology IMST. The compact package has been achieved by adopting the low thermal resistance substrate (our conventional model kind ratio).

## **Application**

• Audio Power use

#### **Features**

- Pin-to-pin compatible outputs ranging from 60W to 180W
- Miniature package
- Output load impedance:  $R_L = 6\Omega$  recommended.
- Allowable load shorted time: 0.3 second
- Allows the use of predesigned applications for standby, mute, and the load short protection circuit.

#### Selection Guide

	STK404-070N-E	STK404-120N-E	STK404-140N-E		
Output1 (10%/1kHz)	60W × 1ch	120W × 1ch	180W × 1ch		
Output2 (1%/20Hz to 20kHz)	40W × 1ch	80W × 1ch	120W × 1ch		
Maximum rating V <sub>CC</sub> max (no sig.)	±46V	±65V	±78V		
Maximum rating $V_{CC}$ (6 $\Omega$ )	±39V	±59V	±73V		
Recommended operating $V_{CC}$ (6 $\Omega$ )	±30V	±41V	±51V		
Package size	44.0mm×25.6mm×8.5mm	46.6mm×25.5mm×8.5mm	59.2mm×25.5mm×8.5mm		

## **Specifications**

Absolute Maximum Ratings at Ta = 25°C, Tc = 25°C unless otherwise specified

Parameter	Symbol	Conditions	Ratings	Unit
Power supply voltage 1	V <sub>CC</sub> max1	Non- signal	±65	V
Power supply voltage 2	V <sub>CC</sub> max2	Signal, R <sub>L</sub> = $6\Omega$	±59	V
Thermal detector maximum voltage	Vp	1-4pin	16	V
Thermal detector maximum current	lp .	1-4pin	30	mA
Thermal resistance	θј-с	Per one power transistor	1.7	°C/W
Junction temperature	Tj max		150	°C
Operating substrate temperature	Tc max		125	°C
Storage temperature	Tstg		-30 to +125	°C
Allowable time for load short-circuit  *4	ts	$V_{CC} = \pm 41V$ , $R_{L} = 6\Omega$ , $f = 50Hz$ $P_{O} = 80W$	0.3	s

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

#### ORDERING INFORMATION

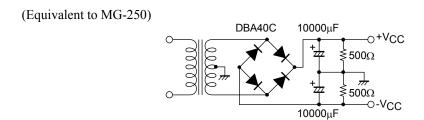
See detailed ordering and shipping information on page 11 of this data sheet.

Operating Characteristics at Tc = 25°C,  $R_L = 6\Omega$  (Non-inductive load),  $Rg = 600\Omega$ , VG = 30dB

		(								
Parameter	Symbol	V <sub>CC</sub>	f [Hz]	P <sub>O</sub> [W]	THD [%]		min	typ	max	Unit
Output power	P <sub>O</sub> 1	±41	20 to 20k	[]	1.0		80			
	P <sub>O</sub> 2	±41	1k		10			120		W
Frequency characteristics	f <sub>L</sub> , f <sub>H</sub>	±41		1.0		+0 -3dB		20 to 20k		Hz
Input impedance	ri	±41	1k	1.0				55		kΩ
Output noise voltage *3	V <sub>NO</sub>	±49				Rg=10kΩ		1.2		mVrms
Output neutral voltage	V <sub>N</sub>	±49					-100	0	+100	mV
Quiescent current	Icco	±49				No load			60	mA
Thermal detector resistance *2	Rp	Tp=25°C, 1-4pin						470		Ω
Thermal detector operate temperrature *2	Тр	Rp=4.7kΩ, 1-4pin					135		°C	

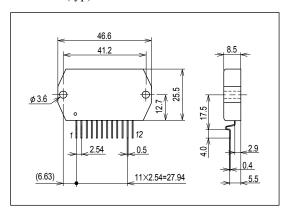
#### [Note]

- \*1. All tests are measured using a constant-voltage supply unless otherwise specified.
- \*2. Thermal Detector temperature (+135°C±5°C) indicates the value at unusual operation, therefore, does not indicate the guaranteed value at usual operation.
  - Thermal Detector is PRF18series (AS characteristic) manufactured by MURATA.
- \*3. The output noise voltage is peak value of an average-reading meter with a rms value scale (VTVM). A regulated AC supply (50Hz) should be used to eliminate the effects of AC primary line flicker noise.
- \*4. Allowable time for load short-circuit and output noise voltage are measured using the specified transformer power supply. About the load short circuit, it is designed assuming protecting by cut-off within 0.3 second.
- \*5. Weight of 1 HIC: 12.6g Outer carton dimensions (W×L×H): 420mm×233mm×277mm



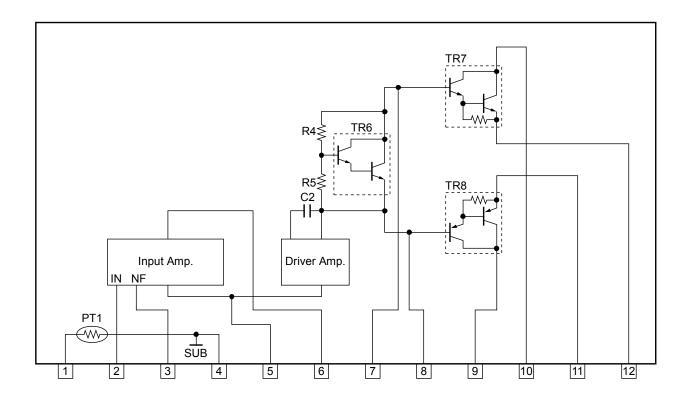
## **Package Dimensions**

unit: mm (typ)

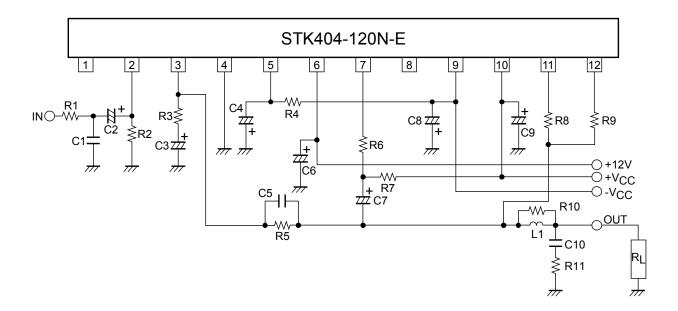


RoHS directive pass

## **Equivalent Circuit**

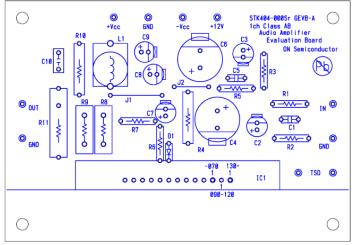


## **Test Circuit**

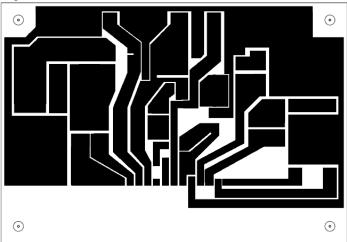


## **PCB Layout Example**





## Top view



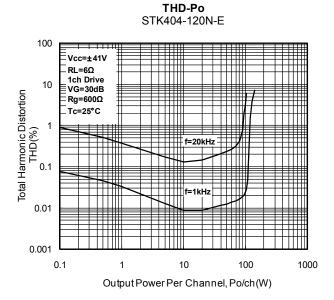
## **PCB Parts List**

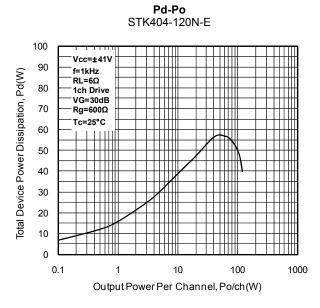
Type (IC1)	STK404-070N-E	STK404-120N-E	STK404-140N-E
Position of (1)pin	Third from the right end	Second from the right end	The right end
Location			
R1	1kΩ	<b>←</b>	<b>←</b>
R2	56kΩ	<b>←</b>	<b>←</b>
R3	1.8kΩ	<b>←</b>	<b>←</b>
R4	100Ω/1W	<b>←</b>	<b>←</b>
R5	56kΩ	<b>←</b>	<b>←</b>
R6	10kΩ/1W	4.7kΩ/1W	5.1kΩ/1W
R7	10kΩ/1W	4.7kΩ/1W	5.1kΩ/1W
R8	0.22Ω/5W	<b>←</b>	←-
R9	-	0.22Ω/5W	<b>←</b>
R10	4.7Ω/1W	<b>←</b>	<b>←</b>
R11	4.7Ω/1W	<b>←</b>	<b>←</b>
C1	470pF	<b>←</b>	<b>←</b>
C2	2.2μF/50V	<b>←</b>	<b>←</b>
C3	10μF/50V	<b>←</b>	<b>←</b>
C4	100μF/100V	<b>←</b>	<b>←</b>
C5	5pF	<b>←</b>	<b>←</b>
C6	100μF/50V	<b>←</b>	<b>←</b>
C7	47μF/100V	<b>←</b>	<b>←</b>
C8	10μF/100V	<b>←</b>	<b>←</b>
C9	10μF/100V	<b>←</b>	<b>←</b>
C10	0.1μF	<b>←</b>	<b>←</b>
D1	200V/0.5A	Short	Short
L1	2.2μΗ	<b>←</b>	<b>←</b>
J1	15mm	<b>←</b>	<b>←</b>
J2	10mm	<b>←</b>	<b>←</b>

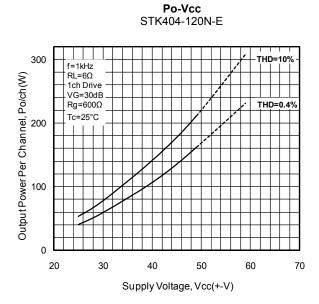
## Pin Layout

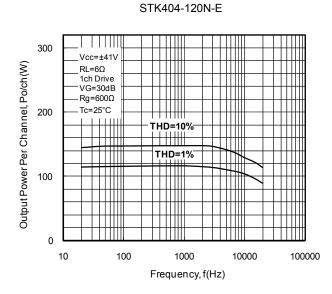
[STK404-000Nsr Pin Layou	ıt]												
			1	2	3	4	5	6	7	8	9	10	
(Size) 44.0mm×25.6mm×8.5mm	1ch classAB/2.54mm												
STK404-070N 60W/JEITA			1	N		-	+	+	-	-	+	0	
			N	F	S	Р	Р	р	р	٧	٧	U	
			1	1	U	R	R	0	0	С	С	Т	
			С	С	В	Ε	Е	W	w	С	С	/	
	1		Н	H				е	е			С	
			1	1				r	r			Н	
	_							T	T			1	
								R	R				
		1	2	3	4	5	6	7	8	9	10	11	12
(Size) 46.6mm×25.5mm×8.5mm						1ch c	lassA	AB/2.5	54mm	1			
STK404-120N 120W/JEITA		Т	-	Ν		-	+	+	-	-	+	0	0
		Н	N	F	S	Р	Р	р	р	٧	٧	U	U
			1	1	U	R	R	0	0	С	С	Т	Т
			С	С	В	Е	Е	W	w	С	С	/	/
	-		Н	H				е	е			С	С
	_		1	1				r	r			Н	Н
	_							T R	T R			1	1
								K	K			-	+
	1	2	3	4	5	6	7	8	9	10	11	12	13
(Size) 59.2mm×25.5mm×8.5mm					1c	h clas	sAB/	2.54r	nm				
STK404-140N 180W/JEITA	Т	Т	I	N		-	+	+	-	-	+	0	0
	Н	Н	N	F	S	Р	Р	р	р	٧	٧	U	U
	1	2	1	1	U	R	R	0	0	С	С	Т	Т
	1		С	С	В	Ε	Ε	w	w	С	С	/	/
	-		Н	Н				е	е			С	С
	-		1	1				r	r			Н	Н
								T	T			1	1
								R	R			-	+
	1												

## **Characteristic of Evaluation Board**









Po-f

## A Thermal Design Tip For STK404-120N-E Amplifier

#### [Thermal Design Conditions]

The thermal resistance ( $\theta$ c-a) of the heat-sink which manages the heat dissipation inside the Hybrid IC will be determined as follow:

(Condition 1) The case temperature (Tc) of the Hybrid IC should not exceed 125°C

$$Pd \times \theta c-a + Ta < 125^{\circ}C \qquad (1)$$

Where Ta: the ambient temperature for the system

(Condition 2) The junction temperature of each power transistor should not exceed 150°C

$$Pd \times \theta c-a + Pd/N \times \theta j-c + Ta < 150^{\circ}C$$
 (2)

Where N: the number of transistors (two for 1 channel, ten for channel)

θj-c: the thermal resistance of each transistor (see specification)

Note that the power consumption of each power transistor is assumed to be equal to the total power dissipation (Pd) divided by the number of transistors (N).

From the formula (1) and (2), we will obtain:

$$\theta c$$
-a < (125 - Ta)/Pd · · · · · (1)'   
 $\theta c$ -a < (150 - Ta)/Pd -  $\theta j$ -c/N · · · · (2)'

The value which satisfies above formula (1)' and (2)' will be the thermal resistance for a desired heat-sink.

Note that all of the component except power transistors employed in the Hybrid IC comply with above conditions.

#### [Example of Thermal Design]

Generally, the power consumption of actual music signals are being estimated by the continuous signal of  $1/8 P_{O}$  max. (Note that the value of  $1/8 P_{O}$  max may be varied from the country to country.) (Sample of STK404-120N-E;  $80W\times1ch$ )

If  $V_{CC}$  is  $\pm 41V$ , and  $R_L$  is  $6\Omega$ , then the total power dissipation (Pd) of inside Hybrid IC is as follow;

Pd = 37.5W (at 10W output power, 1/8 of  $P_O$  max)

There are four (2) transistors in Audio Section of this Hybrid IC, and thermal resistance ( $\theta$ j-c) of each transistor is 1.7°C/W. If the ambient temperature (Ta) is guaranteed for 50°C, then the thermal resistance ( $\theta$ c-a) of a desired heat-sink should be;

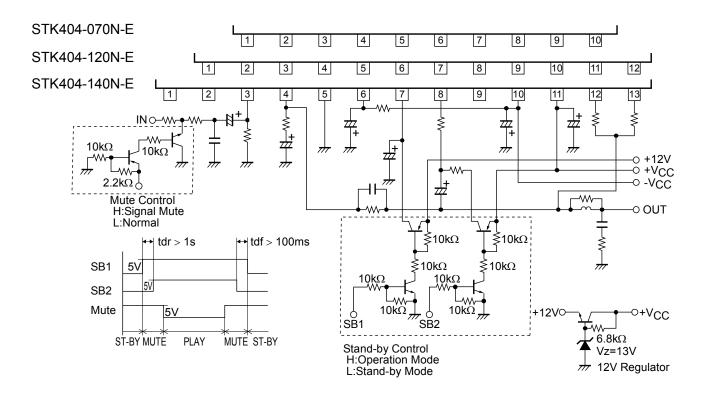
From (1)' 
$$\theta c\text{-a} < (125 - 50)/37.5$$
  
 $< 2.00$   
From (2)'  $\theta c\text{-a} < (150 - 50)/37.5 - 1.7/2$   
 $< 1.82$ 

Therefore, in order to satisfy both (1)' and (2)', the thermal resistance of a desired Heat-sink will be 1.82°C/W.

#### [Note]

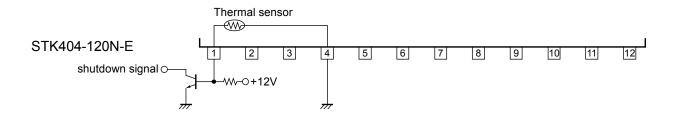
Above are reference only. The samples are operated with a constant power supply. Please verify the conditions when your system is actually implemented.

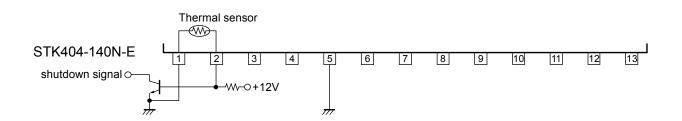
## STK404-000N-Eseries Stand-by control & Mute control Application



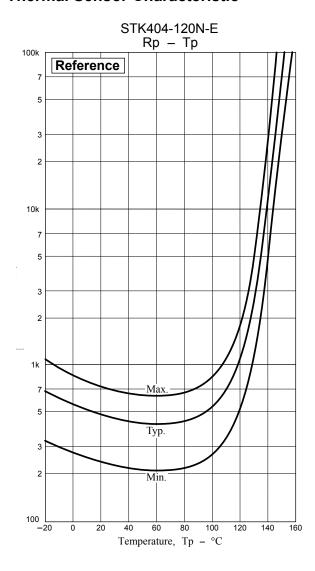
## STK404-000N-Esr Thermal shut down Application

STK404-070N-E No thermal sensor

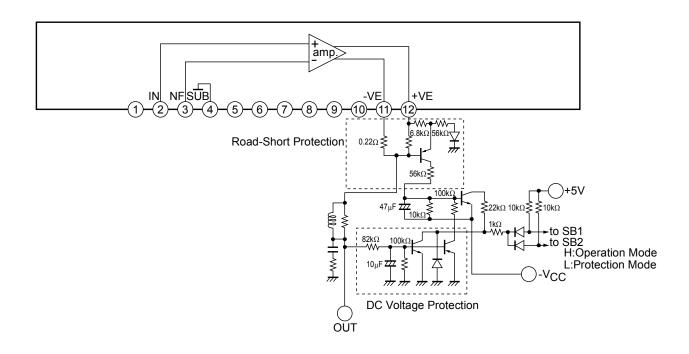




## **Thermal Sensor Characteristic**



## STK404-120N-E Road-Short & DC Voltage Protection Application



### ORDERING INFORMATION

Device	Package	Shipping (Qty / Packing)
STK404-120N-E	SIP12 (Pb-Free)	25 / Bulk Box

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