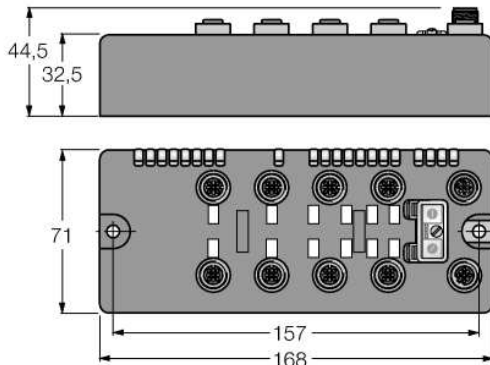


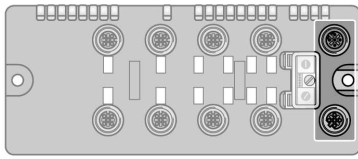


- Compact fieldbus I/O module in IP69K
- DeviceNet™ slave
- 125 / 250 / 500 kbps
- Two 5-pole M12 connectors for fieldbus connection
- 2 rotary switches for node address
- IP69K
- M12 I/O connectors
- LEDs indicating status and diagnostics
- Electronics galvanically separated from the field level via optocouplers
- 8 Configurable digital PNP channels, 24 VDC
- Max. 0.5A per channel
- Channel diagnostics
- Selection of filtering times (Input delay)
- Invertible inputs
- 4 analog inputs for current or voltage
- 0/4...20 mA or -10/0...+10 VDC (selectable per channel)

Type code	BLCDN-8M12L-4AI-VI-8XSG-PD
Ident no.	6811065
Nominal system voltage	24 VDC
System power supply	via DeviceNet
Admissible range V+	18...30VDC
Nominal current V+	242 mA
Max. current V+	4 A
Fieldbus transmission rate	125 / 250 / 500 kbps
Adjustment transmission rate	auto detection
Fieldbus addressing range	0...63
	64...80 (Programmable MACID)
	81...99 (Vendor Specific)
Fieldbus addressing	2 decimally coded rotary switches
Fieldbus connection technology	2 x M12
	5-pole
Fieldbus termination	external
Service interface	RS232 interface
Vendor ID	30
Product type	12
Product code	11065
digital inputs	from 8XSG
Input type	PNP
Type of input diagnostics	Channel diagnostics
Sensor supply (V _{SENS})	24 VDC, 100 mA short-circuit limiting
Low level signal voltage	4.5 V
Low level signal voltage	< 4.5 VDC
High level signal voltage	7...30 VDC
Low level signal current	< 1.5 mA
High level signal current	2.1...3.7 mA
Input delay	(configurable) 0.25 or 2.5 ms
Digital outputs	from 8XSG
Output type	PNP
Type of output diagnostics	Channel diagnostics
Sensor supply (V _{SENS})	24 VDC
Output current per channel	0.5 A
Output voltage	24 VDC
Output delay	3 ms
Load type	resistive, inductive, lamp load
Load resistance, resistive	> 48 Ω
Load resistance, inductive	< 1.2 H
Lamp load	< 3 W
Switching frequency, resistive	< 200 Hz
Switching frequency, inductive	< 2 Hz
Switching frequency, lamp load	< 20 Hz
Short-circuit protection	yes

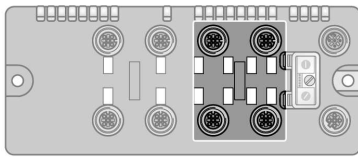
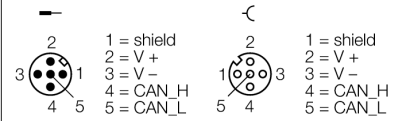
Analog inputs	from 4AI-VI
Input type	0/4 ... 20 mA or -10/0 ... 10 VDC
Type of input diagnostics	channel diagnostics
Sensor supply	24 VDC
Input resistance	Current: < 0.125 K Ω , Voltage: < 98.5 K Ω
Maximum limiting frequency analog	< 20 Hz
Basic fault limit at 23 °C	< 0.3 %
Repeatability	< 0.05 %
Temperature coefficient	< 300 ppm/°C of full scale
Resolution	16 bit
Measuring principle	Sigma Delta
Measured-value displayed	16 bit signed integer 12 bit full range left justified

Dimensions	1680x 710x 325 mm
Operating temperature	-40...+70 °C
Storage temperature	-40...+85 °C
Relative humidity	15 to 95% (non-condensing)
Vibration test	according to IEC 61131-2
Extended vibration resistance - up to 20 g (at 10 to 150 Hz)	For mounting on base plate or machinery
Shock test	according to IEC 61131-2
Electro-magnetic compatibility	according to IEC 61131-2
Protection class	IP69K
Housing material	Glass-filled nylon, nickel plated brass connectors
Housing color	Black
Window material	Lexan
Screw material	Nickel plated brass
Label material	Polyester with Polycarbonate overlay
Ground tab material	Nickel plated brass
Weight	550 $\pm$ 20 g
Approvals and certificates	CE, cULus



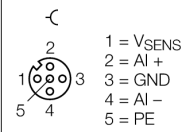
Fieldbus cable (example): RSC RKC 572-2M ident-no. U0323 or RSC-RKC572-2M ident-no. 6603629

Pin assignment

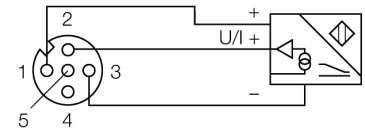
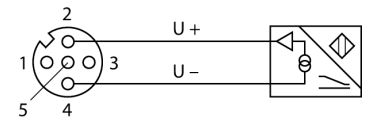
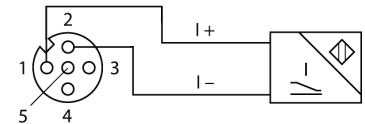


Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no. U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212

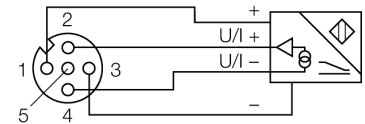
Pin assignment



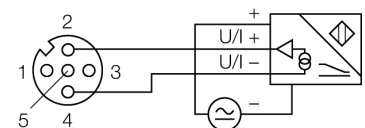
2-wire connection technology (current)

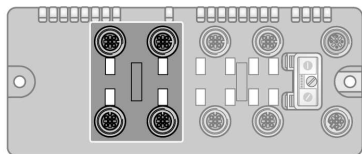


4-wire connection technology



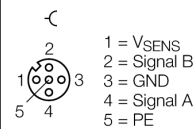
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Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or
RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin assignment



Status: Station LED

LED	Color	Status	Description
IOs		OFF	No power supply
	RED	ON	Insufficient power supply
	RED	FLASHING (1Hz)	Deviating station configuration
	RED	FLASHING (4 Hz)	No module bus communication
	GREEN	ON	Station OK
	GREEN	FLASHING	Force mode active
MNS		OFF	No connection
	GREEN	ON	Fieldbus communication active
	GREEN	FLASHING (1Hz)	Fieldbus communication disabled, device status OK
	RED	ON	Double MAC-ID
	RED	FLASHING	Fieldbus communication timeout
IO	GREEN	ON	I/O slots OK
	GREEN	FLASHING (1Hz)	At least one I/O slot in idle state
	RED	ON	At least one faulty I/O slot
	RED	FLASHING	At least one I/O slot in faulty state

Status: I/O LED, slot 1

LED	Color	Status	Description
D1 *		OFF	Diagnostic disabled
	RED	ON	Station / module bus communication failure
	RED	FLASHING (0.5Hz)	Group diagnostic
AI channels 1 ₀ ...1 ₃		OFF	Channel inactive
	GREEN	ON	Channel active
	GREEN	FLASHING (0.5 Hz)	Measuring range undershoot
	GREEN	FLASHING (4 Hz)	Measuring range overshoot

* D1 LED also indicates gateway diagnostic

I/O LED Status Slot 2

LED	Colour	Status	Description
D2 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Any diagnostics active
XSG channels 0...7		OFF	Channel status x = "0" (OFF), no diagnostics active
	GREEN	ON	Channel status x = "1" (ON)
	RED	ON	Short-circuit at output
	RED	FLASHING (2 Hz)	Short-circuit sensor supply

* D2 LED also reports gateway diagnostics

I/O & Diagnostic Data Map

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
AI 1 ₀	0	AI 1 ₀ LSB							
	1	AI 1 ₀ MSB							
AI 1 ₁	2	AI 1 ₁ LSB							
	3	AI 1 ₁ MSB							
AI 1 ₂	4	AI 1 ₂ LSB							
	5	AI 1 ₂ MSB							
AI 1 ₃	6	AI 1 ₃ LSB							
	7	AI 1 ₃ MSB							
	8	DI 2 ₇	DI 2 ₆	DI 2 ₅	DI 2 ₄	DI 2 ₃	DI 2 ₂	DI 2 ₁	DI 2 ₀
	9	-	-	-	-	-	-	-	-
Diagnostics	10	Module number reporting diagnostic data							
	11	Replace Station	-	Diagnostics Active	-	-	-	-	-
Slot 1* (ref. Byte 10)	12	-	-	-	-	-	-	Open Circuit AI 1 ₀	Range Error AI 1 ₀
	13	-	-	-	-	-	-	Open Circuit AI 1 ₁	Range Error AI 1 ₁
	14	-	-	-	-	-	-	Open Circuit AI 1 ₂	Range Error AI 1 ₂
	15	-	-	-	-	-	-	Open Circuit AI 1 ₃	Range Error AI 1 ₃
Slot 2* (ref. Byte 10)	12	-	-	-	-	Over Current DI 2 ₃ / DI 2 ₇	Over Current DI 2 ₂ / DI 2 ₆	Over Current DI 2 ₁ / DI 2 ₅	Over Current DI 2 ₀ / DI 2 ₄
	13	Over Current DO 2 ₇	Over Current DO 2 ₆	Over Current DO 2 ₅	Over Current DO 2 ₄	Over Current DO 2 ₃	Over Current DO 2 ₂	Over Current DO 2 ₁	Over Current DO 2 ₀
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
	1	-	-	-	-	-	-	-	-

* The scheduled diagnostic information changes every 125 ms between Slot 1 and Slot 2, if both slots send active diagnostics.