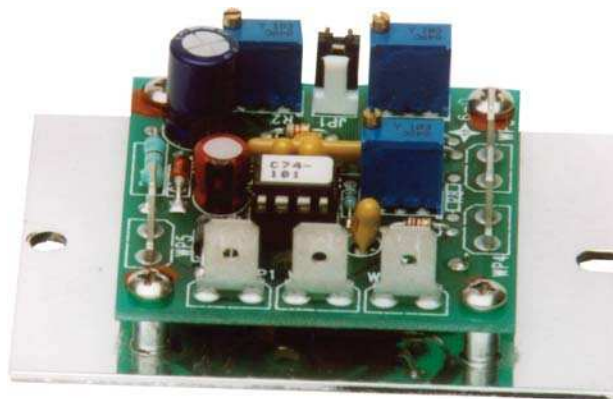


Oven Industries, Inc.



MODEL 5C7-350(A)



PROPORTIONAL/INTEGRAL  
THERMOELECTRIC  
TEMPERATURE  
CONTROLLER

1. **Application:**

The 5C7-350 is a temperature controller designed to operate a thermoelectric module. The 5C7-350 is field configured to operate a thermoelectric module in either a cooling or a heating mode. When configured to operate in the heating mode, the controller can drive a resistive heating element.

2. **System Overview:**

The unit consists of a Micro Controller, Set Temperature Potentiometer, Proportional Bandwidth Potentiometer, Integral Gain Potentiometer, Temperature Sensor Input, and a Power Output Stage.

The Micro Controller acquires the actual temperature from the Temperature Input Sensor. The Micro Controller sends a signal to the Power Output Stage based on Proportional/Integral Gain of the desired temperature versus the acquired input temperature. The Power Output Stage will drive a thermoelectric (Peltier effect) module to attain the desired temperature via A Pulse width Modulated Output.

3. **Specifications:**

The specifications of the controller are listed on the Customer Drawing in the back of this manual.

4. **5C7-350 Wiring:**

The wiring diagram of the controller is listed on the Customer Drawing in the back of this manual.

5. **Control Function Description:**

5.1 Proportional Control:

5.1.1. Proportional control eliminates the temperature cycling inherent in Deadband control. Bandwidth is the temperature span over which the power is proportioned from 0% to 100% power.

5.1.2. The Proportional Control reduces the percentage of power applied to the load, as the temperature reaches the set temperature point.

5.1.3. Example:

5.1.3.1. Set temperature of 100°C with a proportioning bandwidth of 10°C.

5.1.3.2. The control function starts to proportion the load power when the control sensor is at 95°C. The proportional power is at 50% power when the control sensor is at 100°C. The proportional power is at 0 when the control sensor temperature is at 105°C.

5.2. Proportional/Integral Control:

5.2.1. Adjusts the proportional power based on the difference of the control sensor temperature from the desired set temperature. The Integral action compensates for changes in loading and temperature offset (Droop) within the controller's proportional bandwidth.

5.2.2. Example:

5.2.2.1. Set temperature of 100°C with a proportioning bandwidth of 20°C and an Integral Gain of 1 Repeat per Minute 5°C temperature error lower than the set point at 75% power. The integral action will move the proportioning power to 100% in 1 min.

6.

### Tuning the PI Controller

- 6.1 Tuning of PI Control requires knowing the time period of the natural temperature cycle of the system, and the bandwidth used to achieve this cycle.
- 6.2 The tuning process requires the integral variable to be set to zero by adjusting the Integral Gain Potentiometer to maximum Counter Clockwise.
- 6.3 Set the proportional bandwidth potentiometer to maximum Counter Clockwise.
- 6.4 Adjust the Set Temperature Potentiometer until the temperature is within the range +/- 10°C of the desired temperature.
- 6.5 Slowly adjust the Proportional Bandwidth Potentiometer Clockwise, counting the number of turns used, until a small sustained temperature oscillation is observed.
  - 6.5.1 Record the number of turns on the Proportional Bandwidth Potentiometer to sustain the temperature oscillation.  
  
6.5.2 \_\_\_\_\_ Turns
- 6.6 The time of this temperature oscillation is the natural period.
  - 6.6.1 Record the time of the natural period of the unit in minutes.  
  
6.6.2 \_\_\_\_\_ Minutes
- 6.7 Turn the Proportional Bandwidth Potentiometer Clockwise the number of turns recorded above, thus doubling the bandwidth.
- 6.8 Set the controller Integral Gain variable (repeats per minute) to the reciprocal of the natural period. Each turn of the Integral Gain Potentiometer is 0.1 repeats per minute.
- 6.9 The above values are ballpark settings and may need further minor adjustments. Record the final number of turns used on the Proportional bandwidth Potentiometer and Integral Gain Potentiometer.
  - 6.9.1 Final number of turns of the Proportional Bandwidth Potentiometer = \_\_\_\_\_ from maximum Counter Clockwise.
  - 6.9.2 Final number of turns of the Integral Gain Potentiometer \_\_\_\_\_ from maximum Counter Clockwise.
- 6.10 Additional systems with the same thermal dynamic properties will operate using the Potentiometer settings listed above.

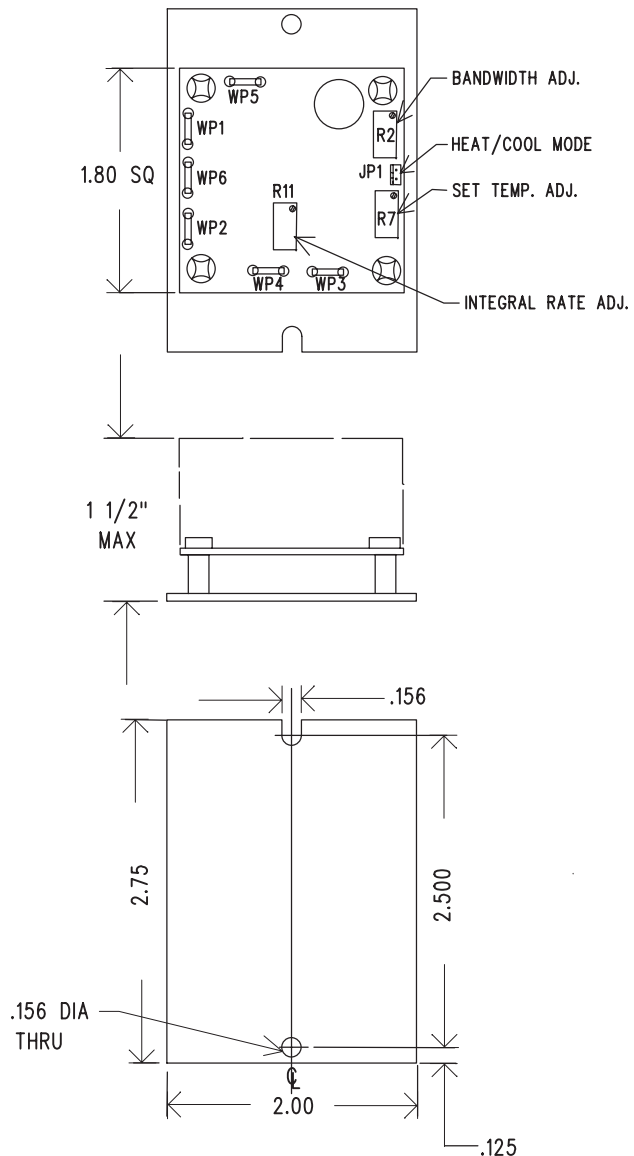
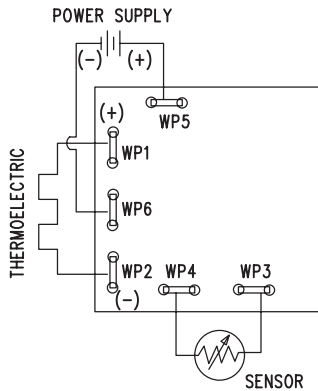
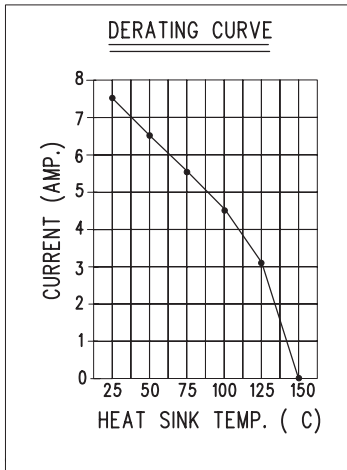
## SPECIFICATIONS

INPUT: 9-26 VDC REVERSE POLARITY PROTECTED  
 OUTPUT: 7.5 AMP WITH A 25 C MOUNTING PLATE  
 TEMPERATURE (SEE DERATING CURVE).  
 PULSE WIDTH MODULATED WITH BASE FREQUENCY OF 400 HZ.  
 OUTPUT IS LINEAR CURRENT LIMITING TO 14 AMPS.  
 OUTPUT DEVICE HAS BUILT IN THERMAL SHUT DOWN.  
 TEMPERATURE SENSOR: O.I. TS67 (SOLD SEPERATELY)  
 SET TEMPERATURE ADJUSTMENT: -20 C TO +100 C (CW TO INCREASE)  
 BANDWIDTH ADJUSTMENT: 0.5 C TO 5.0 C (CW TO INCREASE)  
 INTEGRAL RATE ADJUSTMENT: 0 TO 2.55 REPEATS PER MINUTE  
 (CW TO INCREASE)  
 HEATING OR COOLING MODE: HEATING = JP1 OPEN,  
 COOLING = JP1 SHORTED (FACTORY DEFAULT)

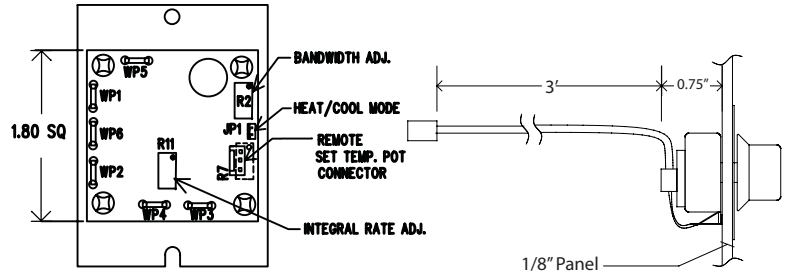
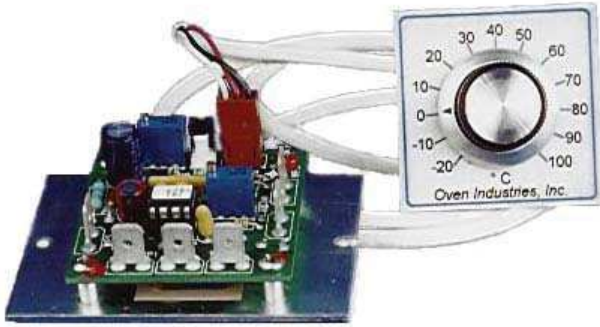
## WIRING

CONNECTIONS ARE VIA .250 QUICK CONNECT TERMINAL

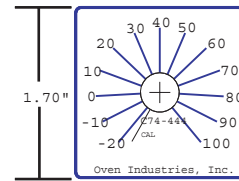
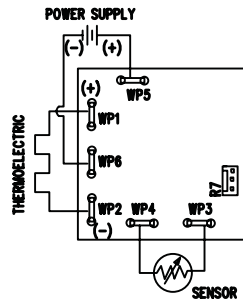
WP1 = (+) TO THERMOELECTRIC MODULE  
 WP2 = (-) TO THERMOELECTRIC MODULE  
 WP3 = TS67 SENSOR  
 WP4 = TS67 SENSOR  
 WP5 = +12 TO +24 VDC INPUT  
 WP6 = (-) VDC RETURN



# 5C7-350A REMOTE SET TEMP POT



REMOTE POT WITH 3 FOOT CABEL,  
KNOB, & DIAL SCALE INCLUDED



## SPECIFICATIONS

TEMPERATURE (SEE DERATING CURVE).  
PULSE WIDTH MODULATED WITH BASE FREQUENCY OF 400HZ  
OUTPUT IS LINEAR CURRENT LIMITING TO 14 AMPS  
OUTPUT DEVICE HAS BUILT IN THERMAL SHUT DOWN

TEMPERATURE SENSOR: O.I. TS67 (SOLD SEPERATELY)  
SET TEMPERATURE ADJUSTMENT: -20°C TO +100°C  
(CW INCREASE)

BANDWIDTH ADJUSTMENT: 0.5°C TO 5.0°C (CW INCREASE)  
INTEGRAL RATE ADJUSTMENT: 0 TO 2.55 REPEATS PER/MIN (CW INCREASE)  
HEATING OR COOLING MODE: HEATING = JP1 OPEN,  
COOLING = JP1 SHORTED (FACTORY DEFAULT)

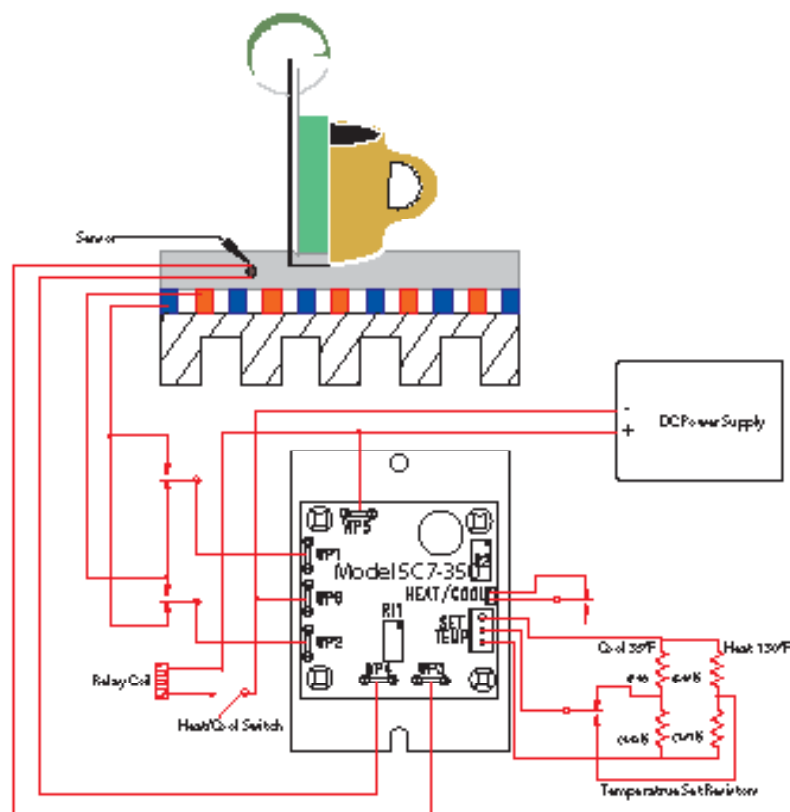
## WIRING

CONNECTIONS ARE VIA .250 QUICK CONNECT TERMINAL  
WP1 = (+) TO THERMOELECTRIC MODULE  
WP2 = (-) TO THERMOELECTRIC MODULE  
WP3 = TS67 SENSOR  
WP4 = TS67 SENSOR  
WP5 = +12 TO +24 VDC INPUT  
WP6 = (-) VDC RETURN

*TS67 Series Sensor*  
*Temp Range -20°C to 100°C*

## Model 5C7-350A Application Note

Joe likes a hot beverage during the winter and a cold beverage in the summer. An Oven Industries, Model 5C7-350 Thermoelectric Controller and a TS67 Sensor with a Thermoelectric Module and some common electronic parts allows Joe to keep his beverage the way he likes it.



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