



DIMENSIONS OF PC BOARD HOLES  
TOLERANCE ±0.1 (TOP VIEW)

NOTES: ALL DIMENSIONS AND NOTES MARKED \* ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH QUALITY DOC. QI-02A

SCHEMATIC					
Part No.	M706-54 0 0546	M706-54 1 0546	M706-54 2 0546	M706-54 3 0546	M706-54 4 0546
Audio Function					
STANDARD COLOR: BLACK					

NO.	PART NAME	QTY	MATERIAL	REMARKS
1	FLAT PIECE	1	BRASS	Cu Ag PLATED
2	CURVE PIECE	1	BRASS	Cu Ag PLATED
3	SPRING PIECE	1	BRONZE	Cu Ag PLATED
4	CURVE PIECE	1	BRASS	Cu Ag PLATED
5	SPRING PIECE	1	BRONZE	Cu Ag PLATED
6	AXIS SUPPORT	1	BRASS	Cu Ni PLATED
7	COVER	1	PBT	
8	HOUSING	1	PBT	

Allan	2	03.12.07	A093
Allan	1	01.08.06	-
NAME	ISS.	DATE	C/NOTE
APPROVED: _____			
CHECKED: <i>Ben</i>			
DRAWN: Allan		CUSTOMER REF.:	
ORDER CODE		ASSEMBLY DRG:	

ORDER CODE  
**M706-54 X 0546**  
REFER SCHEMATIC

**HARWIN**

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TOLERANCES  
X. = ±0.5mm  
X.X = ±0.20mm  
X.XX = ±0.15mm  
X.XXX = ±0.05mm  
ANGLES = ±5°  
UNLESS STATED

MATERIAL:  
SEE NOTES  
FINISH: SEE NOTES  
S/AREA: mm<sup>2</sup>

TITLE:  
3.50mm EARPIECE JACK, PCB MOUNT  
ALL PLASTIC, INSIDE METAL BUSHING  
DRAWING NUMBER:  
**M706-54 X 0546**  
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