

KP3528I81 (KLP-32I-81)

1. Descriptions

The KP3528I81 (KLP-32I-81) is a highly efficient infrared LED (GaAlAs) composed of PLCC-2 PKG, which provides low thermal resistance and reliable performance.

2. Features

- ◆ Small Footprint Surface Mount Package (3.5 L × 2.8 W × 1.8 H [mm³])
- ◆ Typical Forward Voltage(VF) : 1.55 V @ Forward Current(IF)=50mA
- ◆ Operation Temperature from -40℃ to +100℃
- ◆ Soldering methods : IR reflow soldering
- ◆ Taping : 8 mm conductive black carrier tape & antistatic clear cover tape

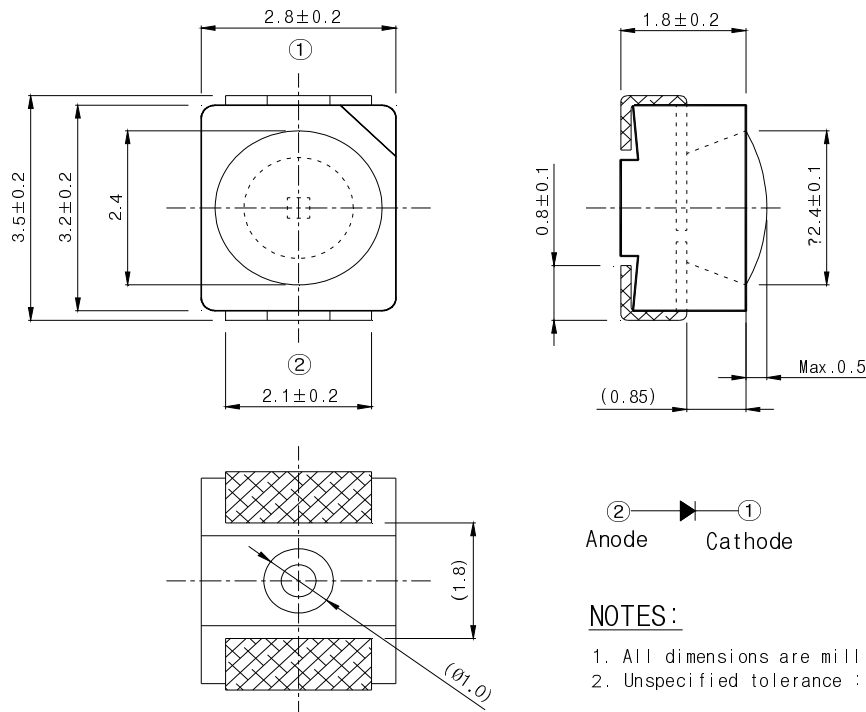
3. Application

- ◆ Photo interrupters
- ◆ Industrial electronics
- ◆ For drive and control circuits
- ◆ Sensor technology
- ◆ Alarm and safety equipment
- ◆ IR free air transmission

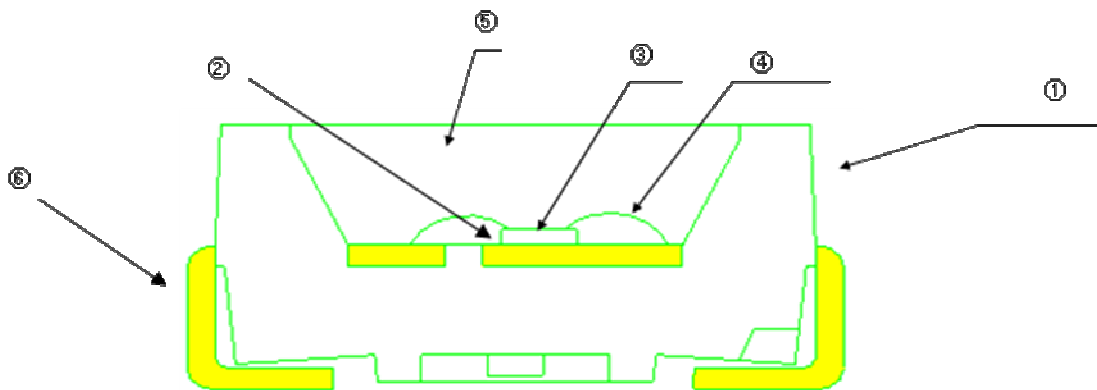
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When using this product, would you please refer to the latest specifications.

4. Outline Dimensions and Material Descriptions

◆ Outline Dimensions



◆ Material Descriptions



No.	Item	Material
①	Package	PPA
②	Paste	Ag Epoxy
③	LED Chip	GaAlAs
④	Wire	Au
⑤	Encapsulant	Clear Silicone
⑥	Lead	Fe Alloy

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5. Absolute Maximums

Item	Symbol	Min.	Max.	Unit	Conditions
Forward Current	I_F	-	100	mA	
Peak Forward Current* ¹	I_{FP}	-	1.0	A	
Power Dissipation	P_D	-	200	mW	
Reverse Voltage	V_R	-	5	V	
Operating Temperature	T_{OP}	-40	100	°C	
Storage Temperature	T_S	-40	100	°C	
Soldering Temperature* ²	T_{sol}	-	260	°C	5 Sec

*1. Duty Ratio : 1%, @60 Hz

*2. Soldering time : 5 Sec

6. Electro-Optical Characteristics ($T_A = 25^\circ\text{C}$)

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Forward voltage	V_F	1.5	1.9	2.7	V	$I_F=300\text{mA}$, 200us(Test Time)
Total radiant flux	Φ_e	-	13.5	-	mW	$I_F=50\text{mA}$
Radiant intensity	I_e	3.0	6.0	9.0	mW/sr	$I_F=50\text{mA}$
Peak wavelength	λ_p	-	810	-	nm	$I_F=50\text{mA}$
Reverse current	I_R	-	-	10	μA	$V_R=5\text{V}$
FWHM	$\Delta\lambda$	-	45	-	nm	$I_F=50\text{mA}$
Half angle	$\Delta\theta$	-	120	-	deg	$I_F=50\text{mA}$

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7. Ranks

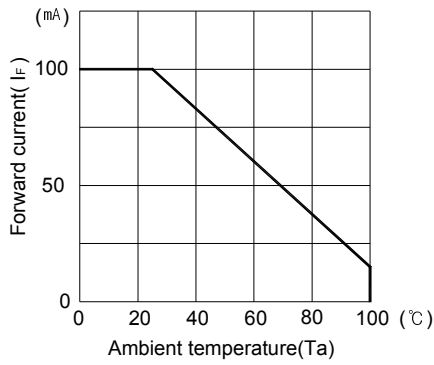
◆ VF Rank @ IF = 300 mA, 200us(Test Time)

Forward Voltage [V]	Radiant intensity [mW/sr]	Wavelength [nm]
A : 1.5 ~ 1.8	X	X
B : 1.8 ~ 2.0		
C : 2.0 ~ 2.2		
D : 2.2 ~ 2.4		
E : 2.4 ~ 2.7		
X		

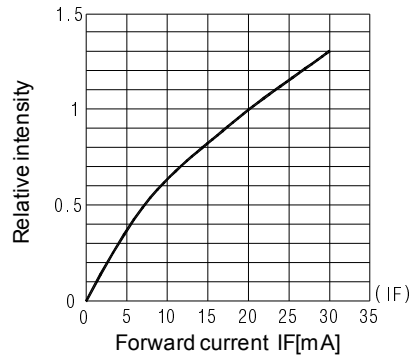
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8. Characteristic Graphs

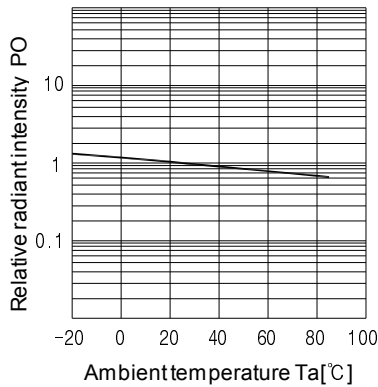
Forward current vs. Ambient temperature



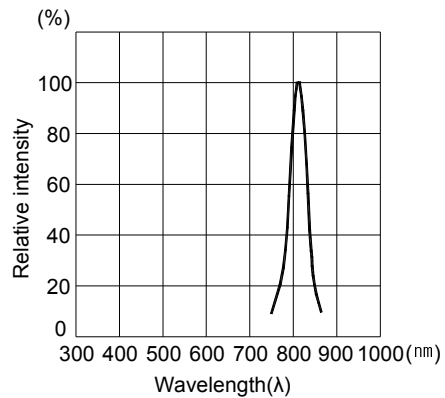
Radiant Intensity vs. Forward current



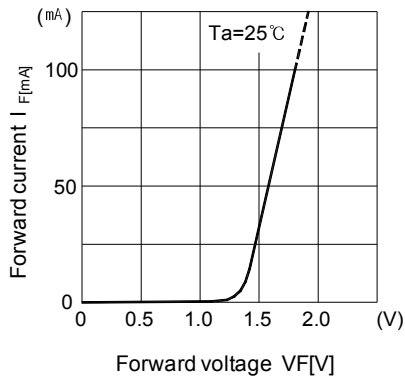
Relative radiant intensity vs. Ambient temperature



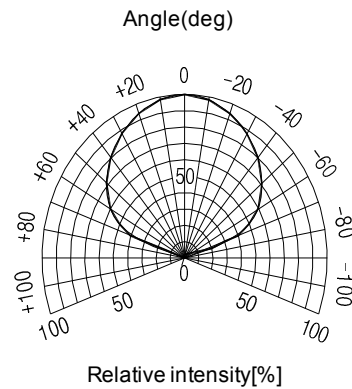
Relative intensity vs. Wavelength



Forward current vs. Forward voltage



Radiant Pattern



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