

## Product Description

The PA18LR30.. is a family of general purpose retro-reflective sensors in a long M18 nickel-plated brass housing for heavy duty applications. They are useful for simple applications, where a basic
sensor provides adequate sensing performance. The sensors are easy to adjust with a $270^{\circ}$ single-turn potentiometer. The output is a 2 wire NO or NC thyristor (SCR) output.

- Range: 3 m
- Modulated infrared light
- Supply voltage: 20 to 250 VAC
- Output: 500 mA SCR
- Make and break switching functions
- LED output indication
- High immunity to ambient light
- Heavy duty M18 metal housing, IP 67
- Cable and plug versions


Ordering Key PA18ALR30TOM6SA Type
Housing style Housing size Housing material Housing length Detection principle
Sensing distance
Output type
Output configuration
Connection type
Adjustable

## Type Selection

| Housing diameter | Rated operating dist. ( $\mathbf{S}_{\mathrm{n}}$ ) | Ordering no. SCR/cable Make switching | Ordering no. SCR/plug Make switching | Ordering no. SCR/cable Break switching | Ordering no. SCR/plug Break switching |
| :---: | :---: | :---: | :---: | :---: | :---: |
| M18 | 3 m | PA18ALR30TOSA | PA18ALR30TOM6SA | PA18ALR30TCSA | PA18ALR30TCM6SA |

Note: Plugs and reflector to be ordered separately

## Specifications

| Rated operating dist. ( $\mathrm{S}_{\mathrm{n}}$ ) | Up to 3 m <br> Ref. reflector type ER4, <br> $\varnothing 84 \mathrm{~mm}$ | Optical angle Light spot size Ambient light | $\pm 2.2^{\circ}$ <br> 150 mm at 2 m <br> Max. 10,000 lux |
| :---: | :---: | :---: | :---: |
| Sensitivity | $270^{\circ}$ single-turn pot. meter | Operating frequency (f) | Max. 20 Hz , light/dark ratio 1:2 |
| Temperature drift | 0.4\%/K | Response time |  |
| Hysteresis (H) (Differential travel) | 3 to 20\% | OFF-ON (ton) ON-OFF (toff) | $\begin{aligned} & \leq 20 \mathrm{~ms} \\ & \leq 30 \mathrm{~ms} \\ & \hline \end{aligned}$ |
| Rated operational volt. ( $\mathrm{U}_{\mathrm{B}}$ ) | $\begin{aligned} & 20 \text { to } 250 \mathrm{VAC}, \\ & 45 \text { to } 65 \mathrm{~Hz} \end{aligned}$ | Power ON delay ( $\mathrm{t}_{\mathrm{v}}$ ) | Typ. 100 ms |
|  |  | Indication function Output ON | Dark (NC) or light (NO) switching LED, yellow |
| Output current (AC 12, AC 140) |  |  |  |
| Continuous ( $\mathrm{l}_{\text {e }}$ ) | $\leq 500 \mathrm{~mA}$ | Environment <br> Overvoltage category <br> Pollution degree Degree of protection | II (IEC 60664/60664A; 60947-1) <br> 3 (IEC 60664/60664A; 60947-1) <br> IP 67 (IEC 60529; 60947-1) |
| Short-time (l) | $\leq 3 \mathrm{~A}$, max. 20 ms |  |  |
| Min. operational current ( $\mathrm{I}_{\mathrm{m}}$ ) | 10 mA |  |  |
| OFF-state current ( $\mathrm{I}_{r}$ ) | < 5 mA , typ. 2.6 mA |  |  |
| Voltage drop ( $\mathrm{U}_{\mathrm{d}}$ ) | $\leq 10$ VAC, typ. 7 VAC | Temperature Operating | $\begin{aligned} & -20^{\circ} \text { to }+60^{\circ} \mathrm{C}\left(-4^{\circ} \text { to } 140^{\circ} \mathrm{F}\right) \\ & -30^{\circ} \text { to }+70^{\circ} \mathrm{C}\left(-22^{\circ} \text { to } 158^{\circ} \mathrm{F}\right) \\ & \hline \end{aligned}$ |
| Protection | Transients | Storage |  |
| Transient voltage | $1 \mathrm{kV} / 0.5 \mathrm{~J}$ | Vibration | $\begin{aligned} & 10 \text { to } 150 \mathrm{~Hz}, 0.5 \mathrm{~mm} /- \\ & 7.5 \mathrm{~g}(\text { IEC } 60068-2-6) \\ & 2 \times 1 \mathrm{~m} 100 \times 0.5 \mathrm{~m} \\ & \text { (IEC } 60068-2-32) \end{aligned}$ |
| Light source Light type | GaAIAs LED, 880 nm Infrared, modulated | Shock |  |

## Specifications (cont.)

| Dielectric voltage | 1500 V (IEC 60364-4-41) |
| :---: | :---: |
| Housing material |  |
| Body | Nickel-plated brass |
| Front | Luran®, black |
| Cable end | Polyester, black |
| Nuts | Nickel-plated brass |
| Connection |  |
| Cable | Grey, $2 \mathrm{~m}, 2 \times 0.5 \mathrm{~mm}^{2}$, oilproof PVC |
| Plug | M12 $\times 1$ |
| Cables for plug (-3) | CON.6A-.. serie |
| Weight |  |
| Cable version | 150 g |
| Plug version | 65 g |
| Approvals | UL, CSA |
| CE-marking | Yes |

Dimensions


## Operation Diagram

Power supply
Object present, light beam interrupted
Output ON: Break switching ( NC )
Make switching ( NO )

## Wiring Diagrams



Detection Diagram


## Installation Hints



## Delivery Contents

- Photoelectric switch: PA18ALR.
- 2 nuts
- Packaging: plastic bag


## Accessories

- Reflectors: ER series
- Connector type CON.6A-.. serie
- MB18A
- APA18-RAR

For further information refer to "Accessories"

