

## T-1 3/4 (5mm) RIGHT ANGLE LED INDICATOR

Part Number: L-1503CB/1GD

Green

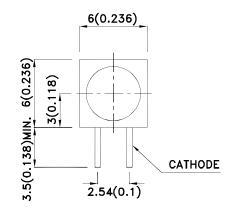
### **Features**

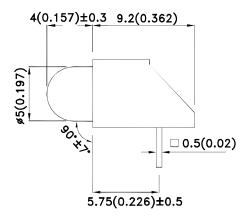
- Low power consumption.
- Versatile mounting on P.C. board or panel.
- T-1 3/4 diameter flangeless package.
- Reliable and rugged.
- Housing UL rating:94V-0.
- Housing material: type 66 nylon.
- RoHS compliant.

### Description

The Green source color devices are made with Gallium Phosphide Green Light Emitting Diode.

## **Package Dimensions**





- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
  4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAA5822 **REV NO: V.12** 





DATE: DEC/24/2010 PAGE: 1 OF 5 **APPROVED: WYNEC CHECKED: Allen Liu** DRAWN: C.H.Han ERP: 1102000580

## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 10mA		Viewing Angle [1]
		2.	Min.	Тур.	201/2
L-1503CB/1GD	Green (GaP)	Green Diffused	25	50	60°

- Notes: 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Green	565		nm	I==20mA
λD [1]	Dominant Wavelength	Green	568		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Green	30		nm	IF=20mA
С	Capacitance	Green	15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Green	2.2	2.5	V	I==20mA
lr	Reverse Current	Green		10	uA	VR = 5V

- Notes: 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

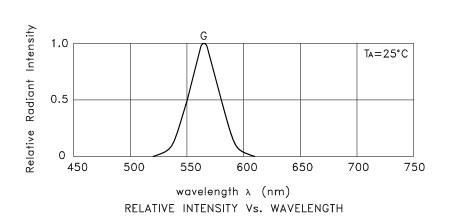
## Absolute Maximum Ratings at TA=25°C

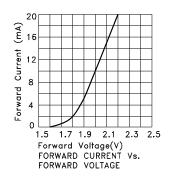
Parameter	Green	Units		
Power dissipation	62.5	mW		
DC Forward Current	25	mA		
Peak Forward Current [1]	140	mA		
Reverse Voltage	5	V		
Operating/Storage Temperature	-40°C To +85°C			
Lead Solder Temperature [2]	260°C For 3 Seconds			
Lead Solder Temperature [3]	260°C For 5 Seconds			

- 1/10 Duty Cycle, 0.1ms Pulse Width.
   2 mm below package base.
   5 mm below package base.

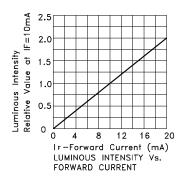
SPEC NO: DSAA5822 **REV NO: V.12** DATE: DEC/24/2010 PAGE: 2 OF 5 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: C.H.Han ERP: 1102000580

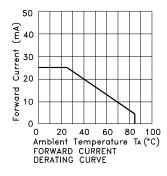
Green

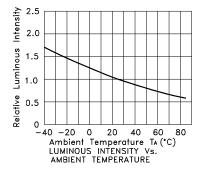


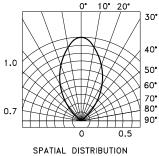


L-1503CB/1GD



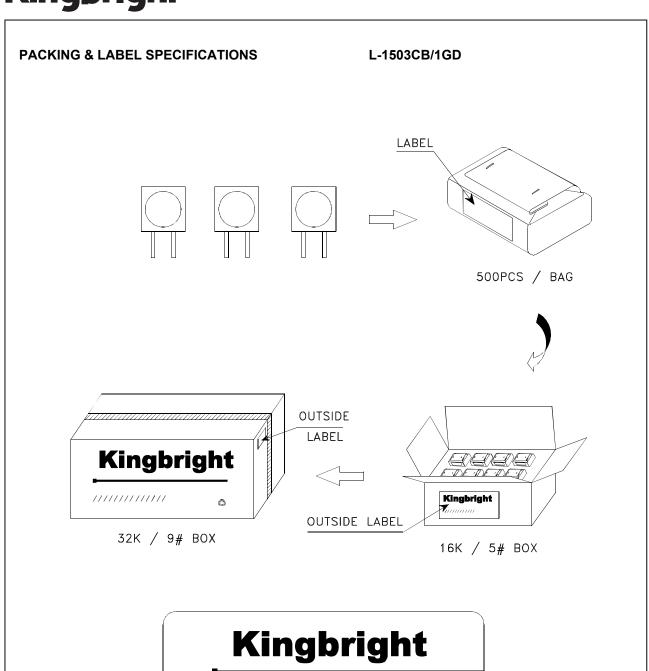






 SPEC NO: DSAA5822
 REV NO: V.12
 DATE: DEC/24/2010
 PAGE: 3 OF 5

 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: C.H.Han
 ERP: 1102000580

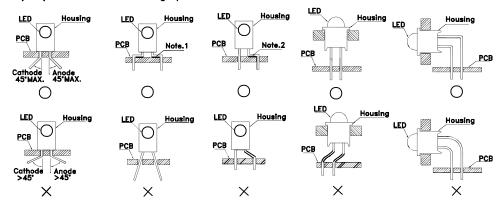




SPEC NO: DSAA5822 APPROVED: WYNEC REV NO: V.12 CHECKED: Allen Liu DATE: DEC/24/2010 DRAWN: C.H.Han PAGE: 4 OF 5 ERP: 1102000580

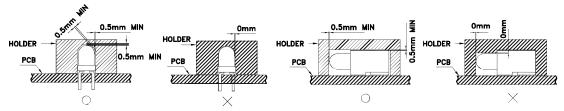
### **PRECAUTIONS**

 The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

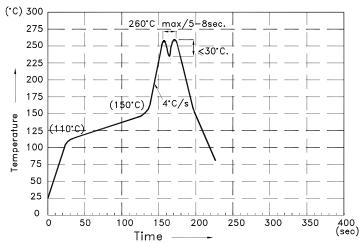


" $\bigcirc$  " Correct mounting method "imes" Incorrect mounting method

2. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 3. The tip of the soldering iron should never touch the lens epoxy.
- 4. Through—hole LEDs are incompatible with reflow soldering.
- 5. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 6. Recommended Wave Soldering Profile for Kingbright Thru—Hole Products



### NOTES:

- 1.Recommend the wave temperature 245°C  $\sim\!260^{\circ}\text{C}.$  The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85°C.
- 3.The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.During wave soldering, the PCB top-surface temperature should be kept below 105°C.

5.No more than once.

 SPEC NO: DSAA5822
 REV NO: V.12
 DATE: DEC/24/2010
 PAGE: 5 OF 5

 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: C.H.Han
 ERP: 1102000580