

Part Number: L-132XPGD

Pure Green

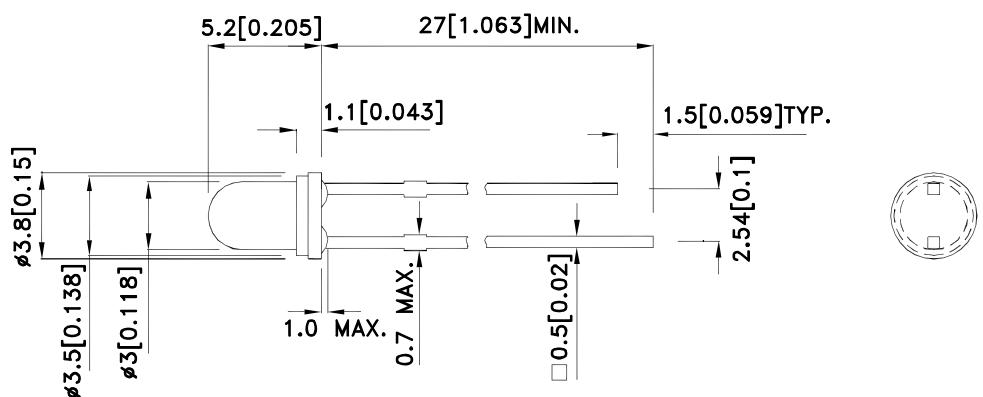
## Features

- Low power consumption.
- Popular T-1 diameter package.
- General purpose leads.
- Reliable and rugged.
- Long life-solid state reliability.
- Available on tape and reel.
- RoHS compliant.

## Description

The Pure Green source color devices are made with Gallium Phosphide Pure Green Light Emitting Diode.

## Package Dimensions



### Notes:

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$  (0.01") unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.



# Kingbright

## Selection Guide

Part No.	Dice	Lens Type	I <sub>V</sub> (mcd) [2] @ 10mA		Viewing Angle [1]
			Min.	Typ.	
L-132XPGD	Pure Green (GaP)	Green Diffused	4	10	60°

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Pure Green	555		nm	I <sub>F</sub> =20mA
λD [1]	Dominant Wavelength	Pure Green	555		nm	I <sub>F</sub> =20mA
Δλ1/2	Spectral Line Half-width	Pure Green	30		nm	I <sub>F</sub> =20mA
C	Capacitance	Pure Green	45		pF	V <sub>F</sub> =0V;f=1MHz
V <sub>F</sub> [2]	Forward Voltage	Pure Green	2.25	2.5	V	I <sub>F</sub> =20mA
I <sub>R</sub>	Reverse Current	Pure Green		10	uA	V <sub>R</sub> = 5V

Notes:

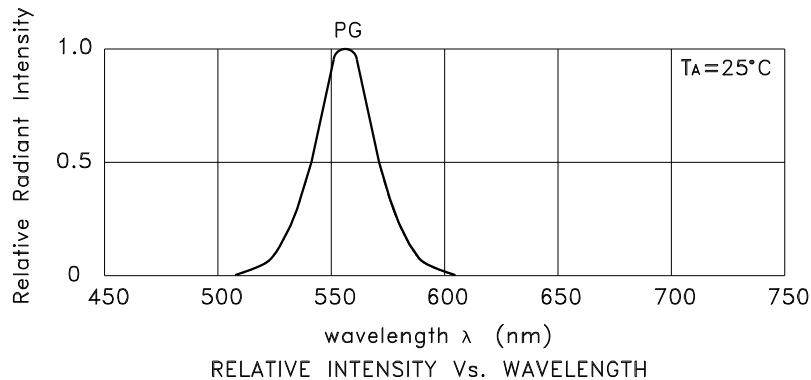
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.

## Absolute Maximum Ratings at TA=25°C

Parameter	Pure Green	Units
Power dissipation	62.5	mW
DC Forward Current	25	mA
Peak Forward Current [1]	135	mA
Reverse Voltage	5	V
Operating/Storage Temperature	-40°C To +85°C	
Lead Solder Temperature [2]	260°C For 3 Seconds	
Lead Solder Temperature [3]	260°C For 5 Seconds	

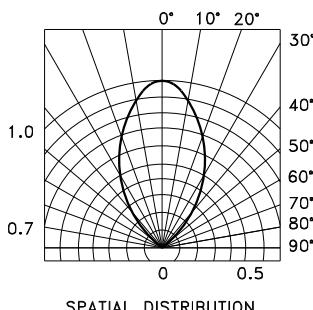
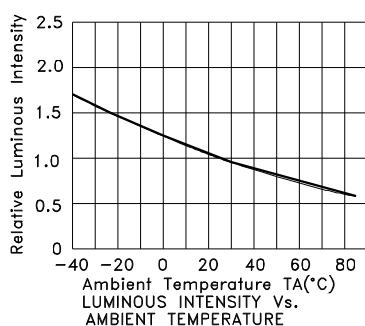
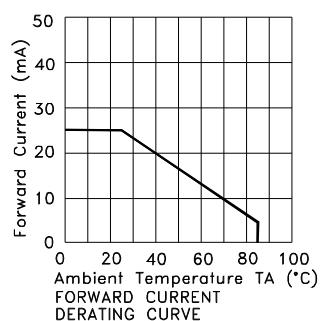
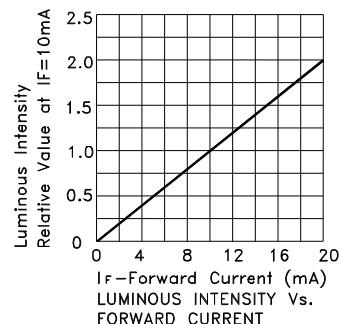
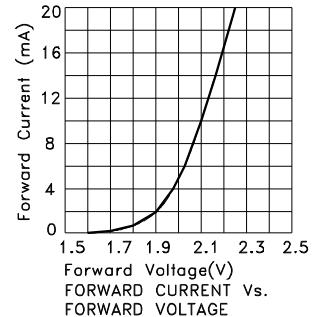
Notes:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. 2mm below package base.
3. 5mm below package base.



Pure Green

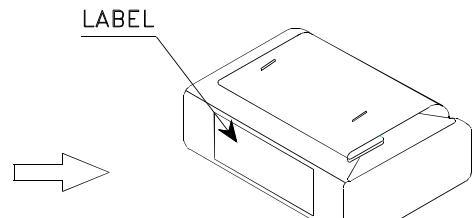
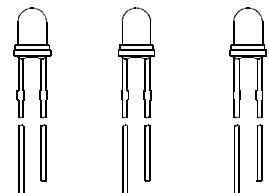
L-132XPGD



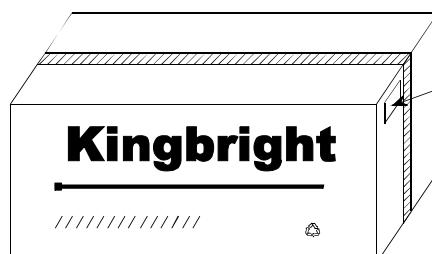
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## PACKING & LABEL SPECIFICATIONS

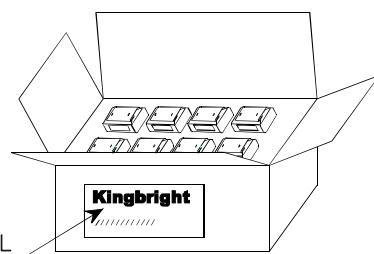
L-132XPGD



1,000PCS / BAG



OUTSIDE  
LABEL



OUTSIDE LABEL

56K / 9# BOX

28K / 5# BOX

## Kingbright

P/NO: L-132Xxxx

QTY: 1,000 pcs Q.C.

S/N: XXXX

CODE: XXX

Q C  
XX XX XXXX  
PASSED

LOT NO:



XXXXXXXXXXXXXXXXXXXXXX

RoHS Compliant

## PRECAUTIONS

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)

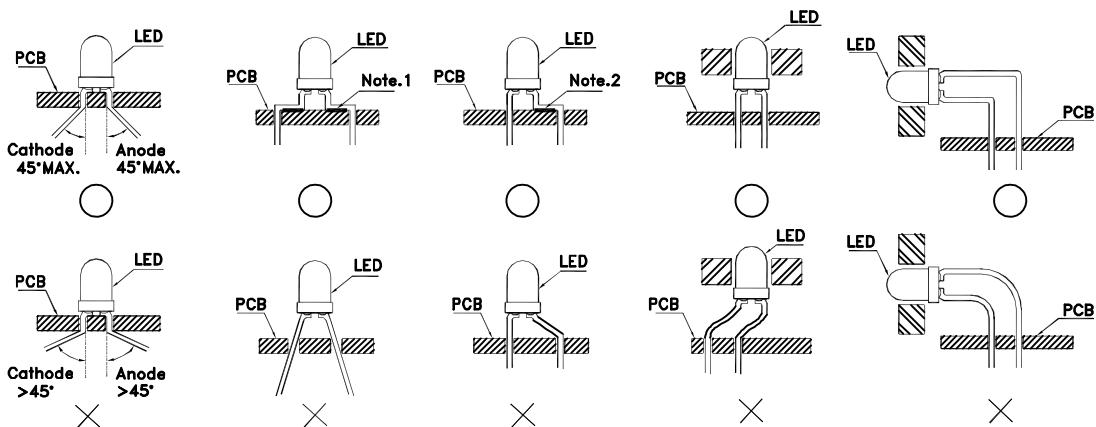


Fig.1

”○” Correct mounting method    ”×” Incorrect mounting method

2. When soldering wire to the LED, use individual heat-shrink tubing to insulate the exposed leads to prevent accidental contact short-circuit. (Fig.2)
3. Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

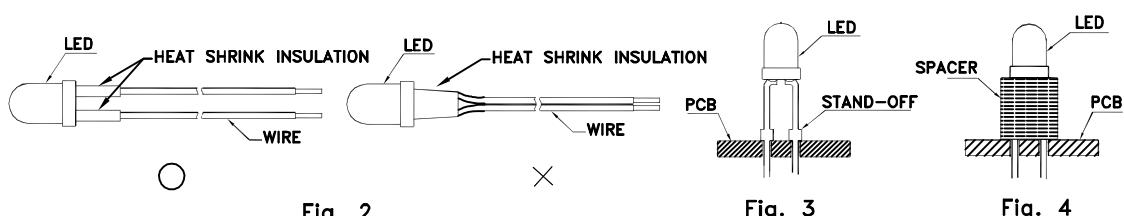


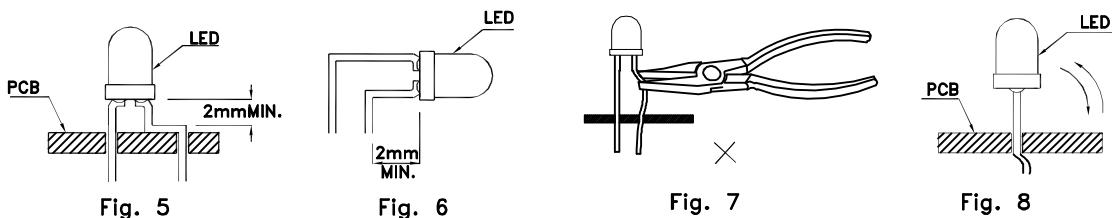
Fig. 2

Fig. 3

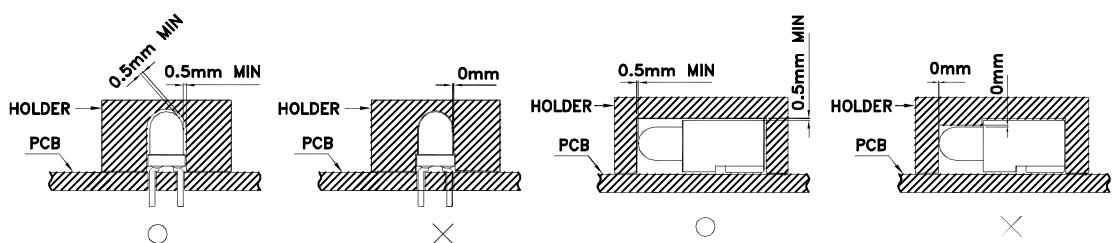
Fig. 4

4. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

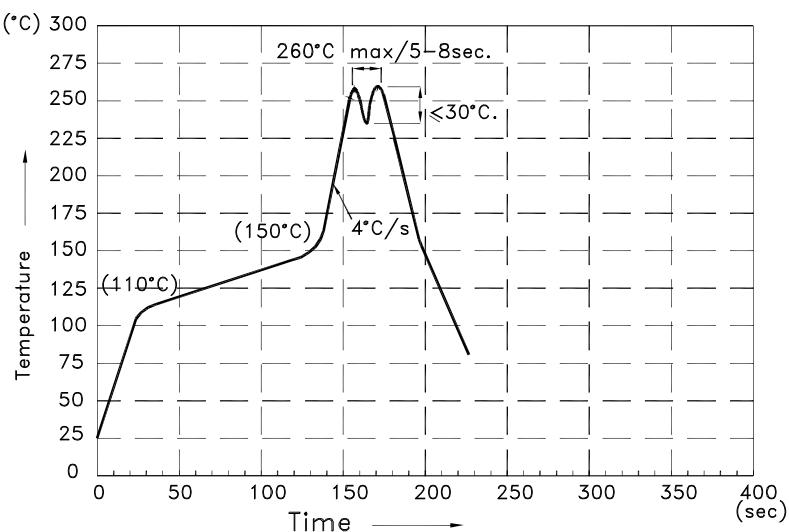
6. Do not bend the leads more than twice. (Fig. 8)



7. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



8. The tip of the soldering iron should never touch the lens epoxy.
9. Through-hole LEDs are incompatible with reflow soldering.
10. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
11. Recommended Wave Soldering Profile for Kingbright Thru-Hole Products



NOTES:

1. Recommend the wave temperature 245°C~260°C. The maximum soldering temperature should be less than 260°C.
2. Do not apply stress on epoxy resins when temperature is over 85°C.
3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
4. During wave soldering, the PCB top-surface temperature should be kept below 105°C.
5. No more than once.