



iPower™



Features

- RoHS lead-free solder and lead-solder-exempted products are available
- Industry-standard s-brick pin-out
- Delivers 3.3V @ 20A with no derating up to 70°C (@ 48 Vin, ≥ 100 LFM)
- Withstands 100V input transient for 100ms
- Fixed-frequency operation
- On-board input differential LC-filter
- Start-up into pre-biased load
- No minimum load required
- Meets Basic Insulation requirements of EN60950-1
- Fully protected (OTP, OCP, OVP, UVLO)
- Remote output sense
- Positive or negative logic ON/OFF option
- Output voltage trim range: +10%/–20% with Industry Standard trim equations
- Low height of 0.375" (9.5mm)
- Weight: 21.4g, 32.9g with baseplate
- High reliability: MTBF approx. 23.6 million hours, calculated per Telcordia SR-332, Method I Case 1
- Approved to the following Safety Standards: UL/CSA60950-1, EN60950-1, and IEC60950-1
- Designed to meet Class B conducted emissions per FCC and EN55022 when used with external filter
- All materials meet UL94, V-0 flammability rating

Applications

- Telecommunications
- Data communications/processing
- LAN/WAN
- Servers, Workstations

Benefits

- High efficiency – no heat sink required¹
- Industry-standard 1/8th brick footprint: 0.896" x 2.30" (2.06 in²) - 38% smaller than conventional quarter-bricks

Description

The new iPOWER™ high performance 20A SQL48T20033 DC-DC converter provides a high efficiency single output, in a 1/8th brick package that is only 62% the size of the industry-standard quarter-brick. Specifically designed for operation in systems that have limited airflow and increased ambient temperatures, the SQL48T20033 converter utilizes the same pin-out and Input/Output functionality of the industry-standard quarter-bricks. In addition, a heat spreader feature is available (-xxxBx suffix) that provides an effective thermal interface for coldplate and heat sinking options.

The SQL48T20033 converter thermal performance is accomplished through the use of patent-pending circuits, packaging, and processing techniques to achieve ultra-high efficiency, excellent thermal management, and a low-body profile.

Low-body profile and the preclusion of heat sinks minimize impedance to system airflow, thus enhancing cooling for both upstream and downstream devices. The use of 100% automation for assembly, coupled with advanced electronic circuits and thermal design, results in a product with extremely high reliability.

Operating from a wide-range 36-75V input, the SQL48T20033 converter provides a fully regulated 3.3V output voltage. The outputs can be trimmed from –20% to +10% of the nominal output voltage, thus providing outstanding design flexibility. Employing a standard power pin-out, the SQL48T20033 converter is an ideal drop-in replacement for existing high current quarter-brick designs. Inclusion of this converter in a new design can result in significant board space and cost savings. The designer can expect reliability improvement over other available converters because of the SQL48T20033's optimized thermal efficiency.

¹ Baseplate/heat spreader option (suffix '-xxxBx') facilitates heatsink mounting to further enhance the unit's thermal capability.

Electrical Specifications

Conditions: $T_A = 25^\circ\text{C}$, Airflow = 300 LFM (1.5 m/s), $V_{in} = 48\text{ VDC}$, unless otherwise specified.

Parameter	Notes	Min	Typ	Max	Units
Absolute Maximum Ratings					
Input Voltage	Continuous	-0.3		80	VDC
	Transient (100ms)			100	VDC
Operating Temperature ¹ (See Derating Curves)	Ambient (T_A)	-40		85	$^\circ\text{C}$
	Component (T_C)	-40		120	$^\circ\text{C}$
	Baseplate (T_B)	-40		105	$^\circ\text{C}$
Storage Temperature		-55		125	$^\circ\text{C}$
Isolation Characteristics					
I/O Isolation		2,250			VDC
Isolation Capacitance			270		pF
Isolation Resistance		10			M Ω
Input to Baseplate		1,500			VDC
Output to Baseplate		1,500			VDC
Feature Characteristics					
Switching Frequency			445		kHz
Output Voltage Trim Range ²	Industry-std. equations ³	-20		+10	%
Remote Sense Compensation ^{2, 4}	Percent of $V_{OUT(NOM)}$			+10	%
Output Overvoltage Protection	Non-latching	120		140	%
Over Temperature Shutdown	Non-latching		125		$^\circ\text{C}$
Auto-Restart Period	Applies to all protection features		200		ms
Turn-On Time from V_{in}	Time from UVLO to $V_o=90\%V_{OUT(NOM)}$ Resistive Load		5	20	ms
Turn-On Time from ON/OFF Control	Time from ON to $V_o=90\%V_{OUT(NOM)}$ Resistive Load		5	20	ms
ON/OFF Control (Positive Logic option)	Converter Off (logic low)	-20		0.8	VDC
	Converter On (logic high)	2.4		20	VDC
ON/OFF Control (Negative Logic option)	Converter Off (logic high)	2.4		20	VDC
	Converter On (logic low)	-20		0.8	VDC

Additional Notes:

¹ Reference Figure H for component (T_C and T_B) locations.

² V_{out} can be increased up to 10% via the sense leads or up to 10% via the trim function. However, the total output voltage trim-up should not exceed 10% of $V_{OUT(NOM)}$.

³ Trim equations are defined within this document's "Operations" section.

⁴ When using remote sense a minimum of 100uF ceramic capacitance should be mounted between $V_{out}(+)$ and $V_{out}(-)$ close to pin 8 and pin 4.

Electrical Specifications (continued)

Conditions: $T_A = 25^\circ\text{C}$, Airflow = 300 LFM (1.5 m/s), $V_{IN} = 48\text{ VDC}$, unless otherwise specified.

Parameter	Notes	Min	Typ	Max	Units
Input Characteristics					
Operating Input Voltage Range		36	48	75	VDC
Input Undervoltage Lockout					
Turn-on Threshold		31.5	33.5	35.5	VDC
Turn-off Threshold		30	32	34	VDC
Lockout Hysteresis Voltage		1.0		2.0	VDC
Maximum Input Current	3.3 Vout, Full Load @ 36VDC In			2.1	ADC
Input Standby Current	Vin = 48V, converter disabled		5		mADC
Input No Load Current (No load on the output)	Vin = 48V, converter enabled		45		mADC
Input Reflected-Ripple Current, <i>i</i> c	Vin = 48V, 20 MHz bandwidth, Full Load (resistive) (See Fig. J)		200	400	mAPK-PK
				150	mA _{RMS}
Input Reflected-Ripple Current, <i>i</i> s				30	mAPK-PK
			5	mA _{RMS}	
Input Voltage Ripple Rejection	@ 120 Hz		60		dB
Output Characteristics					
Output Voltage Setpoint	V _{IN} =48V, I _{OUT} =0Amps, T _A =25°C	3.25	3.3	3.35	VDC
Output Regulation					
Over Line	I _{OUT} =20Amps, T _A =25°C		±2	±17	mV
Over Load	V _{IN} =48V, , T _A =25°C		±2	±17	mV
Output Voltage Range	Over line, load and temperature	3.2		3.4	VDC
Output Ripple and Noise – 20 MHz bandwidth	I _{OUT} =20Amps, C _{EXT} = 10 μF tantalum + 1 μF ceramic		30	100	mV _{PK-PK}
			15	30	V _{RMS}
External Load Capacitance ¹	Plus Full Load (resistive) C _{EXT} ESR	0 1		10,000	μF mOhm
Output Current Range		0		20	ADC
Current Limit Inception	Non-latching	22	26	30	ADC
Short-Circuit Current	Non-latching Short = 10 mΩ		30		Amps
			5	10	A _{RMS}
Dynamic Response					
Load Change 50%-75%-50% of I _{OUT} Max	di/dt = 0.1 A/μs C _{EXT} = 10μF tantalum + 1μF ceramic		±50		mV
	di/dt = 1.0 A/μs C _{EXT} = 470μF POS + 1μF ceramic		±100		mV
Settling Time to 1% of V _{OUT}			20		μs
Efficiency					
@ 100% Load	48V _{IN} , T _A =25°C , 300LFM (1.5 m/s)		91		%
@ 50% Load			90		%

Additional Notes:

¹ See "Input & Output Impedance", Page 4.

Environment and Mechanical Specifications

Environmental					
Operating Humidity	RH (Non-condensing)			95	%
Storage Humidity	RH (Non-condensing)			95	%
Mechanical					
Weight	No Baseplate		21.4		g
	With Baseplate		32.9		g
Reliability					
MTBF	Telcordia SR-332, Method I Case 1 50% electrical stress, 40°C components		~23.6		MHrs
EMI and Regulatory Compliance					
Conducted Emissions	CISPR 22 B with external EMI filter network				
Safety Agency Approvals	UL60950-1/CSA60950-1, EN60950-1 and IEC60950-1				

Operations

Input and Output Impedance

These power converters have been designed to be stable with no external capacitors when used in low inductance input and output circuits.

In many applications, the inductance associated with the distribution from the power source to the input of the converter can affect the stability of the converter. The addition of a 33 μ F electrolytic capacitor with an ESR <1 Ω across the input helps to ensure stability of the converter. In applications where decoupling capacitance is distributed at the load, the power converter will exhibit stable operation with up to the maximum admissible external load capacitance up to 10,000 μ F and ESR > 1m Ω .

ON/OFF (Pin 2)

The ON/OFF pin is used to turn the power converter on or off remotely via a system signal. There are two remote control options available, positive and negative logic, with both referenced to Vin(-). A typical connection is shown in Fig. A.

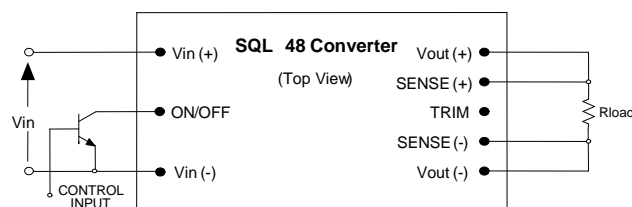


Fig. A: Typ. Circuit configuration for ON/OFF function.

The positive logic version turns on when the ON/OFF pin is at logic high and turns off when at logic low. The converter is on when the ON/OFF pin is left open. See the Electrical Specifications for logic high/low definitions.

The negative logic version turns on when the pin is at logic low and turns off when the pin is at logic high. The ON/OFF pin can be hard wired directly to Vin(-) to enable automatic power up of the converter without the need of an external control signal.

The ON/OFF pin is internally pulled up to 5 VDC through a resistor. A properly de-bounced mechanical switch, open-collector transistor, or FET can be used to drive the input of the ON/OFF pin. The device must be capable of sinking up to 0.2 mA at a low level voltage of ≤ 0.8 V. An external voltage source (± 20 V maximum) may be connected directly to the ON/OFF input, in which case it must be capable of sourcing or sinking up to 1 mA depending on the signal polarity. See the Startup Information section for system timing waveforms associated with use of the ON/OFF pin.

Remote Sense

The remote sense feature of the converter compensates for voltage drops occurring between the output pins of the converter and the load. The SENSE(-) (Pin 5) and SENSE(+) (Pin 7) pins should be connected at the load or at the point where regulation is required (see Fig. B). When using remote sense a minimum of 100uF ceramic capacitance should be mounted between Vout(+) and Vout(-) close to the pin 8 and pin 4.

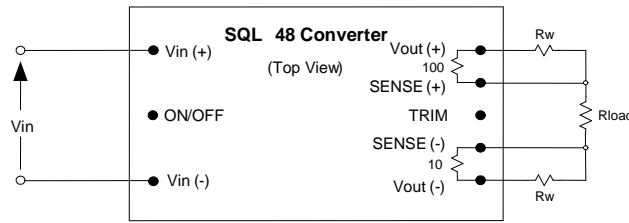


Fig. B: Remote sense circuit configuration.

Caution:

If remote sensing is not utilized, the SENSE(-) pin must be connected to the Vout(-) pin, and the SENSE(+) pin must be connected to the Vout(+) pin to ensure the converter will regulate at the specified output voltage. If these connections are not made, the converter will deliver an output voltage that is slightly higher than the specified data sheet value.

Because the sense leads carry minimal current, large traces on the end-user board are not required. However, sense traces should be run side by side and located close to a ground plane to minimize system noise and ensure optimum performance.

The converter's output overvoltage protection (OVP) circuitry senses the voltage across Vout(+) and Vout(-), and not across the sense lines, so the resistance (and resulting voltage drop) between the output pins of the converter and the load should be minimized to prevent unwanted triggering of the OVP.

When utilizing the remote sense feature, care must be taken not to exceed the maximum allowable output power capability of the converter, which is equal to the product of the nominal output voltage and the allowable output current for the given conditions.

When using remote sense, the output voltage at the converter can be increased by as much as 10% above the nominal rating in order to maintain the required voltage across the load. Therefore, the designer must, if necessary, decrease the maximum current (originally obtained from the derating curves) by the same percentage to ensure the converter's actual output power remains at or below the maximum allowable output power.

Output Voltage Adjust / TRIM

The output voltage can be adjusted up 10% or down 20% relative to the rated output voltage by the addition of an externally connected resistor. For output voltage 3.3V, trim-up to 10% is guaranteed at Vin ≥ 40V, and to 8% at Vin ≥ 36V.

The TRIM pin should be left open if trimming is not being used. To minimize noise pickup, a 0.1 μF capacitor is connected internally between the TRIM and SENSE(-) pins.

To increase the output voltage (Fig. C) a trim resistor, R_{T-INCR}, should be connected between the TRIM (Pin 6) and SENSE(+) (Pin 7), with a value of

$$R_{T-INCR} = \frac{5.11(100 + \Delta)V_{O-NOM} - 626}{1.225\Delta} - 10.22 \quad [k\Omega]$$

where,

R_{T-INCR} = Required value of trim-up resistor [kΩ]

V_{O-NOM} = Nominal value of output voltage [V]

$$\Delta = \left| \frac{(V_{O-REQ} - V_{O-NOM})}{V_{O-NOM}} \right| \times 100 \quad [\%]$$

V_{O-REQ} = Desired (trimmed) output voltage [V].

When trimming up, care must be taken not to exceed the converter's maximum allowable output power. See the previous section for a complete discussion of this requirement.

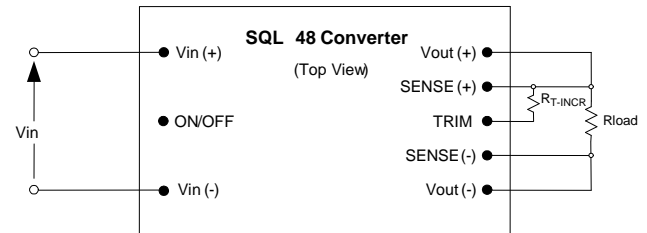


Fig. C: Configuration for increasing output voltage.

To decrease the output voltage (Fig. D), a trim resistor, R_{T-DECR}, should be connected between the TRIM (Pin 6) and SENSE(-) (Pin 5), with a value of:

$$R_{T-DECR} = \frac{511}{|\Delta|} - 10.22 \quad [k\Omega]$$

where,

R_{T-DECR} = Required value of trim-down resistor [kΩ]

and Δ is defined above.

Note:

The above equations for calculation of trim resistor values match those typically used in conventional industry-standard quarter-bricks, eighth-bricks and sixteenth-brick models.

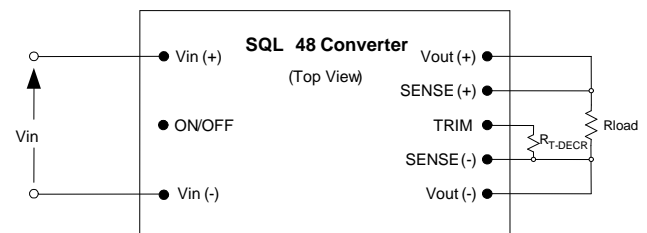




Fig. D: Configuration for decreasing output voltage.

Trimming/sensing beyond 110% of the rated output voltage is not an acceptable design practice, as this condition could cause unwanted triggering of the output overvoltage protection (OVP) circuit. The designer should ensure that the difference between the voltages across the converter's output pins and its sense pins does not exceed 10% of VOUT(nom), or:

$$[V_{OUT(+)} - V_{OUT(-)}] - [V_{SENSE(+)} - V_{SENSE(-)}] \leq V_{O-NOM} \times 10\% \quad [V]$$

This equation is applicable for any condition of output sensing and/or output trim.

Protection Features

Input Undervoltage Lockout (UVLO)

Input undervoltage lockout is standard with this converter. The converter will shut down when the input voltage drops below a pre-determined voltage.

The input voltage must be typically 34V for the converter to turn on. Once the converter has been turned on, it will shut off when the input voltage drops typically below 32V. This feature is beneficial in preventing deep discharging of batteries used in telecom applications.

Output Protections

All output circuit protection features are non-latching and operate in a "hiccup" mode. After an output protection event occurs, the converter will be turned off, and held off for approximately 200 ms after which, the protection circuit will reset and the converter will attempt to restart. If the fault is still present, the converter will repeat the above action. Once the fault is removed, the converter will start normally.

Output Overcurrent Protection (OCP)

The converter is protected against overcurrent or short circuit conditions. Upon sensing an overcurrent condition, the converter will shut down.

Once this occurs, it will enter hiccup mode and attempt to restart approximately every 200 ms with an approximate duty cycle of 9% for overcurrent and 3% for short circuit. The attempted restart will continue indefinitely until the overload or short circuit condition is removed.

Once the output current is brought back into its specified range, the converter automatically exits the hiccup mode and resumes normal operation

Output Overvoltage Protection (OVP)

The converter will shut down if the output voltage across Vout(+) and Vout(-) exceeds the threshold of the OVP circuitry. The OVP circuitry contains its own reference, independent of the output voltage regulation loop. Once the converter has shut down, it will attempt to restart every 200 ms until the OVP condition is removed.

Overtemperature Protection (OTP)

The converter will shut down under an overtemperature condition to protect itself from overheating caused by operation outside the thermal derating curves, or operation in abnormal conditions such as system fan failure. The converter will automatically restart after it has cooled to a safe operating temperature.

Safety Requirements

The converters are safety approved to UL/CSA60950-1, EN60950-1, and IEC60950-1. Basic Insulation is provided between input and output.

The converters have no internal fuse. To comply with safety agencies requirements, an input line fuse must be used external to the converter. A 5-A fuse is recommended for use with this product.

The SQL converter is UL approved for a maximum fuse rating of 15A.

Electromagnetic Compatibility (EMC)

EMC requirements must be met at the end-product system level, as no specific standards dedicated to EMC characteristics of board mounted component dc-dc converters exist. However, Power-One tests its converters to several system level standards, primary of which is the more stringent EN55022, Information technology equipment - Radio disturbance characteristics - Limits and methods of measurement.

An effective internal LC differential filter significantly reduces input reflected ripple current, and improves EMC.

With the addition of a simple external filter, the SQL48T20033 converter will pass the requirements of Class B conducted emissions per EN55022 and FCC requirements. Refer to Figures 17 – 18 for typical performance with external filter.



Startup Information (using negative ON/OFF)

Scenario #1: Initial Startup From Bulk Supply

ON/OFF function enabled, converter started via application of V_{IN} . See Fig. E.

Time	Comments
t_0	ON/OFF pin is ON; system front-end power is toggled on, V_{IN} to converter begins to rise.
t_1	V_{IN} crosses undervoltage Lockout protection circuit threshold; converter enabled.
t_2	Converter begins to respond to turn-on command (converter turn-on delay).
t_3	Converter V_{OUT} reaches 100% of nominal value.

For this example, the total converter startup time ($t_3 - t_1$) is typically 4 ms.

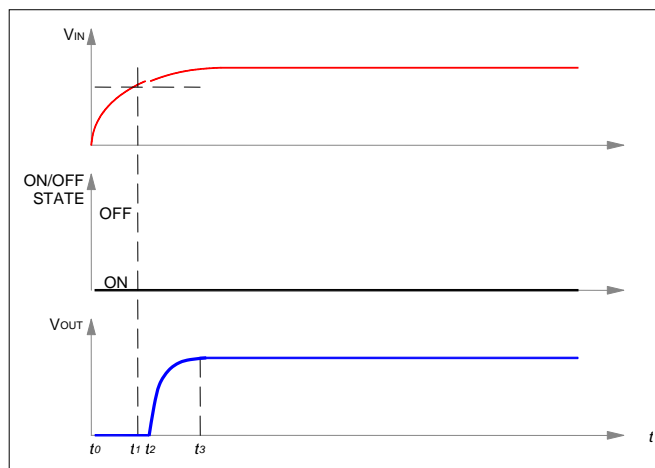


Fig. E: Startup scenario #1.

Scenario #2: Initial Startup Using ON/OFF Pin

With V_{IN} previously powered, converter started via ON/OFF pin. See Fig. F.

Time	Comments
t_0	V_{INPUT} at nominal value.
t_1	Arbitrary time when ON/OFF pin is enabled (converter enabled).
t_2	End of converter turn-on delay.
t_3	Converter V_{OUT} reaches 100% of nominal value.

For this example, the total converter startup time ($t_3 - t_1$) is typically 5 ms.

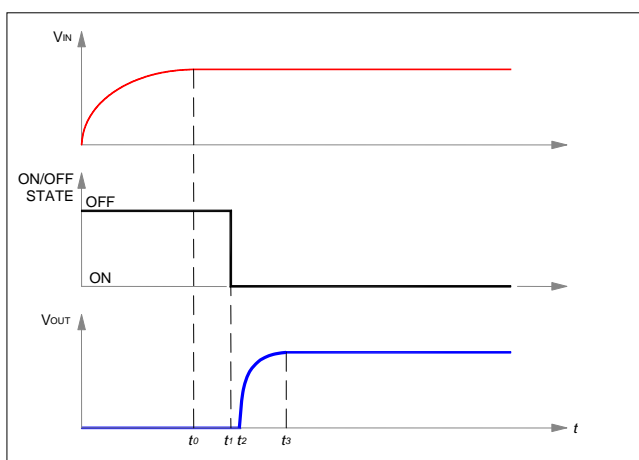


Fig. F: Startup scenario #2.

Scenario #3: Turn-off and Restart Using ON/OFF Pin

With V_{IN} previously powered, converter is disabled and then enabled via ON/OFF pin. See Fig. G.

Time	Comments
t_0	V_{IN} and V_{OUT} are at nominal values; ON/OFF pin ON.
t_1	ON/OFF pin arbitrarily disabled; converter output falls to zero; turn-on inhibit delay period (200 ms typical) is initiated, and ON/OFF pin action is internally inhibited.
t_2	ON/OFF pin is externally re-enabled. If $(t_2 - t_1) \leq 200$ ms, external action of ON/OFF pin is locked out by startup inhibit timer. If $(t_2 - t_1) > 200$ ms, ON/OFF pin action is internally enabled.
t_3	Turn-on inhibit delay period ends. If ON/OFF pin is ON, converter begins turn-on; if off, converter awaits ON/OFF pin ON signal; see Figure F.
t_4	End of converter turn-on delay.
t_5	Converter V_{OUT} reaches 100% of nominal value.

For the condition, $(t_2 - t_1) \leq 200$ ms, the total converter startup time ($t_5 - t_1$) is typically 205 ms. For $(t_2 - t_1) > 200$ ms, startup will be typically 5 ms after release of ON/OFF pin.

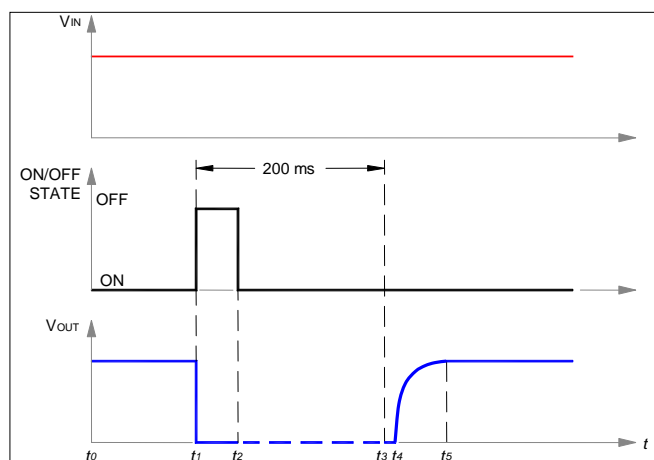


Fig. G: Startup scenario #3.



Characterization

General Information

The converter has been characterized for many operational aspects, to include thermal derating (maximum load current as a function of ambient temperature and airflow), efficiency, startup and shutdown parameters, output ripple and noise, transient response to load step-change, overcurrent, and short circuit.

The following pages contain specific plots or waveforms associated with the converter. Additional comments for specific data are provided below.

Test Conditions

All data presented were taken with the converter soldered to a test board, specifically a 0.060" thick printed wiring board (PWB) with four layers. The top and bottom layers were not metalized. The two inner layers, comprised of two-ounce copper, were used to provide traces for connectivity to the converter.

The lack of metallization on the outer layers as well as the limited thermal connection ensured that heat transfer from the converter to the PWB was minimized. This provides a worst-case but consistent scenario for thermal derating purposes.

All measurements requiring airflow were made in the vertical and/or horizontal wind tunnel using Infrared(IR) thermography and thermocouples for thermometry.

Ensuring components on the converter do not exceed their ratings is important to maintaining high reliability. If one anticipates operating the converter at or close to the maximum loads specified in the derating curves, it is prudent to check actual operating temperatures in the application. Thermographic imaging is preferable; if this capability is not available, then thermocouples may be used. The use of AWG #36 gauge thermocouples is recommended to ensure measurement accuracy. Careful routing of the thermocouple leads will further minimize measurement error. Refer to Figure H for the optimum measuring thermocouple location.

Thermal Derating – Air Cooled

Load current vs. ambient temperature and airflow rates are given in Figures 1 - 3. Ambient temperature was varied between 25°C and 85°C, with airflow rates from 30 to 500LFM (0.15 to 2.5m/s).

For each set of conditions, the maximum load current was defined as the lowest of:

(i) The output current at which any FET junction temperature does not exceed a maximum

temperature of 120°C as indicated by the thermal measurement, or

(ii) The output current at which the temperature at the thermocouple locations T_C do not exceed 120°C. (Fig. H)

(iii) The nominal rating of the converter (20A).

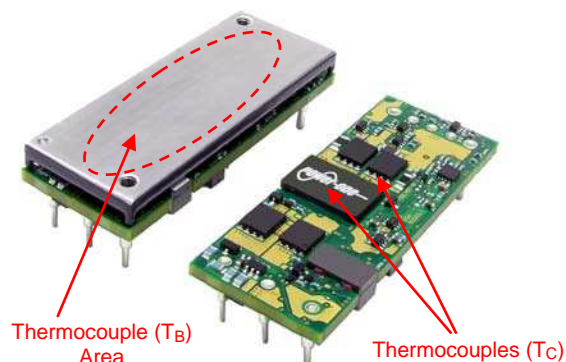


Fig. H: Locations of the thermocouples for thermal testing.

Thermal Derating – Baseplate w/ Coldplate

The maximum load current rating vs. baseplate temperature is provided in Figure 4. The baseplate temperature (T_B) was maintained $\leq 105^\circ\text{C}$, with an airflow rate of $\leq 30\text{LFM}$ ($\leq 0.15\text{m/s}$) and ambient temperature $\leq 85^\circ\text{C}$. Thermocouple measurements (in Fig. H) were recorded with $T_C \leq 120^\circ\text{C}$. The user should design for $T_B \leq 105^\circ\text{C}$.

Efficiency

Efficiency vs. load current is showing in Figure 5 for ambient temperature (T_A) of 25°C, airflow rate of 300LFM (1.5m/s) with vertical mounting and input voltages of 36V, 48V, 65V and 75V. Also, a plot of efficiency vs. load current, as a function of ambient temperature with $V_{in} = 48\text{V}$, airflow rate of 200 LFM (1 m/s) with vertical mounting is shown in Figure. 6.

Power Dissipation

Power dissipation vs. load current is showing in Figure 7 for $T_A=25^\circ\text{C}$, airflow rate of 300LFM (1.5m/s) with vertical mounting and input voltages of 36V, 48V, 65V and 75V. Also, a plot of power dissipation vs. load current, as a function of ambient temperature with $V_{in} = 48\text{V}$, airflow rate of 200 LFM (1m/s) with vertical mounting is shown in Figure. 8.

Startup

Output voltage waveforms, during the turn-on transient using the ON/OFF pin for full rated load currents (resistive load) are shown with and without external load capacitance in Figure 9 and Figure 10.

Ripple and Noise

Figure 13 shows the output voltage ripple waveform, measured at full rated load current with a 10 μ F tantalum and a 1 μ F ceramic capacitor across the output. Note that all output voltage waveforms are measured across the 1 μ F ceramic capacitor.

The input reflected-ripple current waveforms are obtained using the test setup shown in Fig. J. The corresponding waveforms are shown in Figure 14, and Figure 15.

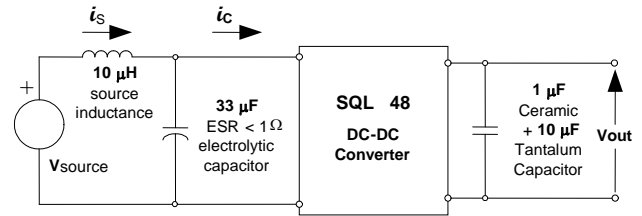


Fig. J: Test setup for measuring input reflected ripple currents, \hat{i}_c and \hat{i}_s .

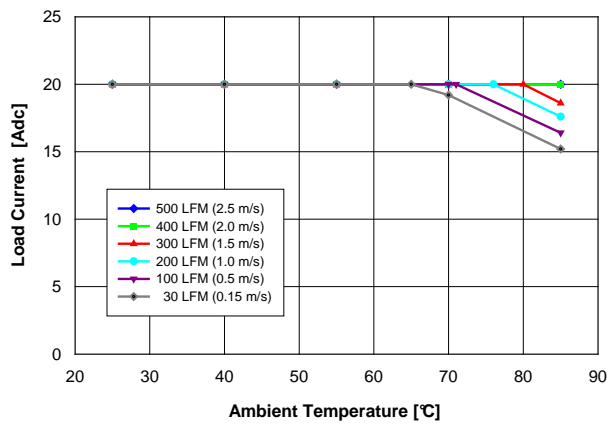


Figure 1. Available load current vs. ambient air temperature and airflow rates for SQL48T20033 converter mounted vertically with air flowing from pin 3 to pin 1, T_c temperatures ≤ 120 °C, $V_{in} = 48$ V.

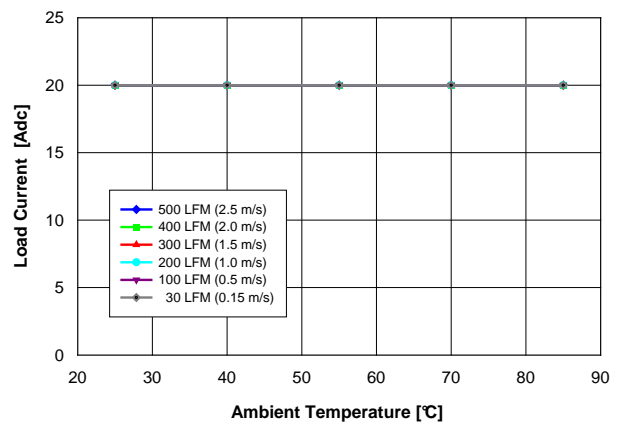


Figure 3. Power derating of SQL48T20033 converter with baseplate option and 0.91" tall horizontal-fin heatsink. (Conditions: same as Figure 1) No thermal derating required.

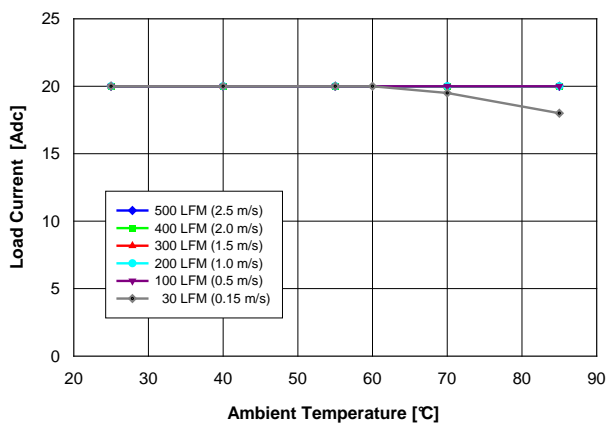


Figure 2. Power derating of SQL48T20033 converter with baseplate option and 0.25" tall horizontal-fin heatsink. (Conditions: same as Figure 1)

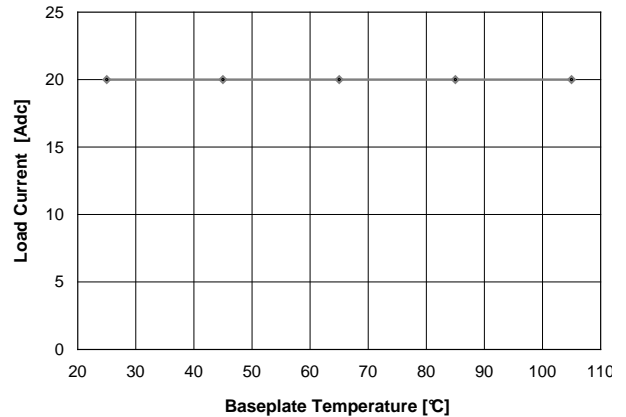


Figure 4. Coldplate cooling: Power derating of SQL48T20033-xxx Bx converter with baseplate option and coldplate cooling. (Conditions: Air velocity ≤ 30 LFM (≤ 0.15 m/s), $V_{in} = 48$ V, $T_B \leq 105$ °C)

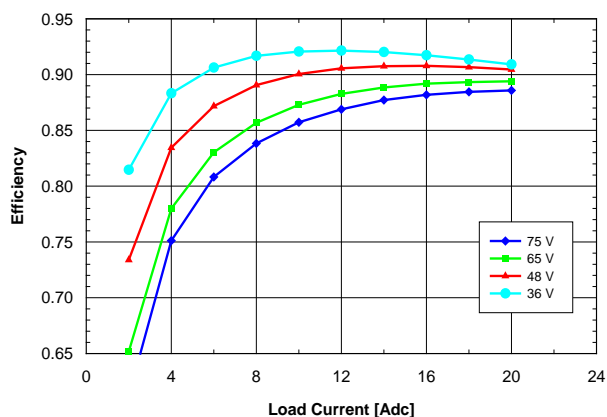


Figure 5. Efficiency vs. load current and input voltage converter mounted vertically with air flowing from pin 3 to pin 1 at 300 LFM (1.5 m/s) and $T_A = 25^\circ\text{C}$.

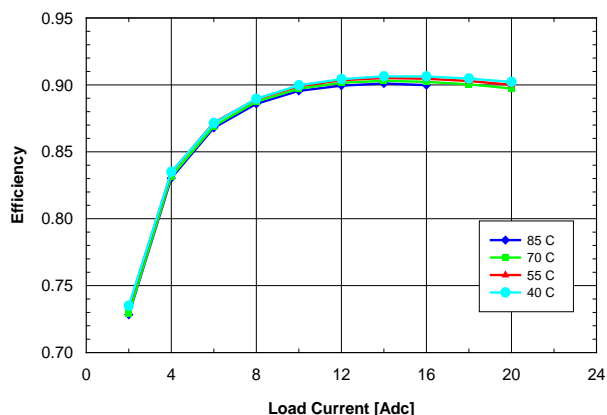


Figure 6. Efficiency vs. load current and ambient temperature for converter mounted vertically with $V_{in} = 48\text{ V}$ and air flowing from pin 3 to pin 1 at a rate of 200 LFM (1.0 m/s).

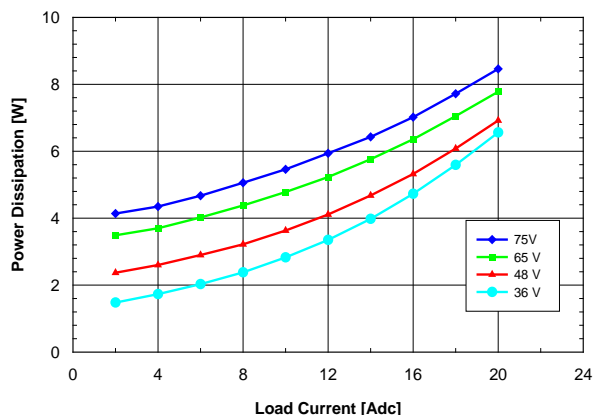


Figure 7. Power dissipation vs. load current and input voltage converter mounted vertically with air flowing from pin 3 to pin 1 at 300 LFM (1.5 m/s) and $T_A = 25^\circ\text{C}$.

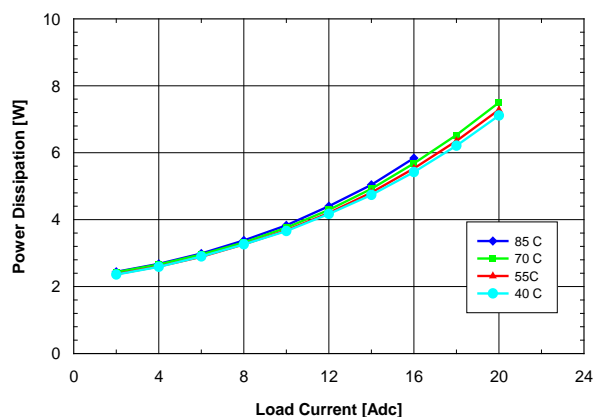


Figure 8. Power dissipation vs. load current and ambient temperature for converter mounted vertically with $V_{in} = 48\text{ V}$ and air flowing from pin 3 to pin 1 at a rate of 200 LFM (1.0 m/s).

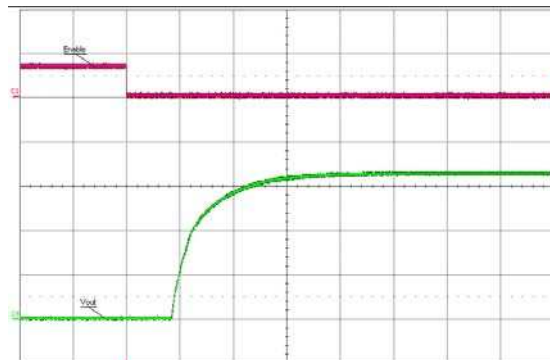


Figure 9. Turn-on waveform at full rated load current (resistive) with 10,000 μF output capacitor at $V_{in}=48\text{V}$, triggered via ON/OFF pin. Top trace: ON/OFF signal (5V/div.). Bottom trace: Output voltage (1V/div.). Time scale: 2 ms/div.

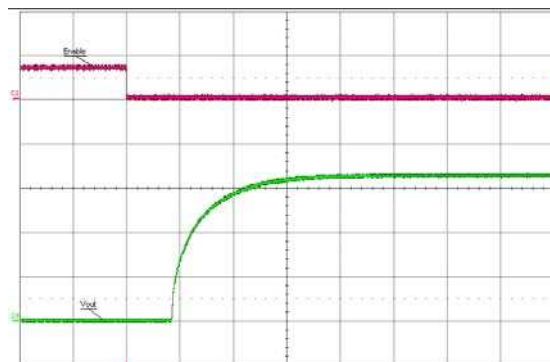


Figure 10. Turn-on waveform at full rated load current (resistive) with 10 μF tant. + 1 μF cer. output capacitor at $V_{in}=48\text{V}$, triggered via ON/OFF pin. Top trace: ON/OFF signal (5V/div.). Bottom trace: Output voltage (1V/div.). Time scale: 2 ms/div.

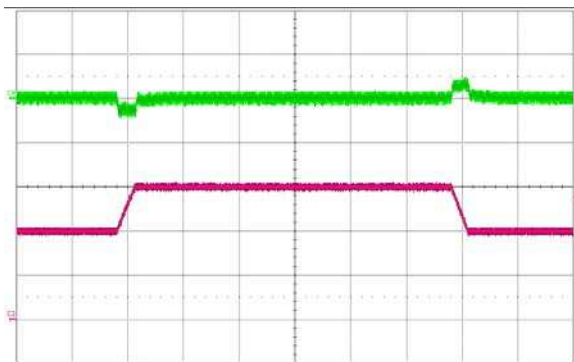


Figure 11. Output voltage response to load current step change (10A – 15A – 10A) at $V_{in} = 48$ V.
Top trace: output voltage (50mV/div.)
Bottom: load current (5 A/div.).
Current slew rate: 0.1 A/ μ s. Time scale: 200 μ s /div.
 $C_o = 10\mu$ F tantalum + 1 μ F ceramic

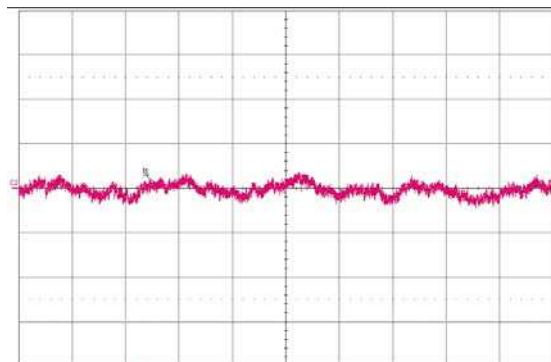


Figure 14. Input reflected-ripple current, i_s (10 mA/div.), measured through 10 μ H at the source at full rated load current and $V_{in} = 48$ V. Refer to Fig. J for test setup. Time scale: 1 μ s/div.

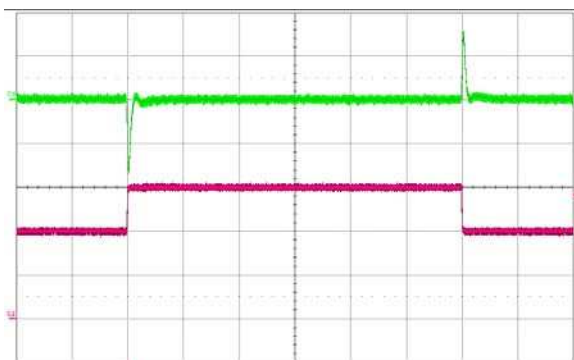


Figure 12. Output voltage response to load current step change (10A – 15A – 10A) at $V_{in} = 48$ V.
Top trace: output voltage (50mV/div.)
Bottom: load current (5 A/div.).
Current slew rate: 1 A/ μ s. Time scale: 200 μ s /div.
 $C_o = 470\mu$ F POS + 1 μ F ceramic

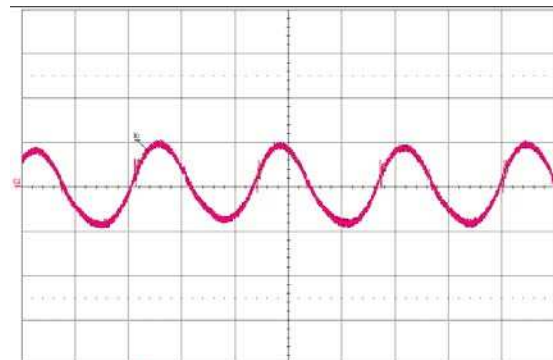


Figure 15. Input reflected ripple-current, i_c (100 mA/div.), measured at input terminals at full rated load current and $V_{in} = 48$ V. Refer to Fig. J for test setup. Time scale: 1 μ s/div.

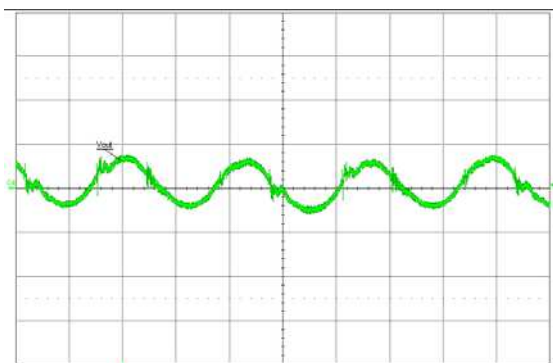


Figure 13. Output voltage ripple (20 mV/div.) at full rated load current into a resistive load with $C_o = 10\mu$ F tantalum + 1 μ F ceramic and $V_{in} = 48$ V. Time scale: 1 μ s/div.

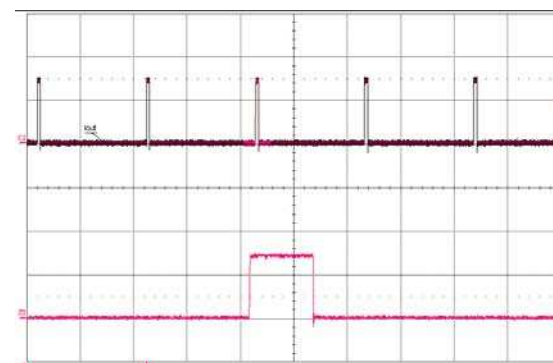
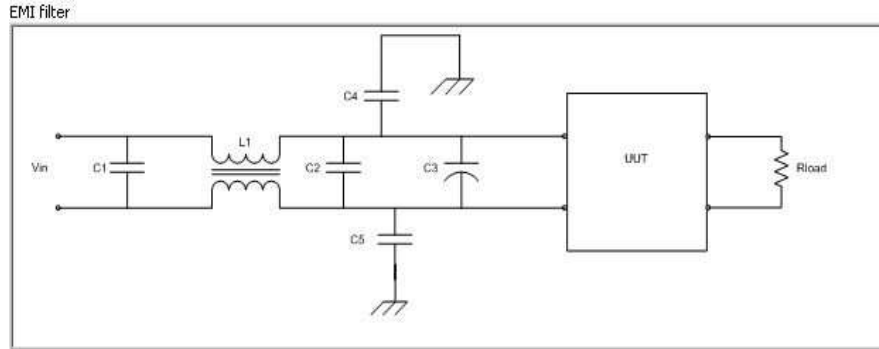


Figure 16. Load current (top trace, 20 A/div., 100 ms/div.) into a 10 m Ω short circuit during restart, at $V_{in} = 48$ V. Bottom trace (20 A/div., 5 ms/div.) is an expansion of the on-time portion of the top trace.



Comp. Des.	Description
C1	3 x 1uF, 100V Ceramic Capacitor
C3	33uF, 100V Electrolytic Capacitor
L1	F4810 Power-One Input Filter
C4, C5	2200pF Ceramic Capacitor
C2	Not Assembled

Figure 17. Typical input EMI filter circuit to attenuate conducted emissions.

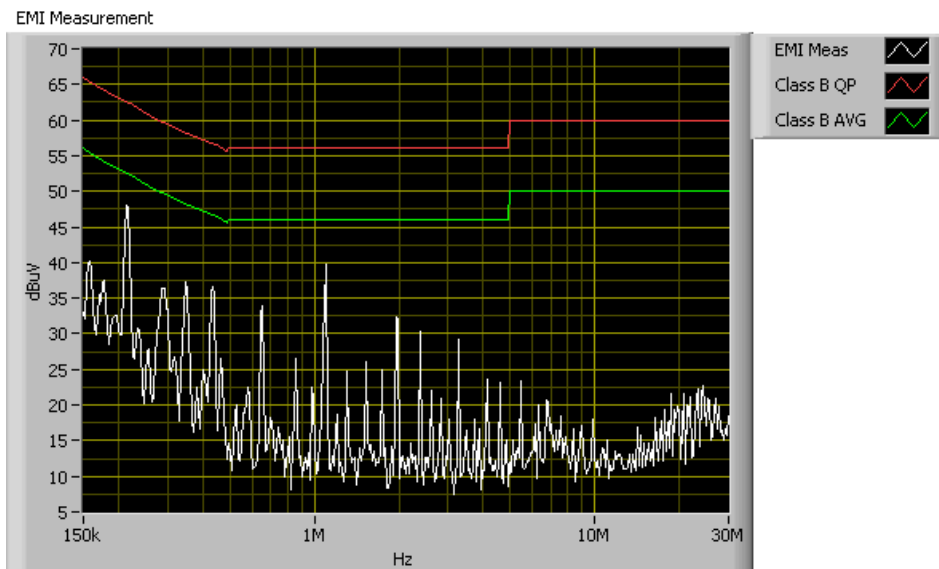
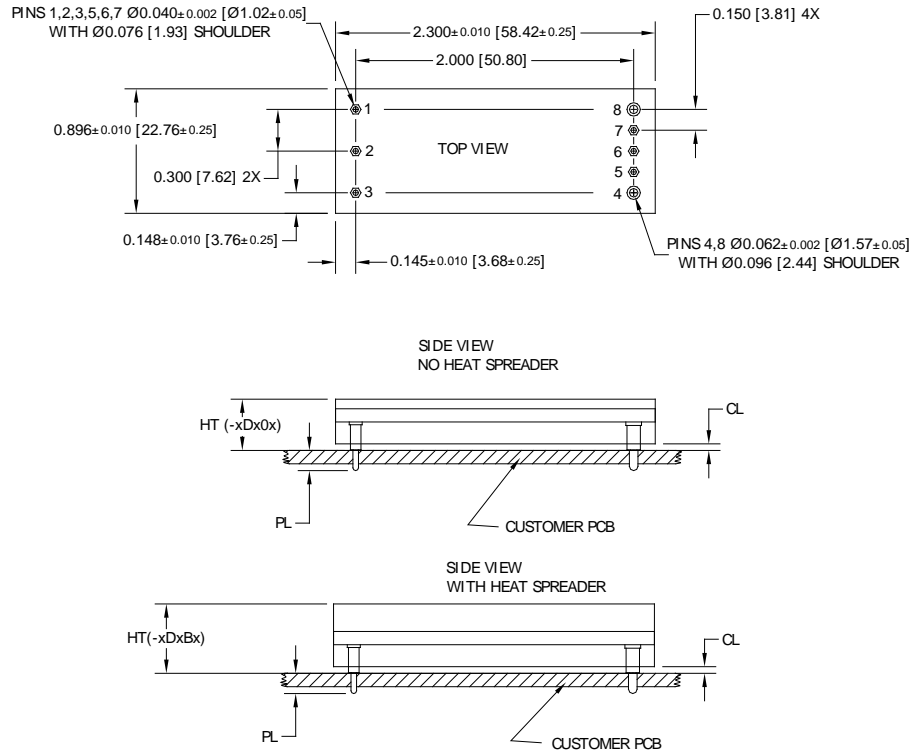


Figure 18. Input conducted emissions measurement (Typ.) of SQL48T20033.
Conditions: $V_{IN} = 48VDC$, $I_{OUT} = 20AMPS$

Physical Information

SQL48T Pinout (Through-hole)



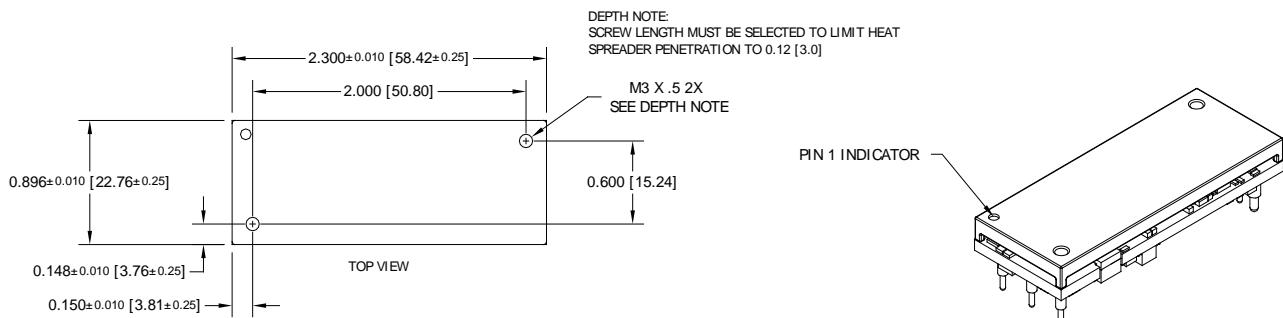
Pad/Pin Connections	
Pad/Pin #	Function
1	V _{IN} (+)
2	ON/OFF
3	V _{IN} (-)
4	V _{OUT} (-)
5	SENSE(-)
6	TRIM
7	SENSE(+)
8	V _{OUT} (+)

SQL48T Platform Notes

- All dimensions are in inches [mm]
- Pins 1-3, 5-7 are $\varnothing 0.040$ " [1.02] with $\varnothing 0.076$ " [1.93] shoulder
- Pins 4 and 8 are $\varnothing 0.062$ " [1.57] with are $\varnothing 0.096$ " [2.44] shoulder
- Pin Material: Brass Alloy 360
- Pin Finish: Tin over Nickel

	Height [HT]	Minimum Clearance [CL]	Special Features	Pin Option	Pin Length [PL]
					± 0.005 " [± 0.13]
D	0.375" [9.53] max	0.040" [1.02]	0	A	0.188" [4.78]
	0.500" ± 0.020 [12.70 ± 0.51]	0.040" [1.02]	B	B	0.145" [3.68]

Heat Spreader Interface Information





Converter Part Numbering/Ordering Information

Product Series	Input Voltage	Mounting Scheme	Rated Current	Output Voltage		ON/OFF Logic	Maximum Height [HT]	Pin Length [PL]	Special Features	RoHS
SQL	48	T	20	033	-	N	D	A	B	G
One-Eighth Brick Format	36-75 V	T ⇒ Through-hole	20 ⇒ 20 ADC	033 ⇒ 3.3V		N ⇒ Negative	D ⇒ 0.375" for -xxx0x	Through hole	0 ⇒ 2250VDC isolation B ⇒ Baseplate option + '0' above	No Suffix ⇒ RoHS lead-solder-exemption compliant G ⇒ RoHS compliant for all six substances
						P ⇒ Positive	0.520" for -xxxBx	A ⇒ 0.188"		
							B ⇒ 0.145"			

The example above describes P/N SQL48T20033-NDABG: 36-75V input, through-hole, 20A@3.3V output, negative ON/OFF logic, maximum height of 0.52", 0.188" pin length, 2250VDC isolation, integral heat spreader (Baseplate) and RoHS compliant for all 6 substances. Consult factory for availability of other options.

Notes:

1. NUCLEAR AND MEDICAL APPLICATIONS - Power-One products are not designed, intended for use in, or authorized for use as critical components in life support systems, equipment used in hazardous environments, or nuclear control systems without the express written consent of the respective divisional president of Power-One, Inc.
2. TECHNICAL REVISIONS - The appearance of products, including safety agency certifications pictured on labels, may change depending on the date manufactured. Specifications are subject to change without notice.